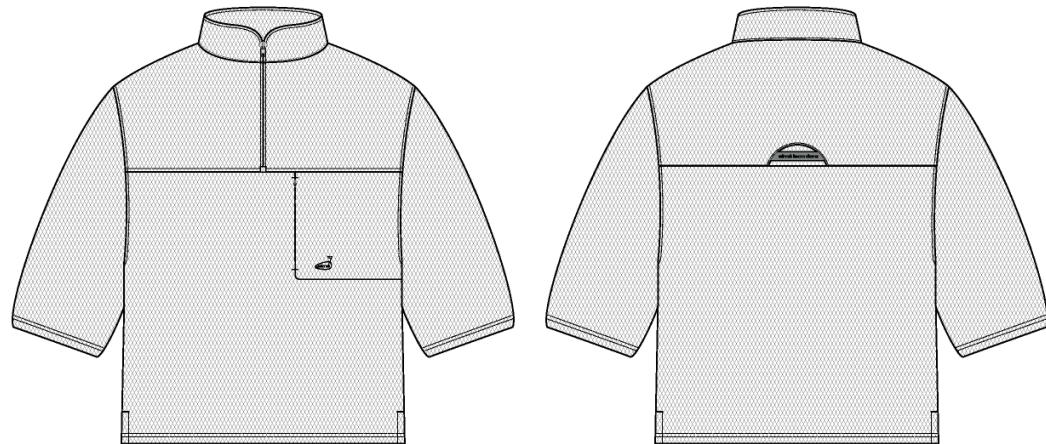


Golf Quarter Zip - Style #SS26CS021

Mens, Sweatshirts, Spring/Summer, 2026

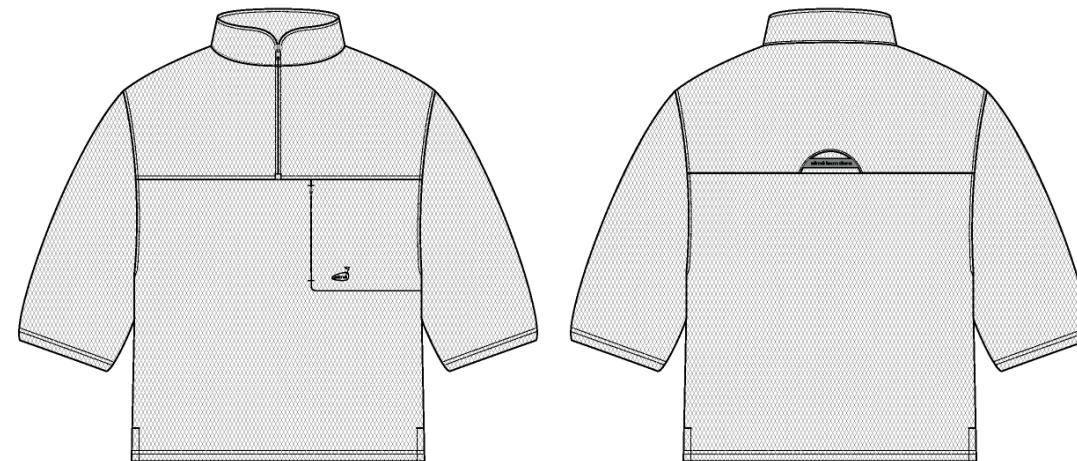
Summary

08-20-2025

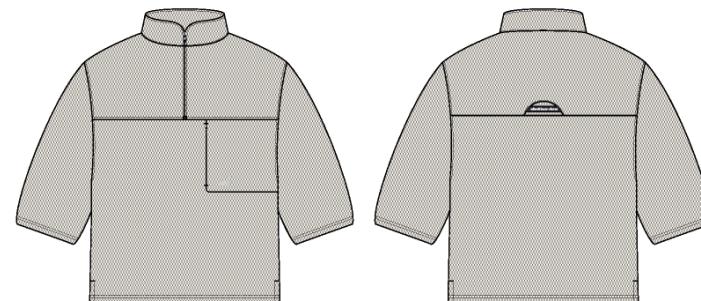


Golf Quarter Zip

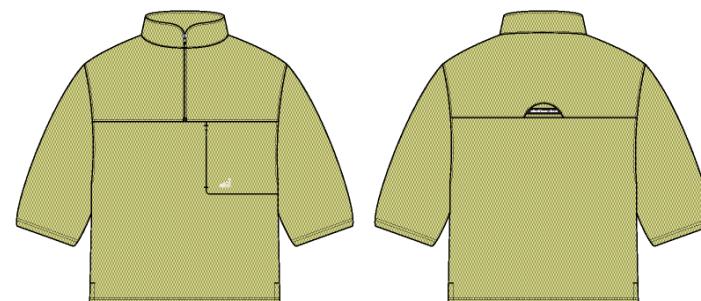
Name	Golf Quarter Zip
Style No.	SS26CS021
Division	Mens
Category	Sweatshirts
Season	Spring/Summer
Year	2026
Size Scale	M -Sample size <input type="button" value="XS"/> <input type="button" value="S"/> <input type="button" value="M"/> <input type="button" value="L"/> <input type="button" value="XL"/> <input type="button" value="XXL"/>
Style Status	Adopted
Factory	UN-AVAILABLE
Drop	Golf
Designer Name	Wes
TD Name	Anastasiya
Created by/Author	8/20/2025 Jeni Fitzgerald jeni.fitzgerald@aimleondore.com



1_B&W-1



COCONUT MILK

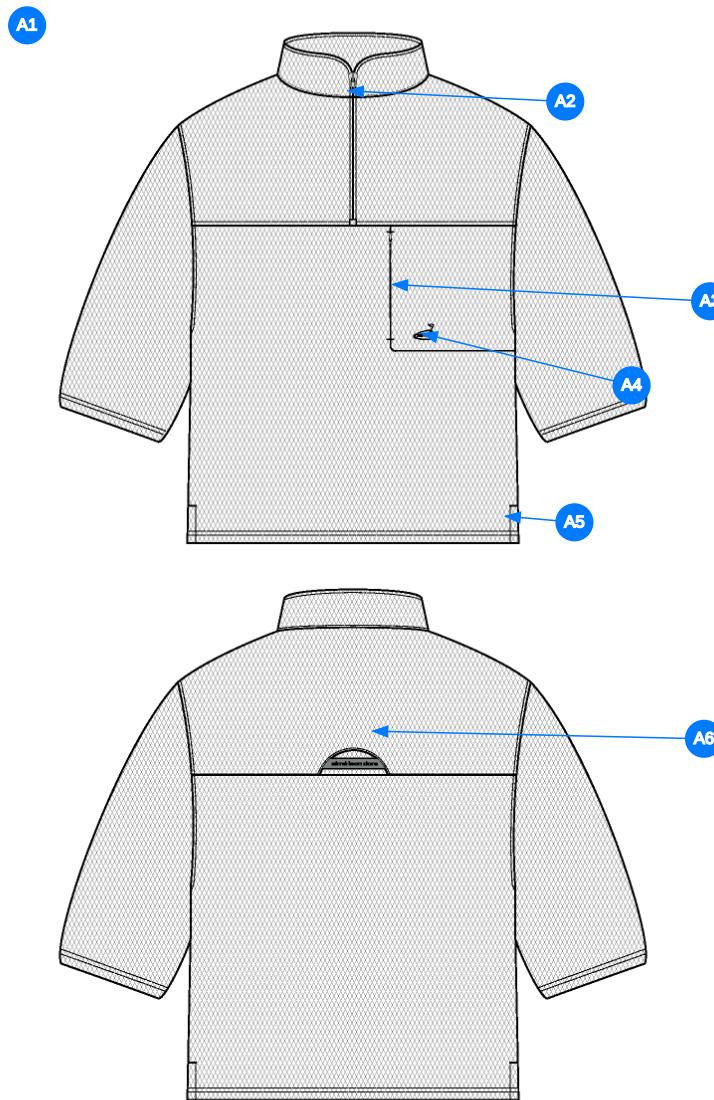


CHARLOCK



PINE GROVE

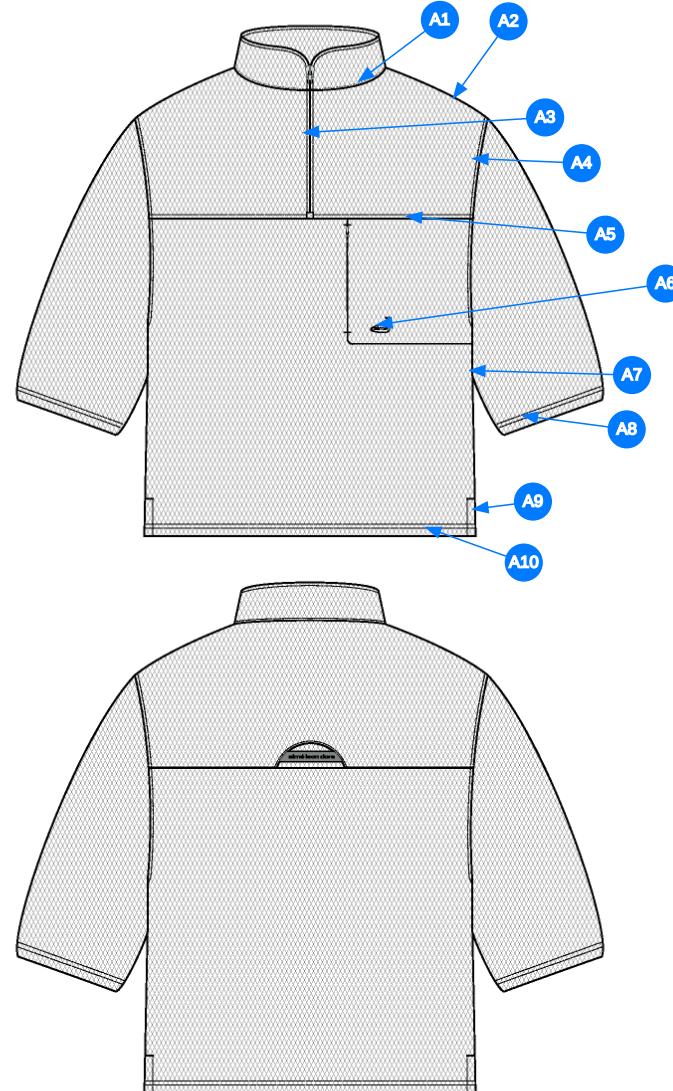
2_CLR 9-1



Comments (6)

- A1** FIT: NB 860 Cropped Quarter Zip (NB23CS000)
- A2** KISSING WELT W/ ZIPPER @ CF - ZIPPER: #5 YKK CLOSED. END COIL ZIPPER - SLIDER: DSYG
- A3** INVISIBLE ZIPPER @ WL CHEST - ZIPPER: YKK INVISIBLE CLOSED END COIL ZIPPER - SLIDER: DA4Q1
- A4** ARTWORK @ WL CHEST - SEE SEPARATE FILE FOR ARTWORK DETAILS
- A5** VENT @ SIDE SEAM - TURNBACK W/ COVERSTITCH
- A6** YOKE W/ SET IN LABEL @ BACK - SEE FOLLOWING PAGES FOR CONSTRUCTION

1. tham khảo NB23CS000
2. dây kéo coil đóng răng 5 đầu DSYG tại giữa trước
3. dây kéo ẩn tại túi ngực trái
4. artwork tại ngực trái
5. xẻ lai
6. đô + nhãn tại thân sau



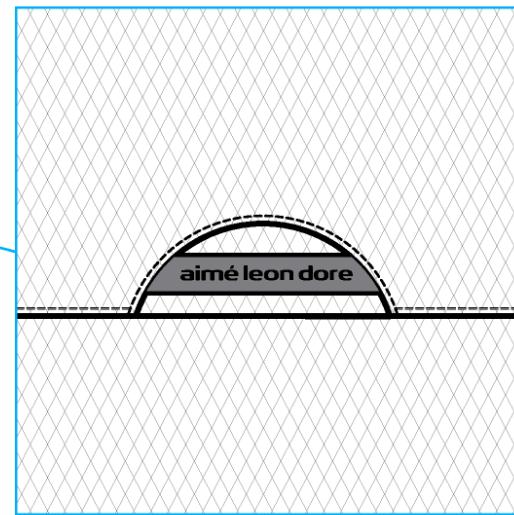
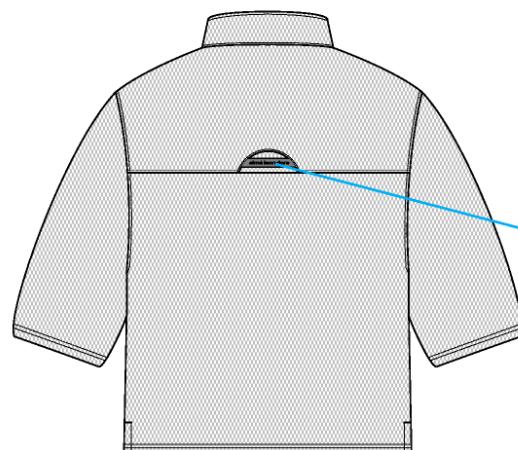
Comments (10)

- A1 STRADDLE STITCH @ SHOULDER SEAM
- A2 1/8" SN TS @ NECK
- A3 EDGE STITCH @ BINDING
- A4 1/4" SN TS @ ARMHOLE
- A5 1/4" SN TS @ SEAM
- A6 CLEAN SEAM FINISH @ POCKET - ADD BAR TACKS @ TOP AND BOTTOM OF OPENING
- A7 CLEAN SEAM FINISH @ SIDE SEAM
- A8 1/4" DN TS @ SLEEVE OPENING - TURNBACK W/ COVERLOCK STITCH
- A9 1/8" SN TS @ VENT - ADD BAR TACK @ TOP OF VENT
- A10 1/4" DN TS @ BOTTOM OPENING - TURNBACK W/ COVERLOCK STITCHING

1. diễu rẽ tại đường may vai
2. diễu 1 kim 1/8" tại cổ
3. mí diễu tại dây kéo
4. diễu 1 kim 1/4" nách
5. diễu 1 kim 1/4" tại đường may đồ thân trước
6. may sạch tại túi - thêm bọt tại cạnh trên cạnh dưới miệng túi
7. may sạch tại đường may sườn
8. diễu 2 kim 1/4" tại lai tay
9. diễu 1 kim 1/8" tại xẻ lai - thêm bọt tại đỉnh xẻ lai
10. diễu 2 kim 1/4" tại lai áo

cấu trúc nhãn đô sau

LABEL/YOKE CONSTRUCTION



Yoke Construction-1

Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	M
Front Body Length	S&K01	HPS to bottom edge	true	Full	1/4 in	27 1/2 in
Back Body Length	S&K02	CB neck seam to bottom edge	true	Full	1/4 in	26 3/4 in
Shoulder Seam Forward	S&K07	HPS to seam	false	Full	1/8 in	1/2 in
Front Yoke Placement from HPS	vyrPxM		true	Full	1/4 in	10 1/8 in
Back Yoke Seam Placement from CB Neck Seam	BBd19O		true	Full	1/8 in	8 in
Shoulder Slope	S&K08	Shoulder point perpendicular to HPS	false	Full	1/4 in	2 in
Front Neck Drop	S&K04	HPS to neck seam	false	Full	1/8 in	3 3/4 in
Back Neck Drop	S&K05	HPS to neck seam	false	Full	1/8 in	3/4 in
Back Neck Width	S&K06	Seam to seam at back neck, at HPS point	false	Full	1/4 in	7 in
CF Zipper Length	S&K03	From neck to bottom edge	false	Full	1/4 in	8 1/4 in
Collar Height at CB	S&K025	Neck seam to collar edge at CB	false	Full	1/8 in	2 1/4 in
Across Shoulder	S&K09	Edge to edge	false	Half	1/4 in	19 in
Across Front/Across Back Position from HPS	eos7YR		true	Full	0 in	7 in
Across Front	S&K010	Down from HPS, Seam to seam	false	Half	1/4 in	17 1/2 in
Across Back	S&K011	Down from HPS, Seam to Seam	false	Half	1/4 in	18 in
Chest Width	S&K012	1" Below armhole- edge to edge	true	Half	1/4 in	22 1/2 in
Bottom Opening Width- At Edge	S&K013	At bottom edge	true	Half	1/4 in	22 1/2 in
Bottom Hem Height	S&K83	Bottom edge to top of trim	false	Full	1/8 in	1 in
Sleeve Length from CB Neck	S&K032	3-point measure from CB Neck to shoulder point to sleeve edge	true	Full	1/2 in	22 1/2 in
Armhole Drop	S&K016	Below HPS - measure perpendicular	false	Full	1/4 in	11 3/4 in
Bicep Width	S&K017	1" below armhole- edge to edge	false	Half	1/4 in	9 5/8 in
Sleeve Opening Width- At Edge	S&K73	At edge	false	Half	1/4 in	7 3/4 in
Sleeve Turnback Height	S&K36	Cuff edge to seam	false	Full	1/8 in	1 in
Side Slit Height	S&K93	From bottom edge to top of slit	false	Full	1/8 in	2 in
WL Chest Pocket Height	jD7WwJ		true	Full	1/4 in	6 3/4 in
WL Chest Pocket Width	HjCwLM	To Armhole Seam	true	Full	1/4 in	9 3/8 in
WL Chest Pocket Zipper Length	6UtkNV		true	Full	1/8 in	5 3/4 in
WL Chest Pocket Placement from CF Line	S&K401		false	Full	1/8 in	2 in
Artwork Placement at WL Chest Pocket from Bottom Edge	4vvbf2		true	Full	1/8 in	1/2 in
Artwork Placement At WL Chest Pocket from Side of Pocket	kwBZyV		true	Full	1/8 in	3/8 in

Development Notes - Anastasiya Zolotova

CREATED ON AUG 18, 2025 2:49 PM

SS26CS021 Golf Quarter Zip

Date: 8/18/25

TD: Anastasiya

Fit: Follow reference sample, measurement page, and design sketch to make 1st proto. (SS25CS011 Golf Quarter Zip-Reference Image)

fit: tham khảo mẫu tham khảo, trang thông số và sketch để làm mẫu proto. (mẫu tham khảo mã SS25CS011 - hình đính kèm)



Screen Shot 2025-08-18 at 10.48.19 AM.jpg

COMPONENT	QTY	1. COCONUT MILK CODE: 11-0608 TCX	2. CHARLOCK CODE: 12-0530 TCX	3. PINE GROVE CODE: 19-5406 TCX	
FABRIC					
1	DIAMOND JACQUARD (AAG) CODE: HX32008 / UC0AI / WNS127 Placement: BODY, ZIPPER END GARAGE Supplier: GuangDong Golden Horizon Industry Co.,Ltd Width: 150 Weight: 270gsm Country of Origin: CHINA		-  Coconut Milk Custom Code: 11-0608 TCX Price: 0.00	-  Charlock Custom Code: 12-0530 TCX Price: 0.00	-  Pine Grove Custom Code: 19-5406 TCX Price: 0.00
2	IN DEV CODE: TBD Placement: CF ZIPPER TAPE Notes: DTM POLY BINDING AS REFERENCE SAMPLE, PLS ADVISE ART #		- IN DEV Price: 0.00	- IN DEV Price: 0.00	- IN DEV Price: 0.00
3	YKK COIL CLOSED END ZIPPER CODE: TBD Placement: @ CF Supplier: YKK		-  Coconut Milk Custom Code: 11-0608 TCX SIZE: 5GG Price: 0.00	-  Charlock Custom Code: 12-0530 TCX SIZE: 5GG Price: 0.00	-  Pine Grove Custom Code: 19-5406 TCX SIZE: 5GG Price: 0.00
4	YKK Zipper Tape CODE: YKK		-  030 Custom Code: COCONUT MILK 11-0608 TCX Price: 0.00	Not used	-  017 Custom Code: PINE GROVE 19-5406 TCX Price: 0.00
5	YKK DSYG Zipper Slider CODE: DSYG Placement: @ CF ZIPPER		-  Coconut Milk Custom Code: 11-0608 TCX Price: 0.00	-  Jet Black Custom Code: 19-0303 TCX Price: 0.00	-  Undefined Price: 0.00
6	YKK INVISIBLE ZIPPER CODE: TBD Placement: @ WL CHEST Supplier: YKK		-  Coconut Milk Custom Code: 11-0608 TCX SIZE: Undefined Price: 0.00	-  Charlock Custom Code: 12-0530 TCX SIZE: Undefined Price: 0.00	-  Pine Grove Custom Code: 19-5406 TCX SIZE: Undefined Price: 0.00
7	YKK Zipper Tape CODE: YKK		-  030 Custom Code: COCONUT MILK 11-0608 TCX Price: 0.00	Not used	-  017 Custom Code: PINE GROVE 19-5406 TCX Price: 0.00
8	YKK DA4Q1 Zipper Slider CODE: DA4Q1 Placement: @ WL CHEST ZIPPER Supplier: YKK		-  Coconut Milk Custom Code: 11-0608 TCX Price: 0.00	-  Charlock Custom Code: 12-0530 TCX Price: 0.00	-  Pine Grove Custom Code: 19-5406 TCX Price: 0.00
9	ARTWORK CODE: EMBROIDERY Placement: @ WL CHEST Notes: EMBROIDERY, FOLLOW ARTWORK FILE AND POM Supplier: Factory Sourced		- ARTWORK Price: 0.00	- ARTWORK Price: 0.00	- ARTWORK Price: 0.00
LABEL AND TRIM PACKAGE					
10	ALD Golf Hat Label (Small) CODE: 2024100016 Placement: CB YOKE Supplier: Shining	1 Piece	- ALD Golf Hat Label (small) Price: 0.36	- ALD Golf Hat Label (small) Price: 0.36	- ALD Golf Hat Label (small) Price: 0.36
11	ALD Golf Shirt Label CODE: 2024100014 Placement: CB NECK INTERIOR Supplier: Shining	1 Piece	- ALD Golf Shirt Label Price: 0.62	- ALD Golf Shirt Label Price: 0.62	- ALD Golf Shirt Label Price: 0.62

COMPONENT		QTY	1.  COCONUT MILK CODE: 11-0608 TCX	2.  CHARLOCK CODE: 12-0530 TCX	3.  PINE GROVE CODE: 19-5406 TCX
12	ALD Golf Hang Tag CODE: ALD-T40P Supplier: Colonial	1 M	- ALD Golf Hang Tag Price: 325.00	- ALD Golf Hang Tag Price: 325.00	- ALD Golf Hang Tag Price: 325.00
13	ALD Golf Poly Bag Large 18" X 15" CODE: ALD-PB157-R Supplier: Colonial	1	- ALD Golf Poly Bag Large 18" x 15" Price: 0.00	- ALD Golf Poly Bag Large 18" x 15" Price: 0.00	- ALD Golf Poly Bag Large 18" x 15" Price: 0.00
14	ALD Woven Care + Content + COO Label CODE: ALD-COO-XXX Placement: INTERIOR WEARER'S LEFT SIDE SEAM, 5" ABOVE BODY HEM Supplier: Colonial Country of Origin: CHINA	1 Piece	- ALD Woven Care + Content + COO Label Price: 0.058	- ALD Woven Care + Content + COO Label Price: 0.058	- ALD Woven Care + Content + COO Label Price: 0.058
15	UPC Sticker CODE: UPC Placement: POLY BAG; BACK SIDE, UPPER RIGHT HAND CORNER Supplier: Factory Sourced	1	- UPC Sticker Price: 0.00	- UPC Sticker Price: 0.00	- UPC Sticker Price: 0.00
Components 15			Total 326.038	Total 326.038	Total 326.038