



DENIM TEARS CONFIDENTIAL UPDATED: XX/XX/XXXX

Oxidized Cotton Wreath Thermal

Name Oxidized Cotton Wreath Thermal

Style No. SS26TKT1518

Description Oxidized Cotton Wreath Thermal

Division Mens
Category Thermal

Season Spring/Summer

Year 2026

Size Scale M -Sample size

XS S M L XL XXL

Factory Un-Available

Created by/Author 12/2/2025

genny@denimtears.com

Genny Mayden







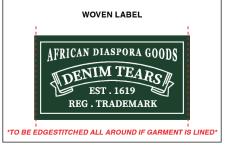
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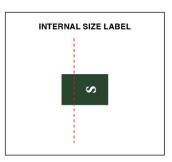
TRIMS

NAME	ARTICLE #	SUPPLIER	LOCATION	COLORWAY
WOVEN LABEL RTW	EA01A4156	FACTORY	END FOLD (L/R) LABEL @ INTERIOR BACK NECK W/ EDGE STITCH TO INSTEAD BE STITCHED ALL AROUND IF GARMENT IS LINED - THREAD DTM	
INTERNAL SIZE LABEL	EA0530986	FACTORY	LOOP FOLD LABEL INSERTED UNDER RIGHT SIDE OF WOVEN LABEL	
CARE LABEL	xxxxxxxxx	FACTORY	@ WL INTERIOR SIDE SEAM 6" ABOVE BOTTOM HEM PLACED HORIZONTALLY W/ EDGE STITCH @ LEFT EDGE - THREAD DTM	
HANGTAG	CA12A03928	FACTORY	ATTACHED W STRING + SAFETY PIN THROUGH SIZE LABEL LOOP	

THERMAL-TRIMS-BLOCK-1

RIMS









THERMAL-TRIMS-BLOCK-2



metallic black print BLACK SELF: BLACK RIBBING: BLACK STITCH: TONAL **BLACK PRINT** SELF: TAN RIBBING: TAN STITCH: TONAL LT TEAL **BLACK PRINT** SELF: LT TEAL RIBBING: LT TEAL STITCH: TONAL

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DENIM TEADS	TOPS: OXIDIZED COTTON WREATH THER	IAБEASON: SP26	DESIGNER: TINA						
DENIM IEARS	FACTORY: FACTORY	COLLECTION: OUR LADY LIBERTY	VARIANTS: 3						
COLOR & QUALITY STANDARDS									

ITEM	PLACEMENT	QUANITY	SIZE	COLORWAY 1	COLORWAY 2	COLORWAY 3	
100% COTTON - XXXX	SELF: MAIN BODY						
				LT TEAL - DUSTY JADE GREEN 15-5711 TCX	BLACK - JET BLACK 19-0303 TCX	LT TAN - SEEDPEARL 12-0703 TCX	
2X1KNIT RIB- XXXX	SELF B: SLEEVE CUFF & NECK						
				LT TEAL - DUSTY JADE GREEN 15-5711 TCX	BLACK - JET BLACK 19-0303 TCX	LT TAN - SEEDPEARL 12-0703 TCX	
THREAD 1:	SELF: MAIN BODY						
				LT TEAL - DUSTY JADE GREEN 15-5711 TCX	LT TEAL - DUSTY JADE GREEN 15-5711 TCX	LT TAN - SEEDPEARL 12-0703 TCX	
WASH:	GARMENT			45 MIN ENZYME WASH & SOFTENER	45 MIN ENZYME WASH & SOFTENER	45 MIN ENZYME WASH & SOFTENER	
					l		

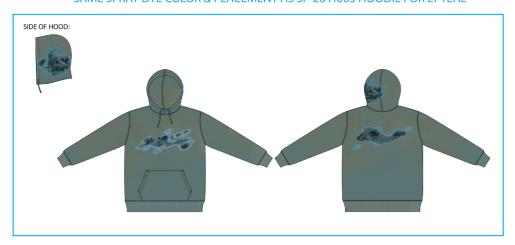
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SS26-THERMAL UPDATE-5



#### \*SAME SPRAY DYE COLOR & PLACEMENT AS SP-26 H003 HOODIE FOR LT TEAL\*



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Screen Print inhouse

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# Size Specifications - Graded Rules

12-02-2025

## Sample Size: M

POINT OF MEASURE	CODE	TOLERANCE	XS	S	M	L	XL	XXL
Back Body Length from CB Neck Seam	Pat8dp	1/4 in	0 in	0 in	27 1/2 in	0 in	0 in	0 in
Shoulder Seam Forward	xgRDFB	1/8 in	0 in	0 in	1/2 in	0 in	0 in	0 in
Shoulder Drop from HPS	03dOTi	1/8 in	0 in	0 in	2 1/4 in	0 in	0 in	0 in
Shoulder Width (Sm to Sm)	Rt4BS0	1/4 in	0 in	0 in	18 1/2 in	0 in	0 in	0 in
Across Front @ 6" Blw HPS	KBgWIO	1/4 in	0 in	0 in	16 1/2 in	0 in	0 in	0 in
Across Back @ 6" Blw HPS	vxCJU5	1/4 in	0 in	0 in	17 in	0 in	0 in	0 in
Chest @ 1" Blw Armhole	zuEYg1	3/8 in	0 in	0 in	21 1/2 in	0 in	0 in	0 in
Bottom Sweep @ Edge	tKtZ6U	3/8 in	0 in	0 in	21 in	0 in	0 in	0 in
Turnback Height @ Sweep	LEiFO7	1/8 in	0 in	0 in	7/8 in	0 in	0 in	0 in
Sleeve Length From CB Neck to Cuff Edge (3-Point Measurement)	A4qCGQ	3/8 in	0 in	0 in	35 1/2 in	0 in	0 in	0 in
Armhole Straight (Sm to Sm)	hkBlb8	1/4 in	0 in	0 in	9 3/4 in	0 in	0 in	0 in
Bicep @ 1" Blw Armhole	ZFbGfF	1/4 in	0 in	0 in	8 1/2 in	0 in	0 in	0 in
Elbow @ Half of Inseam	0R4AXC	1/4 in	0 in	0 in	6 5/8 in	0 in	0 in	0 in
Sleeve Width @ 1" Above Cuff	Bh7SGr	1/8 in	0 in	0 in	5 in	0 in	0 in	0 in
Sleeve Opening on Cuff Edge	evuF23	1/8 in	0 in	0 in	4 in	0 in	0 in	0 in
Sleeve Cuff Height	DPEe3X	1/8 in	0 in	0 in	2 5/8 in	0 in	0 in	0 in
Neck Width @ HPS (Sm to Sm)	mKoBax	1/8 in	0 in	0 in	7 3/4 in	0 in	0 in	0 in
Front Neck Drop (HPS to CF Neck Sm)	TjF8iY	1/8 in	0 in	0 in	4 in	0 in	0 in	0 in
Back Neck Drop (HPS to CB Neck Sm)	30zyGo	1/8 in	0 in	0 in	1 in	0 in	0 in	0 in
Neck Trim Height	AqR78o	1/8 in	0 in	0 in	7/8 in	0 in	0 in	0 in

# Size Specifications - Measurements / 1st Proto

12-02-2025

### **Measured Size: M**

POINT OF MEASURE	CODE	TOLERANCE	EXPECTED	1ST PROTO - RCVD	VARIANCE	ADJUST BY +/-	REVISED SPEC	MEASUREMENT NOTES	MEASUREMENT STATUS
Back Body Length from CB Neck Seam	Pat8dp	1/4 in	27 1/2 in	27 3/4 in	1/4 in	0 in	27 1/2 in	Reduce -1"	See New Value
Shoulder Seam Forward	xgRDFB	1/8 in	-1/4 in	-1/4 in	0 in	3/4 in	1/2 in	Shift forward	See New Value
Shoulder Drop from HPS	03dOTi	1/8 in	2 1/4 in	2 in	-1/4 in	0 in	2 1/4 in		Keep As Sample
Shoulder Width (Sm to Sm)	Rt4BS0	1/4 in	19 1/2 in	19 1/2 in	0 in	-1 in	18 1/2 in	Reduce -1"	See New Value
Across Front @ 6" Blw HPS	KBgWIO	1/4 in	17 1/2 in	17 1/2 in	0 in	-1 in	16 1/2 in	Reduce -1"	See New Value
Across Back @ 6" Blw HPS	vxCJU5	1/4 in	17 1/2 in	18 in	1/2 in	-1/2 in	17 in	Reduce -1"	See New Value
Chest @ 1" Blw Armhole	zuEYg1	3/8 in	21 1/2 in	21 3/4 in	1/4 in	0 in	21 1/2 in		Back To Spec
Bottom Sweep @ Edge	tKtZ6U	3/8 in	21 in	21 1/4 in	1/4 in	0 in	21 in		Back To Spec
Turnback Height @ Sweep	LEiFO7	1/8 in	7/8 in	7/8 in	0 in	0 in	7/8 in		-
Sleeve Length From CB Neck to Cuff Edge (3-Point Measurement)	A4qCGQ	3/8 in	36 1/2 in	37 1/2 in	1 in	-1 in	35 1/2 in	RVSD	See New Value
Armhole Straight (Sm to Sm)	hkBlb8	1/4 in	9 1/2 in	9 3/4 in	1/4 in	1/4 in	9 3/4 in	Approx	See New Value
Bicep @ 1" Blw Armhole	ZFbGfF	1/4 in	8 3/4 in	9 in	1/4 in	-1/4 in	8 1/2 in	Reduce -1/2"	See New Value
Elbow @ Half of Inseam	0R4AXC	1/4 in	6 3/4 in	7 in	1/4 in	-1/8 in	6 5/8 in	Reduce -3/8"	See New Value
Sleeve Width @ 1" Above Cuff	Bh7SGr	1/8 in	5 in	4 3/4 in	-1/4 in	0 in	5 in	Increase +1/4"	Back To Spec
Sleeve Opening on Cuff Edge	evuF23	1/8 in	4 in	4 1/8 in	1/8 in	0 in	4 in		-
Sleeve Cuff Height	DPEe3X	1/8 in	2 5/8 in	0 in	0 in	0 in	2 5/8 in		-
Neck Width @ HPS (Sm to Sm)	mKoBax	1/8 in	8 3/4 in	8 1/4 in	-1/2 in	-1 in	7 3/4 in	Reduce -1/2"	See New Value
Front Neck Drop (HPS to CF Neck Sm)	TjF8iY	1/8 in	4 1/4 in	4 1/4 in	0 in	-1/4 in	4 in	Raise by 1/4"	See New Value
Back Neck Drop (HPS to CB Neck Sm)	30zyGo	1/8 in	1 in	1 in	0 in	0 in	1 in		-
Neck Trim Height	AqR78o	1/8 in	3/4 in	3/4 in	0 in	1/8 in	7/8 in	Increase +1/8"	See New Value

12-02-2025

## Fitting 12.2.25 - Misha Strelnikov

CREATED ON DEC 2, 2025 6:51 PM

#### STATUS: SUBMIT PPS

\*\*Adjust the shrinkage on patterns depending on the approved treatment> PP must be on spec 2. Phân thân trên trông như size lớn – xem nhận xét trên hình:

#### FIT

- 1) Reduce body Length -1"
- 2) Upper body fits like Large see photo comments:
  - reduce shoulder width + across front + across back -1"> follow new target specs 4. Nách / Tay áo xem nhận xét trên hình:
  - reduce chest and sweep -1/4" to meet target specs
- 3) Shift Shoulder Seam forward to finish at 1/2"
- 4) Armhole/ Sleeve see photo comments:
  - adjust armhole to approx 9 3/4" (straight measure)
  - reduce bicep -1/2"
  - reduce elbow +1/4"
  - increase sleeve width above cuff top stitching +1/4" to meet target spec at 5"
- 5) Neck/ Trim:
  - reduce neck width -1/2" from the sample spec to finish at 6 3/4"
  - raise front neck drop by 1/4" to finish at 4" from HPS
  - keep back neck as is
  - increase neck trim width +1/8" to finish at 7/8"> it need to look thicker

#### CONSTRUCTION

- 1) Due to heavier fabric, all seams are very thick> can FTY revise to lapped seams construction finished with flatlock?
  - see photo comments for reference
- 2) Remove back half moon facing
- 3) Finish neck seam at front and back with 1/4" split needle top stitch> no need for back neck tape

Thanks,

Misha

## TÌNH TRANG: GỬI PPS

Lưu ý: Điều chỉnh độ co rút trên rập dựa theo xử lý được duyệt → PP phải đúng thông số

# FIT (Phom dáng)

- Giảm rộng vai + rộng thân trước + rộng thân sau -1" → theo thông số mới
- Giảm ngưc và lai -1/4" để đat như bts
- 3. Dời chồm vai vai về phía trước để kết thúc tại 1/2"
- Điều chỉnh nách khoảng 9 3/4" (đo thẳng)
- Giảm bắp tay -1/2"
- Giảm khủy tay-1/4"
- Tăng rộng tay phía trên đường tra lai tay +1/4" để đạt target tại 5"
- 5. Cổ / Trim:
- Giảm chiều rộng cổ -1/2" từ mẫu để hoàn thiện tại 6 3/4"
- Nâng cổ sau lên +1/4" để kết thúc tai 4" từ đỉnh vai
- Giữ nguyên cổ sau như mẫu

2. Bỏ mặt nguyệt phía sau

- Tăng to bản cổ +1/8" để hoàn thiện tại 7/8"  $\rightarrow$  cần nhìn dày hơn

## CONSTRUCTION (Cấu trúc may)

1. Do vải dày hơn, tất cả đường may đều rất dày → nhà máy có thể chỉnh sang lapped seams hoàn thiện bằng flatlock không?như hình minh họa bên dưới

3. Hoàn thiện viên cổ trước và cổ sau bằng đường may diễu 2 kim 1/4" → không cần viên cổ sau

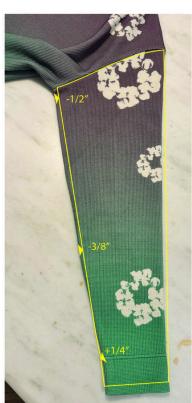
# SS26TKT1518 Oxidized Cotton Wreath Thermal - 1st proto



SS26TKT1518 Oxidized Cotton Wreath Thermal - 1st proto-01.jpg

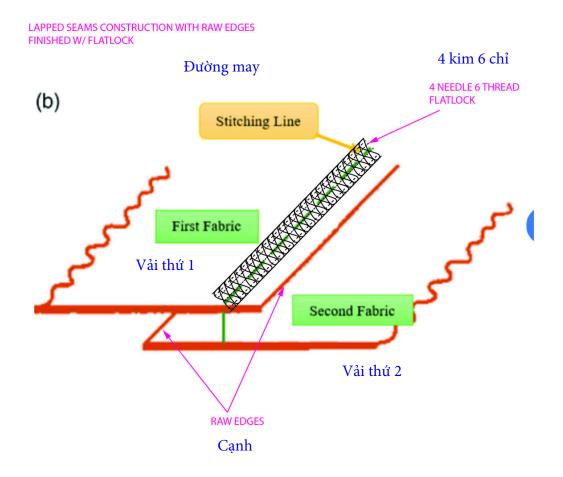
# SS26TKT1518 Oxidized Cotton Wreath Thermal - 1st proto





SS26TKT1518 Oxidized Cotton Wreath Thermal - 1st proto-02.jpg

## SS26TKT1518 Oxidized Cotton Wreath Thermal - 1st proto



SS26TKT1518 Oxidized Cotton Wreath Thermal - 1st proto-03.jpg