Rapha Men's Cotton Hoodie Tech Pack with Size Chart July 22, 2024 at 12:22:56 PM Greenwich Mean Time

Properties



Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Almond Milk / Bright White	SS25M41011TOP002		Almond Milk/Bright White	Almond Milk	Bright White		and the second
Basic Black / Bright White	SS25M41011TOP006		Basic Black/Bright White	Basic Black	Bright White		A constant of the constant of
Night Sky / Bright White	SS25M41011TOP005		Night Sky/Bright White	Night Sky	Bright White		A Company of the Comp
Pale Mauve / Bright White	SS25M41011TOP003		Pale Mauve/Bright White	Pale Mauve	Bright White		() () () () () () () () () ()

Rapha Men's Cotton Hoodie Tech Pack with Size Chart	July 22, 2024 at 12:22:56 PM Greenwich Mean Time
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Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Urban Chic / Bright White	SS25M41011TOP004		Urban Chic/Bright White	Urban Chic	Bright White		

Data Sheets

Data Sheet	Туре	Product
Men's Cotton Hoodie BOM	Style BOM	Men's Cotton Hoodie
2nd Proto Review	Size Chart Review	Men's Cotton Hoodie
Men's Cotton Hoodie Size Chart	Size Chart	Men's Cotton Hoodie
Displaying 3 results		

Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25M_CottonHoodie.ai	CAD	SS25M_CottonHoodie.ai	
Displaying 2 results			

Rapha	Men's Cotto	n Hoodie		Men's Cotton Hoodie BOM	Draft-Sample 22/07/2024, 12:22 PM
Style	Men's Cotton Hoodie Collection Everyday		Everyday		
Working Product Nu	mber SS25M41011TOP	Season	SS25		

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product		Almond Milk / E	sright white			Basic Black / B	sright white	
			·									Colours	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Commen
abrics (4)																				
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, double layer hood, CB half moon yoke TBC		0					Almond Milk	PANTONE 12- 4301 TCX	In Work		Basic Black	RAPHA OWN STANDARD	In Work	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Cuff and hem		0					Almond Milk	PANTONE 12- 4301 TCX	In Work		Basic Black	RAPHA OWN STANDARD	In Work	
	VTK6210 Single Jersey				100% Organic Cotton	Back neck binding		0					Almond Milk	PANTONE 12- 4301 TCX	In Work		Basic Black	RAPHA OWN STANDARD	In Work	
	EC70 - 100% Cotton					Non-fusible interlining for eyelets		0					Basic White	RAPHA OWN STANDARD			Basic Black	RAPHA OWN STANDARD		
omponents (2)																				
	Embroidered eyelet							2					Almond Milk	PANTONE 12- 4301 TCX			Basic Black	RAPHA OWN STANDARD		
	Drawcord - painted metal head					Drawcord		0					Almond Milk	PANTONE 12- 4301 TCX			Basic Black	RAPHA OWN STANDARD		
tworks (1)																				
	Rapha logo 40mm					CF Chest - See measurement chart - embroidery		1					Bright White	PANTONE 11- 0601 TCX			Bright White	PANTONE 11- 0601 TCX		
belling (1)																				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension		Night Sky / Bri	ght White			Pale Mauve / B	right White			Urban Chic / Br	right White	
		Sub Type	Cloup	Reference				Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comment
Fabrics (4)																			
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, double layer hood, CB half moon yoke TBC		Night Sky	PANTONE 19-3924 TCX	In Work		Pale Mauve	PANTONE 15-1607 TCX	In Work		Urban Chic	PANTONE 19-5004 TCX	In Work	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Cuff and hem		Night Sky	PANTONE 19-3924 TCX	In Work		Pale Mauve	PANTONE 15-1607 TCX	In Work		Urban Chic	PANTONE 19-5004 TCX	In Work	
	VTK6210 Single Jersey				100% Organic Cotton	Back neck binding		Night Sky	PANTONE 19-3924 TCX	In Work		Pale Mauve	PANTONE 15-1607 TCX	In Work		Urban Chic	PANTONE 19-5004 TCX	In Work	
	EC70 - 100% Cotton					Non-fusible interlining for eyelets		Basic Black	RAPHA OWN STANDARD			Basic White	RAPHA OWN STANDARD			Basic Black	RAPHA OWN STANDARD		
Components (2)									<u> </u>										
	Embroidered eyelet							Night Sky	PANTONE 19-3924 TCX			Pale Mauve	PANTONE 15-1607 TCX			Urban Chic	PANTONE 19-5004 TCX		
	Drawcord - painted metal head					Drawcord		Night Sky	PANTONE 19-3924 TCX			Pale Mauve	PANTONE 15-1607 TCX			Urban Chic	PANTONE 19-5004 TCX		
Artworks (1)																			
	Rapha logo 40mm					CF Chest - See measurement chart - embroidery		Bright White	PANTONE 11- 0601 TCX			Bright White	PANTONE 11- 0601 TCX			Bright White	PANTONE 11- 0601 TCX		
Labelling (1)																			
isplaying 1 - 7 of 15 re	sults																		

Placements

Displaying 8 - 13 of 15 results

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product		Almond Milk / E	Bright White			Basic Black / B	Bright White	
		Sub Type	Cloup	Reference							Status	Colours	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Commen
Styles 25pole Rydia Milan 25622 MCM	E Textint RA0005	Heat Transfer	Non- Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	1	Piece	E Textint	Approved		Vapor Blue / Basic Black	PANTONE 14- 4203 TCX / RAPHA OWN STANDARD			Basic Black / Basic White	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
ら Please o				EDIUM, L	.ARGE, X	-LARGE, >	(X-LARG	E												
reads (1)																				
	Coats Thread							0		Coats			Almond Milk	PANTONE 12- 4301 TCX			Basic Black	RAPHA OWN STANDARD		
ackaging (6)																				
THE STATE OF	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
1000 To 1000 T	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
Styrka.	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm	1		Avery Dennison										
apte.	Byways Rapha Swing Ticket RAPHA TKT	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways										

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension		Night Sky / Bri	ight White			Pale Mauve / Bi	right White			Urban Chic / Bı	right White	
		, Gas 1, pc	o.oup	, nerection				Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comme
System Styles System Name Street Stre	E Textint RA0005	Heat Transfer	Non- Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	Basic Black / Basic White	RAPHA OWN STANDARD		ET.801/ ET.001 Approved	Vapor Blue / Basic Black	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	Basic Black / Basic White	RAPHA OWN STANDARD		ET.801/ ET.001 Approve
Size rar	order Mad nge X-SM <i>A</i>			EDIUM, L	_ARGE, X	-LARGE,)	XX-LARC	SE .											
illeaus (i)	Coats Thread							Night Sky	PANTONE 19-3924 TCX			Pale Mauve	PANTONE 15-1607 TCX			Urban Chic	PANTONE 19-5004 TCX		
ckaging (6)										<u> </u>									
OF STATE OF	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm												
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.													
Sayaha.	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm												
a,	Byways Rapha Swing Ticket RAPHA TKT	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm												

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	иом	Supplier	Material Status	Only for Product		Almond Milk / I	Bright White			Basic Black / B	right White	
100 004		Sub Type	Group	Reference							Status	Colours	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		1		Byways			Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
A Y	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1												

Other (0)

Displaying 14 - 15 of 15 results

Placements

Image	Material	Material	Material	Supplier	Composition	Placement	Dimension		Night Sky / Bri	ght White			Pale Mauve / B	right White			Urban Chic / Br	right White	
		Sub Type	Group	Reference				Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
The state of the s	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable												
Other (0)																			

Care Labels











T9 - Wash and dry similar colour together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment		
					Target	Actual	Actual Delta	Revised			
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.00	0.00	72.00	RS 11/7/24 - follow as is P2		
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	72.00	72.00	0.00	72.00	RS 11/7/24 - follow as is P2		
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	46.50	48.00	1.50	48.00	RS 11/7/24 - follow as is P2		
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	42.50	44.00	1.50	44.00	RS 11/7/24 - follow as is P2		
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	43.00	43.00	0.00	44.50	RS 11/7/24 - add 1.5 to the back to be 44.5cm		
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	59.70	59.50	-0.20	59.70	RS 11/7/24 - follow as is P2		
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	44.00	44.00	0.00	44.00	RS 11/7/24 - follow as is P2		
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	58.00	58.00	0.00	58.00	RS 11/7/24 - follow as is P2		
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	49.00	49.00	0.00	49.00	RS 11/7/24 - follow as is P2		
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	0.00	5.80	RS 11/7/24 - follow as is P2		
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	24.00	25.50	1.50	24.00	RS 11/7/24 - Back to spec		
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	13.20	11.20	-2.00	11.20	RS 11/7/24 - Follow as is P2		
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	1.70	1.70	0.00	1.70	RS 11/7/24 - Back to spec		
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	27.00	27.50	0.50	27.00	RS 11/7/24 - Back to spec		
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.50	64.00	-0.50	66.00	RS 11/7/24 - Add 2cm to the sleeve to be 66cm		
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	27.30	27.50	0.20	27.30	RS 11/7/24 - follow as is P2		
SL38	Elbow Width	Measure straight at half underarm to cuff	-0.50	0.50	19.90	19.50	-0.40	19.90	RS 11/7/24 - follow as is P2		
SL39	Forearm Width	Measure 15cm from cuff	-0.50	0.50	15.70	16.00	0.30	15.70	RS 11/7/24 - follow as is P2		
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	10.00	9.50	-0.50	10.00	RS 11/7/24 - follow as is P2		
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	6.00	0.20	5.80	RS 11/7/24 - follow as is P2		
APX028	Hood Width	Hood Width - widest point	-1.00	1.00	28.30	28.50	0.20	28.30	RS 11/7/24 - follow as is P2		
APX026	Hood Opening	Hood Opening	-1.00	1.00	41.90	41.90	0.00	41.90	RS 11/7/24 - follow as is P2		
HD2	Hood Over Head Length	CF To CB Seam Overhead	-1.00	1.00	56.00	53.50	-2.50	53.50	RS 11/7/24 - Follow as is P2		

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment		
					Target Actual Actual Delta		Revised				
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	21.50			21.50	RS 22/7/24 - we will review when size set		
РКТЗ	Pocket Opening		-0.30	0.30	16.80	16.80	0.00	16.80	RS 11/7/24 - follow as is P2		
APX058	Pocket Height	Pocket Height	-0.30	0.30	23.50	23.30	-0.20	23.50	RS 11/7/24 - follow as is P2		
APX059 - A	Pocket Width	Pocket Width (Top part)	-1.00	1.00	37.00	21.00	-16.00	21.00	RS 11/7/24 - follow as is P2		
APX059 - B	Pocket Width	Pocket Width (Middle part)	-1.00	1.00	37.00	37.00	0.00	37.00	RS 11/7/24 - follow as is P2		
APX059 - C	Pocket Width	Pocket Width (Bottom part)	-1.00	1.00	37.00	29.00	-8.00	29.00	RS 11/7/24 - follow as is P2		
Displaying 24 - 29 of 29 results											

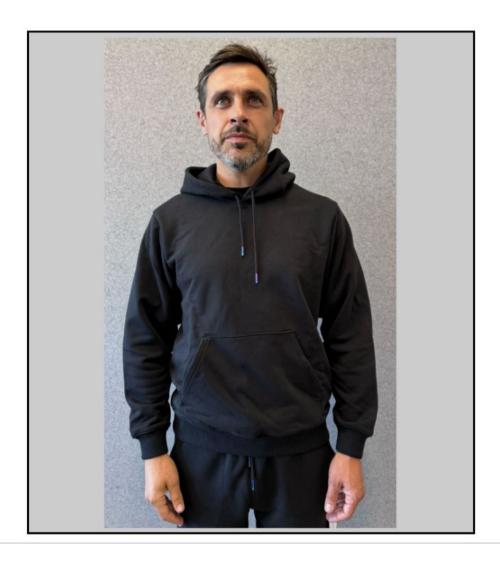
Rapha	Men's Cotton Hoodie		2nd Proto Review	Approved 22/07/2024, 12:19 PM
FITTING INFO DATE FITTED: DATE MEASURED: MEASURED BY: SAMPLE SIZE:	- 11/7/24 - - Rebecca S - MEDIUM	PE: DESIGN: FIT MODEL: ATTENDEES:	- Rebecca S - Agata - Sam - Agata, Rebecca S	

Rebecca So 12:04 PM

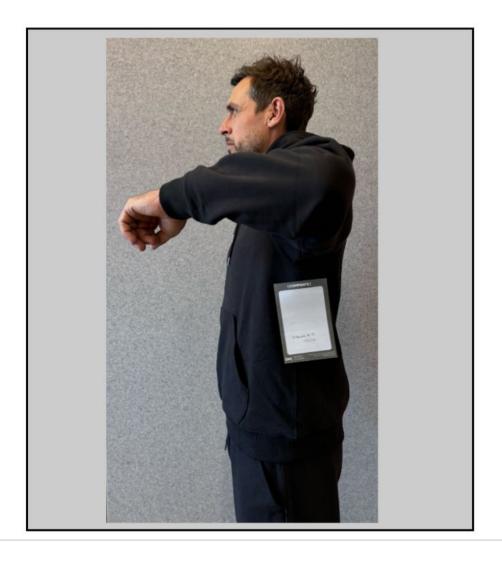
Fitting on 11/7/24

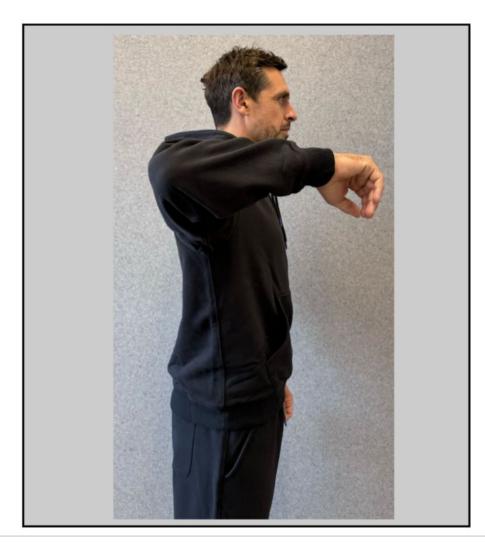
- 1. keep body length as this style fit well.
- 2. The body measurement of Men's cotton sweatshirt and Men's cotton zip hoodie to follow this

Approved 22/07/2024, 12:19 PM Rapha **Men's Cotton Hoodie 2nd Proto Review** ACTION: - Please proceed to Size set and send to Rapha HQ - Sizes: XS, M, XL - Please submit the pattern along with physical sample + cost breakdown - Please ensure all above amends are actioned for the Size set. Due date 2/8/24



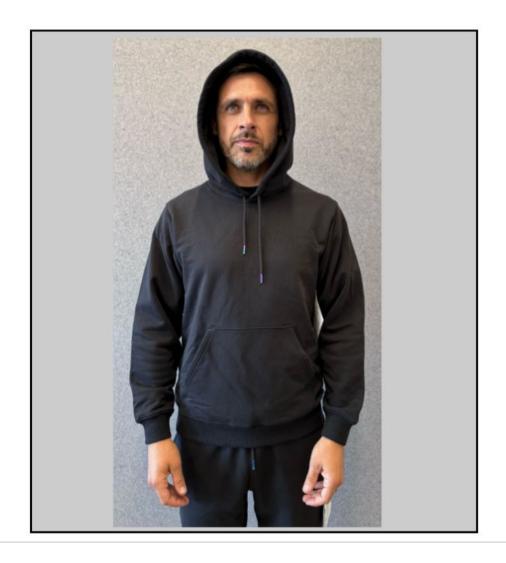




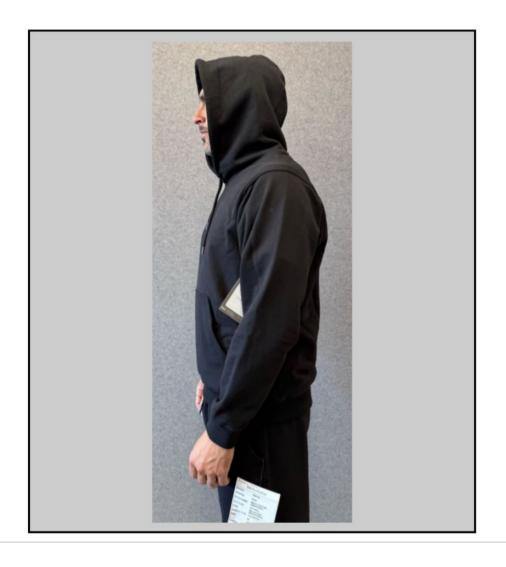


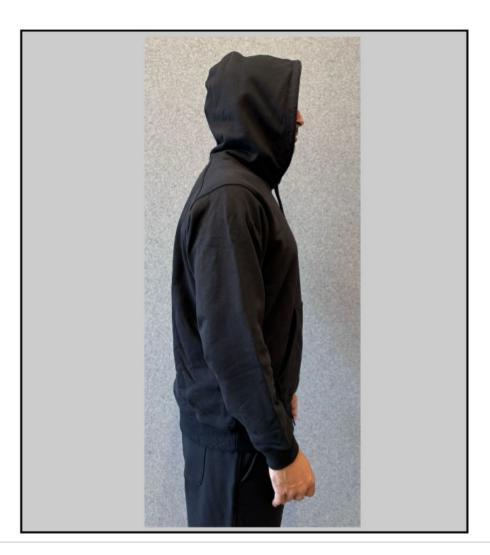












Men's Cotton Hoodie Men's Cotton Hoodie Size Chart Draft-Sample 22/07/2024, 12:22 PM Rapha

POMs

Dim	Title	Description	Tal()	Tol(I)	VCM	CMI	MED	LDC	VIC	XXL	
Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG		
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00	
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00	
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50	
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50	
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00	
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70	
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	42.00	43.00	44.00	45.00	46.00	47.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00	
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00	
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	23.00	23.50	24.00	24.50	25.00	25.50	
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.20	10.70	11.20	11.70	12.20	12.70	
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	1.70	1.70	1.70	1.70	1.70	1.70	
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00	
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30	
SL38	Elbow Width	Measure straight at half underarm to cuff	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15	
SL39	Forearm Width	Measure 15cm from cuff	-0.50	0.50	14.70	15.20	15.70	16.20	16.70	17.20	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50	
APX022	Cuff Depth	Cuff Depth	-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80	
APX028	Hood Width	Hood Width - widest point	-1.00	1.00	26.70	27.50	28.30	29.10	29.90	30.70	
APX026	Hood Opening	Hood Opening	-1.00	1.00	40.90	41.40	41.90	42.40	42.90	43.40	
Displaying 1 - 22 of 29 r	isplaying 1 - 22 of 29 results Units: CM Grading Display: Absolute										

Rapha	Men's Cotton Hoodie	Men's Cotton Hoodie Size Chart	Draft-Sample 22/07/2024, 12:22 PM
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POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
HD2	Hood Over Head Length	CF To CB Seam Overhead	-1.00	1.00	51.50	52.50	53.50	54.50	55.50	56.50
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	20.50	21.00	21.50	22.00	22.50	23.00
РКТЗ	Pocket Opening		-0.30	0.30	15.80	16.30	16.80	17.30	17.80	18.30
APX058	Pocket Height	Pocket Height	-0.30	0.30	22.50	23.00	23.50	24.00	24.50	25.00
APX059 - A	Pocket Width	Pocket Width (Top part)	-1.00	1.00	19.00	20.00	21.00	22.00	23.00	24.00
APX059 - B	Pocket Width	Pocket Width (Middle part)	-1.00	1.00	35.00	36.00	37.00	38.00	39.00	40.00
APX059 - C	Pocket Width	Pocket Width (Bottom part)	-1.00	1.00	27.00	28.00	29.00	30.00	31.00	32.00
Displaying 23 - 29 of 29 results Units: CM Grading Display: Absolute										