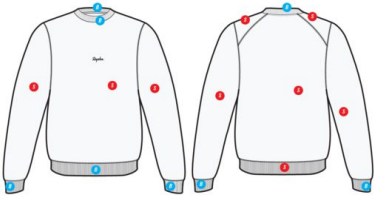


Properties

PRODUCT NAME: MENS COTTON HOODIE
SEASON: SS25

LIFESTYLE

FABRIC COMPOSITION:
80% ORGANIC COTTON
10% COM
10% COTTON REC



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Style

Men's Cotton Sweatshirt

Working Product Number

SS25M41014TOP

Product Engineer

Rebecca So

Gender

Mens

Category

Lifestyle

Collection

Everyday

Size Range

Sizes

Weight (g)

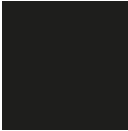



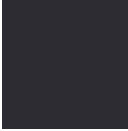

0

Dimensions (cm)

Supplier



Un-Available

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Basic Black / Bright White	SS25M41014TOP006		Basic Black/Bright White	Basic Black	Bright White		
Grey Marl / Bright White	SS25M41014TOP004		Grey Marl/Bright White		Bright White		
Kentucky Blue / Bright White	SS25M41014TOP002		Kentucky Blue/Bright White	Kentucky Blue	Bright White		
Night Sky / Bright White	SS25M41014TOP005		Night Sky/Bright White	Night Sky	Bright White		

Displaying 1 - 4 of 5 results


Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Urban Chic / Bright White	SS25M41014TOP003		Urban Chic/Bright White	Urban Chic	Bright White		
Displaying 5 - 5 of 5 results							


Data Sheets

Data Sheet	Type	Product
Men's Cotton Sweatshirt BOM	Style BOM	Men's Cotton Sweatshirt
2nd Proto Review	Size Chart Review	Men's Cotton Sweatshirt
Men's Cotton Sweatshirt Size Chart	Size Chart	Men's Cotton Sweatshirt
Displaying 3 results		

Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25_MS_COTTON_SWEATSHIRT.ai	CAD	SS25_MS_COTTON_SWEATSHIRT.ai	
Displaying 2 results			










Style	Men's Cotton Sweatshirt	Collection	Everyday
Working Product Number	SS25M41014TOP	Season	SS25

Rapha			Men's Cotton Sweatshirt				Men's Cotton Sweatshirt BOM						Draft-Sample 22/07/2024, 3:27 PM							
Placements																				
Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (3)																				
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		0					Basic Black	RAPHA OWN STANDARD	In Work					
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		0					Basic Black	RAPHA OWN STANDARD	In Work					
	VTK6210 Single Jersey				100% Organic Cotton	Back neck binding		0					Basic Black	RAPHA OWN STANDARD	In Work					
Components (0)																				
Artworks (1)																				
	Rapha logo 40mm					CF Chest - see measurement, embroidery		1					Bright White	PANTONE 11-0601 TCX			Bright White	PANTONE 11-0601 TCX		
Labelling (1)																				
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	1	Piece	E Textint	Approved		Basic Black / Basic White	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	Vapor Blue / Basic Black	PANTONE 14-4203 TCX / RAPHA OWN STANDARD	Vapor Blue PANTONE 14-4203 / ET.801 Approved	
↳ Please order Made in Vietnam																				
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																				
Threads (1)																				
Displaying 1 - 5 of 12 results																				













Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Kentucky Blue / Bright White				Night Sky / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (3)																			
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body Fabric		<div>Kentucky Blue</div> <div></div>	PANTONE 15-3915 TCX	In Work		<div>Night Sky</div> <div></div>	PANTONE 19-3924 TCX	In Work		<div>Urban Chic</div> <div></div>	PANTONE 19-5004 TCX	In Work	
	VTK6002-4 RIB 2X2				97% Organic Cotton, 3% Spandex	Neck, cuffs and hem		<div>Kentucky Blue</div> <div></div>	PANTONE 15-3915 TCX	In Work		<div>Night Sky</div> <div></div>	PANTONE 19-3924 TCX	In Work		<div>Urban Chic</div> <div></div>	PANTONE 19-5004 TCX	In Work	
	VTK6210 Single Jersey				100% Organic Cotton	Back neck binding		<div>Kentucky Blue</div> <div></div>	PANTONE 15-3915 TCX	In Work		<div>Night Sky</div> <div></div>	PANTONE 19-3924 TCX	In Work		<div>Urban Chic</div> <div></div>	PANTONE 19-5004 TCX	In Work	
Components (0)																			
Artworks (1)																			
	Rapha logo 40mm					CF Chest - see measurement, embroidery		<div>Bright White</div> <div></div>	PANTONE 11-0601 TCX			<div>Bright White</div> <div></div>	PANTONE 11-0601 TCX			<div>Bright White</div> <div></div>	PANTONE 11-0601 TCX		
Labelling (1)																			
<div><div></div><div></div><div></div></div>	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	<div>Vapor Blue / Basic Black</div> <div></div>	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	<div>Basic Black / Basic White</div> <div></div>	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	<div>Basic Black / Basic White</div> <div></div>	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
↳ Please order Made in Vietnam																			
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																			
Threads (1)																			
Displaying 1 - 5 of 12 results																			


Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Coats Thread							0		Coats			Basic Black 	RAPHA OWN STANDARD						
Packaging (6)																				
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		1		Byways			Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways										
↳ Please order TKT N from Youngone, do not order from Byways																				
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm	1		Avery Dennison										
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
Displaying 6 - 11 of 12 results																				


Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Kentucky Blue / Bright White				Night Sky / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Coats Thread							Kentucky Blue 	PANTONE 15-3915 TCX			Night Sky 	PANTONE 19-3924 TCX			Urban Chic 	PANTONE 19-5004 TCX		
Packaging (6)																			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved		Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm												
↳ Please order TKT N from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm												
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.													
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm												
Displaying 6 - 11 of 12 results																			

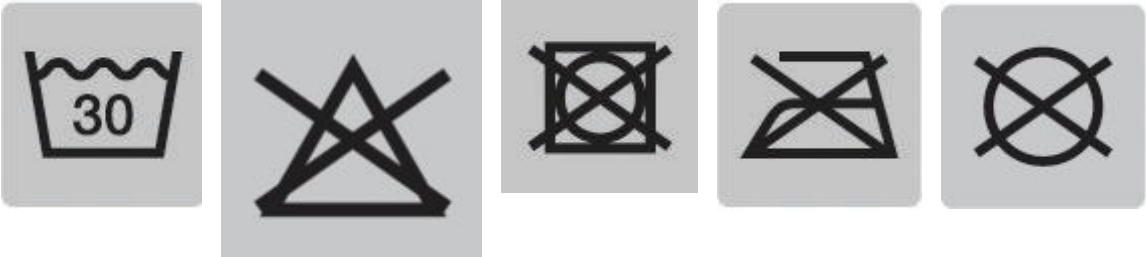
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Basic Black / Bright White				Grey Marl / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1												
Other (0)																				
Displaying 12 - 12 of 12 results																				

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Kentucky Blue / Bright White				Night Sky / Bright White				Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable												
Other (0)																			
Displaying 12 - 12 of 12 results																			

Care Labels



T8 - Wash similar colours together

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	70.00	70.00	0.00	72.00	RS 11/7/24 -Body length is under spec, please follow back to spec
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	70.00	70.00	0.00	72.00	RS 11/7/24 - Body length is under spec, please follow back to spec
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	46.50	45.20	-1.30	48.00	RS 11/7/24 - To align with Men's Cotton Hoodie as that fits better
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	42.50	42.30	-0.20	44.00	RS 11/7/24 - To align with Men's Cotton Hoodie as that fits better
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	42.50	42.30	-0.20	44.50	RS 11/7/24 - To align with Men's Cotton Hoodie as that fits better
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	60.00	60.00	0.00	59.70	RS 11/7/24 - To align with Men's Cotton Hoodie as that fits better
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	44.00	44.00	0.00	44.00	RS 11/7/24 - Follow as is P2
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	58.00	57.00	-1.00	58.00	RS 11/7/24 - Back to spec
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	49.50	50.00	0.50	49.00	RS 11/7/24 - To align with Men's Cotton Hoodie as that fits better
BDY15	Hem Depth		-0.30	0.30	5.80	6.00	0.20	5.80	RS 11/7/24 - Back to spec
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	0.00	3.00	
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	19.50	19.50	0.00	19.50	RS 11/7/24 - Follow as is P2
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.20	10.20	0.00	10.20	RS 11/7/24 - Follow as is P2
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.50	0.50	2.00	RS 11/7/24 - Back to spec
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	27.00	28.00	1.00	27.00	RS 11/7/24 - Back to spec
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.50	64.50	0.00	66.00	RS 11/7/24 - To align with Men's Cotton Hoodie
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	27.50	27.50	0.00	27.30	RS 11/7/24 - To align with Men's Cotton Hoodie
SL38	Elbow Width	half sleeve length	-0.50	0.50	20.00	20.00	0.00	19.90	RS 11/7/24 - To align with Men's Cotton Hoodie
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	16.00	16.00	0.00	15.70	RS 11/7/24 - To align with Men's Cotton Hoodie
Displaying 1 - 19 of 22 results									Units: CM

Evaluation by Sample

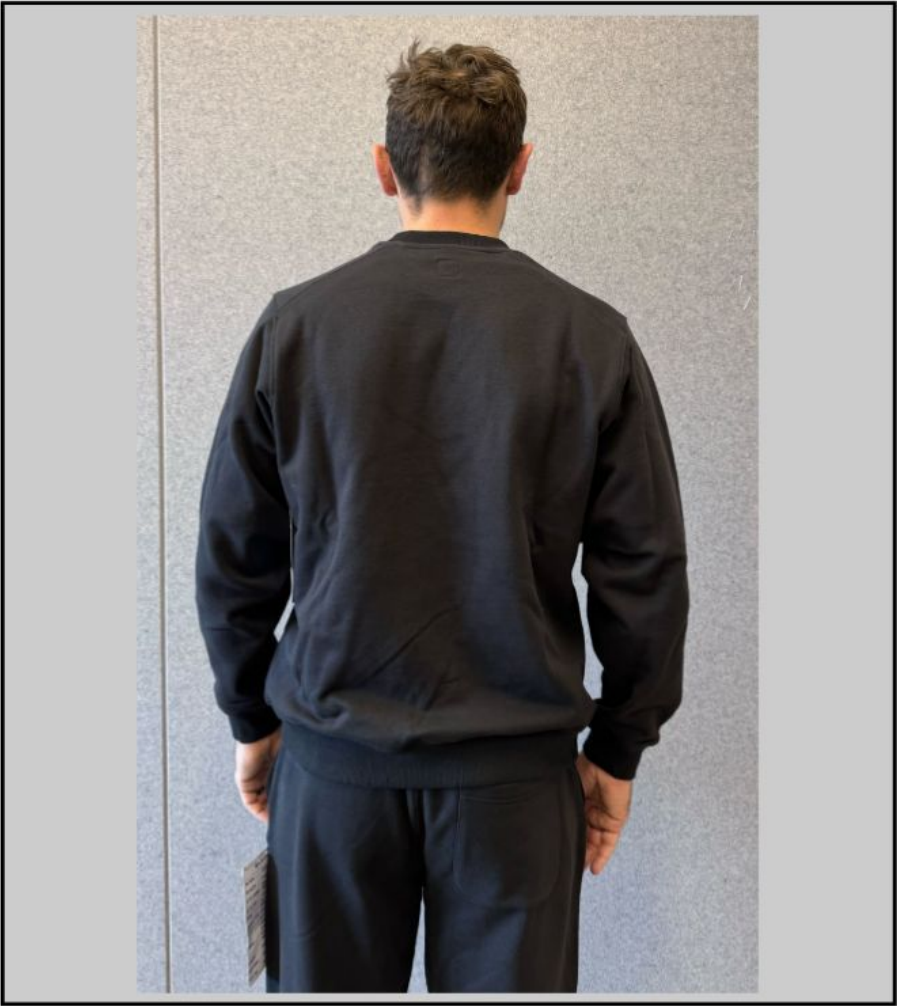
Dim	Title	Description	Tol (-)	Tol (+)	Factory Proto-Un-Available				Review Comment
					Target	Actual	Actual Delta	Revised	
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	10.00	9.00	-1.00	10.00	RS 11/7/24 - Back to spec
APX022	Cuff Depth	Cuff Depth	0.00	0.00	5.80	5.60	-0.20	5.80	RS 11/7/24 - Back to spec
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	21.50			21.50	RS 22/7/24 - we will review when size set

Displaying 20 - 22 of 22 results

Units: CM

Rapha		Men's Cotton Sweatshirt		2nd Proto Review		Approved 22/07/2024, 3:20 PM	
<div><div><div><div>FITTING INFO</div><div><div>DATE FITTED:</div><div>- 11/7/24</div></div><div><div>DATE MEASURED:</div><div>-</div></div><div><div>MEASURED BY:</div><div>- Rebecca S</div></div><div><div>SAMPLE SIZE:</div><div>- MEDIUM</div></div></div><div><div>PE:</div><div>- Rebecca S</div></div><div><div>DESIGN:</div><div>- Agata</div></div><div><div>FIT MODEL:</div><div>- Sam</div></div><div><div>ATTENDEES:</div><div>- Agata, Rebecca S</div></div></div></div>							
<div>Rebecca So 3:19 PM</div> <div><div>Fitting</div><div><div>1. Shoulder back to spec</div><div>2. The body should align with Men's cotton hoodie as that P2 fits well</div><div>3. add 2cm sleeve length, keep the cuff height</div><div>4. Body length is under spec, please follow back to spec</div></div></div>							

Rapha	Men's Cotton Sweatshirt	2nd Proto Review	Approved 22/07/2024, 3:20 PM
<div data-bbox="96 159 188 183">ACTION:</div> <div data-bbox="96 193 934 323"><ul style="list-style-type: none">- Please proceed to Size set and send to Rapha HQ- Sizes: XS, M, XL- Please submit the pattern along with physical sample + cost breakdown- Please ensure all above amends are actioned for the Size set. Due date 2/8/24</div>			



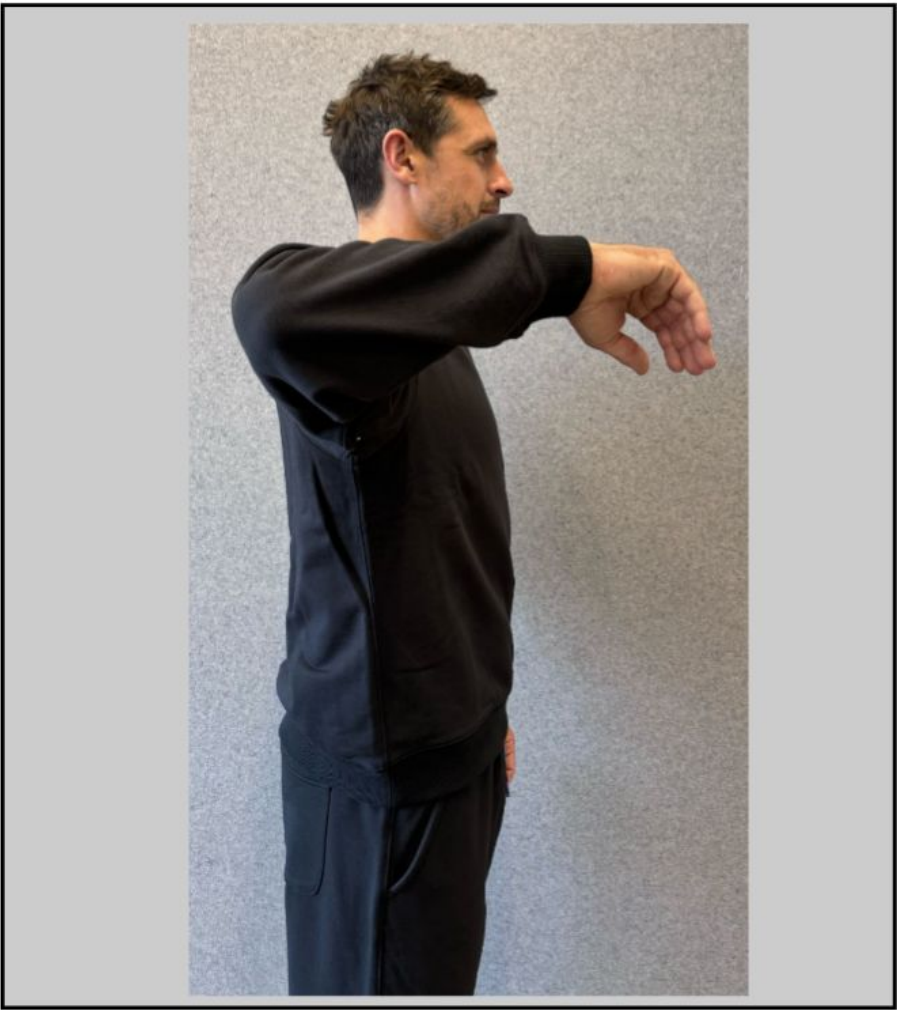
Rapha

Men's Cotton Sweatshirt

2nd Proto Review

Approved 22/07/2024, 3:20 PM





POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	68.00	70.00	72.00	74.00	76.00	78.00
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	45.00	46.50	48.00	49.50	51.00	52.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	41.50	43.00	44.50	46.00	47.50	49.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	53.70	56.70	59.70	62.70	65.70	68.70
BDY11	Waist Position	SNP to (MMT)	-1.00	1.00	42.00	43.00	44.00	45.00	46.00	47.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	52.00	55.00	58.00	61.00	64.00	67.00
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.00	46.00	49.00	52.00	55.00	58.00
BDY15	Hem Depth		-0.30	0.30	5.80	5.80	5.80	5.80	5.80	5.80
NE41	CF Collar Depth		-0.20	0.20	3.00	3.00	3.00	3.00	3.00	3.00
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	18.50	19.00	19.50	20.00	20.50	21.00
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.20	9.70	10.20	10.70	11.20	11.70
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	26.00	27.00	28.00	29.00	30.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	64.00	65.00	66.00	67.00	68.00	69.00
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	25.30	26.30	27.30	28.30	29.30	30.30
SL38	Elbow Width	half sleeve length	-0.50	0.50	18.40	19.15	19.90	20.65	21.40	22.15
SL39	Forearm Width	(13cm) Up From Hem	-0.50	0.50	14.50	15.10	15.70	16.30	16.90	17.50
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
APX022	Cuff Depth	Cuff Depth	0.00	0.00	5.80	5.80	5.80	5.80	5.80	5.80

Displaying 1 - 21 of 22 results

Units: CM Grading Display: Absolute

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	20.50	21.00	21.50	22.00	22.50	23.00

Displaying 22 - 22 of 22 results

Units: CM Grading Display: Absolute