

Properties

PRODUCT NAME: MENS COTTON HOODIE
SEASON: SS25

LIFESTYLE

FABRIC PLACEMENT

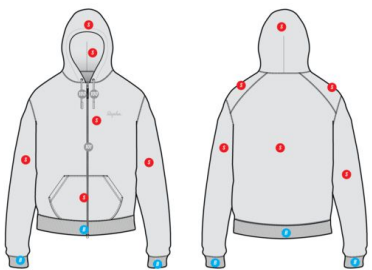
1. 100% BREATHABLE COTTON
450 GSM

2. COTTON RIB

FINISH

3. DRAWCORD - PAINTED METAL HEAD

4. TWIN RING ZIP - PAINTED METAL
WITH PULLER AT BOTH TOP AND BOTTOM
WITH DRAWCORD - DYES COLOUR PULLER



100% BREATHABLE COTTON
450 GSM

LAST UPDATED: 17/03/24

Style

Men's Cotton Zip Hoodie

Working Product Number

SS25M41016TOP

Product Engineer

Rebecca So

Gender

Mens

Category

Lifestyle

Collection

Everyday

Size Range

Sizes

Weight (g)

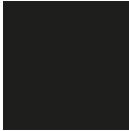
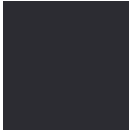
0

Dimensions (cm)

Supplier

Un-Available

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41016TOP004		Basic Black/Bright White	Basic Black	Bright White		
Grey Marl / Bright White	SS25M41016TOP002		Grey Marl/Bright White		Bright White		
Night Sky / Bright White	SS25M41016TOP003		Night Sky/Bright White	Night Sky	Bright White		
Displaying 3 results							

Page 1 of 21

Data Sheets

Data Sheet	Type	Product
Men's Cotton Zip Hoodie BOM	Style BOM	Men's Cotton Zip Hoodie
2nd Proto Review	Size Chart Review	Men's Cotton Zip Hoodie
Men's Cotton Zip Hoodie Size Chart	Size Chart	Men's Cotton Zip Hoodie
Displaying 3 results		

Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25M_Cotton_Zip_Hoodie.ai	CAD	SS25M_Cotton_Zip_Hoodie.ai	
Displaying 2 results			

Rapha

Men's Cotton Zip Hoodie

Men's Cotton Zip Hoodie BOM

Draft-Sample 22/07/2024, 1:36 PM

Style	Men's Cotton Zip Hoodie	Collection	Everyday
Working Product Number	SS25M41016TOP	Season	SS25

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (4)																				
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, Double Layer Hood		0					Basic Black 	RAPHA OWN STANDARD	In Work					
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Cuffs, Hem		0					Basic Black 	RAPHA OWN STANDARD	In Work					
	VTK6210 Single Jersey				100% Organic Cotton	Back neck tape		0					Basic Black 	RAPHA OWN STANDARD	In Work					
	EC70 - 100% Cotton					Non-fusible interlining - eyelet		0					Basic Black 	RAPHA OWN STANDARD			Basic White	RAPHA OWN STANDARD		
Components (5)																				
	YKK 03 M DADHR5 Open end Standard	Zip				CF Top Slider TBC		1		YKK			Basic Black 	RAPHA OWN STANDARD						
	YKK 03 M DALH Closed End Standard	Zip				CF Bottom Slider TBC		1		YKK			Basic Black 	RAPHA OWN STANDARD						
	K and K WFJ-B5948/PT-6307	Webbing & Grosgrain		WFJ-B5948/PT-6307		CF top puller	7mm	1		K and K	Approved									
	Embroidered eyelet							2		RSI Trim			Basic Black 	RAPHA OWN STANDARD						

Displaying 1 - 8 of 18 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Night Sky / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (4)											
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, Double Layer Hood		Night Sky 	PANTONE 19-3924 TCX	In Work	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Cuffs, Hem		Night Sky 	PANTONE 19-3924 TCX	In Work	
	VTK6210 Single Jersey				100% Organic Cotton	Back neck tape		Night Sky 	PANTONE 19-3924 TCX	In Work	
	EC70 - 100% Cotton					Non-fusible interlining - eyelet		Basic Black 	RAPHA OWN STANDARD		
Components (5)											
	YKK 03 M DADHR5 Open end Standard	Zip				CF Top Slider TBC		Night Sky 	PANTONE 19-3924 TCX		
	YKK 03 M DALH Closed End Standard	Zip				CF Bottom Slider TBC		Night Sky 	PANTONE 19-3924 TCX		
	K and K WFJ-B5948/PT-6307	Webbing & Grosgrain		WFJ-B5948/PT-6307		CF top puller	7mm				
	Embroidered eyelet							Night Sky 	PANTONE 19-3924 TCX		
Displaying 1 - 8 of 18 results											

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Drawcord - painted metal head					Hood		0					Basic Black 	RAPHA OWN STANDARD						
Artworks (1)																				
	Rapha logo 40mm					LHSAW Chest, embroidery		1					Bright White 	PANTONE 11-0601 TCX			Bright White 	PANTONE 11-0601 TCX		
Labelling (1)																				
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	1	Piece	E Textint	Approved		Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved
↳ Please order Made in Vietnam Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																				
Threads (1)																				
	Coats Thread							0		Coats			Basic Black 	RAPHA OWN STANDARD						
Packaging (6)																				
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		1		Byways			Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways										
↳ Please order from Youngone, do not order from Byways																				
Displaying 9 - 14 of 18 results																				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Night Sky / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments
	Drawcord - painted metal head					Hood		Night Sky 	PANTONE 19-3924 TCX		
Artworks (1)											
	Rapha logo 40mm					LHSAW Chest, embroidery		Bright White 	PANTONE 11-0601 TCX		
Labelling (1)											
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
↳ Please order Made in Vietnam Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE											
Threads (1)											
	Coats Thread							Night Sky 	PANTONE 19-3924 TCX		
Packaging (6)											
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm				
↳ Please order from Youngone, do not order from Byways											
Displaying 9 - 14 of 18 results											

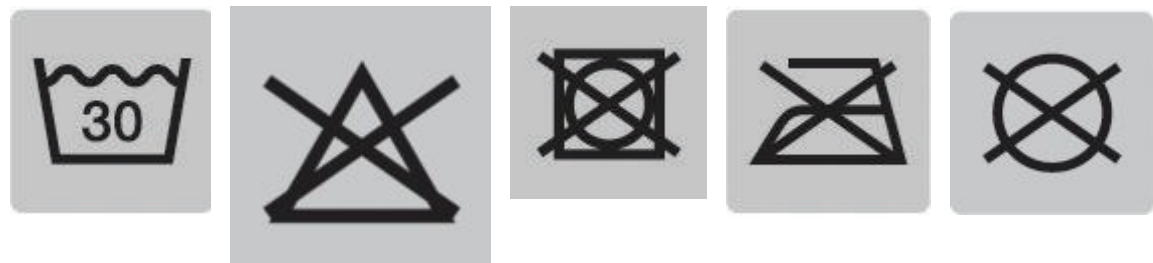
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm	1		Avery Dennison										
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1												
Other (0)																				
Displaying 15 - 18 of 18 results																				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Night Sky / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm				
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm				
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable				
Other (0)											
Displaying 15 - 18 of 18 results											

Care Labels



T9 - Wash and dry similar colour together T13 - Wash with fasteners closed

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	72.00	71.50	-0.50	72.00	RS 22/7/24 - Follow back to spec
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.00	0.00	72.00	RS 22/7/24 - Follow back to spec
APX016	CF Zip Length	CF Zip Length	-0.50	0.50	58.50	58.50	0.00	0.00	RS 22/7/24 - Front neck drop move up, back to spec, please reshape the neckline and advise the CF zip length when size set
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	46.50	47.00	0.50	48.00	RS 11/7/24 - to align with Men's cotton hoodie
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	42.50	43.00	0.50	44.00	RS 11/7/24 - to align with Men's cotton hoodie
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	43.00	43.00	0.00	44.50	RS 11/7/24 - to align with Men's cotton hoodie
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	59.70	60.20	0.50	59.70	RS 11/7/24 - Back to spec
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	44.00	44.00	0.00	44.00	RS 11/7/24 - Back to spec
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	58.00	58.00	0.00	58.00	RS 11/7/24 - Back to spec
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	49.00	49.00	0.00	49.00	RS 11/7/24 - Back to spec
BDY15	Hem Depth		-0.30	0.30	5.80	6.00	0.20	5.80	RS 11/7/24 - Back to spec
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	24.00	25.00	1.00	24.00	RS 11/7/24 - Back to spec
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	13.20	11.50	-1.70	10.50	RS 22/7/24 - Front neck drop move up 1cm, please reshape the neckline
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	1.70	1.70	0.00	1.70	RS 11/7/24 - Back to spec
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	27.00	28.50	1.50	27.00	RS 11/7/24 - Back to spec
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.50	64.00	-0.50	66.00	RS 11/7/24 - to align with Men's cotton hoodie
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	27.30	27.50	0.20	27.30	RS 11/7/24 - Back to spec
SL38	Elbow Width	Measure straight at half underarm to cuff	-0.50	0.50	19.90	20.00	0.10	19.90	RS 11/7/24 - Back to spec
SL39	Forearm Width	(15cm) Up From Hem	-0.50	0.50	15.70	16.00	0.30	15.70	RS 11/7/24 - Back to spec
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	10.00	10.00	0.00	10.00	RS 11/7/24 - Back to spec
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	6.00	0.20	5.80	RS 11/7/24 - Back to spec
APX028	Hood Width	Hood Width - widest point	-1.00	1.00	27.70	27.50	-0.20	28.30	RS 11/7/24 - to align with Men's cotton hoodie

Displaying 1 - 22 of 31 results

Units: CM

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
APX026	Hood Opening	Hood Opening	-1.00	1.00	41.60	41.50	-0.10	41.90	RS 11/7/24 - to align with Men's cotton hoodie
HD2	Hood Over Head Length	CF To CB Seam Overhead	-1.00	1.00	54.50	53.00	-1.50	53.50	RS 11/7/24 - to align with Men's cotton hoodie
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	20.00			20.00	RS 22/7/24 - we will review when in size set
BDY30	Logo Position from CF	CF To 'R'	-0.30	0.30	7.50			7.50	RS 22/7/24 - we will review when in size set
PKT3	Pocket Opening		-0.50	0.50	16.80	17.00	0.20	16.80	RS 11/7/24 - Back to spec
APX058	Pocket Height	Pocket Height	-0.30	0.30	23.50	23.00	-0.50	23.50	RS 11/7/24 - Back to spec
APX059 - A	Pocket Width	Pocket Width each side (Top part)	-1.00	1.00	37.00	10.00	-27.00	10.00	RS 22/7/24 - please follow as is P2
APX059 - B	Pocket Width	Pocket Width each side (The widest part)	-1.00	1.00	37.00	18.00	-19.00	18.00	RS 22/7/24 - please follow as is P2
APX059 - C	Pocket Width	Pocket Width each side (Bottom part)	-1.00	1.00	37.00	13.60	-23.40	13.60	RS 22/7/24 - please follow as is P2
Displaying 23 - 31 of 31 results									Units: CM

RaphaMen's Cotton Zip Hoodie2nd Proto ReviewApproved 22/07/2024, 1:18 PM

FITTING INFO

DATE FITTED:

- 11/7/24

DATE MEASURED:

- 13/6/24

MEASURED BY:

- Rebecca S

SAMPLE SIZE:

- MEDIUM

PE:

- Rebecca S

DESIGN:

- Agata

FIT MODEL:

- Sam

ATTENDEES:

- Agata, Rebecca S

Rebecca So12:24 PM

Notes on 13/6/24

1. Hem to be all round in rib fabric, P2 is wrong, please correct when size

Rebecca So12:47 PM

Fitting on 11/7/24

1. Front neck drop move up by 1cm, please reshape the neckline

2. compare this one with hoodie, so follow the hood from hoodie, the sleeve will be adding 2cm across all 3 styles, spec updated

Rapha	Men's Cotton Zip Hoodie	2nd Proto Review	Approved 22/07/2024, 1:18 PM
ACTION: - Please proceed to Size set and send to Rapha HQ - Sizes: XS, M, XL - Please submit the pattern along with physical sample + cost breakdown - Please ensure all above amends are actioned for the Size set. Due date 2/8/24			



Rapha

Men's Cotton Zip Hoodie

2nd Proto Review

Approved 22/07/2024, 1:18 PM

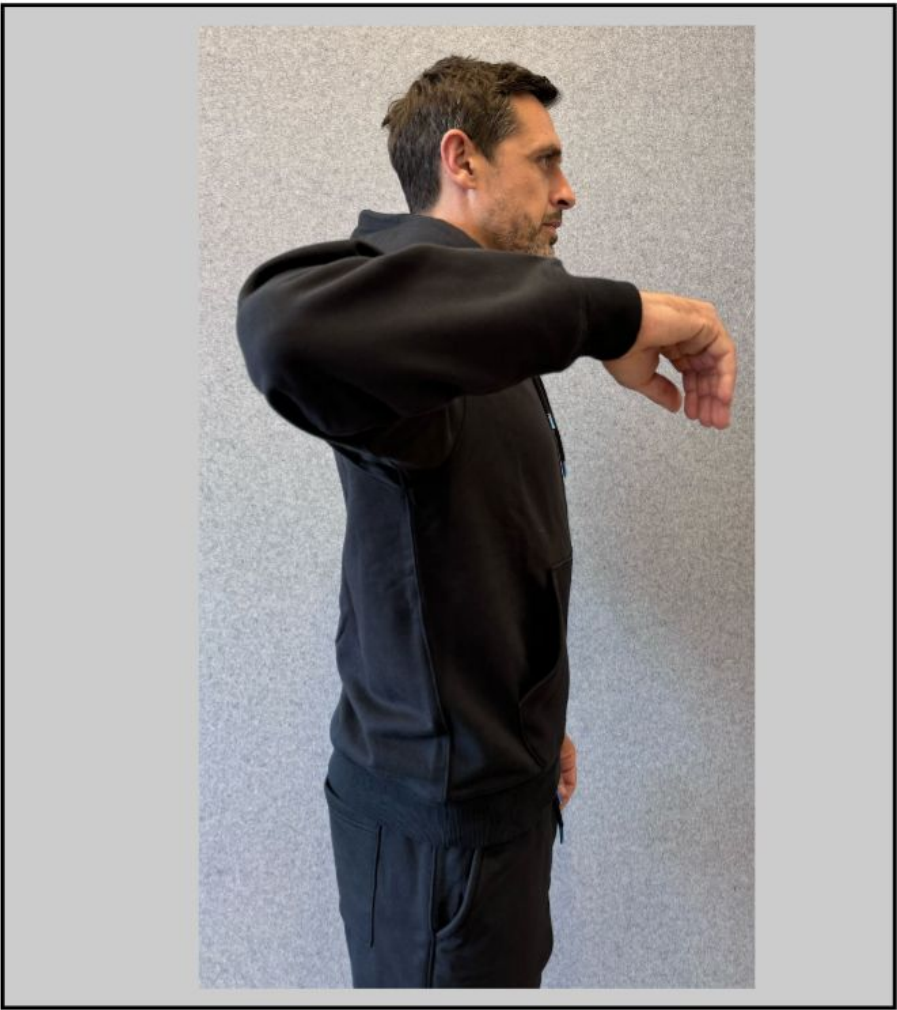
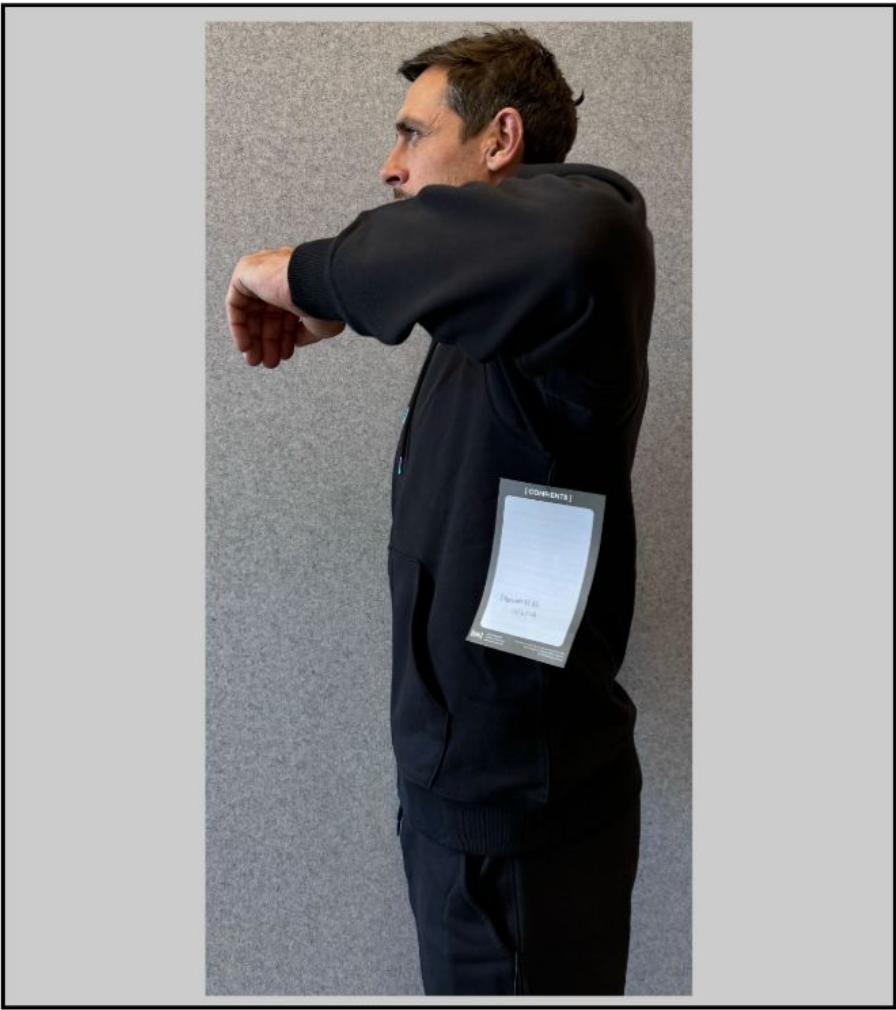


Rapha

Men's Cotton Zip Hoodie

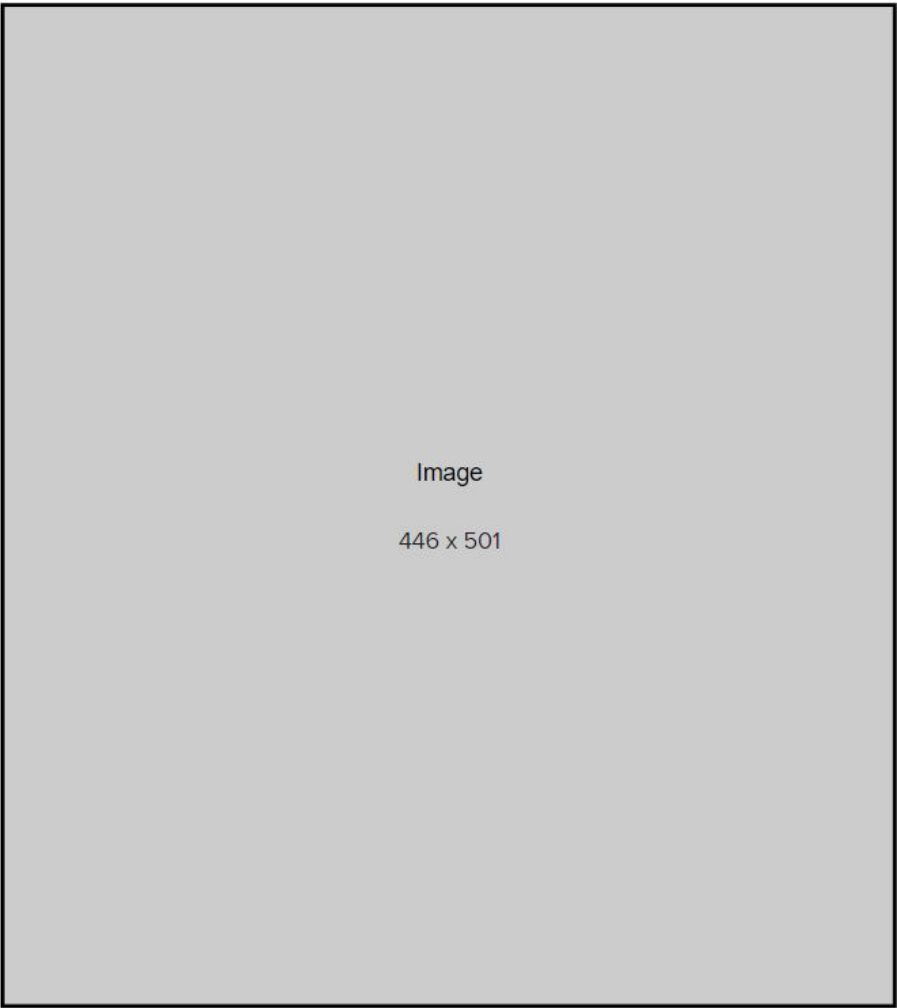
2nd Proto Review

Approved 22/07/2024, 1:18 PM









POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
APX016	CF Zip Length	CF Zip Length	-0.50	0.50	-3.00	-1.50	0.00	1.50	3.00	4.50
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	23.00	23.50	24.00	24.50	25.00	25.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	10.00	10.50	11.00	11.50	12.00
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	1.70	1.70	1.70	1.70	1.70	1.70
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	Measure straight at half underarm to cuff	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(15cm) Up From Hem	-0.50	0.50	14.70	15.20	15.70	16.20	16.70	17.20
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
APX028	Hood Width	Hood Width - widest point	-1.00	1.00	26.70	27.50	28.30	29.10	29.90	30.70

Displaying 1 - 22 of 31 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
APX026	Hood Opening	Hood Opening	-1.00	1.00	40.90	41.40	41.90	42.40	42.90	43.40
HD2	Hood Over Head Length	CF To CB Seam Overhead	-1.00	1.00	51.50	52.50	53.50	54.50	55.50	56.50
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	19.00	19.50	20.00	20.50	21.00	21.50
BDY30	Logo Position from CF	CF To 'R'	-0.30	0.30	6.50	7.00	7.50	8.00	8.50	9.00
PKT3	Pocket Opening		-0.50	0.50	15.80	16.30	16.80	17.30	17.80	18.30
APX058	Pocket Height	Pocket Height	-0.30	0.30	22.50	23.00	23.50	24.00	24.50	25.00
APX059 - A	Pocket Width	Pocket Width each side (Top part)	-1.00	1.00	8.00	9.00	10.00	11.00	12.00	13.00
APX059 - B	Pocket Width	Pocket Width each side (The widest part)	-1.00	1.00	16.00	17.00	18.00	19.00	20.00	21.00
APX059 - C	Pocket Width	Pocket Width each side (Bottom part)	-1.00	1.00	11.60	12.60	13.60	14.60	15.60	16.60

Displaying 23 - 31 of 31 results

Units: CM Grading Display: Absolute