

Name Large Script Crewneck Style No. FW25CS007 Division Mens Category Sweatshirts Fall/Winter Season 2025 Year Size Scale M -Sample size XS S M L XL XXL Style Status Adopted **UN-AVAILABLE** Factory Designer Name Lonz

> Anastasiya 2/19/2025

TD Name

Created by/Author

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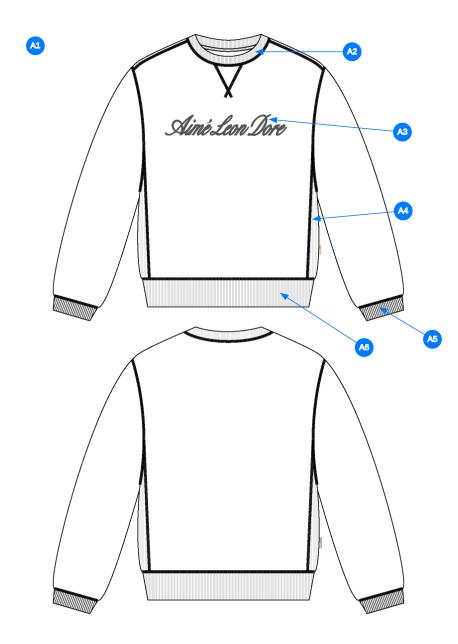


1_B&W-1





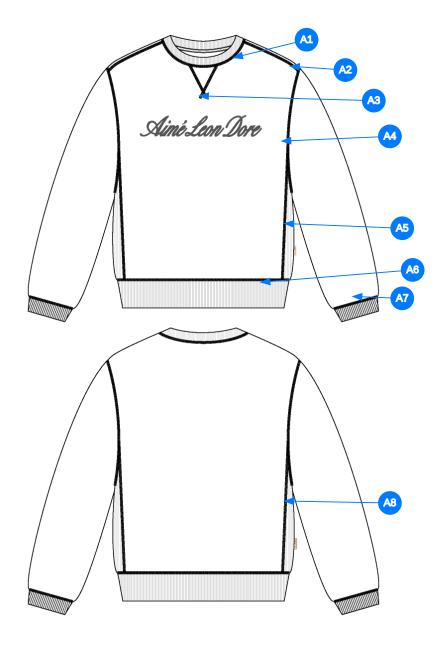
2_CLR-1



3_Construction Details-1

Comments (6)

- A1 FIT: REGULAR CREWNECK
- 2X2 RIB DOUBLED @ NECK TRIM
- EMBROIDERED ARTWORK @ CF
- 2X2 RIB @ SIDE SEAM ONE PANEL CONSTRUCTION DOUBLE THE RIB PANEL
- 2X2 RIB DOUBLED @ SLEEVE CUFFS
- 2X2 RIB DOUBLED @ BOTTOM HEM



4_Stitching Details-1

Comments (8)

- A1 COVERLOCK STITCH @ NECK
- COVERLOCK STITCH @ SHOULDER
- DECORATIVE COVERLOCK STITCHING @ DORITO
- COVERLOCK STITCH @ ARMHOLE
- COVERLOCK STITCH @ SET IN PANEL
- COVERLOCK STITCH @ BOTTOM HEM
- COVERLOCK STITCH @ SLEEVE CUFFS
- COVERLOCK STITCH @ SET IN PANEL

Size Specifications -Measurements / 1st Proto

02-19-2025

Measured Size: M

POINT OF MEASURE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	1ST PROTO - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES
Front Body Length	HPS to bottom edge	true	Full	1/4 in	27 in	27 in	0 in	0 in	27 in	
Back Body Length	CB neck seam to bottom edge	true	Full	1/4 in	25 3/4 in	25 1/2 in	-1/4 in	0 in	25 3/4 in	
Shoulder Seam Forward	HPS to seam	false	Full	1/8 in	1/2 in	3/8 in	-1/8 in	0 in	1/2 in	
Shoulder Slope	Shoulder point perpendicular to HPS	false	Full	1/4 in	1 3/4 in	2 in	1/4 in	0 in	1 3/4 in	
Front Neck Drop	HPS to neck seam	false	Full	1/8 in	4 in	4 1/8 in	1/8 in	0 in	4 in	
Back Neck Drop	HPS to neck seam	false	Full	1/8 in	1 1/4 in	1 3/8 in	1/8 in	0 in	1 1/4 in	
Back Neck Width	Seam to seam at back neck, at HPS point	false	Full	1/4 in	7 3/4 in	7 3/4 in	0 in	0 in	7 3/4 in	
Neck Trim Height	Neck Seam to trim edge	false	Full	1/8 in	13/16 in	13/16 in	0 in	0 in	13/16 in	
Minimum Neck Stretch		true	Half	0 in	11 1/2 in	11 1/2 in	0 in	0 in	11 1/2 in	
Across Shoulder	Seam to seam	false	Half	1/4 in	18 1/2 in	18 1/2 in	0 in	2 in	20 1/2 in	Increase
Across Front/Across Back Position from HPS		true	Full	0 in	0 in	0 in	0 in	7 in	7 in	Add
Across Front	Down from HPS, Seam to seam	false	Half	1/4 in	17 1/4 in	17 in	-1/4 in	1 3/4 in	19 in	Increase
Across Back	Down from HPS, Seam to Seam	false	Half	1/4 in	17 3/4 in	17 1/4 in	-1/2 in	1 3/4 in	19 1/2 in	Increase
Chest Width	1" Below armhole- edge to edge	true	Half	1/4 in	22 3/4 in	22 1/2 in	-1/4 in	0 in	22 3/4 in	
Bottom Opening 2" Above Rib Knit Seam		true	Half	1/4 in	21 in	21 1/2 in	1/2 in	3/4 in	21 3/4 in	Increase
Bottom Opening Width- At Seam	Straight with seam relaxed	true	Half	1/2 in	0 in	0 in	0 in	20 1/4 in	20 1/4 in	Increase
Bottom Opening Width- At Edge	At bottom edge	true	Half	1/4 in	17 in	17 1/2 in	1/2 in	0 in	17 in	Back to Spec
Bottom Hem Height	Bottom edge to stitch line or trim seam	false	Full	1/8 in	2 3/4 in	2 3/4 in	0 in	0 in	2 3/4 in	
Side Panel Body Width - Total	Seam to Seam	true	Full	1/8 in	5 1/2 in	5 3/4 in	1/4 in	0 in	5 1/2 in	Back to Spec
Sleeve Length from CB Neck	3-point measure from CB Neck to shoulder point to sleeve edge	true	Full	1/2 in	35 in	34 3/8 in	-5/8 in	0 in	35 in	Back to Spec
Armhole Drop	Below HPS - measure perpendicular	false	Full	1/4 in	12 1/2 in	12 1/2 in	0 in	0 in	12 1/2 in	
Bicep Width	1" below armhole- edge to edge	false	Half	1/4 in	9 in	9 in	0 in	1/2 in	9 1/2 in	Increase
Forearm Width	9" up from sleeve cuff edge	false	Half	1/4 in	7 1/8 in	6 3/4 in	-3/8 in	1/8 in	7 1/4 in	Increase
Sleeve Opening Width 1" Above Rib Knit Seam		true	Half	1/4 in	5 3/8 in	5 1/4 in	-1/8 in	0 in	5 3/8 in	
Sleeve Opening Width- At Edge	At edge	false	Half	1/4 in	3 3/4 in	3 3/4 in	0 in	0 in	3 3/4 in	
Sleeve Opening Width- At Seam	Width at Seam	false	Half	1/4 in	0 in	0 in	0 in	4 3/4 in	4 3/4 in	Add
Sleeve Cuff Height	Cuff edge to seam	false	Full	1/8 in	2 3/4 in	2 3/4 in	0 in	0 in	2 3/4 in	
CF Artwork Placement below CF Neckline	From CF Neck Seam to Top Edge of Artwork	false	Full	1/8 in	3 1/2 in	0 in	0 in	0 in	3 1/2 in	
Neck Triangle Width at Seam		false	Full	1/8 in	0 in	2 1/4 in	2 1/4 in	2 1/2 in	2 1/2 in	Increase
Neck Triangle Height		false	Full	1/8 in	0 in	2 1/4 in	2 1/4 in	2 1/4 in	2 1/4 in	Keep As Sample
Loop Label Placement at Sideseam	Bottom edge to bottom of loop label, at the WL side seam	false	Full	1/8 in	7 in	6 3/4 in	-1/4 in	0 in	7 in	Back to Spec

02-19-2025

1st Proto - Anastasiya Zolotova

CREATED ON FEB 18, 2025 10:26 PM 1ST PROTO: SIZE:M, CREATED AT: 02-10-2025

FW25CS007 Large Script Crewneck

FITTING DATE: 2/13/24

MODEL/ATTENDEES: Jessica, Cal, Wes, Megan, Jeni, Anastasiya

STATUS: 1st Proto Approved to 1st Fit

Fit Comments: Please align fit with our block FB13 regular crewneck w/additional side panel.

- 1. Increase across shoulder to 20 1/2".
- 2. Increase across front to 19".
- 3. Increase across back to 19 1/2".
- 4. Increase bottom opening 2" above knit seam to 21 3/4".
- 5. Increase bottom opening at seam to 21 3/4".
- 6. Bottom opening at edge came in +1/2", go back to spec.
- 7. Side panel width came in +1/4", go back to spec.
- 8. Sleeve length came in -5/8", go back to spec.
- 9. Increase bicep to 9 1/2".
- 10. Increase forearm to 7 1/4".
- 11. Added sleeve opening at seam.
- 12. Increase neck triangle width at neck seam to 2 1/2", measured stitch center to stitch center.
- 13. Keep neck triangle height as sample at 2 1/4".

Comment: vui lòng điều chỉnh fit theo block FB13

- 1.tăng ngang vai 20 1/2"
- 2. tăng ngang thân trước 19"
- 3. tăng ngang thân sau 19 1/2"
- 4. tăng rộng lai trên đường may bo 2" lên 21 3/4"
- 5. tăng rộng lai tại đường may 21 3/4"
- 6. rộng lai tại mép +1/2", điều chỉnh thông số trong dung sai
- 7. rộng phối sườn 1/4", điều chỉnh thông số trong dung sai
- 8. dài tay -5/8", điều chỉnh thông số trong dung sai
- 9. tăng bắp tay 9 1/2"
- 10. tăng cẳng tay 7 1/4"
- 11. thêm rộng lai tay tại đường may
- 12. tăng rộng miếng tam giác tại cổ 2 1/2", đo từ giữa đường diễu đến giữa đường diễu
- 13. giữ cao miếng tam giác tại cổ như mẫu 2 1/4"



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FW25CS007												
Measured Size: M												
POINT OF MEASURE		HOW TO MEASURE		CRITICAL	TYPE	TOLERANCE	EXPECTED M	1ST FIT - RCV	VARIANCE	ADJUST BY +/-	REVISED SPEC	NOTE MEASUREMENT
Front Body Length	DÀI ÁO THẦN TRƯỚC	HPS to bottom edge		true	Full	1/4 in	27 in	27 in	0 in	0 in	27 in	
Back Body Length	DÀI ÁO THẦN SAU	CB neck seam to bottom edge	GIỮA CỔ SAU ĐỂN MÉP LAI	true	Full	1/4 in	25 3/4 in	25 1/2 in	-1/4 in	0 in	25 3/4 in	
Shoulder Seam Forward	CHÒM VAI	HPS to seam	ĐỈNH VAI ĐẾN ĐƯỜNG MAY	false	Full	1/8 in	1/2 in	3/8 in	-1/8 in	0 in	1/2 in	
Shoulder Slope	XUÔI VAI	Shoulder point perpendicular to HPS	ĐO TỪ NGANG VAI ĐẾN ĐIỂM NGANG ĐẦU VAI	false	Full	1/4 in	1 3/4 in	2 in	1/4 in	0 in	1 3/4 in	
Front Neck Drop	HẠ CỔ TRƯỚC	HPS to neck seam	TỪ ĐỈNH VAI ĐẾN ĐƯỜNG MAY CỔ	false	Full	1/8 in	4 in	4 1/8 in	1/8 in	0 in	4 in	
Back Neck Drop	HẠ CỔ SAU	HPS to neck seam	TỪ ĐỈNH VAI ĐẾN ĐƯỜNG MAY CỔ	false	Full	1/8 in	1 1/4 in	1 3/8 in	1/8 in	0 in	1 1/4 in	
Back Neck Width	NGANG CỔ SAU	Seam to seam at back neck, at HPS point	TỪ ĐƯỜNG MAY ĐỂN ĐƯỜNG MAY TẠI CỔ SAU	false	Full	1/4 in	7 3/4 in	7 3/4 in	0 in	0 in	7 3/4 in	
Neck Trim Height	TO BẮN BO CỔ	Neck Seam to trim edge	TỪ ĐƯỜNG TRA CỔ ĐẾN MÉP BO	false	Full	1/8 in	13/16 in	13/16 in	0 in	0 in	13/16 in	
Minimum Neck Stretch	RỘNG CỔ ĐO CẮNG TỚI THIỀU			true	Half	0 in	11 1/2 in	11 1/2 in	0 in	0 in	11 1/2 in	
Across Shoulder	NGANG VAI	Seam to seam	TỪ ĐƯỜNG MAY ĐỂN ĐƯỜNG MAY	false	Half	1/4 in	18 1/2 in	18 1/2 in	0 in	2 in	20 1/2 in	Increase
Across Front/Across	NGANG THÂN			true	Full	0 in	0 in	0 in	0 in	7 in	7 in	Add
Back Position from HPS	TRƯỚC/NGANG THÂN SAU VỊ TRÍ DƯỚI ĐỈNH											
Across Front	NGANG NGỰC	Down from HPS, Seam to seam	HẠ 7" TỪ CAO VAI, ĐO TỪ ĐƯỜNG MAY ĐỂN ĐƯỜNG MAY		Half	1/4 in	17 1/4 in	17 in	-1/4 in	1 3/4 in	19 in	Increase
Across Back	NGANG LƯNG	Down from HPS, Seam to Seam	HẠ 7" TỪ CAO VAI, ĐO TỪ ĐƯỜNG MAY ĐẾN ĐƯỜNG MAY	false	Half	1/4 in	17 3/4 in	17 1/4 in	-1/2 in	1 3/4 in	19 1/2 in	Increase
Chest Width	RỘNG NGỰC	1" Below armhole- edge to edge	HẠ 1" DƯỚI NGÃ TƯ NÁCH, ĐO TỪ MÉP ĐỂN MÉP	true	Half	1/4 in	22 3/4 in	22 1/2 in	-1/4 in	0 in	22 3/4 in	
Bottom Opening 2" Above Rib Knit Seam	NGANG LAI ÁO - 2" TRÊN ĐƯỜNG MAY RIB			true	Half	1/4 in	21 in	21 1/2 in	1/2 in	3/4 in	21 3/4 in	Increase
Bottom Opening Width- At Seam	LAI ÁO ĐO TẠI ĐƯỜNG MAY	Straight with seam relaxed	ĐO THẮNG VỚI ĐƯỜNG MAY ĐỂ ÊM	true	Half	1/2 in	0 in	0 in	0 in	20 1/4 in	20 1/4 in	Increase
Bottom Opening Width- At Edge	LAI ÁO ĐO MÉP DƯỚI	At bottom edge	TẠI MÉP LAI	true	Half	1/4 in	17 in	17 1/2 in	1/2 in	0 in	17 in	Back to Spec
Bottom Hem Height	TO BẮN LAI ÁO	Bottom edge to stitch line or trim seam	TỪ MÉP ĐỂN ĐƯỜNG DIỀU	false	Full	1/8 in	2 3/4 in	2 3/4 in	0 in	0 in	2 3/4 in	
Side Panel Body Width - Fotal	RỘNG CHÈN SƯỜN	Seam to Seam	TỪ ĐƯỜNG MAY ĐẾN ĐƯỜNG MAY	true	Full	1/8 in	5 1/2 in	5 3/4 in	1/4 in	0 in	5 1/2 in	Back to Spec
Bleeve Length from CB Neck	DÀI TAY TỪ GIỮA CỐ SAU	3-point measure from CB Neck to shoulder point to sleeve edge	ĐO 3 ĐIỂM TỪ GIỮA CỔ SAU ĐẾN ĐIỂM VAI ĐẾN MÉP TAY	true	Full	1/2 in	35 in	34 3/8 in	-5/8 in	0 in	35 in	Back to Spec
Armhole Drop	HẠ NÁCH	Below HPS - measure perpendicular	HẠ TỪ ĐỈNH VAI ĐẾN ĐIỂM NGANG NGÃ TƯ NÁCH	false	Full	1/4 in	12 1/2 in	12 1/2 in	0 in	0 in	12 1/2 in	
Bicep Width	NGANG BÅP TAY	1" below armhole- edge to edge	HẠ 1" DƯỚI NGÃ TƯ NÁCH, ĐO TỪ MÉP ĐẾN	false	Half	1/4 in	9 in	9 in	0 in	1/2 in	9 1/2 in	Increase

Forearm Width	CÅNG TAY	9" up from sleeve cuff edge	9" TỪ MÉP LAI TAY	false	Half	1/4 in	7 1/8 in	6 3/4 in	-3/8 in	1/8 in	7 1/4 in	Increase
Sleeve Opening Width 1" Above Rib Knit Seam	CỬA TAY :1" LỄN TỪ ĐƯỜNG MAY RIB			true	Half	1/4 in	5 3/8 in	5 1/4 in	-1/8 in	0 in	5 3/8 in	
Sleeve Opening Width- At Edge	CỬA TAY - TẠI MÉP	At edge	TẠI MÉP LAI	false	Half	1/4 in	3 3/4 in	3 3/4 in	0 in	0 in	3 3/4 in	
Sleeve Opening Width- At Seam	CỬA TAY - TẠI ĐƯỜNG MAY	Width at Seam	MÉP LAI ĐẾN ĐƯỜNG MAY	false	Half	1/4 in	0 in	0 in	0 in	4 3/4 in	4 3/4 in	Add
Sleeve Cuff Height	TO BẮN LAI TAY	Cuff edge to seam	MÉP ĐẾN ĐƯỜNG MAY	false	Full	1/8 in	2 3/4 in	2 3/4 in	0 in	0 in	2 3/4 in	
CF Artwork Placement below CF Neckline	HÌNH IN TẠI GIỮA TRƯỚC DƯỚI ĐƯỜNG MAY CỔ	From CF Neck Seam to Top Edge of Artwork	TỪ GIỮA CÓ TRƯỚC ĐỂN ĐỈNH HÌNH IN	false	Full	1/8 in	3.1/2 in	0 in	0 in	0 in	3 1/2 in	
Neck Triangle Width at Seam	RỘNG MIẾNG TAM GIÁC CỔ TẠI ĐƯỜNG MAY			false	Full	1/8 in	0 in	2 1/4 in	2 1/4 in	2 1/2 in	2 1/2 in	Increase
Neck Triangle Height	CAO MIÉNG TAM GIÁC CÓ			false	Full	1/8 in	0 in	2 1/4 in	2 1/4 in	2 1/4 in	2 1/4 in	Keep As Sample
Loop Label Placement at Sideseam	VỊ TRÍ NHẪN CỜ		TẠI SƯỜN TRÁI NGƯỜI MẶC - TỬ MÉP LAI ĐỂN CẠNH DƯỚI NHÃN SƯỜN	false	Full	1/8 in	7 in	6 3/4 in	-1/4 in	0 in	7 in	Back to Spec