

SS26NBWJ002 NB RUN VEST

SS26NBWJ002 NB RUN VEST Name Style No. SS26NBWJ002 Mens Division Category Outerwear Season Spring/Summer Year 2026 M -Sample size Size Scale XS S M L XL XXL Style Status Development Created by/Author 5/1/2025 Cristina Loukopoulos

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01\_BLACK AND WHITE SKETCH-1



02\_COLOR-1



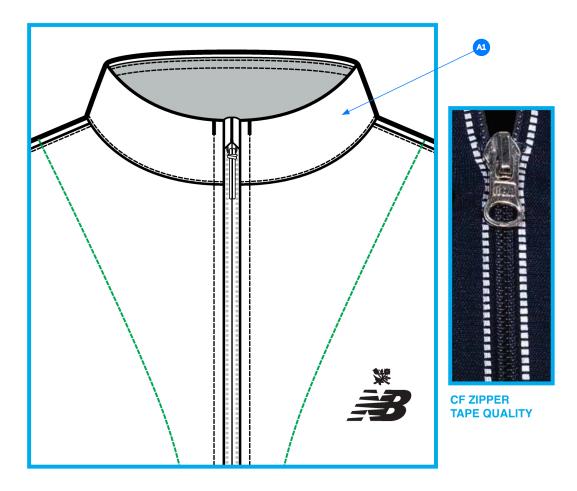
- \*\*\*ALL BODY SEAMS ARE BOUND WITH BIAS-CUT SELF BINDING (1/4" FINISHED) AT INSIDE + EDGE STITCH UNLESS OTHERWISE NOTED\*\*\*
- CONTRAST COLOR TOP STITCH

04\_STITCH DETAIL-1



- \*\*\*PLEASE REFER TO ARTWORK FILES FOR ALL SIZING,
  TECHNIQUES AND COLORWAYS REQUESTED FOR ALL
  GRAPHICS ON THIS STYLE\*\*\*
- CF / COLLAR: SEE DETAIL SKETCH
- HEM: SEE DETAIL SKETCH
- BINDING: SEE DETAIL SKETCH
- BACK YOKE: SEE DETAIL SKETCH
- HAND POCKETS: SEE DETAIL SKETCH
- BACK POCKETS: SEE DETAIL SKETCH

05\_CONSTRUCTION DETAIL-1

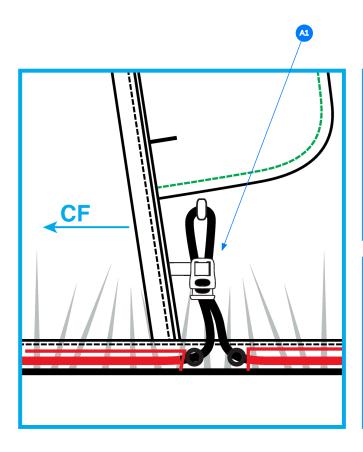


GREEN)

COLLAR FACING -COLLAR EDGE ROLLS 1/8" TO INSIDE + 1/4" DOUBLE NEEDLE UNDERSTITCH -EDGE STITCH AT NECKLINE SEAM -EXPOSED ZIPPER AT CF: ZIPPER HAS REFLECTIVE TICKING AS PER REFERENCE PHOTO - ZIPPER STITCHED CLEAN FROM BEHIND + UNDERSTITCH AT FACING AND 1/4" SINGLE NEEDLE TOP STITCH THROUGH ALL LAYERS -BAR TACKS AT TOP AND BOTTOM STITCHING -ZIPPER PULL CORD AT TOP ZIPPER HEAD -FOLDED SELF KISSING WELTS AT INSIDE ZIPPER WRAP TO OUTSIDE TO BECOME CHIN GUARDS -SELF FACING CLEAN FINISHES ZIPPER AT CF -FACING IS STITCHED TO BODY WITH CONTRAST FABRIC THREAD (SHOWN IN

CF/ COLLAR: -SELF COLLAR, CONTRAST FABRIC 01

06\_COLLAR AND CF DETAIL-1







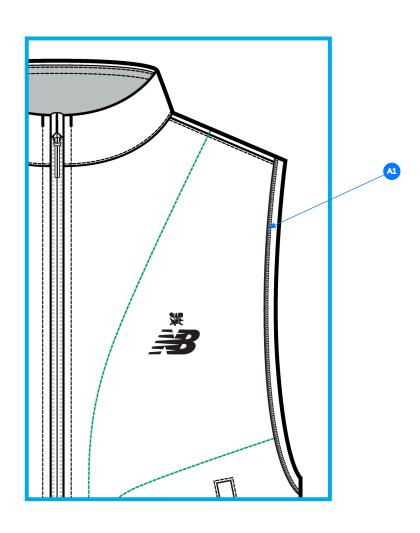
HEM: -HIGH/LOW HEM -SELF FACING (3/4" FINISHED): UNDERSTITCH AT EDGE AND SINGLE NEEDLE TOP



STITCH AT TOP, THROUGH ALL LAYERS -ENCASED
SHOCKCORD AND SELF SHOCKCORD TUNNEL (3/8"
FINISHED) AT INSIDE HEM -EYELETS AT SHOCKCORD
EXITS -SHOCKCORD LOOPS THROUGH CORDLOCK,
WHICH IS ANCHORED WITH TAPE INTO BODY SEAM -PULL TAB AT SHOCKCORD

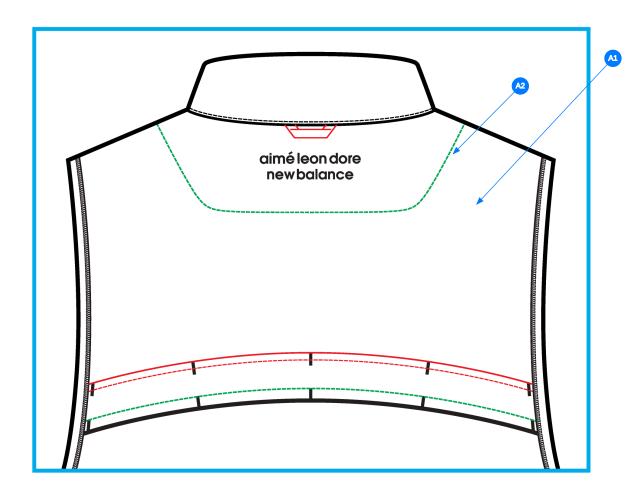
07\_HEM DETAIL-1





ARMHOLE BINDING: -BIFOLD BINDING (10MM FINISHED WIDTH) AT ARMHOLE: BODY SANDWICHED BETWEEN BIFOLD LAYERS -1/8" 2NCS STRADDLE AT BIFOLD INNER EDGE -BIFOLD IS UNDERCUT TO HUG ARMHOLE TO BODY -BIFOLD SEAM AT SIDE SEAM

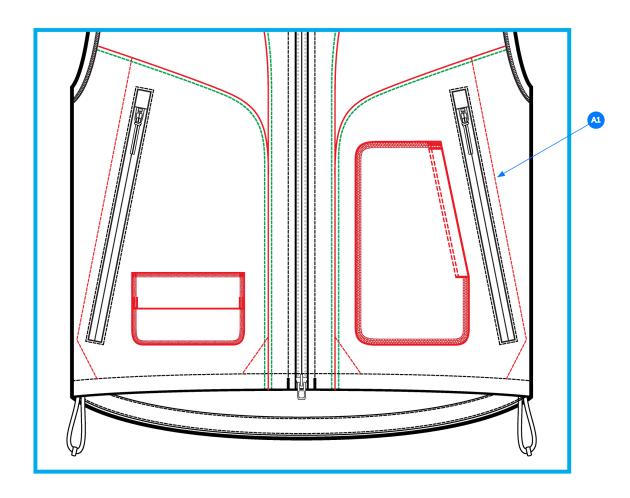
08\_BIFOLD DETAIL-1



FLOATING BACK YOKE: -BACK PANEL EXTENDS 1.5" UNDER BACK YOKE -1/4" DOUBLE SELF TURNBACK BACK PANEL AND YOKE EDGES + SINGLE NEEDLE TOP STITCH -SINGLE NEEDLE TOP STITCH ON FLOATING BACK YOKE EDGE IS CONTRAST COLOR (SHOWN IN GREEN) -10 BAR TACKS SECURE BACK YOKE TO BACK PANEL

SELF BACK NECK FACING + CONTRAST COLOR SINGLE NEEDLE TOP STITCH THROUGH ALL LAYERS (SHOWN IN GREEN)

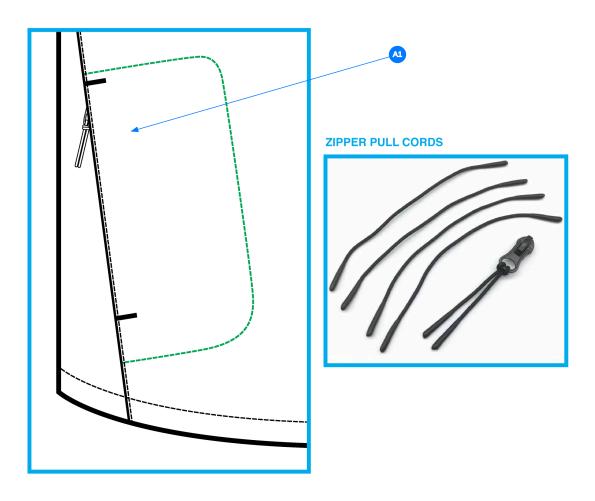
09 BACK PANEL DETAIL-1



HAND POCKETS: -EXPOSED ZIPPER AT POCKET OPENING -EDGE STITCH AROUND ZIPPER -FOLDED SELF ZIPPER GARAGE AT TOP POCKET OPENING -ZIPPER PULL CORD AT ZIPPER HEAD -CONTRAST FABRIC 01 KNUCKLE AND PALM SIDE POCKET BAG -POCKET BAG SHAPE SHOWN IN RED -POCKET BAG STITCHED TO BODY WITH CONTRAST COLOR THREAD, SHOWN IN GREEN -POCKET BAG EXTENDS TO HEM AND SIDE SEAM + HIDDEN STITCHING

EXTENDS TO HEM AND SIDE SEAM + HIDDEN STITCHING
TO REDUCE USABLE POCKET AREA -CONTRAST FABRIC
02 STORAGE POCKETS APPLIED TO PALM SIDE HAND
POCKET BAGS WITH 1/4" COVERSTITCH (TOP& BOTTOM
LOOPER) -1/2" SELF TURNBACK POCKET OPENING + BAR
TACKS TO SECURE AT BOTH STORAGE POCKETS -WR
STORAGE POCKET HAS FOLDED CONTRAST FABRIC 02
FLAP + BAR TACKS TO REINFORCE -WR STORAGE
POCKET FLAP IS SEWN DOWN TO PALM SIDE BAG AT
SIDES AND TOP

10\_HAND POCKETS DETAIL-1



BACK POCKETS: -LAPPED POCKET OPENING WITH HIDDEN ZIPPER -ZIPPER PULL CORD AT ZIPPER HEAD -BAR TACKS AT TOP AND BOTTOM POCKET OPENING -CONTRAST FABRIC 01 KNUCKLE AND PALM SIDE POCKET BAG -POCKET BAG STITCHED TO BODY WITH CONTRAST COLOR THREAD, SHOWN IN GREEN

11\_BACK POCKETS DETAIL-1

# **HEAT TRANSFER ARTWORK:** GRADIENT QUEENS CREST NB LOGO 01

-PLEASE DEVELOP THE BELOW ARTWORK AS:
-COLOR HEAT TRANSFER
-GRADIENT REFLECTIVE HEAT TRANSFER
-PLEASE SUBMIT STRIKE OFFS OF ALL COLORS LISTED



# **COLORS:**













NORDIC GREEN / BLACK GRADIENT: NORDIC GREEN: COLORO: 076-24-10 BLACK: COLORO: 145-17-00

ATLANTIC BLUE / BLACK GRADIENT: ATLANTIC BLUE: COLORO: 119-31-22 BLACK: COLORO: 145-17-00

TEAM RED / BLACK GRADIENT: TEAM RED: COLORO: 010-35-35 BLACK: COLORO: 145-17-00

GRADIENT\_QUEENS\_CREST\_NB\_LOGO\_01\_HEAT\_TRANSFER-1

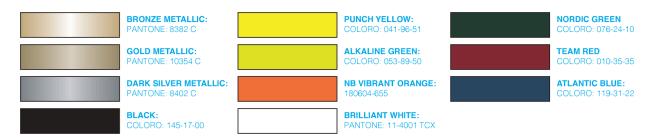
Mens, Outerwear, Spring/Summer, 2026

## **HEAT TRANSFER ARTWORK: QUEENS CREST NB LOGO 01**

-PLEASE DEVELOP THE BELOW ARTWORK AS:
-COLOR HEAT TRANSFER
-COLOR REFLECTIVE HEAT TRANSFER
-PLEASE APPLY "BRILLIANT WHITE" COLOR TO FIRST PROTO
-PLEASE SUBMIT STRIKE OFFS OF ALL OTHER COLORS LISTED



# **COLORS:**



QUEENS\_CREST\_NB\_LOGO\_01\_HEAT\_TRANSFER-1

### **HEAT TRANSFER ARTWORK:** GRADIENT ALD NB STACK LOGO 01

-PLEASE DEVELOP THE BELOW ARTWORK AS:
-COLOR HEAT TRANSFER
-COLOR REFLECTIVE HEAT TRANSFER
-PLEASE SUBMIT STRIKE OFFS OF ALL COLORS LISTED



## **COLORS:**



NORDIC GREEN / BLACK GRADIENT: NORDIC GREEN: COLORO: 076-24-10 BLACK: COLORO: 145-17-00 ATLANTIC BLUE / BLACK GRADIENT: ATLANTIC BLUE: COLORO: 119-31-22 BLACK: COLORO: 145-17-00



TEAM RED / BLACK GRADIENT: TEAM RED: COLORO: 010-35-35 BLACK: COLORO: 145-17-00

GRADIENT\_ALB\_NB\_STACK\_LOGO\_01\_HEAT\_TRANSFER-1

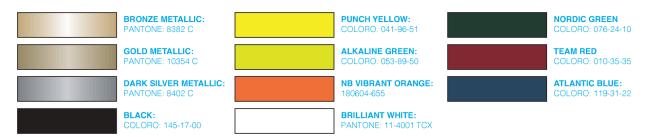
Mens, Outerwear, Spring/Summer, 2026

### **HEAT TRANSFER ARTWORK:** ALD NB STACK LOGO 01

-PLEASE DEVELOP THE BELOW ARTWORK AS:
-COLOR HEAT TRANSFER
-COLOR REFLECTIVE HEAT TRANSFER
-PLEASE APPLY "BRILLIANT WHITE" COLOR TO FIRST PROTO
-PLEASE SUBMIT STRIKE OFFS OF ALL OTHER COLORS LISTED



# **COLORS:**



ALD\_NB\_STACK\_LOGO\_01\_HEAT\_TRANSFER-1

05-02-2025

# Sample Size: M

POINT OF MEASURE	CODE	HOW TO MEASURE	CRITICAL	TYPE	TOLERANCE	M
FRONT BODY LENGTH	WV001	FROM HPS TO BOTTOM EDGE	true	Full	1/2 in	27 in
BACK BODY LENGTH	WV002	FROM CB NECK SEAM TO BOTTOM EDGE	true	Full	1/2 in	27 1/2 in
CF ZIPPER LENGTH	WV003	FROM ZIPPER TIP TO TIP	true	Full	1/4 in	24 1/2 in
FRONT NECK DROP	WV004	FROM HPS LEVEL STRAIGHT DOWN TO CF NECK SEAM	true	Full	1/8 in	4 1/4 in
BACK NECK DROP	WV005	FROM HPS LEVEL STRAIGHT DOWN TO CB NECK SEAM	true	Full	1/8 in	5/8 in
BACK NECK WIDTH	WV006	FROM SEAM TO SEAM AT BACK PANEL HPS LEVEL	true	Full	1/4 in	7 in
SHOULDER SEAM FORWARD	WV007	FROM HPS TO SHOUDLER SEAM AT NECK	false	Full	1/8 in	3/4 in
SHOULDER SLOPE	WV008	FROM HPS LEVEL STRAIGHT DOWN TO TOP OF ARMHOLE SM	true	Full	1/8 in	2 1/8 in
ACROSS SHOULDER	WV009	FROM ARMHOLE SEAM TO SEAM AT BACK PANEL	true	Full	1/4 in	17 1/2 in
ACROSS FRONT	WV010	MEASURE FROM A/H SEAM TO SEAM, 7" FROM HPS FOR M SIZE, FACTORY GRADE POS. FOR ALL OTHER SIZES	true	Full	1/4 in	15 1/2 in
ACROSS BACK	WV011	MEASURE FROM A/H SEAM TO SEAM, 7" FROM HPS FOR M SIZE, FACTORY GRADE POS. FOR ALL OTHER SIZES	true	Full	1/4 in	16 3/4 in
CHEST CIRCUMFERENCE	WV012	MEASURE 1" BELOW ARMHOLE	true	Full	1/2 in	46 in
BOTTOM OPENING CIRCUMFERENCE	WV	MEASURE AT BOTTOM HEM EDGE	true	Full	1/2 in	44 1/2 in
BOTTOM HEM TOPSTITCHING HEIGHT	WV016		false	Full	1/8 in	3/4 in
ARMHOLE DROP	WV017	FROM HPS LEVEL STRAIGHT DOWN TO UNDERARM SEAM	true	Full	1/4 in	13 in
COLLAR HEIGHT AT CF/CB	WV023		false	Full	1/8 in	2 in
COLLAR LENGTH ALONG OUTER EDGE	WV025		false	Full	1/4 in	0 in
BACK YOKE HEIGHT AT CB	WVYOKE	FROM CB NECK SEAM TO YOKE SEAM	false	Full	1/4 in	12 in
FRONT POCKET POSITION ABOVE BOTTOM HEM EDGE	eOTDRx	AT SIDE BY SIDE SEAM	false	Full	1/8 in	3 in
FRONT POCKET POSITION FROM SIDE SEAM TO TOP EDGE	BhC3sq		false	Full	1/8 in	4 1/2 in
FRONT POCKET POSITION FROM SIDE SEAM TO BOTTOM EDGE	Nnc7BR		false	Full	1/8 in	3 in
FRONT POCKET WELT WIDTH, TOTAL	JRyPoR		false	Full	1/16 in	5/8 in
FRONT POCKET ZIPPER LENGTH	WV		false	Full	1/4 in	7 in
BACK POCKET POSITION ABOVE BOTTOM HEM EDGE	BCzKYb	MEASURE ALONG SEAM	false	Full	1/8 in	3 in
BACK POCKET ZIPPER LENGTH	WV		false	Full	1/8 in	6 1/2 in
CB ARTWORK BELOW CB NECK SEAM	SZXECI		false	Full	1/16 in	0 in
W/L CHEST ARTWORK FROM HPS	WLXBwe		false	Full	1/8 in	0 in
W/L CHEST ARTWORK FROM TRUE CF	X9SglY		false	Full	1/8 in	0 in

Feedback & Revisions / Development

05-02-2025

# Development - Hyeyoung Cho

Mens, Outerwear, Spring/Summer, 2026

CREATED ON APR 25, 2025 5:59 PM

Date: 4/21/25

TD : Hyeyoung Cho Status : Submit 1st Proto

### Development notes:

- 1. Create a pattern following sketches and spec measurements.
- 2. Collar length at top edge is TBD. Will review the proto sample collar length and revise/confirm the length.
- 3. All pocket bag size to follow sketch proportion will add pocket bag size is needed after reviewing the proto sample.
- 4. Add extra pockets to palm side of each front pocket bags. See detail sketches. Apply an envelope pocket opening to W/R extra pocket.

Mens, Outerwear, Spring/Summer, 2026

Screenshot 2025-04-21 at 2.10.19 PM.jpg

	COMPONENT	QTY	1. NO COLOR ASSIGNED
1	NALUX-201W CODE: NALUX-201W Placement: @ FRONT PANEL / BACK FLOATING YOKE / TOP SLEEVES / COLLAR / WIND + CHIN GUARD / CF FACING / HEM FACING / INTERNAL SHOCK CORD TUNNEL / INTERNAL LOCKER LOOP Notes: BASE OPTION 1 Supplier: Young Textile Width: 58" Weight: 76 GR/SQM Country of Origin: CHINA		Not used
2	KMN-D4369RG CODE: KMN-D4369RG Placement: @ FRONT PANEL / BACK FLOATING YOKE / TOP SLEEVES / COLLAR / WIND + CHIN GUARD / CF FACING / HEM FACING / INTERNAL SHOCK CORD TUNNEL / INTERNAL LOCKER LOOP Notes: BASE OPTION 2 Supplier: KOOJOO FABRIC CO., LTD Width: 50" = 127cm Weight: 60G/SQM Country of Origin: KOREA Yarn Construction: N20D X N20D BLACK DOP DYED 155 X 138 / RIPSTOP		Not used
3	IN DEV CODE: TBD Placement: @ COLLAR FACING / POCKET BAGS Notes: CONTRAST FABRIC #1; FOLLOW REFERENCE QUALITY + WEIGHT (75-100 GSM) AND SEND COMP OPTIONS FOR APPROVAL		Not used
4	MKD8604 CODE: MKD8604 Placement: @ HIDDEN STORAGE POCKETS Supplier: TEIJIN FRONTIER CO.,LTD. Width: 58" Weight: 172gsm Country of Origin: KOREA		Not used
5	YKK 2-WAY COIL OPEN END ZIPPER CODE: TBD Placement: @ CF Notes: *REVERSE* Supplier: YKK		Not used SIZE: 5GG
6	YKK Zipper Tape CODE: YKK Placement: @ CF ZIPPER Notes: FOLLOW REFERENCE PHOTO IN TP FOR ZIPPER TAPE QUALITY		Not used
7	YKK DFBW Zipper Slider CODE: DFBW Placement: @ CF ZIPPER Notes: SHINY ENAMEL		Not used
8	YKK COIL CLOSED END ZIPPER CODE:   TBD Placement: @ EACH HAND POCKET Notes: *REVERSE* Supplier: YKK Country of Origin: China		Not used SIZE: 3GG
9	YKK Zipper Tape CODE: YKK Placement: @ EACH HAND POCKET ZIPPER Notes: FOLLOW REFERENCE PHOTO IN TP FOR ZIPPER TAPE QUALITY		Not used
10	YKK DFBW Zipper Slider CODE: DFBW Placement: @ EACH HAND POCKET ZIPPER Notes: SHINY ENAMEL		Not used
11	YKK COIL CLOSED END ZIPPER CODE: TBD Placement: @ EACH BACK POCKET Notes: *REVERSE* Supplier: YKK Country of Origin: China		Not used SIZE: 3GG
12	YKK Zipper Tape CODE: YKK Placement: @ EACH BACK POCKET ZIPPER Notes: FOLLOW REFERENCE PHOTO IN TP FOR ZIPPER TAPE QUALITY		Not used
13	YKK DFBW Zipper Slider CODE: DFBW Placement: @ EACH BACK POCKET ZIPPER Notes: SHINY ENAMEL		Not used
14	IN DEV CODE:   TBD Placement: @ ALL ZIPPER SLIDERS Notes: TBD ROUND ZIPPER PULL CORD WITH PU DIPPED ENDS; FOLLOW REF PHOTO AND SEND OPTIONS FOR APPROVAL		Not used

	COMPONENT	QTY 1. NO COLOR ASSIGNED
15	IN DEV CODE: TBD Placement: @ EACH ARMHOLE Notes: TBD 10MM FINISHED STRETCH BI-FOLD ELASTIC; PLEASE FOLLOW REF PHOTO IN TP AND SEND OPTIONS FOR APPROVAL	Not used
16	IN DEV CODE: TBD Placement: @ INTERIOR HEM Notes: TBD 2.5MM ELASTIC BUNGEE; PLEASE PROCEED WITH LOCAL OPTION FOR PROTO	Not used
17	IN DEV CODE: TBD Placement: BUNGEE ENDS Notes: TBD CYLINDER CORD LOCK; PLEASE PROCEED WITH OPTION COMPARABLE TO REFERENCE IN THE TP	Not used
18	IN DEV CODE: TBD  Placement: BUNGEE ENDS Notes: TBD PLASTIC SQUARE BEAD; PLEASE PROCEED WITH OPTION COMPARABLE TO REFERENCE IN THE TP	Not used
19	IN DEV CODE: TBD Placement: @ BUNGEE EXITS Notes: TBD SHINY ENAMEL 14L METAL EYELET; PLEASE PROCEED WITH LOCAL OPTION FOR PROTO	Not used
20	IN DEV CODE: TBD Placement: @ CYLINDER CORD LOCKS Notes: TBD 1/4" NYLON GROSGRAIN; PLEASE PROCEED WITH LOCAL OPTION FOR PROTO	Not used
21	THREAD CODE: THREAD Placement: @ ENTIRE BODY Notes: TEX40 TOP STITCHING THREAD; PLEASE PROCEED WITH WHITE THREAD FOR ALL CONTRAST TOP STITCHING Supplier: Factory Sourced	Not used
22	ARTWORK CODE: AS CORRESPONDING FILE Placement: @ WEARERS LEFT CHEST Notes: FOLLOW A/W Supplier: Factory Sourced	Not used
23	ARTWORK CODE: AS CORRESPONDING FILE Placement: @ CB NECK Notes: FOLLOW A/W Supplier: Factory Sourced	Not used
	Components 23	Total <b>0.00</b>