

Properties



Style	Men's Cotton Sweat Pant
Working Product Number	SS25M41012PNT
Product Engineer	Rebecca So
Gender	Mens
Category	Lifestyle
Collection	Everyday
Size Range	
Sizes	
Weight (g)	0
Dimensions (cm)	
Supplier	Un-Available

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41012PNT005		Basic Black/Bright White	Basic Black	Bright White		
Grey Marl / Bright White	SS25M41012PNT004		Grey Marl/Bright White		Bright White		
Night Sky / Bright White	SS25M41012PNT003		Night Sky/Bright White	Night Sky	Bright White		
Urban Chic / Bright White	SS25M41012PNT002		Urban Chic/Bright White	Urban Chic	Bright White		


Displaying 4 results

Data Sheets

Data Sheet	Type	Product
Men's Cotton Sweat Pant BOM	Style BOM	Men's Cotton Sweat Pant
2nd Proto Review	Size Chart Review	Men's Cotton Sweat Pant
Men's Cotton Sweat Pant Size Chart	Size Chart	Men's Cotton Sweat Pant

Displaying 3 results

Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25_Ms_Cotton_Sweatpant.ai	CAD	SS25_Ms_Cotton_Sweatpant.ai	

Displaying 2 results

**Rapha**

**Men's Cotton Sweat Pant**

**Men's Cotton Sweat Pant BOM**

**Draft-Sample 22/07/2024, 11:31 AM**














<b>Style</b>	Men's Cotton Sweat Pant	<b>Collection</b>	Everyday
<b>Working Product Number</b>	SS25M41012PNT	<b>Season</b>	SS25

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)																				
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, pocket bags, Waist band		0					Basic Black	RAPHA OWN STANDARD	In Work					
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		0					Basic Black	RAPHA OWN STANDARD			Basic White	RAPHA OWN STANDARD		
Components (4)																				
	K and K TS-6765 45mm	Elastic	Plain Elastic	TS-6765	80.5% Polyester, 11.3% Nylon, 8.2% Spandex	Waistband elastic encased	45mm	0	Yards	K and K	Approved		Basic Black	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD	Approved	
	K and K TS-7105 25mm	Elastic	Plain Elastic	TS-7105 25mm		Ankle cuff elastic encased	25mm	0		K and K	Approved		Basic Black	RAPHA OWN STANDARD	Approved		Basic White	RAPHA OWN STANDARD		
	Drawcord - Painted metal head					Drawcord		0					Basic Black	RAPHA OWN STANDARD						
	Embroidered eyelet					Waistband x 2		2					Basic Black	RAPHA OWN STANDARD						
Artworks (1)																				
	Rapha logo 40mm					Back pocket, embroidery		1					Bright White	PANTONE 11-0601 TCX			Bright White	PANTONE 11-0601 TCX		
Labelling (1)																				

Displaying 1 - 7 of 15 results

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Night Sky / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)															
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, pocket bags, Waist band		Night Sky 	PANTONE 19-3924 TCX	In Work		Urban Chic 	PANTONE 19-5004 TCX	In Work	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		Basic Black 	RAPHA OWN STANDARD			Basic Black 	RAPHA OWN STANDARD		
Components (4)															
	K and K TS-6765 45mm	Elastic	Plain Elastic	TS-6765	80.5% Polyester, 11.3% Nylon, 8.2% Spandex	Waistband elastic encased	45mm	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	K and K TS-7105 25mm	Elastic	Plain Elastic	TS-7105 25mm		Ankle cuff elastic encased	25mm	Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Drawcord - Painted metal head					Drawcord		Night Sky 	PANTONE 19-3924 TCX			Urban Chic 	PANTONE 19-5004 TCX		
	Embroidered eyelet					Waistband x 2		Night Sky 	PANTONE 19-3924 TCX			Urban Chic 	PANTONE 19-5004 TCX		
Artworks (1)															
	Rapha logo 40mm					Back pocket, embroidery		Bright White 	PANTONE 11-0601 TCX			Bright White 	PANTONE 11-0601 TCX		
Labelling (1)															
Displaying 1 - 7 of 15 results															

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from waistband seam across CB	22mm x 22mm	0	Piece	E Textint	Approved		Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue / ET.801 Approved

↳ Please order Made in Vietnam  
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE

Threads (1)

	Coats Thread							0		Coats			Basic Black 	RAPHA OWN STANDARD						
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Packaging (6)

	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		1		Byways			Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm	1		Avery Dennison										
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways										




↳ Please order TKT N from Youngone, do not order from Byways

Displaying 8 - 12 of 15 results

Placements




Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Night Sky / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from waistband seam across CB	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
<p>↳ Please order Made in Vietnam</p> <p>Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE</p>															
Threads (1)															
	Coats Thread							Night Sky 	PANTONE 19-3924 TCX			Urban Chic 	PANTONE 19-5004 TCX		
Packaging (6)															
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm								
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm								
<p>↳ Please order TKT N from Youngone, do not order from Byways</p>															
Displaying 8 - 12 of 15 results															

Placements

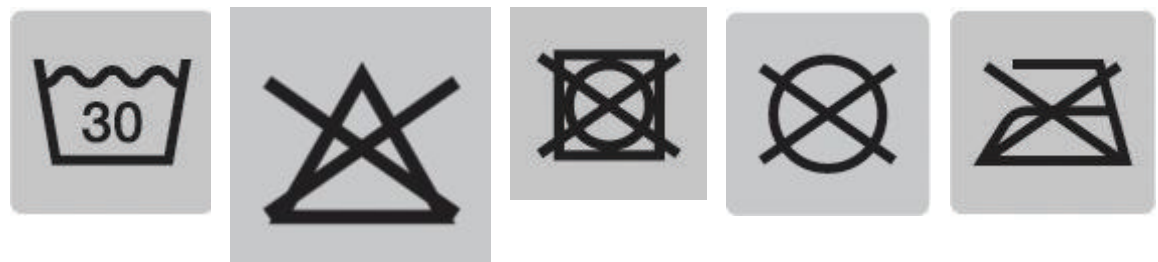
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHS AW of label	Variable	1												
Other (0)																				
Displaying 13 - 15 of 15 results																				



Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Night Sky / Bright White				Urban Chic / Bright White					
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments		
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.											
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm										
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHS AW of label	Variable										
Other (0)																	
Displaying 13 - 15 of 15 results																	

Care Labels



T8 - Wash similar colours together

Rapha

Men's Cotton Sweat Pant

2nd Proto Review

Approved 22/07/2024, 11:22 AM

## Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
LW7	Waist Width	Edge To Edge	-1.00	1.00	39.25	41.00	1.75	40.00	RS 11/7/24 - The waistband is a bit big on P2 plus is sits a bit lower than P1 since the width of waistband changed from P1 to P2, so waist width measurement back to P1 as 40cm
LW9	CF Waistband Depth		-0.50	0.50	4.50	4.50	0.00	4.50	RS 22/7/24 - Keep as is P2
AP053	Low Hip Position	Low Hip Position from Waist - along side seam	0.00	0.00	15.00	15.00	0.00	15.00	
↳ Measured at three points									
LW18	Low Hip Width	15cm Below Waistband, Across	-1.00	1.00	57.00	57.00	0.00	57.00	RS 22/7/24 - Keep as is P2
↳ Measured at three points									
LW19	Front Rise	Exl Waistband	-0.50	0.50	28.00	28.50	0.50	30.00	RS 11/7/24 - Add 2cm to front rise at under waist
LW20	Back Rise	Exl Waistband	-0.50	0.50	34.00	35.00	1.00	36.00	RS 11/7/24 - Add 2cm to Back rise at under waist
LW23	Thigh Width At X Fork	2cm Down, Across	-0.50	0.50	34.50	34.50	0.00	34.50	RS 22/7/24 - Keep as is P2
LW5	Knee Width	At Half Leg	-0.50	0.50	26.00	25.00	-1.00	26.00	RS 22/7/24 - please follow back to spec
LW24	Hem Width	Edge To Edge	-0.50	0.50	15.00	15.00	0.00	15.00	RS 22/7/24 - Keep as is P2
LW25	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	RS 22/7/24 - Keep as is P2
LW27	Inside Leg		-1.00	1.00	78.00	78.50	0.50	78.00	RS 22/7/24 - Keep as is P2
LW4	Outside Leg Seam	WB Seam to Hem	-1.50	1.50	102.50	102.50	0.00	102.50	RS 22/7/24 - Keep as is P2
PKT3	Pocket Opening		-0.60	0.60	18.50	18.50	0.00	18.50	RS 22/7/24 - Keep as is P2
APX057	Back Pocket Position	Back Pocket Position - from top waist edge	-0.30	0.30	11.80	11.80	0.00	11.80	RS 22/7/24 - Keep as is P2
LOGO1	Back Logo placement	From bottom edge of pocket to bottom of 'a' of "Rapha" logo	0.00	0.00	2.00	2.00	0.00	2.00	RS 22/7/24 - will review on Size set
LOGO2	Back Logo placement	From RH pocket edge to 'dot' of "Rapha" logo	0.00	0.00	1.50			1.50	RS 22/7/24 - will review on Size set
LW28	Drawcord length (per side)	Visible when Waist band relaxed	0.00	0.00	22.00	21.00	-1.00	22.00	RS 22/7/24 - please follow back to spec

Displaying 17 results

Units: CM

**FITTING INFO**

DATE FITTED:	- 11/7/24	PE:	- Rebecca S
DATE MEASURED:	- 13/6/24	DESIGN:	- Agata
MEASURED BY:	- Rebecca S	FIT MODEL:	- Sam
SAMPLE SIZE:	- MEDIUM	ATTENDEES:	- Agata, Rebecca S

Rebecca So Jul 11 3:50 PM

**Fitting on 11/7/24**

1. Fit in general okay
2. WB workmanship is bad as puckering, please improve
3. The waistband is a bit big on P2 plus is sits a bit lower than P1 since the width of waistband changed from P1 to P2, so waist width measurement back to P1 as 40cm, spec updated
3. Back waist is pulling down, increase 2cm to the front and back rise under the waistband

**Rapha**

**Men's Cotton Sweat Pant**

**2nd Proto Review**

**Approved 22/07/2024, 11:22 AM**

ACTION:

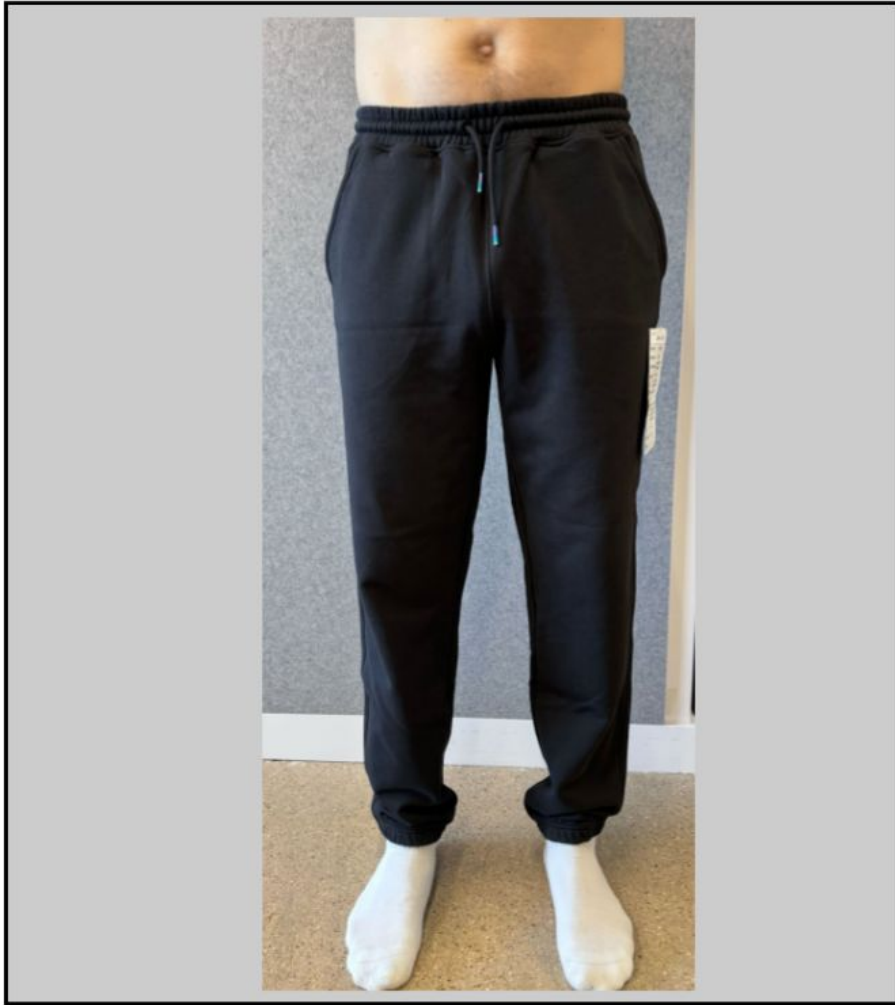
- Please proceed to **Size Set** and send to Rapha HQ
- Sizes: **XS, M, XL**
- Please submit the pattern along with physical sample + cost breakdown
- Please ensure all above amends are actioned for the **Size Set**. Due date **2/8/24**

Rapha

Men's Cotton Sweat Pant

2nd Proto Review

Approved 22/07/2024, 11:22 AM

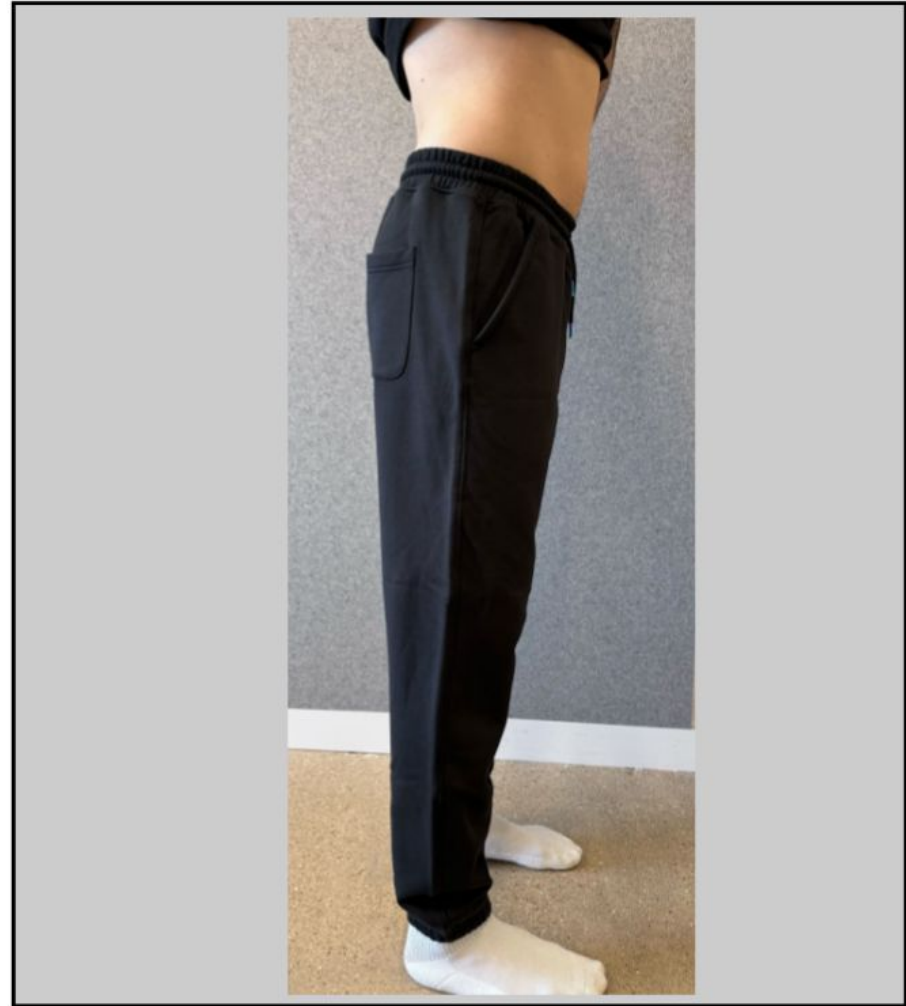


Rapha

Men's Cotton Sweat Pant

2nd Proto Review

Approved 22/07/2024, 11:22 AM



POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
LW7	Waist Width	Edge To Edge	-1.00	1.00	35.00	37.50	40.00	42.50	45.00	47.50
LW9	CF Waistband Depth		-0.50	0.50	4.50	4.50	4.50	4.50	4.50	4.50
AP053	Low Hip Position	Low Hip Position from Waist - along side seam	0.00	0.00	13.00	14.00	15.00	16.00	17.00	18.00
↳ Measured at three points										
LW18	Low Hip Width	15cm Below Waistband, Across	-1.00	1.00	52.00	54.50	57.00	59.50	62.00	64.50
↳ Measured at three points										
LW19	Front Rise	Exl Waistband	-0.50	0.50	28.00	29.00	30.00	31.00	32.00	33.00
LW20	Back Rise	Exl Waistband	-0.50	0.50	34.00	35.00	36.00	37.00	38.00	39.00
LW23	Thigh Width At X Fork	2cm Down, Across	-0.50	0.50	32.00	33.25	34.50	35.75	37.00	38.25
LW5	Knee Width	At Half Leg	-0.50	0.50	24.00	25.00	26.00	27.00	28.00	29.00
LW24	Hem Width	Edge To Edge	-0.50	0.50	13.40	14.20	15.00	15.80	16.60	17.40
LW25	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
LW27	Inside Leg		-1.00	1.00	76.00	77.00	78.00	79.00	80.00	81.00
LW4	Outside Leg Seam	WB Seam to Hem	-1.50	1.50	98.50	100.50	102.50	104.50	106.50	108.50
PKT3	Pocket Opening		-0.60	0.60	17.50	18.00	18.50	19.00	19.50	20.00
APX057	Back Pocket Position	Back Pocket Position - from top waist edge	-0.30	0.30	10.80	11.30	11.80	12.30	12.80	13.30
LOGO1	Back Logo placement	From bottom edge of pocket to bottom of 'a' of "Rapha" logo	0.00	0.00			2.00			
LOGO2	Back Logo placement	From RH pocket edge to 'dot' of "Rapha" logo	0.00	0.00			1.50			
LW28	Drawcord length (per side)	Visible when Waist band relaxed	0.00	0.00			22.00			

Displaying 17 results

Units: CM Grading Display: Absolute