

Micro Din Crewneck Name Style No. NOSCS002 Mens Division

Category Sweatshirts Spring/Summer Season

2025 Year

M -Sample size Size Scale

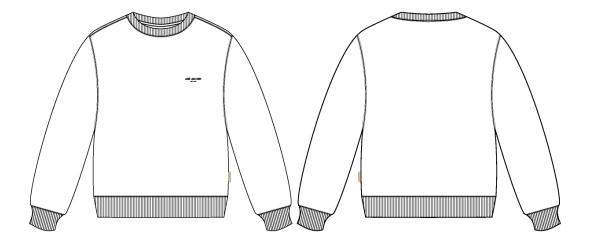
XS S M L XL XXL

Style Status Adopted UN-AVAILABLE Factory

Designer Name Lonz Anastasiya TD Name Created by/Author 9/27/2024

Anastasiya Zolotova

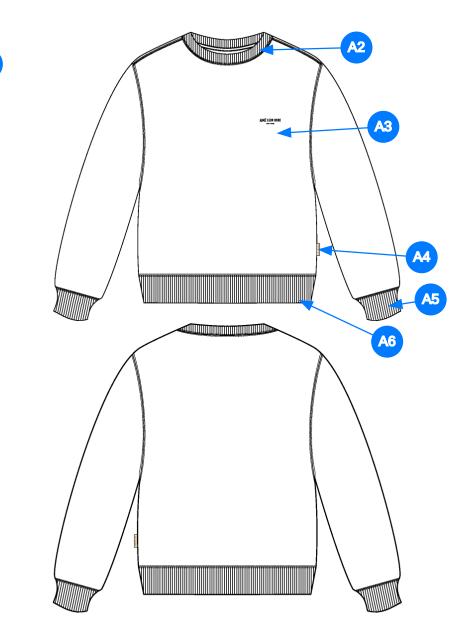
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1_B&W-1



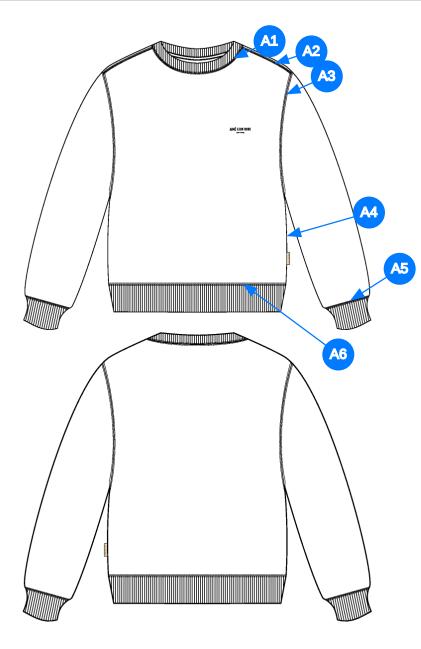
2_CLR-1



3_Construction Details-1

Comments (6)

- A1 FIT: CREWNECK BLOCK
- 2X2 RIB DOUBLED @ COLLAR HERRINGBONE TAPE ALONG NECK
- ARTWORK @ WL CHEST SEE SEPARATE ARTWORK FILE FOR DETAILS
- ALD WOVEN LABEL @ SIDE SEAM
- 2X2 RIB DOUBLED @ SLEEVE CUFF HERRINGBONE TAPE ALONG NECK
- 2X2 RIB DOUBLED @ BOTTOM HEM HERRINGBONE TAPE ALONG NECK



4_Stitching Details-1

Comments (6)

- A1 STRADDLE STITCH @ NECK
- STRADDLE STITCH @ SHOULDER
- STRADDLE STITCH @ ARMHOLE
- CLEAN SEAM FINISH @ SIDE SEAM
- STRADDLE STITCH @ SLEEVE CUFF
- STRADDLE STITCH @ BOTTOM HEM

Measured Size: M

POINT OF MEASURE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	1ST FIT - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES
Front Body Length	HPS to bottom edge	true	Full	1/4 in	27 in	26 3/4 in	-1/4 in	0 in	27 in	
Back Body Length	CB neck seam to bottom edge	true	Full	1/4 in	25 3/4 in	25 3/4 in	0 in	0 in	25 3/4 in	
Shoulder Seam Forward	HPS to seam	false	Full	1/8 in	1/2 in	3/8 in	-1/8 in	0 in	1/2 in	
Shoulder Slope	Shoulder point perpendicular to HPS	false	Full	1/4 in	1 3/4 in	1 3/4 in	0 in	1/4 in	2 in	Increase
Front Neck Drop	HPS to neck seam	false	Full	1/8 in	4 in	4 in	0 in	0 in	4 in	
Back Neck Drop	HPS to neck seam	false	Full	1/8 in	1 1/4 in	1 1/4 in	0 in	0 in	1 1/4 in	
Back Neck Width	Seam to seam at back neck, at HPS point	false	Full	1/4 in	7 3/4 in	7 3/8 in	-3/8 in	0 in	7 3/4 in	Back to Spec
Neck Trim Height	Neck Seam to trim edge	false	Full	1/8 in	7/8 in	7/8 in	0 in	-1/16 in	13/16 in	Reduce
Minimum Neck Stretch		true	Half	0 in	11 1/2 in	0 in	0 in	0 in	11 1/2 in	
Across Shoulder	Seam to seam	false	Half	1/4 in	18 1/2 in	19 in	1/2 in	2 in	20 1/2 in	Increase
Across Front	7" dwn from HPS, Seam to seam	false	Half	1/4 in	17 1/4 in	17 1/4 in	0 in	1 3/4 in	19 in	Increase
Across Back	7" dwn from HPS, Seam to Seam	false	Half	1/4 in	17 3/4 in	17 3/4 in	0 in	1 3/4 in	19 1/2 in	Increase
Chest Width	1" Below armhole- edge to edge	true	Half	1/4 in	22 3/4 in	23 in	1/4 in	0 in	22 3/4 in	
Bottom Opening 2" Above Rib Knit Seam		true	Half	1/4 in	21 3/4 in	22 1/4 in	1/2 in	0 in	21 3/4 in	Back to Spec
Bottom Opening Width- At Seam	Straight with seam relaxed	true	Half	1/2 in	0 in	0 in	0 in	20 1/4 in	20 1/4 in	Keep As Sample
Bottom Opening Width- At Edge	At bottom edge	true	Half	1/4 in	17 in	17 in	0 in	0 in	17 in	
Bottom Hem Height	Bottom edge to stitch line or trim seam	false	Full	1/8 in	2 3/4 in	2 7/8 in	1/8 in	0 in	2 3/4 in	
Sleeve Length from CB Neck	3-point measure from CB Neck to shoulder point to sleeve edge	true	Full	1/2 in	35 in	34 1/2 in	-1/2 in	0 in	35 in	
Armhole Drop	Below HPS - measure perpendicular	false	Full	1/4 in	12 1/2 in	12 1/2 in	0 in	0 in	12 1/2 in	
Bicep Width	1" below armhole- edge to edge	false	Half	1/4 in	9 in	9 1/4 in	1/4 in	1/2 in	9 1/2 in	Increase
Forearm Width	9" up from sleeve cuff edge	false	Half	1/4 in	7 1/8 in	7 in	-1/8 in	1/8 in	7 1/4 in	Increase
Sleeve Opening Width 1" Above Rib Knit Seam		true	Half	1/4 in	5 3/8 in	5 1/4 in	-1/8 in	0 in	5 3/8 in	
Sleeve Opening Width- At Seam	Width at Seam	false	Half	1/4 in	0 in	0 in	0 in	4 3/4 in	4 3/4 in	Keep As Sample
Sleeve Opening Width- At Edge	At edge	false	Half	1/4 in	3 3/4 in	3 3/4 in	0 in	0 in	3 3/4 in	
Sleeve Cuff Height	Cuff edge to seam	false	Full	1/8 in	2 3/4 in	2 7/8 in	1/8 in	0 in	2 3/4 in	
WL Chest Artwork Placement from HPS to Top Edge		true	Full	1/8 in	7 in	6 3/4 in	-1/4 in	1 in	8 in	Follow Revised
WL Chest Artwork Placement Out from CF Line		false	Full	1/8 in	2 3/4 in	2 5/8 in	-1/8 in	0 in	2 3/4 in	
Loop Label Placement at Sideseam	Bottom edge to bottom of loop label, at the WL side seam	false	Full	1/8 in	7 in	6 3/4 in	-1/4 in	0 in	7 in	Back to Spec

1st Fit - Anastasiya Zolotova

CREATED ON SEP 27, 2024 8:52 PM 1ST FIT: SIZE:M, CREATED AT: 09-23-2024

NOSCS002 Micro Din Crewneck

FITTING DATE: 9/24/24

MODEL/ATTENDEES: Anthony, Jessica, Lonz, Wes, Megan, Jeni, Anastasiya

STATUS: 1st Fit Approved to PPS

Trims:

Substitute Main Label

Fit Comments:

Align fit block changes with FB13 Crewneck Block

- 1. Increase shoulder slope to 2"
- 2. Reduce neck trim to 13/16"
- 3. Neck width came in -3/8", go back to spec.
- 4. Increase across shoulder 20 1/2"
- 5. Increase across front 19"
- 6. Increase across back 19 1/2"
- 7. Bottom opening came in +1/2", go back to spec.
- 8. Increase 9 1/2" on bicep
- 9. Increase forearm to 7 1/4"
- 10. Follow revised placement of WL chest artwork from HPS of 8".

Fit comments:

điềuc hình theo FB13 crewneck block

- 1. giảm xuôi vai 2"
- 2. giảm to bản cổ 13/16"
- 3. rộng cổ -3/8", điều chỉnh thông số trong dung sai
- 4. tăng ngang vai 20 1/2"
- 5. tăng ngang thân trước 19"
- 6. tăng ngang thân sau 19 1/2"
- 7. lai á
o $\pm 1/2$ ", điều chỉnh thông số trong dung sai
- 8. tăng ngang bắp tay 9 1/2"
- 9. tăng cẳng tay 7 1/4"
- 10. thay đổi định vị hình in ngực trái từ đỉnh vai 8"



Screen Shot 2024-09-27 at 4.01.15 PM.jpg

NOSCS002				Size Spe Measure		ns - Graded						
Sample Size: M POINT OF MEASURE	HOW TO MEASURE			CRITICAL	TYPE	TOLERANCE	М	PROTO - RCVD	VARIANCE	ADJUST BY +/-	REVISED	MEASUREMENT NOTES
Front Body Length	DÀI ÁO THÂN TRƯỚC	HPS to bottom edge	TỪ ĐỈNH VAI ĐẾN MÉP LAI	true	Full	1/4 in	27 in	26 3/4 in	-1/4 in	0 in	27 in	
Back Body Length	DÀI ÁO THÂN SAU	CB neck seam to bottom edge	GIỮA CÓ SAU ĐÉN MÉP LAI	true	Full	1/4 in	25 3/4 in	25 3/4 in	0 in	0 in	25 3/4 in	
Shoulder Seam Forward	CHÒM VAI	HPS to seam	ĐỈNH VAI ĐÉN ĐƯỜNG MAY	false	Full	1/8 in	1/2 in	3/8 in	-1/8 in	0 in	1/2 in	
Shoulder Slope	XUÔI VAI	Shoulder point perpendicular to HPS	ĐO TỪ NGANG VAI ĐẾN ĐIỂM NGANG ĐẦU VAI	false	Full	1/4 in	1 3/4 in	1 3/4 in	0 in	1/4 in	2 in	Increase TĂNG
Front Neck Drop	HẠ CỔ TRƯỚC	HPS to neck seam	MAY CÓ		Full	1/8 in	4 in	4 in	0 in	0 in	4 in	
Back Neck Drop	HẠ CỔ SAU	HPS to neck seam	TỪ ĐỈNH VAI ĐẾN ĐƯỜNG MAY CỔ	false	Full	1/8 in	1 1/4 in	1 1/4 in	0 in	0 in	1 1/4 in	
Back Neck Width	NGANG CÓ SAU	Seam to seam at back neck, at HPS point	TỪ ĐƯỜNG MAY ĐỂN ĐƯỜNG MAY TẠI CỔ SAU	false	Full	1/4 in	7 3/4 in	7 3/8 in	-3/8 in	0 in	7 3/4 in	Back to Spec ĐIỀU CHỈNH THÔNG SỐ TRONG DUNG SAI
Neck Trim Height	TO BÁN BO CÓ	Neck Seam to trim edge	TỪ ĐƯỜNG TRA CỔ ĐẾN MÉP BO	false	Full	1/8 in	7/8 in	7/8 in	0 in	-1/16 in	13/16 in	Reduce GIÅM
Minimum Neck Stretch	RỘNG CÓ ĐO CĂNG TÓI THIỀU			true	Half	0 in	11 1/2 in	0 in	0 in	0 in	11 1/2 in	
Across Shoulder	NGANG VAI	Seam to seam	TỪ ĐƯỜNG MAY ĐÉN ĐƯỜNG MAY	false	Half	1/4 in	18 1/2 in	19 in	1/2 in	2 in	20 1/2 in	Increase TĂNG
Across Front	NGANG NGỰC	7" dwn from HPS, Seam to seam	HẠ 7" TỪ CÁO VAI, ĐO TỪ ĐƯỜNG MAY ĐẾN ĐƯỜNG MAY	false	Half	1/4 in	17 1/4 in	17 1/4 in	0 in	1 3/4 in	19 in	Increase TĂNG
Across Back	NGANG LƯNG	7" dwn from HPS, Seam to Seam	HẠ 7" TỪ CAO VAI, ĐO TỪ ĐƯỜNG MAY ĐẾN ĐƯỜNG MAY	false	Half	1/4 in	17 3/4 in	17 3/4 in	0 in	1 3/4 in	19 1/2 in	Increase TĂNG
Chest Width	RỘNG NGỰC	1" Below armhole- edge to edge	HẠ 1" DƯỚI NGÃ TƯ NÁCH, ĐO TỪ MÉP ĐẾN MÉP	true	Half	1/4 in	22 3/4 in	23 in	1/4 in	0 in	22 3/4 in	
Bottom Opening 2" Above Rib Knit Seam	NGANG LAI ÁO - 2" TRÊN ĐƯỜNG MAY RIB			true	Half	1/4 in	21 3/4 in	22 1/4 in	1/2 in	0 in	21 3/4 in	Back to Spec ĐIỀU CHỈNH THÔNG SỐ TRONG DUNG SAI
Bottom Opening Width- At Seam	LAI ÁO - TẠI ĐƯỜNG MAY	Straight with seam relaxed	ĐO THẮNG VỚI ĐƯỜNG MAY ĐỂ ÊM	true	Half	1/2 in	0 in	0 in	0 in	20 1/4 in	20 1/4 in	Keep As Sample GIỮ NHƯ MẪU
Bottom Opening Width- At Edge	LAI ÁO - TẠI MÉP	At bottom edge	TẠI MÉP LAI	true	Half	1/4 in	17 in	17 in	0 in	0 in	17 in	
Bottom Hem Height	TO BẢN LAI ÁO	Bottom edge to stitch line or trim seam	TỪ MÉP ĐẾN ĐƯỜNG DIỀU	false	Full	1/8 in	2 3/4 in	2 7/8 in	1/8 in	0 in	2 3/4 in	
Sleeve Length from CB Neck	DÀI TAY TỪ GIỮA CỐ SAU	3-point measure from CB Neck to shoulder point to sleeve	ĐO 3 ĐIỂM TỪ GIỮA CỔ SAU ĐẾN ĐIỂM VAI ĐẾN	true	Full	1/2 in	35 in	34 1/2 in	-1/2 in	0 in	35 in	
Armhole Drop	HẠ NÁCH	Below HPS - measure perpendicular	HẬ TỪ CAO VAI ĐẾN ĐIỂM NGANG NGÃ TƯ NÁCH	false	Full	1/4 in	12 1/2 in	12 1/2 in	0 in	0 in	12 1/2 in	

Bicep Width	NGANG BÁP TAY	1" below armhole- edge to edge	HẠ 1" DƯỚI NGÃ TƯ NÁCH, ĐO TỪ MÉP ĐẾN MÉP	false	Half	1/4 in	9 in	9 1/4 in	1/4 in	1/2 in	9 1/2 in	Increase TĂNG
Forearm Width	CÁNG TAY	9" up from sleeve cuff edge	9" TỪ MÉP LAI TAY	false	Half	1/4 in	7 1/8 in	7 in	-1/8 in	1/8 in	7 1/4 in	Increase TĂNG
Sleeve Opening Width 1" Above Rib Knit Seam	CỬA TAY :1" LÊN TỪ ĐƯỜNG MAY RIB			true	Half	1/4 in	5 3/8 in	5 1/4 in	-1/8 in	0 in	5 3/8 in	
Sleeve Opening Width- At Seam	CỬA TAY - TẠI ĐƯỜNG MAY	Width at Seam	RỘNG TẠI ĐƯỜNG MAY	false	Half	1/4 in	0 in	0 in	0 in	4 3/4 in	4 3/4 in	Keep As Sample GIỮ NHƯ MẪU
Sleeve Opening Width- At Edge	CỬA TAY - TẠI MÉP	At edge	TẠI MÉP LAI	false	Half	1/4 in	3 3/4 in	3 3/4 in	0 in	0 in	3 3/4 in	
Sleeve Cuff Height	TO BẮN LAI TAY	Cuff edge to seam	MÉP LAI ĐẾN ĐƯỜNG MAY	false	Full	1/8 in	2 3/4 in	2 7/8 in	1/8 in	0 in	2 3/4 in	
WL Chest Artwork Placement from HPS to Top Edge	ĐỊNH VỊ HÌNH IN NGỰC TRÁI TỪ ĐỈNH VAI ĐẾN ĐỈNH HÌNH IN			true	Full	1/8 in	7 in	6 3/4 in	-1/4 in	1 in	8 in	Follow Revised THAY ĐÔI
WL Chest Artwork Placement Out from CF Line	ĐỊNH VỊ HÌNH IN NGỰC TRÁI TỪ GIỮA TRƯỚC			false	Full	1/8 in	2 3/4 in	2 5/8 in	-1/8 in	0 in	2 3/4 in	
Loop Label Placement at Sideseam	VỊ TRÍ NHẪN SƯỜN	Bottom edge to bottom of loop label, at the WL side seam	MÉP LAI ĐÉN MÉP LOGO, TẠI SƯỜN TRÁI BÊN NGOÀI	false	Full	1/8 in	7 in	6 3/4 in	-1/4 in	0 in	7 in	Back to Spec ĐIỀU CHỈNH THÔNG SỐ TRONG DUNG SAI