

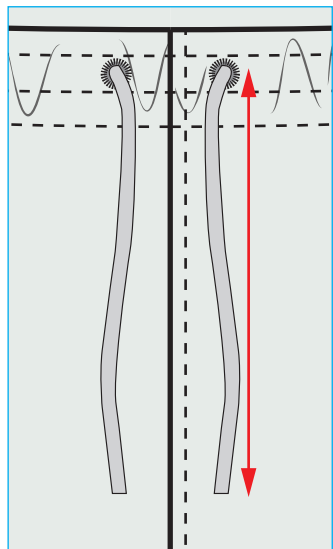
| | | | |
|---------------|----------------------------------|-------------------|--------------------|
| SEASON / DROP | AW25 / CORE / AUGUST | STATUS | PROTO 1 |
| BLOCK | JOGGER (NEW) | SIZE RANGE | XS - XXL |
| FABRIC | COTTON LOOPBACK SWEAT 570 - 1601 | AUTHOR | MEES VISSER |
| MANUFACTURER | n/a | CREATED - UPDATED | 30 / 04 / 25 - / / |



| COLOURWAY #1 | | | COLOURWAY #2 | | |
|-----------------|----------------------|-----|-----------------|-------------------|-----|
| COLOUR / CODE | Lemonade 12-0721 TCX | 201 | COLOUR / CODE | Ebony 19-4104 TCX | 902 |
| SAMPLE SIZE | n/a | | SAMPLE SIZE | n/a | |
| SAMPLE QUANTITY | n/a | | SAMPLE QUANTITY | n/a | |

To bản lưng 4cm. Lưng điều như hình Mặc áo thun tròn

4CM DEEP SET-IN ELASTICATED WAISTBAND.
ROUND EMBROIDERED EYELETS AT
WAISTBAND FOR CORD EXIT.

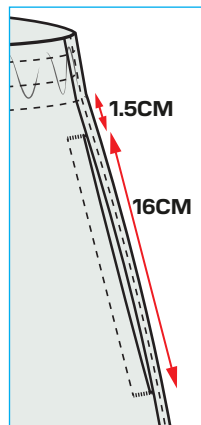


CORD EXTENDS 35CM WHEN
WAIST IS RELAXED.
PLEASE SOURCE 1CM WIDE,
THICK FLAT CORD. FINISHED
WITH BARTACK. DTM / TONAL



Dây luồn thành phẩm thể hiện bên ngoài 35cm. To bản dây luồn 1cm DTM với vải chính.
đóng bọ 2 đầu dây luồn như hình bên cạnh

HAND POCKET WITH
CURVED BOTTOM. TWIN
STITCHING AT EDGE.



Túi sườn và điều
như hình. Đóng bọ
2 đầu túi

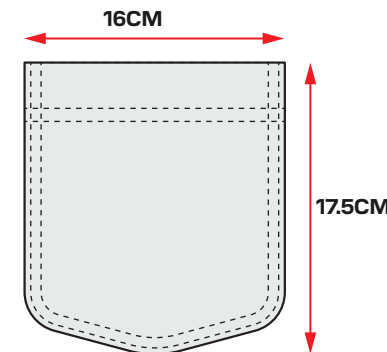
Điều đáy trước,
đáy sau, lưng, sườn
ngoài, sườn trong,
lại như hình

WASHCARE LABEL INSERTED AT
INTERNAL LHS SIDESEAM, 10CM
DOWN FROM WAISTBAND SEAM.

Đóng bọ tại giữa lưng sau

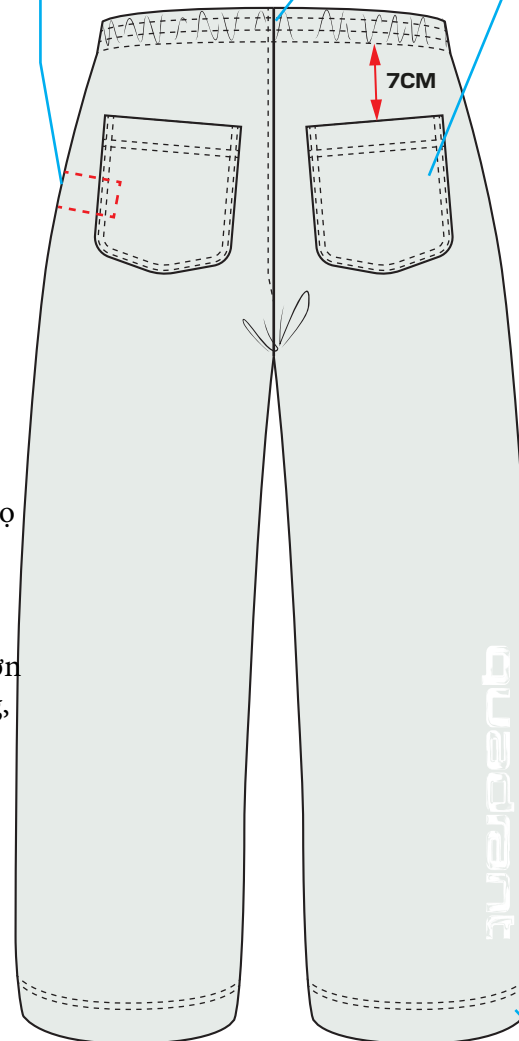
BARTACK AT CB TO
HOLD CORD IN PLACE

SELF FABRIC BACK POCKET APPLIED
WITH TWIN STITCHING AROUND EDGE.
3CM HEM AT ENTRY.



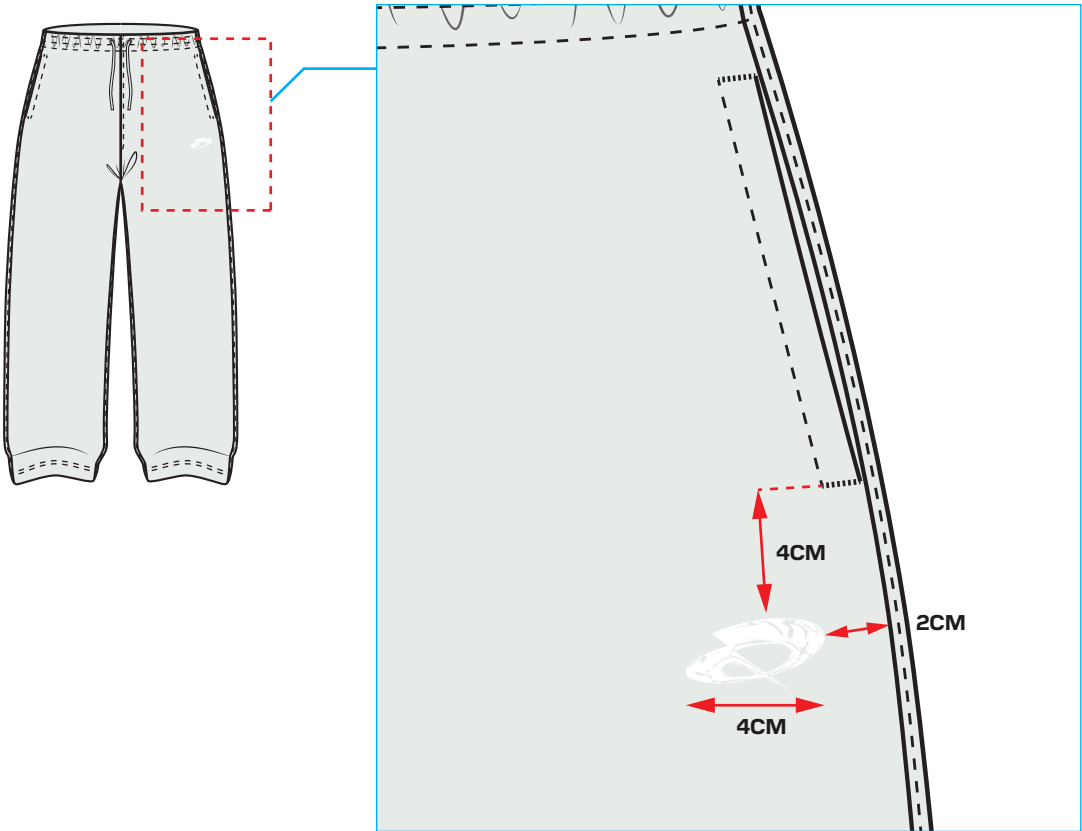
Túi sau làm bằng vải cùng loại,
được điều xung quanh như hình
Miệng túi 3cm

4CM DEEP HEM WITH
TWIN NEEDLE
COVERSTITCH FINISH



QUADRANT LOGO FRONT PRINT

HIGH DEFINITION SCREEN PRINT TO CB AREA.
MATTE SOLID PRINT QUALITY.
SCALED ARTWORK FILE PROVIDED SEPARATELY



FABRIC BASE
COLOUR

LEMONADE
12-0721 TCX



PRINT
COLOUR

BRILLIANT WHITE
11-4001 TCX

EBONY
19-4104 TCX



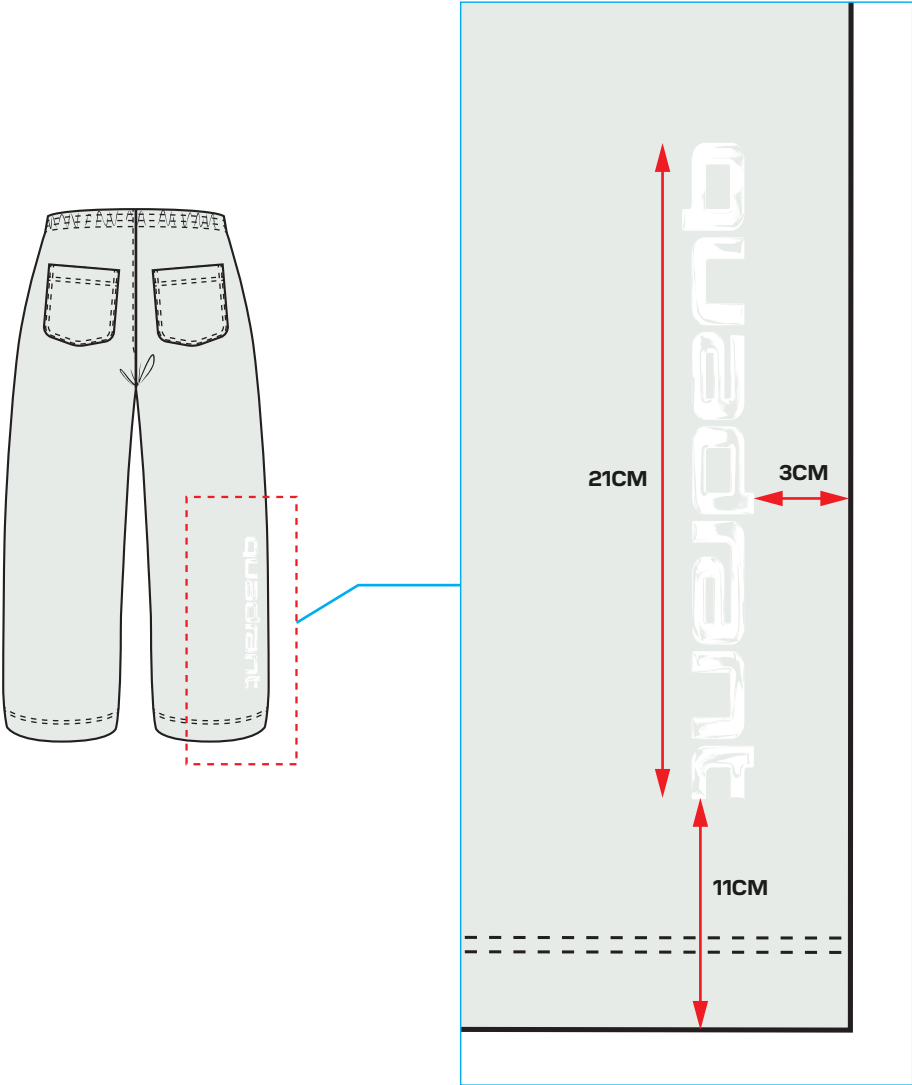
BRILLIANT WHITE
11-4001 TCX

PRINT QUALITY REFERENCE



QUADRANT WORDMARK BACK LEG PRINT

HIGH DEFINITION SCREEN PRINT TO CF CHEST AREA.
MATTE SOLID PRINT QUALITY.
SCALED ARTWORK FILE PROVIDED SEPARATELY



FABRIC BASE
COLOUR

LEMONADE
12-0721 TCX



PRINT
COLOUR

BRILLIANT WHITE
11-4001 TCX

EBONY
19-4104 TCX



BRILLIANT WHITE
11-4001 TCX

PRINT QUALITY REFERENCE

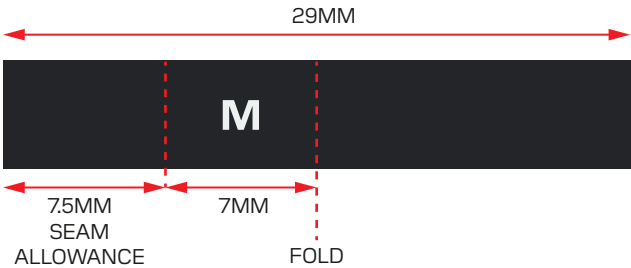
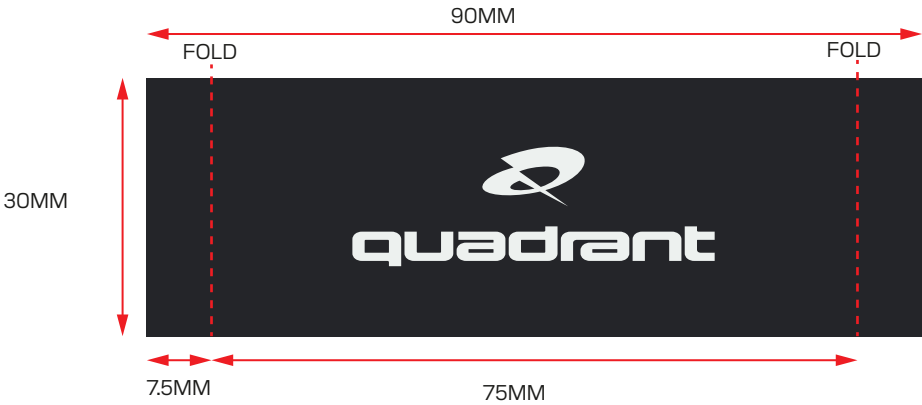


BACK NECK LABEL

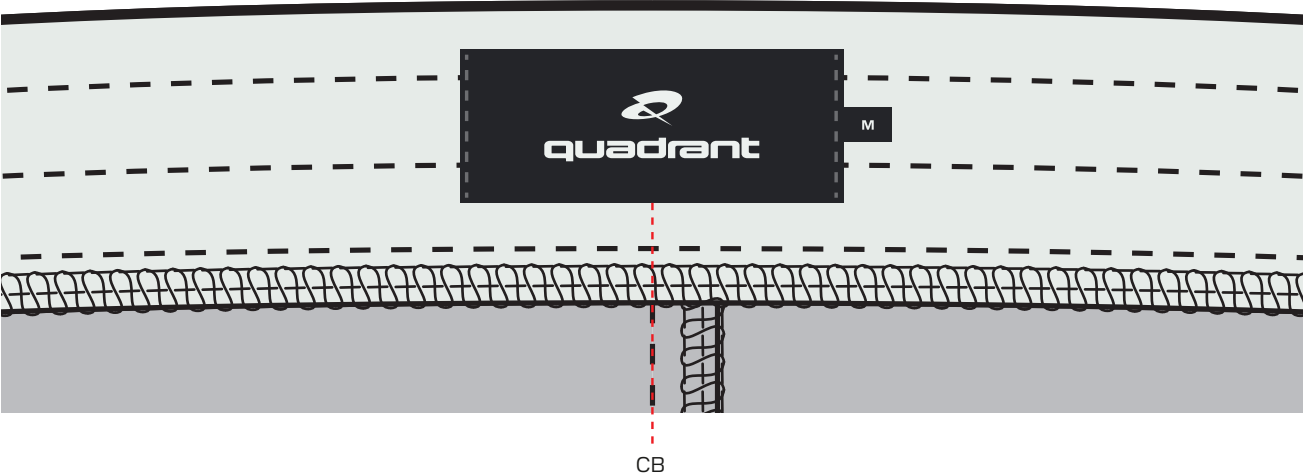
BACK NECK LABEL PLACED CENTRALLY TO INTERNAL CB WAISTBAND.

FOLDED SIZE PIP INSERTED UNDERNEATH LABEL AT RHS, 7.5MM SEAM ALLOWANCE.

LABEL STITCHED DOWN AT EACH SIDE, THREAD COLOUR TO MATCH ON LABEL AND EXTERNAL OF GARMENT.



INTERNAL VIEW OF BACK WAISTBAND



GARMENT WASH

WASH GARMENT TO ACHIEVE LIGHT WASHED EFFECT AS PER BELOW REFERENCE. PLEASE CONFIRM WHAT TREATMENT IS RECOMMENDED.





SEASON / DROP
BLOCK
FABRIC
MANUFACTURER

AW25 / CORE / AUGUST
CORE W TANK
COTTON RIB
N/A

STATUS
SIZE RANGE
AUTHOR
CREATED - UPDATED

PROTO 1
XXS - XL
MEES VISSER
02/05/25 - 00/00/00

| LIST OF MEASUREMENTS (CM) (REFER TO POINTS OF MEASURE GUIDE) | | PROTO 1 REQUES T | PROTO 1 | | | PROTO 2 | | | SALESMAN SAMPLE (SMS) | | | PRE PRODUCTION (PPS) | | | PRE SHIPMENT SAMPLE | | | ACCEPTABLE TOLERANCE | SIZE SPECIFICATIONS & DEVELOPMENT CHART NOTES/COMMENTS | |
|---|---|------------------------|-------------------|----------------|----------------|-------------------|----------------|-----------------|--------------------------|----------------|-----------------|-------------------------|----------------|------------------|---------------------|----------------|--|-------------------------|--|------------------|
| POM | DESCRIPTION | | ACTUAL MEASURE | VARIANCE CM | REQUIRED P2 | ACTUAL MEASURE | VARIANCE CM | REQUIRED SMS | ACTUAL MEASURE | VARIANCE CM | REQUIRED PPS | ACTUAL MEASURE | VARIANCE CM | REQUIRED BULK | ACTUAL MEASURE | VARIANCE CM | | | AUTHOR | NOTES / COMMENTS |
| | | S | | | | | | | | | | | | | | | | | | |
| A | FRONT BODY LENGTH FROM HSP (FROM BASE OF NECK RIB) | 45.5 | | -45.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| B | BACK BODY LENGTH FROM HSP (FROM BASE OF NECK RIB) | 45.5 | | -45.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| C | ½ ACROSS CHEST @ 2.5 CM UNDER ARMHOLE | 33.5 | | -33.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| D | ½ HEM WIDTH | 33.5 | | -33.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| E | HEM DEPTH (INCLUDING COVER STITCH) | 2.5 | | -2.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| F | X-SHOULDER (SEAM TO SEAM) | 25.0 | | -25.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| G | X-FRONT @ 18CM FROM HSP | 23.0 | | -23.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| H | X-BACK @ 18CM FROM HSP | 21.0 | | -21.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| I | SHOULDER SLOPE FROM HSP (FROM BASE OF RIB) | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| J | BACK NECK WIDTH (TOP EDGE RIB TO RIB) | 15.0 | | -15.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| K | FRONT NECK DROP (FROM TOP EDGE RIB FINISH) | 9.5 | | -9.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| L | BACK NECK DROP (FROM TOP EDGE RIB FINISH) | 2.0 | | -2.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| M | ½ NECK STRETCH MINIMUM | 25.0 | | -25.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| N | NECK RIB DEPTH | 2.0 | | -2.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 1.0 | | |
| O | OVERARM SLEEVE LENGTH FROM SHOULDER | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.7 | | |
| P | ½ BICEP @ 2CM BELOW UNDERARM | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.7 | | |
| Q | ARMHOLE STRAIGHT | 19.5 | | -19.5 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 1.0 | | |
| R | ½ CUFF WIDTH (SHORT SLEEVE) | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 1.0 | | |
| S | UNDERARM SLEEVE LENGTH | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| T | CUFF DEPTH (INCL COVER STITCH) | 2.0 | | -2.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| U | FRONT GRAPHIC PLACEMENT(HSP TO GRAPHIC TOP EDGE) | 2.0 | | -2.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 1.0 | | |
| V | FRONT GRAPHIC PLACEMENT (CF TO GRAPHIC INSIDE EDGE) | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 1.0 | | |
| | | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| | | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | | 0.0 | | 0.5 | | |
| DATE: 18/3/25 | | | | | | | | | | | | | | | | | | | | |
| INITIAL: MV | | | | | | | | | | | | | | | | | | | | |

SPECIFICATION NOTES:

CF = CENTRE FRONT
CB = CENTRE BACK
HSP = HIGH SHOULDER POINT
SP = SHOULDER POINT



| | | | |
|---------------|----------------------|-------------------|---------------------|
| SEASON / DROP | AW25 / CORE / AUGUST | STATUS | PROTO 1 |
| BLOCK | CORE W TANK | SIZE RANGE | XXS - XL |
| FABRIC | COTTON RIB | AUTHOR | MEES VISSER |
| MANUFACTURER | N/A | CREATED - UPDATED | 02/05/25 - 00/00/00 |

| LIST OF MEASUREMENTS (CM) | | | ACCEPTABLE TOLERANCE | GRADE CHART | | | | | | | | | | | | | | | | | |
|--------------------------------------|---|-------------------------------------|----------------------|---|--|------|------|------|------|------|------|---------------------------|--|-----|-------|-------|------|------|------|------|--|
| (REFER TO 'POINTS OF MEASURE GUIDE') | | | | GRADE RULE TAKEN FROM RÆBURN MASTER SIZING FILE | | | | | | | | | | | | | | | | | |
| POM | DESCRIPTION | | | GRADE RULE BY SIZE | | | | | | | | GRADED SIZE SPECIFICATION | | | | | | | | | |
| | | | | | | XXS | XS | S | M | L | XL | | | XXS | XS | S | M | L | XL | | |
| A | FRONT BODY LENGTH FROM HSP (FROM BASE OF NECK RIB) | | 0.5 | | | 1.50 | 1.50 | 0.00 | 1.50 | 1.50 | 1.50 | | | | 42.5 | 44.0 | 45.5 | 47.0 | 48.5 | 50.0 | |
| B | BACK BODY LENGTH FROM HSP (FROM BASE OF NECK RIB) | | 0.5 | | | 1.50 | 1.50 | 0.00 | 1.50 | 1.50 | 1.50 | | | | 42.5 | 44.0 | 45.5 | 47.0 | 48.5 | 50.0 | |
| C | ½ | ACROSS CHEST @ 2.5 CM UNDER ARMHOLE | 0.5 | | | 2.50 | 2.50 | 0.00 | 2.50 | 2.50 | 2.50 | | | | 28.5 | 31.0 | 33.5 | 36.0 | 38.5 | 41.0 | |
| D | ½ | HEM WIDTH | 0.5 | | | 2.50 | 2.50 | 0.00 | 2.50 | 2.50 | 2.50 | | | | 28.5 | 31.0 | 33.5 | 36.0 | 38.5 | 41.0 | |
| E | HEM DEPTH (INCLUDING COVER STITCH) | | 0.5 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | |
| F | X-SHOULDER (SEAM TO SEAM) | | 0.5 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | 24.0 | 24.5 | 25.0 | 25.5 | 26.0 | 26.5 | |
| G | X-FRONT @ 18CM FROM HSP | | 0.5 | | | 1.00 | 1.00 | 0.00 | 1.00 | 1.00 | 1.00 | | | | 21.0 | 22.0 | 23.0 | 24.0 | 25.0 | 26.0 | |
| H | X-BACK @ 18CM FROM HSP | | 0.5 | | | 1.00 | 1.00 | 0.00 | 1.00 | 1.00 | 1.00 | | | | 19.0 | 20.0 | 21.0 | 22.0 | 23.0 | 24.0 | |
| I | SHOULDER SLOPE FROM HSP (FROM BASE OF RIB) | | 0.5 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | |
| J | BACK NECK WIDTH (TOP EDGE RIB TO RIB) | | 0.5 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | 14.0 | 14.5 | 15.0 | 15.5 | 16.0 | 16.5 | |
| K | FRONT NECK DROP (FROM TOP EDGE RIB FINISH) | | 0.5 | | | 0.25 | 0.25 | 0.00 | 0.25 | 0.25 | 0.25 | | | | 9.0 | 9.3 | 9.5 | 9.8 | 10.0 | 10.3 | |
| L | BACK NECK DROP (FROM TOP EDGE RIB FINISH) | | 0.5 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | |
| M | ½ | NECK STRETCH MINIMUM | 0.5 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | 25.0 | |
| N | NECK RIB DEPTH | | 1.0 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | |
| O | OVERARM SLEEVE LENGTH FROM SHOULDER | | 0.7 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.50 | | | | 0.0 | 0.0 | 0.0 | 0.0 | 0.0 | 0.5 | |
| P | ½ | BICEP @ 2CM BELOW UNDERARM | 0.7 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | (1.0) | (0.5) | 0.0 | 0.5 | 1.0 | 1.5 | |
| Q | ARMHOLE STRAIGHT | | 1.0 | | | 1.00 | 1.00 | 0.00 | 1.00 | 1.00 | 1.00 | | | | 17.5 | 18.5 | 19.5 | 20.5 | 21.5 | 22.5 | |
| R | ½ | CUFF WIDTH (SHORT SLEEVE) | 1.0 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | (1.0) | (0.5) | 0.0 | 0.5 | 1.0 | 1.5 | |
| S | UNDERARM SLEEVE LENGTH | | 0.5 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | (1.0) | (0.5) | 0.0 | 0.5 | 1.0 | 1.5 | |
| T | CUFF DEPTH (INCL COVER STITCH) | | 0.5 | | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | | | | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | 2.0 | |
| U | FRONT GRAPHIC PLACEMENT (HSP TO GRAPHIC TOP EDGE) | | 1.0 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | 1.0 | 1.5 | 2.0 | 2.5 | 3.0 | 3.5 | |
| V | FRONT GRAPHIC PLACEMENT (CF TO GRAPHIC INSIDE EDGE) | | 1.0 | | | 0.50 | 0.50 | 0.00 | 0.50 | 0.50 | 0.50 | | | | (1.0) | (0.5) | 0.0 | 0.5 | 1.0 | 1.5 | |
| | | | | | | | | | | | | | | | | | | | | | |

| SPECIFICATION NOTES: | | | | | | | | | | | | | | | | | | |
|---------------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| CF = CENTRE FRONT | | | | | | | | | | | | | | | | | | |
| CB = CENTRE BACK | | | | | | | | | | | | | | | | | | |
| HSP = HIGH SHOULDER POINT | | | | | | | | | | | | | | | | | | |
| SP = SHOULDER POINT | | | | | | | | | | | | | | | | | | |