

Properties

PRODUCT NAME: RELAXED HEAVYWEIGHT T-SHIRT
SEASON: SS24

MAIN COLOUR: BRIGHT WHITE
SECOND COLOUR: BASIC BLACK

FRONT VIEW

BACK VIEW

PRODUCT CODE: SS25M41002TEE

Style

Men's Cotton Relaxed T-shirt

Working Product Number

SS25M41002TEE

Product Engineer

Rebecca So

Gender

Mens

Category

Lifestyle

Collection

Everyday

Size Range

MENS XS TO XXL

Sizes

XSM-XXL

Weight (g)

0

Dimensions (cm)

Supplier

Un-Available


Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41002TEE005			Basic Black	Bright White		
Bright White / Basic Black	SS25M41002TEE003		Bright White/Basic Black	Bright White	Basic Black		
Grey Marl / Bright White	SS25M41002TEE004		Grey Marl/Bright White		Bright White		
Pale Mauve / Bright White	SS25M41002TEE002		Pale Mauve/Bright White	Pale Mauve	Bright White		
Displaying 4 results							

Data Sheets

Data Sheet	Type	Product
Men's Cotton Relaxed T-shirt BOM	Style BOM	Men's Cotton Relaxed T-shirt
2nd Proto Review	Size Chart Review	Men's Cotton Relaxed T-shirt
Men's Cotton Relaxed T-shirt Size Chart	Size Chart	Men's Cotton Relaxed T-shirt
Displaying 3 results		



Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25_MS_COTTON_RELAXED_TSHIRT.ai	CAD	SS25_MS_COTTON_RELAXED_TSHIRT.ai	
Displaying 2 results			










Style	Men's Cotton Relaxed T-shirt	Collection	Everyday
Working Product Number	SS25M41002TEE	Season	SS25

Rapha	Men's Cotton Relaxed T-shirt	Men's Cotton Relaxed T-shirt BOM	Draft-Sample 22/07/2024, 11:09 AM
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Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Pale Mauve / Bright White				Bright White / Basic Black			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)																				
	VTK6207 Single Jersey				100% Organic Cotton	Main Body and Back Neck Binding, need CB half moon yoke TBC		0					Pale Mauve	PANTONE 15-1607 TCX	In Work		Bright White	PANTONE 11-0601 TCX	In Work	
	VTK6208 RIB 1X1				100% Organic Cotton	Rib Collar		0					Pale Mauve	PANTONE 15-1607 TCX	In Work		Bright White	PANTONE 11-0601 TCX	In Work	
Components (0)																				
Artworks (1)																				
	Rapha logo 40mm					CF chest - position as per mmt chart, embroidery		1					Bright White	PANTONE 11-0601 TCX			Basic Black	RAPHA OWN STANDARD		
Labelling (1)																				
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck seam	22mm x 22mm	1	Piece	E Textint	Approved		Vapor Blue / Basic Black	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	Vapor Blue / Basic Black	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved
↳ Please order Made in Vietnam																				
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																				
Threads (1)																				
	Coats Thread							0		Coats			Pale Mauve	PANTONE 15-1607 TCX			Bright White	PANTONE 11-0601 TCX		
Packaging (6)																				
Displaying 1 - 5 of 11 results																				









Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Grey Marl / Bright White			Basic Black / Bright White				
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)															
	VTK6207 Single Jersey				100% Organic Cotton	Main Body and Back Neck Binding, need CB half moon yoke TBC					Basic Black 	RAPHA OWN STANDARD	In Work		
	VTK6208 RIB 1X1				100% Organic Cotton	Rib Collar					Basic Black 	RAPHA OWN STANDARD	In Work		
Components (0)															
Artworks (1)															
	Rapha logo 40mm					CF chest - position as per mmt chart, embroidery		Bright White 	PANTONE 11-0601 TCX		Bright White 	PANTONE 11-0601 TCX			
Labelling (1)															
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck seam	22mm x 22mm	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
↳ Please order Made in Vietnam Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE															
Threads (1)															
	Coats Thread										Basic Black 	RAPHA OWN STANDARD			
Packaging (6)															
Displaying 1 - 5 of 11 results															

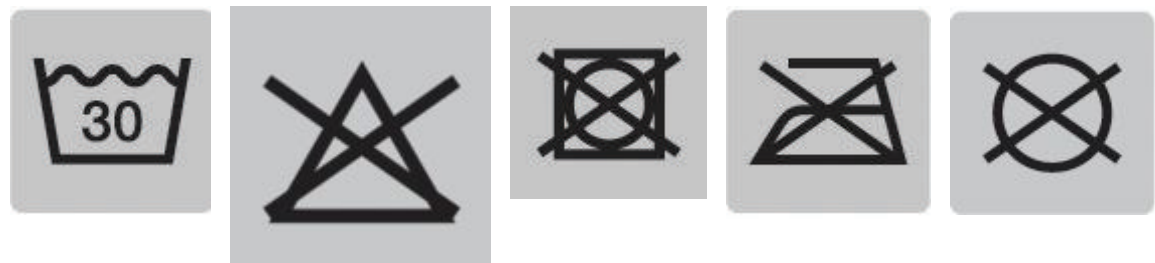
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Pale Mauve / Bright White				Bright White / Basic Black			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Byways Care Label	RAPHA CARE LBL	Care Label	RAPHA CARE LBL	100% Polyester			0		Byways			Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket	RAPHA TKT N	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways										
➡ Please order TKT N from Youngone - Do not order from Byways																				
	Avery Dennison Printed Polybag	IT5 - size L	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	0		Avery Dennison										
	Silica Gel		Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
	Byways Barcode Sticker	RAPHA ADH1	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
	Local Source Satin Ribbon		Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1												
Other (0)																				
Displaying 6 - 11 of 11 results																				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Grey Marl / Bright White				Basic Black / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Byways Care Label	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm								
↳ Please order TKT N from Youngone - Do not order from Byways															
	Avery Dennison Printed Polybag	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm								
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.									
	Byways Barcode Sticker	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm								
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable								
Other (0)															
Displaying 6 - 11 of 11 results															

Care Labels



T8 - Wash similar colours together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	1st Proto Review-Rapha HQ-MED				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem (measured excluding collar)	-1.00	1.00	71.00	70.50	-0.50	72.00	RS 22/7/24 - Add 1cm to front and back body length on top of original spec to be 72cm
BDY3	Back Body Length	SNP Down To Hem (measured excluding collar)	-1.00	1.00	71.00	70.50	-0.50	72.00	RS 22/7/24 - Add 1cm to front and back body length on top of original spec to be 72cm
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	49.00	47.50	-1.50	49.00	RS 22/7/24 - please go back to spec
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	15.00	14.50	-0.50	15.00	RS 22/7/24 - please go back to spec
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	46.00	43.70	-2.30	46.00	RS 22/7/24 - please go back to spec
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	46.00	44.10	-1.90	46.00	RS 22/7/24 - please go back to spec
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	58.00	56.60	-1.40	58.00	RS 22/7/24 - please go back to spec
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	41.00	41.00	0.00	41.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	54.50	55.50	1.00	55.50	RS 22/7/24 - please follow as is P2
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	58.00	56.00	-2.00	58.00	RS 22/7/24 - please go back to spec
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	22.50	21.00	-1.50	22.50	RS 22/7/24 - please go back to spec
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	21.00	21.00	0.00	21.00	RS 22/7/24 - please follow as is P2
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.00	9.00	0.00	9.00	RS 22/7/24 - please follow as is P2
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	0.00	2.50	RS 22/7/24 - please follow as is P2
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	24.00	23.20	-0.80	0.00	RS 22/7/24 - armhole drop 1.5cm, please advise POM when submitting size set
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	11.00	12.10	1.10	11.00	RS 22/7/24 - please go back to spec
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	28.00	27.50	-0.50	28.00	RS 22/7/24 - please go back to spec
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	22.00	21.50	-0.50	22.00	RS 22/7/24 - please go back to spec
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	21.00	20.50	-0.50	21.00	RS 22/7/24 - please go back to spec

Displaying 1 - 20 of 21 results

Units: CM

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	1st Proto Review-Rapha HQ-MED				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	0.00			0.00	RS 22/7/24 - will review when size set
Displaying 21 - 21 of 21 results									Units: CM

RaphaMen's Cotton Relaxed T-shirt2nd Proto ReviewApproved 22/07/2024, 11:06 AM

FITTING INFO

DATE FITTED:- 11/7/24

DATE MEASURED:-

MEASURED BY:- Rebecca S

SAMPLE SIZE:- MEDIUM

PE:- Rebecca S

DESIGN:- Agata

FIT MODEL:- Sam

ATTENDEES:- Agata, Rebecca S

Rebecca So 11:06 AM

Fitting on 11/7/24

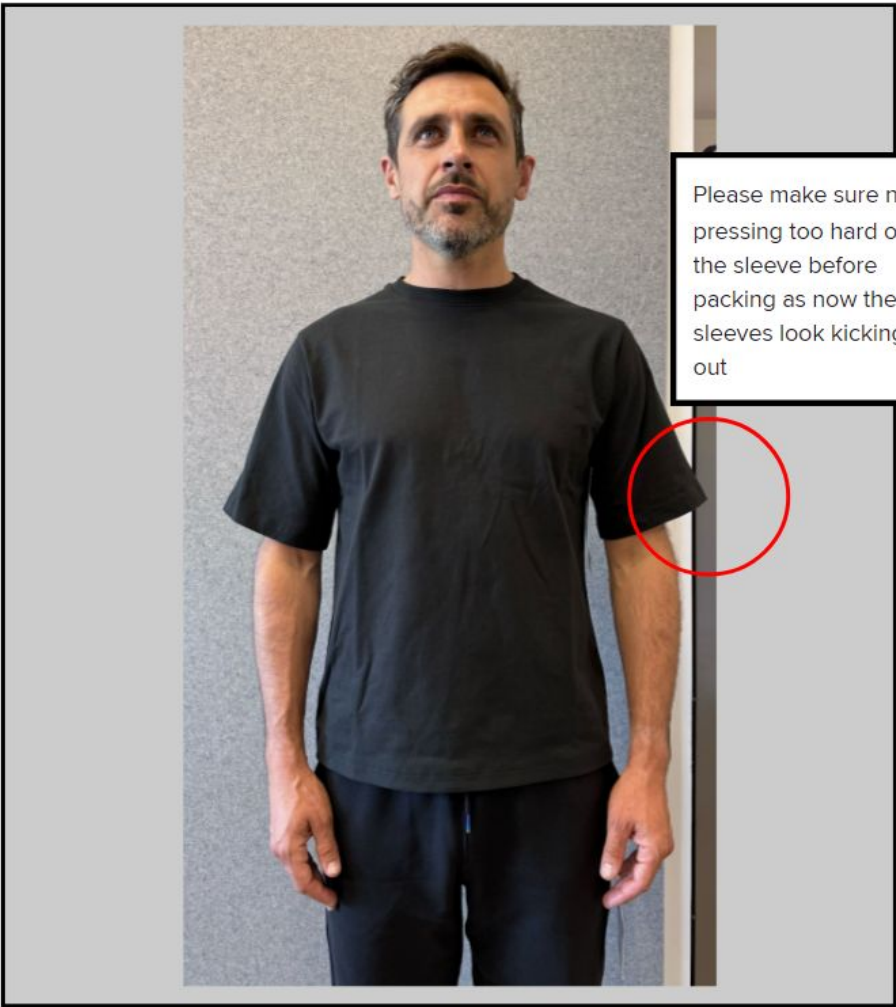
1. Add 1cm to front and back body length on top of original spec, spec updated

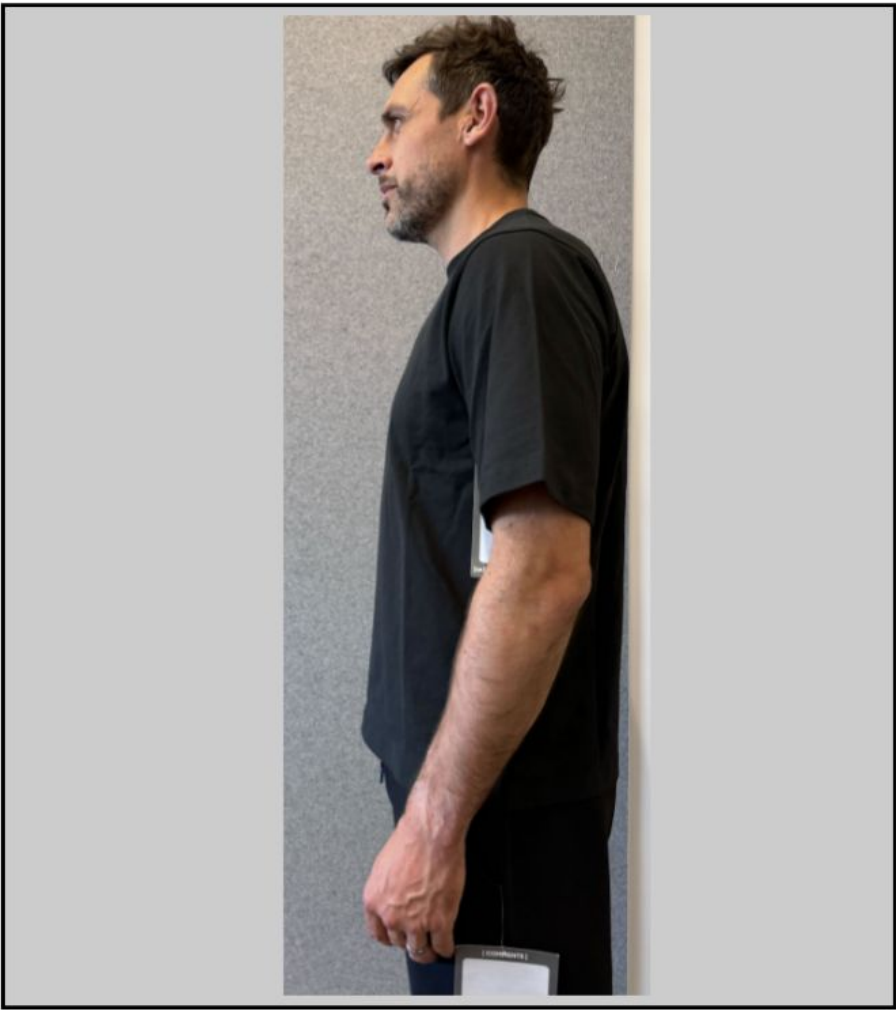
2. armhole drop 1.5cm

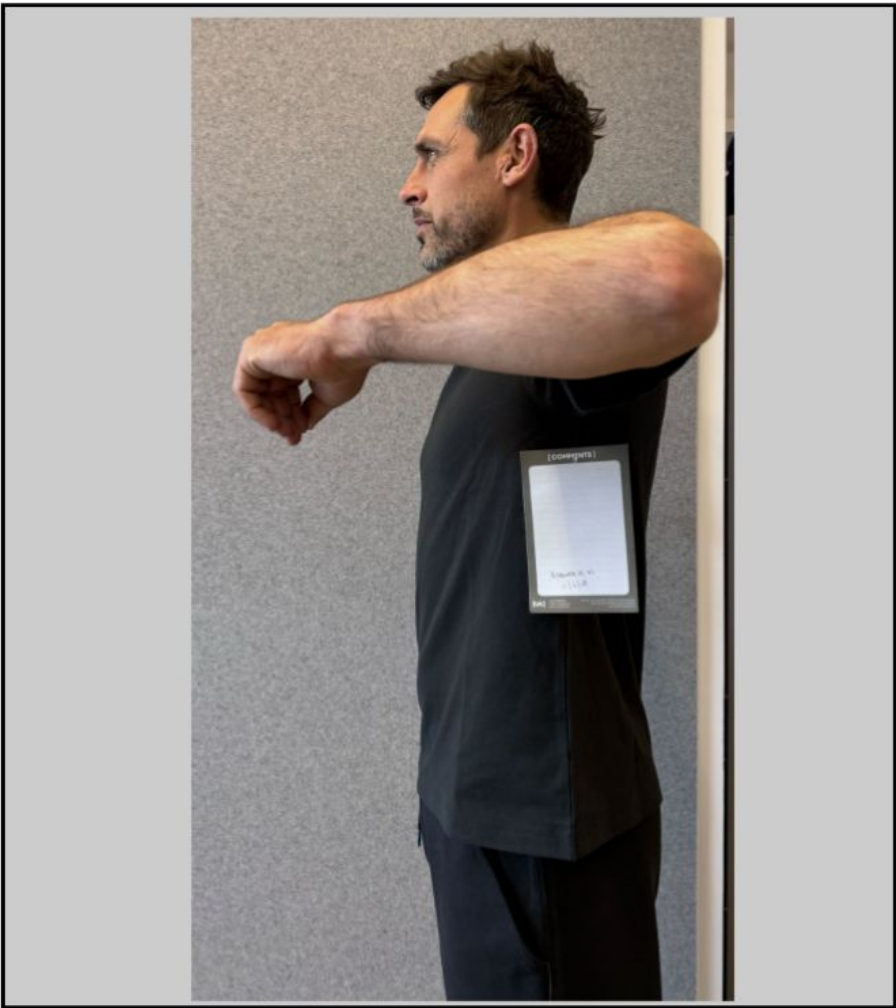
3. Some of the POM are under spec (marked as RED in spec), please follow back to spec

4. Please make sure not pressing too hard on the sleeve before packing as now the sleeves look kicking out

Rapha	Men's Cotton Relaxed T-shirt	2nd Proto Review	Approved 22/07/2024, 11:06 AM
<div data-bbox="96 159 934 325"><p>ACTION:</p><ul style="list-style-type: none">- Please proceed to Size set and send to Rapha HQ- Sizes: XS, M, XL- Please submit the pattern along with physical sample + cost breakdown- Please ensure all above amends are actioned for the Size set. Due date 2/8/24</div>			







POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem (measured excluding collar)	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem (measured excluding collar)	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	46.00	47.50	49.00	50.50	52.00	53.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	14.00	14.50	15.00	15.50	16.00	16.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	43.00	44.50	46.00	47.50	49.00	50.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	43.00	44.50	46.00	47.50	49.00	50.50
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	49.50	52.50	55.50	58.50	61.50	64.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	20.50	21.50	22.50	23.50	24.50	25.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	20.00	20.50	21.00	21.50	22.00	22.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	8.00	8.50	9.00	9.50	10.00	10.50
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	-2.00	-1.00	0.00	1.00	2.00	3.00
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	10.00	10.50	11.00	11.50	12.00	12.50
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	26.00	27.00	28.00	29.00	30.00	31.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	20.00	20.50	21.00	21.50	22.00	22.50

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	-1.00	-0.50	0.00	0.50	1.00	1.50

Displaying 21 - 21 of 21 resultsUnits: CMGrading Display: Absolute