



Soccer Jersey

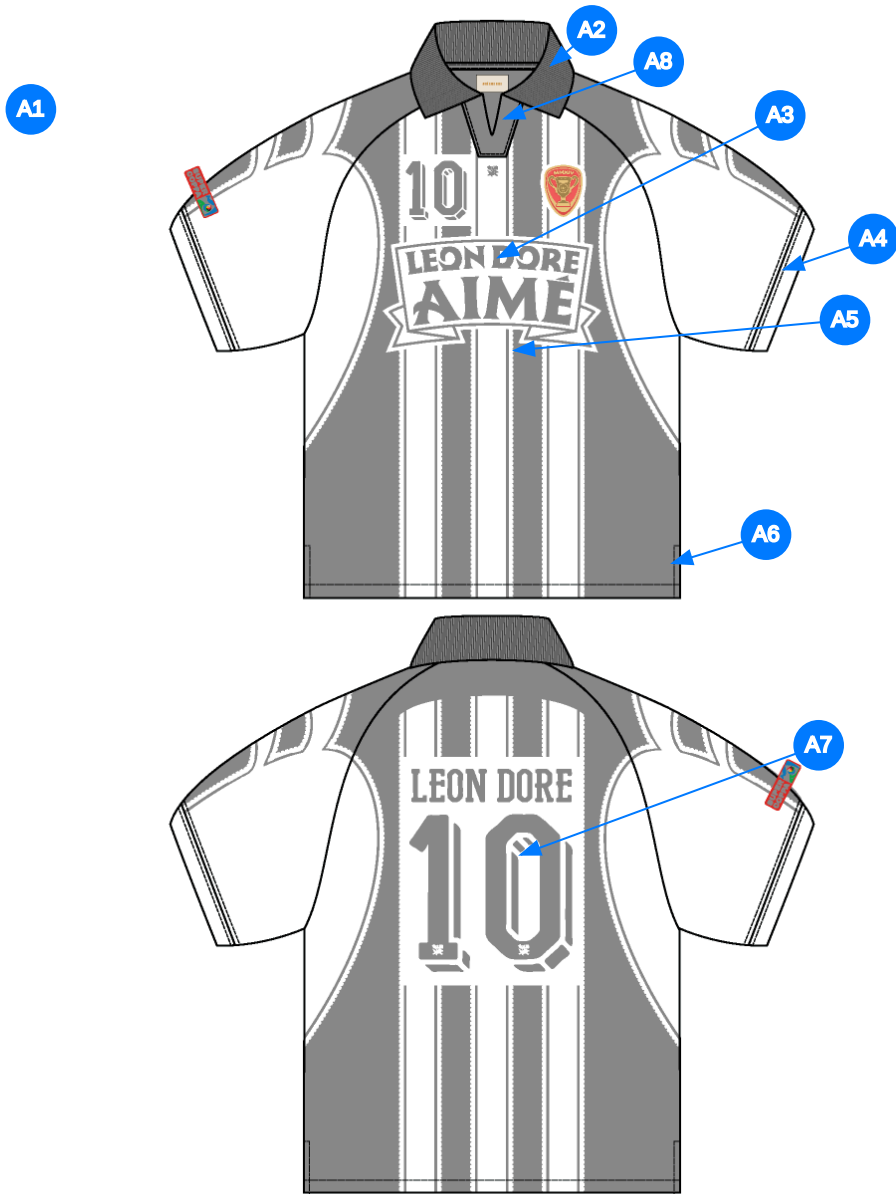
Name	Soccer Jersey
Style No.	SS26CT014
Division	Mens
Category	Tees
Season	Spring/Summer
Year	2026
Size Scale	<div>M</div> -Sample size <div><div>XS</div><div>S</div><div>M</div><div>L</div><div>XL</div><div>XXL</div></div>
Style Status	Adopted
Factory	UN-AVAILABLE
Designer Name	Wes
TD Name	Anastasiya
Created by/Author	7/21/2025 Anastasiya Zolotova anastasiya.zolotova@aimeleondore.com



1_B&W-1



2_CLR-1



3_Construction Details-1

Comments (8)

- A1 FIT: NOVELTY JERSEY (SS24CT025)
- A2 FNR @ COLLAR - SEE ADDITIONAL PAGE FOR COLLAR CONSTRUCTION DETAILS - POLY TAPE ALONG NECK
- A3 PRINTED ARTWORK @ BODY & SLEEVES - SEE ADDITIONAL FILE FOR ARTWORK DETAILS
- A4 PIECED ON SELF CUFF @ SLEEVE CUFF
- A5 ARTWORK @ CF - SEE ADDITIONAL FILE FOR ARTWORK DETAILS
- A6 VENT @ SIDE SEAM - TURNBACK W/ COVERLOCK
- A7 PRINTED ARTWORK @ BODY & SLEEVES - SEE ADDITIONAL FILE FOR LAYOUT DETAILS
- A8 SELF @ COLLAR PLACKET

1. Fit: tham khảo SS24CT025
2. bo cái tại lá cổ - xem cấu trúc trang sau - dây tape viền cổ sau
3. hình in tại thân trước và tay
4. vải chính tại lai tay
5. hình in tại giữa trước
6. xẻ lai tại sườn
7. hình in thân sau
8. vải chính tại nẹp



Comments (6)

- A1 1/4" SN TS @ NECK - EDGESTITCH @ PLACKET
- A2 CLEAN SEAM FINISH @ RAGLAN SEAM
- A3 1/4" DNTS @ CUFF
- A4 CLEAN SEAM @ SIDE SEAM
- A5 SN TS @ VENT
- A6 1/4" SN TS @ BOTTOM HEM

- 1. điều 1 kim 1/4" tại cổ - mí điều tại nếp
- 2. may sạch tại đường may raglan
- 3. điều 2 kim 1/4" tại lai tay
- 4. may sạch tại đường may sườn
- 5. điều 1 kim 1/4" tại lai áo

4_Stitching Details-1

Measured Size: M

POINT OF MEASURE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	EXPECTED	1ST PROTO - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES
Front Body Length	HPS to bottom edge	true	Full	1/2 in	27 1/4 in	26 7/8 in	-3/8 in	3/4 in	28 in	Follow Revised
Back Body Length	CB neck seam to bottom edge	true	Full	1/2 in	26 1/4 in	26 1/4 in	0 in	1 in	27 1/4 in	Follow Revised
Raglan Shoulder Slope	9 1/2" out from CB, at HPS line	false	Full	1/8 in	2 in	2 in	0 in	1/2 in	2 1/2 in	Follow Reference
Front Neck Drop	HPS to neck seam	false	Full	1/8 in	6 1/2 in	6 in	-1/2 in	0 in	6 1/2 in	Back to Spec
Back Neck Drop	HPS to neck seam	false	Full	1/8 in	3/4 in	3/4 in	0 in	0 in	3/4 in	
Back Neck Width	Seam to seam at back neck, at HPS point	false	Full	1/4 in	7 1/2 in	7 1/2 in	0 in	-1/2 in	7 in	Follow Revised
Minimum Neck Stretch		true	Half	0 in	11 1/2 in	11 1/2 in	0 in	0 in	11 1/2 in	
CF Placket Length	CF neck drop to bottom of placket	true	Full	1/8 in	4 in	3 1/4 in	-3/4 in	-3/4 in	3 1/4 in	Keep As Sample
CF Placket Width @ Bottom Edge of Placket		false	Full	1/8 in	1 3/4 in	1 3/4 in	0 in	0 in	1 3/4 in	
Front Saddle Seam Placement at Neck	HPS to saddle seam straight down	false	Full	1/8 in	2 1/4 in	2 in	-1/4 in	1 1/4 in	3 1/2 in	Follow Revised
Back Saddle Seam Placement at Neck	HPS to saddle seam straight down	false	Full	1/8 in	2 in	2 1/4 in	1/4 in	1/4 in	2 1/4 in	Follow Revised
Across Front	7" dwn from HPS, Seam to seam	false	Half	1/4 in	13 1/2 in	14 in	1/2 in	-1 in	12 1/2 in	Follow Revised
Across Back	7" dwn from HPS, Seam to Seam	false	Half	1/4 in	14 3/4 in	14 1/4 in	-1/2 in	-3/4 in	14 in	Follow Revised
Chest Width	1" Below armhole- edge to edge	true	Half	1/4 in	22 1/2 in	22 1/2 in	0 in	0 in	22 1/2 in	Follow Revised
Bottom Opening Width- At Edge	Straight with seam relaxed	true	Half	1/4 in	22 in	21 3/4 in	-1/4 in	1/2 in	22 1/2 in	Follow Revised
Sleeve Length from CB Neck	3-point measure from CB Neck to shoulder point to sleeve edge	true	Full	3/8 in	19 1/2 in	20 in	1/2 in	-1 in	18 1/2 in	Follow Revised
Armhole Drop	Below HPS - measure perpendicular	false	Full	1/4 in	11 3/4 in	11 5/8 in	-1/8 in	0 in	11 3/4 in	
Bicep Width	1" below armhole- edge to edge	false	Half	1/4 in	9 in	9 in	0 in	-1/4 in	8 3/4 in	Follow Revised
Sleeve Opening Width- At Edge	At edge	false	Half	1/4 in	6 1/2 in	6 5/8 in	1/8 in	1/2 in	7 in	Follow Revised
Sleeve Cuff Height		false	Full	1/8 in	3/4 in	7/8 in	1/8 in	1/8 in	7/8 in	Follow Revised
Collar Point Length	Neck seam to collar point, along edge	false	Full	1/8 in	2 1/2 in	2 3/4 in	1/4 in	0 in	2 1/2 in	Follow Revised
Collar Height at CB	Neck seam to collar edge at CB	false	Full	1/8 in	3 1/2 in	3 5/8 in	1/8 in	-1 in	2 1/2 in	Follow Revised
Collar Length along the edge	Collar point to collar point, along the edge	false	Full	3/8 in	15 1/2 in	16 1/2 in	1 in	1 1/2 in	17 in	Follow Revised
CF Artwork Placement below Placket - Queens Crest		false	Full	1/8 in	5 1/2 in	0 in	0 in	-4 3/4 in	3/4 in	Add
CF Artwork Placement below CF Placket - "Leon Dore Aime"		false	Full	1/8 in	0 in	0 in	0 in	5 in	5 in	Add
CB Artwork Placement below CB Neck Seam	From CB Neck Seam to Top Edge of Artwork	false	Full	1/8 in	4 1/2 in	0 in	0 in	0 in	4 1/2 in	Add
WL Chest Artwork Placement from HPS to Top Edge		true	Full	1/8 in	0 in	0 in	0 in	6 3/4 in	6 3/4 in	Add
WL Chest Artwork Placement Out from CF Line		false	Full	1/8 in	0 in	0 in	0 in	2 1/4 in	2 1/4 in	Add
WR Chest Artwork Placement from HPS to Top Edge		false	Full	1/8 in	0 in	0 in	0 in	6 3/4 in	6 3/4 in	Add
WR Chest Artwork Placement from HPS to Top Edge		false	Full	1/8 in	0 in	0 in	0 in	2 in	2 in	Add
WR Sleeve Artwork Placement from Hem to Bottom Edge of Artwork		false	Full	1/8 in	0 in	0 in	0 in	2 in	2 in	Add
WR Sleeve Artwork Centered on Sleeve Fold		true	Full	1/8 in	0 in	0 in	0 in	0 in	0 in	Add

1st Proto - Anastasiya Zolotova

CREATED ON JUL 21, 2025 6:20 PM

1ST PROTO: SIZE:M, CREATED AT: 07-07-2025

SS26CT014 Soccer Jersey

FITTING DATE: 7/17/25**MODEL/ATTENDEES:** Jessica, Anthony, Wes, Jeni, Megan, Hyeyoung, Anastasiya, Sarah**STATUS:** 1st Proto Approved to 1st Fit

Sent reference sample (Adidas sample pictured) for fit, please create new pattern using the balance and overall proportions of reference sample. Outlining changes below.

tham khảo fit theo mẫu khách gửi, làm rập dựa vào mẫu tham khảo khách gửi cho tổng thể và comment bên dưới:**Fit Comments:**

1. Follow revised front body length of 28"
2. Follow revised back body length of 27 1/4"
3. Follow revised shoulder slope of 2 1/2". -Please follow reference sample for balance
4. Front neck drop came in -1/2", go back to spec.
5. Follow revised neck width of 7".
6. Keep CF placket length as sample at 3 1/4" measured from front edge of placket straight down.
7. Follow revised front raglan seam placement of 3 1/2"
8. Follow revised back raglan seam placement of 2 1/4"
9. Follow revised across front of 12 1/2" - ensure to follow sleeve width of reference sample
10. Follow revised across back of 14".
11. Follow revised chest of 22 1/2"
12. Follow revised bottom opening of 22 1/2"
13. Follow revised sleeve length of 18 1/2"
14. Follow revised bicep of 8 3/4"
15. Follow revised sleeve opening of 7".
16. Follow revised sleeve cuff height of 7/8".
17. Reduce collar point to 2 1/2"
18. Reduce collar height at CB to 2 1/2"
19. Follow revised collar length of 17"
20. Add CF queens crest artwork 1/2" below placket bottom edge
21. Add CF "Leon Dore" artwork 5" below placket bottom edge
22. Add CB artwork 4 1/2" from back neck seam.
23. Add WL chest artwork 6 3/4" from HPS and 2 1/4" from CF
24. Add WR chest artwork 6 3/4" from HPS and 2" from CF

fit: comments:

1. thay đổi dài áo thân trước 28"
2. thay đổi dài áo thân sau 27 1/4"
3. thay đổi xuôi vai 2 1/2", tham khảo mẫu tham khảo
4. hạ nách thiếu -1/2", điều chỉnh thông số trong dung sai
5. thay đổi rộng cổ 7"
6. giữ dài nẹp như mẫu 3 1/4" thông số đo hạ thẳng từ mép
7. thay đổi vị trí đường may raglan trước 3 1/2"
8. thay đổi vị trí đường may raglan sau 2 1/4"
9. thay đổi ngang thân trước 12 1/2"- đảm bảo rộng tay theo mẫu tham khảo
10. thay đổi ngang thân sau 14"
11. thay đổi rộng ngực 22 1/2"
12. thay đổi ngang lai 22 1/2"
13. thay đổi dài tay 18 1/2"
14. thay đổi bắp tay 8 3/4"
15. thay đổi ngang lai tay 7"
16. thay đổi to bnao lai tay 7/8"
17. giảm điểm lá cổ 2 1/2"
18. giảm cao lá cổ tại giữa sau 2 1/2"
19. thay đổi dài lá cổ 17"
20. thêm hình thêu bông hoa dưới mép nẹp 1/2"
21. thêm hình in "Leon Dore" dưới mép nẹp 5"
22. thêm hình in thân sau dưới đường may cổ sau 4 1/2"
23. thêm hình in ngực trái từ đỉnh vai 6 3/4" và từ giữa trước 2 1/4"
24. thêm hình in ngực phải từ đỉnh vai 6 3/4" và từ giữa trước 2"

25. Add WR sleeve artwork 2" above hem edge and centered on sleeve fold.

25. thêm hình in tại tay phải trên mép lai tay 2" và nằm giữa nếp gấp tay

Construction Comments:

1. Follow reference sample for collar quality
2. Follow reference sample for flat knit construction, full needle rib
3. Revise CF placket to be self inserted - no overlap please follow sketch - self on fold and add a lightweight fusible if needed to keep shape
4. Change sleeve opening to self cuff 1/8" double needle straddle to finish cuff.

cấu trúc:

1. tham khảo mẫu tham khảo cho chất lượng rib
2. tham khảo mẫu tham khảo cho cấu trúc rib
3. thay đổi nếp giữa trước bằng vải chính- không chồng lên nhau tham khảo sketch - có thể thêm keo nếu cần để giữ hình dáng nếp
4. thay đổi lai tay bằng vải chính to bản 1/8" điều rã 2 kim.



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Screen Shot 2025-07-21 at 2.04.05 PM.jpg