



SEASON / DROP
BLOCK
FABRIC
MANUFACTURER

SS25 / CAPSULE 1 / JUNE
WORKER TROUSERS (NEW)
COTTON FABRIC TBC
N/A

STATUS
SIZE RANGE
AUTHOR
CREATED - UPDATED

PPS
28 - 38
MEES VISSER
24/03/25 - 00/00/00

LIST OF MEASUREMENTS (CM) (REFER TO 'POINTS OF MEASURE GUIDE')		PROTO 1 REQUES P	PROTO 1			PROTO 2			SALESMAN SAMPLE (SMS)			PRE PRODUCTION (PPS)			PRE SHIPMENT SAMPLE			ACCEPTABLE TOLERANCE	SIZE SPECIFICATIONS & DEVELOPMENT CHART NOTES/COMMENTS	
POM	DESCRIPTION		ACTUAL MEASURE	VARIANCE CM	REQUIRED P2	ACTUAL MEASURE	VARIANCE CM	REQUIRED SMS	ACTUAL MEASURE	VARIANCE CM	REQUIRED PPS	ACTUAL MEASURE	VARIANCE CM	REQUIRED BULK	ACTUAL MEASURE	VARIANCE CM			AUTHOR	NOTES / COMMENTS
		32			32															
A	½ ACROSS WAISTBAND	42.0	43.5	1.5	42.0		-42.0			0.0			0.0			0.0		0.5		
B	½ WIDTH AT HIP - 15CM FROM WAISTBAND SEAM	54.0	55.0	1.0	54.0		-54.0			0.0			0.0			0.0		0.5		
C	½ ACROSS THIGH 2CM FROM CROTCH	33.0	33.5	0.5	33.0		-33.0			0.0			0.0			0.0		0.5		
D	½ ACROSS KNEE 33CM FROM CROTCH	29.0	29.0	0.0	29.0		-29.0			0.0			0.0			0.0		0.5		
E	½ ACROSS ANKLE AT HEM	24.0	24.0	0.0	24.0		-24.0			0.0			0.0			0.0		0.5		
F	FINISHED WAISTBAND DEPTH	4.0	4.0	0.0	4.0		-4.0			0.0			0.0			0.0		0.25		
G	OUTSIDE LEG (INCL WAISTBAND)	105.0	101.0	-4.0	105.0		-105.0			0.0			0.0			0.0		0.5		
H	FRONT RISE (EXCL WAISTBAND)	28.0	28.5	0.5	28.0		-28.0			0.0			0.0			0.0		0.5		
I	BACK RISE (EXCL WAISTBAND)	37.0	37.0	0.0	37.0		-37.0			0.0			0.0			0.0		0.5		
J	INSIDE LEG SEAM		73.0	73.0	77.0		-77.0			0.0			0.0			0.0		0.5	MV	ADJUST ACCORDINGLY TO HAVE STRAIGHT HEMLINE
K	HEM DEPTH AT CUFF	3.0	3.0	0.0	3.0		-3.0			0.0			0.0			0.0		0.25		
L	FRONT POCKET OPENING LENGTH	16.0	15.0	-1.0	15.0		-15.0			0.0			0.0			0.0		0.25		
M	FRONT POCKET DEPTH FROM WAISTBAND	29.0	29.0	0.0	29.0		-29.0			0.0			0.0			0.0		0.5		
O	FRONT POCKET MAX WIDTH	18.0	18.5	0.5	18.0		-18.0			0.0			0.0			0.0		0.5		
P	BACK POCKET HEIGHT	17.5	17.5	0.0	17.5		-17.5			0.0			0.0			0.0		0.25		
Q	BACK POCKET WIDTH	16.0	16.0	0.0	16.0		-16.0			0.0			0.0			0.0		0.25		
R	BACK POCKET FROM WAISTBAND SEAM	7.0	6.0	-1.0	7.0		-7.0			0.0			0.0			0.0		0.25		
R	FLY LENGTH	17.0	17.0	0.0	17.0		-17.0			0.0			0.0			0.0		0.25		
S	KNEE PANEL POSITION FROM WAISTBAND SEAM (AT OUTSIDE LEG)	42.0	42.0	0.0	40.0		-40.0			0.0			0.0			0.0		0.5		
T	KNEE PANEL LENGTH	32.0	32.0	0.0	32.0		-32.0			0.0			0.0			0.0		0.5		
DATE:		24/3/25	20/5/25		20/5/25															
INITIAL:		MV			MV															

SPECIFICATION NOTES:

CF = CENTRE FRONT
CB = CENTRE BACK
HSP = HIGH SHOULDER POINT
SP = SHOULDER POINT



SEASON / DROP	SS25 / CAPSULE 1 / JUNE	STATUS	PPS
BLOCK	WORKER TROUSERS (NEW)	SIZE RANGE	28 - 38
FABRIC	COTTON FABRIC TBC	AUTHOR	MEES VISSER
MANUFACTURER	N/A	CREATED - UPDATED	24/03/25 - 00/00/00

LIST OF MEASUREMENTS (CM)			ACCEPTABLE TOLERANCE	GRADE CHART																	
(REFER TO 'POINTS OF MEASURE GUIDE')				GRADE RULE TAKEN FROM RÆBURN MASTER SIZING FILE																	
POM		DESCRIPTION		GRADE RULE BY SIZE								GRADED SIZE SPECIFICATION									
					26	28	30	32	34	36	38		26	28	30	32	34	36	38		
A	½	ACROSS WAISTBAND	0.5		2.50	2.50	2.50	0.00	2.50	2.50	2.50			34.5	37.0	39.5	42.0	44.5	47.0	49.5	
B	½	WIDTH AT HIP - 15CM FROM WAISTBAND SEAM	0.5		2.50	2.50	2.50	0.00	2.50	2.50	2.50			46.5	49.0	51.5	54.0	56.5	59.0	61.5	
C	½	ACROSS THIGH 2CM FROM CROTCH	0.5		1.25	1.25	1.25	0.00	1.26	1.25	1.25			29.3	30.5	31.8	33.0	34.3	35.5	36.8	
D	½	ACROSS KNEE 33CM FROM CROTCH	0.5		0.75	0.75	0.75	0.00	0.75	0.75	0.75			26.8	27.5	28.3	29.0	29.8	30.5	31.3	
E	½	ACROSS ANKLE AT HEM	0.5		0.50	0.50	0.50	0.00	0.50	0.50	0.50			22.5	23.0	23.5	24.0	24.5	25.0	25.5	
F		FINISHED WAISTBAND DEPTH	0.3		0.00	0.00	0.00	0.00	0.00	0.00	0.00			4.0	4.0	4.0	4.0	4.0	4.0	4.0	
G		OUTSIDE LEG (INCL WAISTBAND)	0.5		1.50	1.50	1.50	0.00	1.50	1.50	1.50			100.5	102.0	103.5	105.0	106.5	108.0	109.5	
H		FRONT RISE (EXCL WAISTBAND)	0.5		1.00	1.00	1.00	0.00	1.00	1.00	1.00			25.0	26.0	27.0	28.0	29.0	30.0	31.0	
I		BACK RISE (EXCL WAISTBAND)	0.5		1.00	1.00	1.00	0.00	1.00	1.00	1.00			34.0	35.0	36.0	37.0	38.0	39.0	40.0	
J		INSIDE LEG SEAM	0.5		0.50	0.50	0.50	0.00	0.50	0.50	0.50			(1.5)	(1.0)	(0.5)	0.0	0.5	1.0	1.5	
K		HEM DEPTH AT CUFF	0.3		0.00	0.00	0.00	0.00	0.00	0.00	0.00			3.0	3.0	3.0	3.0	3.0	3.0	3.0	
L		FRONT POCKET OPENING LENGTH	0.3		0.00	0.00	0.00	0.00	0.00	0.00	0.00			16.0	16.0	16.0	16.0	16.0	16.0	16.0	
M		FRONT POCKET DEPTH FROM WAISTBAND	0.5		0.00	0.00	0.00	0.00	0.00	0.00	0.00			29.0	29.0	29.0	29.0	29.0	29.0	29.0	
O		FRONT POCKET MAX WIDTH	0.5		0.00	0.50	0.00	0.00	0.50	0.00	0.50			17.5	17.5	18.0	18.0	18.5	18.5	19.0	
P		BACK POCKET HEIGHT	0.3		0.00	0.50	0.00	0.00	0.50	0.00	0.50			17.0	17.0	17.5	17.5	18.0	18.0	18.5	
Q		BACK POCKET WIDTH	0.3		0.50	0.50	0.50	0.00	0.50	0.50	0.50			14.5	15.0	15.5	16.0	16.5	17.0	17.5	
R		BACK POCKET FROM WAISTBAND SEAM	0.3		0.00	0.00	0.50	0.00	0.00	0.00	0.00			6.5	6.5	6.5	7.0	7.0	7.0	7.0	
R		FLY LENGTH	0.3		0.50	0.50	0.50	0.00	0.50	0.50	0.50			15.5	16.0	16.5	17.0	17.5	18.0	18.5	
S		KNEE PANEL POSITION FROM WAISTBAND SEAM (AT OUTSIDE LEG)	0.5		1.00	1.00	1.00	0.00	1.00	1.00	1.00			39.0	40.0	41.0	42.0	43.0	44.0	45.0	
T		KNEE PANEL LENGTH	0.5		0.00	0.00	0.00	0.00	0.00	0.00	0.00			32.0	32.0	32.0	32.0	32.0	32.0	32.0	

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