


Properties

PRODUCT NAME: MENS COTTON SWEATSHORT
LIFESTYLE



LAST UPDATED: 10/01/2024

Style

Men's Cotton Sweat Short

Working Product Number

SS25M41013SHT

Product Engineer

Rebecca So

Gender

Mens

Category

Lifestyle

Collection

Everyday

Size Range

Sizes

Weight (g)

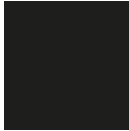






0

Dimensions (cm)

Supplier

Un-Available


Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41013SHT005		Basic Black/Bright White	Basic Black	Bright White		
Grey Marl / Bright White	SS25M41013SHT004		Grey Marl/Bright White		Bright White		
Night Sky / Bright White	SS25M41013SHT003		Night Sky/Bright White	Night Sky	Bright White		
Urban Chic / Bright White	SS25M41013SHT002		Urban Chic/Bright White	Urban Chic	Bright White		
Displaying 4 results							

Data Sheets


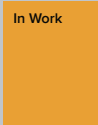

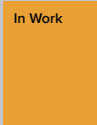



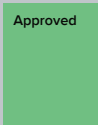

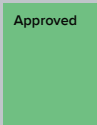









Data Sheet	Type	Product
Men's Cotton Sweat Short BOM	Style BOM	Men's Cotton Sweat Short
2nd Proto Review	Size Chart Review	Men's Cotton Sweat Short
Men's Cotton Sweat Short Size Chart	Size Chart	Men's Cotton Sweat Short
Displaying 3 results		

Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25_Ms_Cotton_Sweatshort.ai	CAD	SS25_Ms_Cotton_Sweatshort.ai	
Displaying 2 results			











Style	Men's Cotton Sweat Short	Collection	Everyday
Working Product Number	SS25M41013SHT	Season	SS25

Placements







Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Night Sky / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)																				
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, Waistband, pocket bags		0					Basic Black 	RAPHA OWN STANDARD	In Work 		Night Sky 	PANTONE 19-3924 TCX	In Work 	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		0					Basic Black 	RAPHA OWN STANDARD			Basic Black 	RAPHA OWN STANDARD		
Components (3)																				
	K and K TS-6765 45mm	Elastic	Plain Elastic	TS-6765	80.5% Polyester, 11.3% Nylon, 8.2% Spandex	Waist band encased elastic	45mm	0	Yards	K and K	Approved		Basic Black 	RAPHA OWN STANDARD	Approved 		Basic Black 	RAPHA OWN STANDARD	Approved 	
	Embroidered eyelet					Waistband		2		RSI Trim			Basic Black 	RAPHA OWN STANDARD			Night Sky 	PANTONE 19-3924 TCX		
	Drawcord - painted metal head					Drawcord		0					Basic Black 	RAPHA OWN STANDARD			Night Sky 	PANTONE 19-3924 TCX		
Artworks (1)																				
	Rapha logo 40mm					Back pocket, embroidery		1					Bright White 	PANTONE 11-0601 TCX			Bright White 	PANTONE 11-0601 TCX		
Labelling (1)																				
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from waistband seam across CB	22mm x 22mm	0	Piece	E Textint	Approved		Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved

Displaying 1 - 7 of 14 results










Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Grey Marl / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)															
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, Waistband, pocket bags						Urban Chic 	PANTONE 19-5004 TCX	In Work	
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		Basic White	RAPHA OWN STANDARD			Basic Black 	RAPHA OWN STANDARD		
Components (3)															
	K and K TS-6765 45mm	Elastic	Plain Elastic	TS-6765	80.5% Polyester, 11.3% Nylon, 8.2% Spandex	Waist band encased elastic	45mm	Basic White	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Embroidered eyelet					Waistband						Urban Chic 	PANTONE 19-5004 TCX		
	Drawcord - painted metal head					Drawcord						Urban Chic 	PANTONE 19-5004 TCX		
Artworks (1)															
	Rapha logo 40mm					Back pocket, embroidery		Bright White 	PANTONE 11-0601 TCX			Bright White 	PANTONE 11-0601 TCX		
Labelling (1)															
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from waistband seam across CB	22mm x 22mm	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
Displaying 1 - 7 of 14 results															


Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Night Sky / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
↳ Please order Made in Vietnam																				
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																				
Threads (1)																				
	Coats Thread							0		Coats			Basic Black	RAPHA OWN STANDARD			Night Sky	PANTONE 19-3924 TCX		
Packaging (6)																				
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways										
↳ Please order TKT N from Youngone, do not order from Byways																				
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm	1		Avery Dennison										
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		1		Byways			Basic Black	RAPHA OWN STANDARD	Approved		Basic Black	RAPHA OWN STANDARD	Approved	
Displaying 8 - 13 of 14 results																				


Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Grey Marl / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
↳ Please order Made in Vietnam															
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE															
Threads (1)															
	Coats Thread											Urban Chic 	PANTONE 19-5004 TCX		
Packaging (6)															
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm								
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm								
↳ Please order TKT N from Youngone, do not order from Byways															
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.									
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm								
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
Displaying 8 - 13 of 14 results															

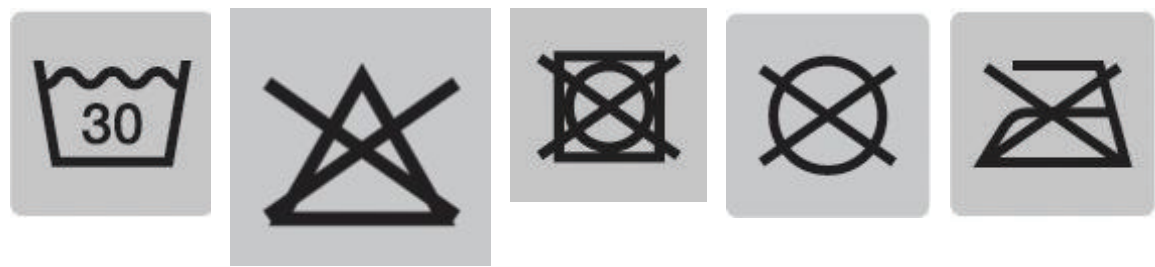
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Night Sky / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHS AW of label	Variable	1												
Other (0)																				
Displaying 14 - 14 of 14 results																				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Grey Marl / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back waistband seam LHS&AW of label	Variable								
Other (0)															
Displaying 14 - 14 of 14 results															

Care Labels



T8 - Wash similar colours together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
LW7	Waist Width	Edge To Edge	-1.00	1.00	39.25	41.00	1.75	40.00	RS 11/7/24 - The waistband is a bit big on P2 plus is sits a bit lower than P1 since the width of waistband changed from P1 to P2, so waist width measurement back to P1 as 40cm; This is to align with Men's Cotton sweat pants
LW9	CF Waistband Depth		-0.50	0.50	4.50	4.50	0.00	4.50	RS 22/7/24 - please follow as is P2
AP053	Low Hip Position	Low Hip Position from Waist - along side seam	0.00	0.00	15.00	15.00	0.00	15.00	RS 22/7/24 - please follow as is P2
↳ Measured at three points									
LW18	Low Hip Width	15cm Below Waistband, Across	-1.00	1.00	56.00	55.70	-0.30	56.00	RS 22/7/24 - please follow back to spec
↳ Measured at three points									
LW19	Front Rise	Exl Waistband	-0.50	0.50	28.30	28.30	0.00	30.00	RS 11/7/24 - Add 2cm to front rise at under waist; align with Men's Cotton sweat pants
LW20	Back Rise	Exl Waistband	-0.50	0.50	34.00	34.00	0.00	36.00	RS 11/7/24 - Add 2cm to front rise at under waist; align with Men's Cotton sweat pants
LW23	Thigh Width At X Fork	2cm Down, Across	-0.50	0.50	34.70	34.70	0.00	34.70	RS 22/7/24 - please follow as is P2
LW24	Hem Width	Edge To Edge	-0.50	0.50	27.50	27.50	0.00	27.50	RS 22/7/24 - please follow as is P2
LW25	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	RS 22/7/24 - please follow as is P2
LW27	Inside Leg		-0.50	0.50	21.20	21.00	-0.20	21.20	RS 22/7/24 - please follow as is P2
LW4	Outside Leg Seam	WB seam To Hem	-0.80	0.80	43.70	45.50	1.80	43.70	RS 22/7/24 - please follow back to spec
PKT3	Pocket Opening		-0.60	0.60	18.50	18.00	-0.50	18.50	RS 22/7/24 - please follow back to spec
APX057	Back Pocket Position	Back Pocket Position - from top waist edge	-0.30	0.30	11.80	11.80	0.00	11.80	RS 22/7/24 - please follow as is P2
LOGO1	Back Logo placement	From bottom edge of pocket to bottom of 'a' of "Rapha" logo	0.00	0.00	2.00			2.00	RS 22/7/24 - We will review when Size set
LOGO2	Back Logo placement	From RH pocket edge to 'dot' of "Rapha" logo	0.00	0.00	1.50			1.50	RS 22/7/24 - We will review when Size set
LW28	Drawcord length (per side)	Visible when Waist band relaxed	0.00	0.00	22.00	18.50	-3.50	22.00	RS 22/7/24 - please follow back to spec

Rapha		Men's Cotton Sweat Short		2nd Proto Review		Approved 23/07/2024, 10:11 AM	
<div><div><div><div>FITTING INFO</div><div><div><div>DATE FITTED:</div><div>- 11/7/24</div></div><div><div>DATE MEASURED:</div><div>-</div></div><div><div>MEASURED BY:</div><div>- Rebecca S</div></div><div><div>SAMPLE SIZE:</div><div>- MEDIUM</div></div></div><div><div>PE:</div><div>- Rebecca S</div></div><div><div>DESIGN:</div><div>- Agata</div></div><div><div>FIT MODEL:</div><div>- Sam</div></div><div><div>ATTENDEES:</div><div>- Agata, Rebecca S</div></div></div></div></div>							
<div>Rebecca So 10:11 AM</div> <div><div><div>Fitting on 11/7/24</div><div><div>1. The shorts is pulling down when worn, I have updated the front and back rise POM align with Men's cotton swear pants for size set. The main measurements/shape of Men's cotton sweat pants and shorts should be the same, the difference will be the length only.</div><div>2. Please follow spec for size set approval</div></div></div></div>							

Rapha	Men's Cotton Sweat Short	2nd Proto Review	Approved 23/07/2024, 10:11 AM
<div data-bbox="96 159 918 327"><p>ACTION:</p><ul style="list-style-type: none">- Please proceed to Size set and send to Rapha HQ- Sizes: XS, M, XL- Please submit the pattern along with physical sample + cost breakdown- Please ensure all above amends are actioned for the Size set. Due date 2/8/4</div>			

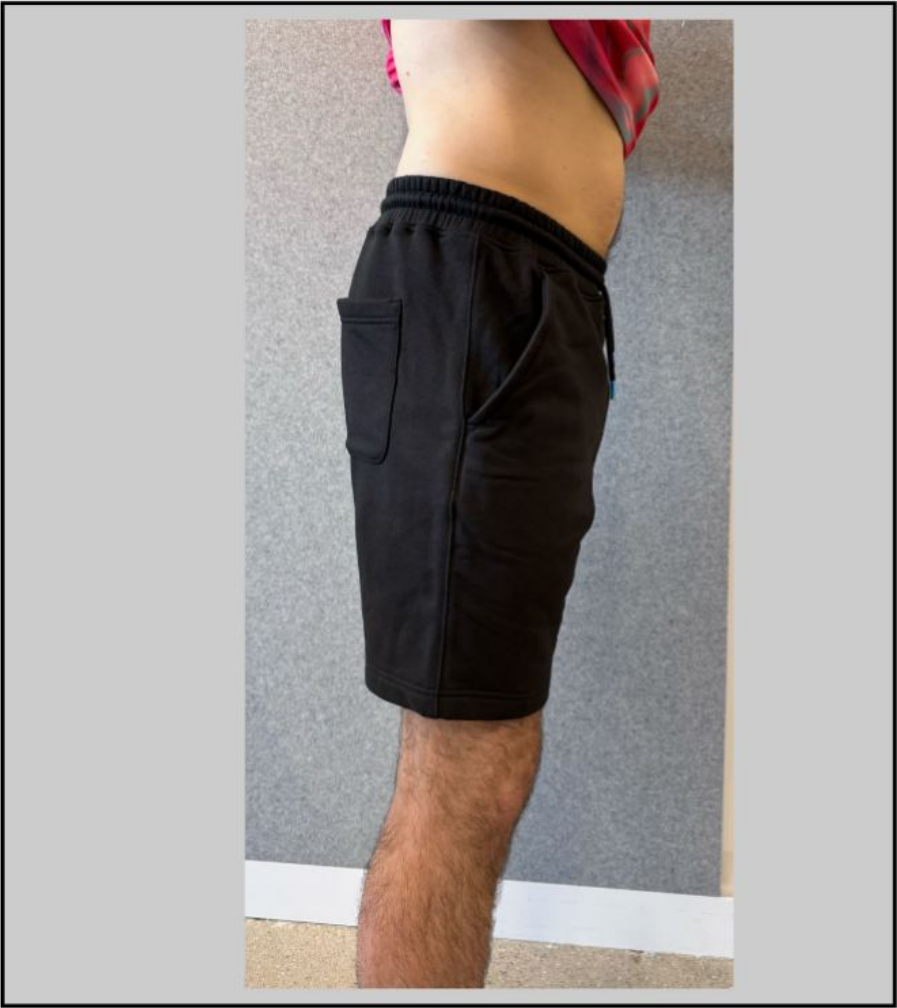
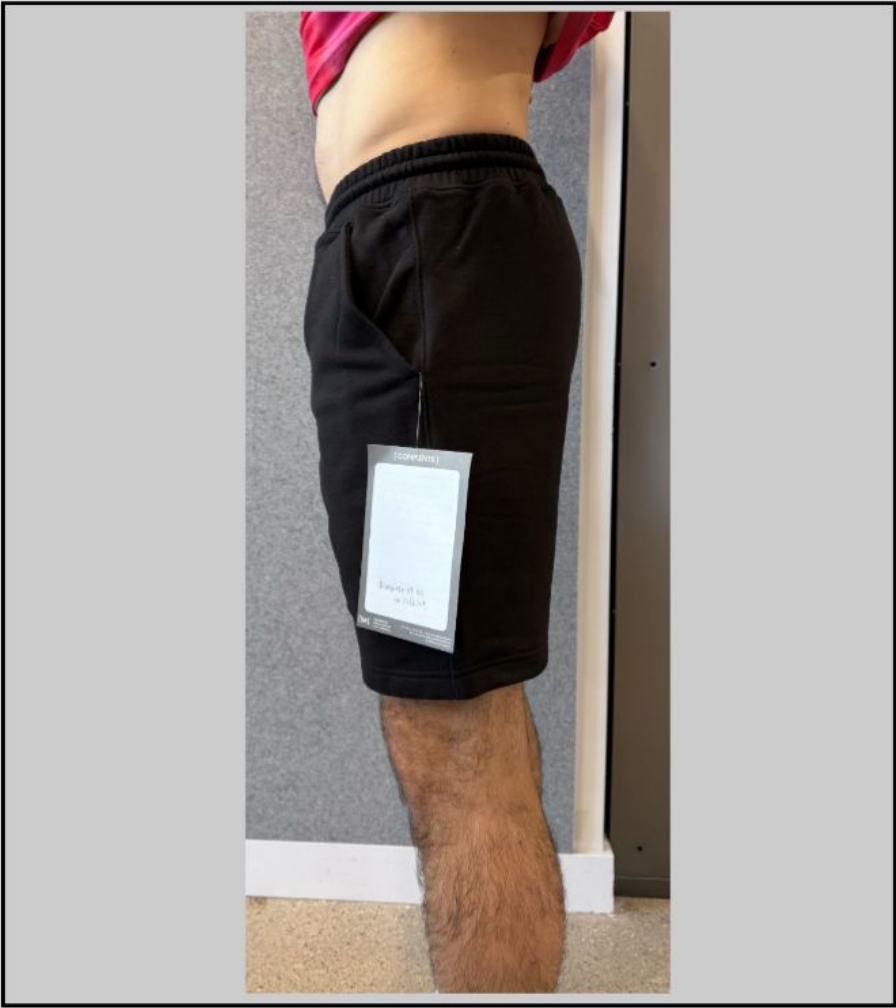
Rapha

Men's Cotton Sweat Short

2nd Proto Review

Approved 23/07/2024, 10:11 AM





Rapha	Men's Cotton Sweat Short	Men's Cotton Sweat Short Size Chart	Draft-Sample 23/07/2024, 10:14 AM							
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POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
LW7	Waist Width	Edge To Edge	-1.00	1.00	35.00	37.50	40.00	42.50	45.00	47.50
LW9	CF Waistband Depth		-0.50	0.50	4.50	4.50	4.50	4.50	4.50	4.50
AP053	Low Hip Position	Low Hip Position from Waist - along side seam	0.00	0.00	13.00	14.00	15.00	16.00	17.00	18.00
↳ Measured at three points										
LW18	Low Hip Width	15cm Below Waistband, Across	-1.00	1.00	51.00	53.50	56.00	58.50	61.00	63.50
↳ Measured at three points										
LW19	Front Rise	Exl Waistband	-0.50	0.50	28.00	29.00	30.00	31.00	32.00	33.00
LW20	Back Rise	Exl Waistband	-0.50	0.50	34.00	35.00	36.00	37.00	38.00	39.00
LW23	Thigh Width At X Fork	2cm Down, Across	-0.50	0.50	32.20	33.45	34.70	35.95	37.20	38.45
LW24	Hem Width	Edge To Edge	-0.50	0.50	25.50	26.50	27.50	28.50	29.50	30.50
LW25	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
LW27	Inside Leg		-0.50	0.50	19.20	20.20	21.20	22.20	23.20	24.20
LW4	Outside Leg Seam	WB seam To Hem	-0.80	0.80	39.70	41.70	43.70	45.70	47.70	49.70
PKT3	Pocket Opening		-0.60	0.60	17.50	18.00	18.50	19.00	19.50	20.00
APX057	Back Pocket Position	Back Pocket Position - from top waist edge	-0.30	0.30	10.80	11.30	11.80	12.30	12.80	13.30
LOGO1	Back Logo placement	From bottom edge of pocket to bottom of 'a' of "Rapha" logo	0.00	0.00			2.00			
LOGO2	Back Logo placement	From RH pocket edge to 'dot' of "Rapha" logo	0.00	0.00			1.50			
LW28	Drawcord length (per side)	Visible when Waist band relaxed	0.00	0.00			22.00			
Displaying 16 results								Units: CM Grading Display: Absolute		