

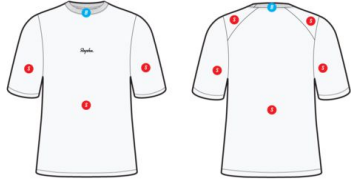
Properties

PRODUCT NAME COTTON T-SHIRT
SEASON SS25

FABRIC COMPOSITION

COTTON 100%
100% ORGANIC COTTON
100 GSM

COTTON 100%



LAST UPDATED: 2024.06.10
LAST APPROVED: 2024.06.10

Style

Men's Cotton T-Shirt

Working Product Number

SS25M41015TEE

Product Engineer

Rebecca So

Gender

Mens

Category

Lifestyle

Collection

Everyday

Size Range

Sizes

Weight (g)

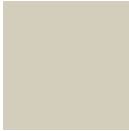



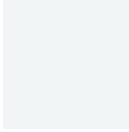



0

Dimensions (cm)

Supplier

Un-Available

Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Almond Milk / Bright White	SS25M41015TEE002		Almond Milk/Bright White	Almond Milk	Bright White		
Basic Black / Bright White	SS25M41015TEE007		Basic Black/Bright White	Basic Black	Bright White		
Bright White / Basic Black	SS25M41015TEE005		Bright White/Basic Black	Bright White	Basic Black		
Kentucky blue / Bright White	SS25M41015TEE004		Kentucky Blue/Bright White	Kentucky Blue	Bright White		
Displaying 1 - 4 of 6 results							


Colourways

Colourway	Working Number Colour	Item Colour Code	Design Colour	Main Colour Specification	Second Colour Specification	Image	Image
Night Sky / Bright White	SS25M41015TEE006		Night Sky/Bright White	Night Sky	Bright White		
Urban Chic / Bright White	SS25M41015TEE003		Urban Chic/Bright White	Urban Chic	Bright White		
Displaying 5 - 6 of 6 results							

Data Sheets













Data Sheet	Type	Product
Men's Cotton T-Shirt BOM	Style BOM	Men's Cotton T-Shirt
2nd Proto Review	Size Chart Review	Men's Cotton T-Shirt
Men's Cotton T-Shirt Size Chart	Size Chart	Men's Cotton T-Shirt
Displaying 3 results		

Documents


















Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25Ms_Cotton_Tshirt.ai	CAD	SS25Ms_Cotton_Tshirt.ai	
Displaying 2 results			

Style	Men's Cotton T-Shirt	Collection	Everyday
Working Product Number	SS25M41015TEE	Season	SS25




Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Almond Milk / Bright White				Basic Black / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)																				
	VTK6210 Single Jersey				100% Organic Cotton	Main Body, Back neck tape		0					Almond Milk 	PANTONE 12-4301 TCX	In Work		Basic Black 	RAPHA OWN STANDARD	In Work	
	VTK5851-4 RIB 1X1				100% Organic Cotton	Collar		0					Almond milk 	PANTONE 12-4301 TCX	In Work		Basic Black 	RAPHA OWN STANDARD	In Work	
Components (0)																				
Artworks (1)																				
	Rapha logo 40mm					CF chest - position as per mmt chart, embroidery		1					Bright White 	PANTONE 11-0601 TCX			Bright White 	PANTONE 11-0601 TCX		
Labelling (1)																				
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck seam	22mm x 22mm	1	Piece	E Textint	Approved		Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
📌 Please order Made in Vietnam																				
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																				
Threads (1)																				
	Coats Thread							0		Coats			Almond Milk 	PANTONE 12-4301 TCX			Basic Black 	RAPHA OWN STANDARD		
Displaying 1 - 5 of 11 results																				









Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Bright White / Basic Black				Night Sky / Bright White				Kentucky blue / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)																			
	VTK6210 Single Jersey				100% Organic Cotton	Main Body, Back neck tape			PANTONE 11-0601 TCX	In Work			PANTONE 19-3924 TCX	In Work			PANTONE 15-3915 TCX	In Work	
	VTK5851-4 RIB 1X1				100% Organic Cotton	Collar			PANTONE 11-0601 TCX	In Work			PANTONE 19-3924 TCX	In Work			PANTONE 15-3915 TCX	In Work	
Components (0)																			
Artworks (1)																			
	Rapha logo 40mm					CF chest - position as per mmt chart, embroidery			RAPHA OWN STANDARD				PANTONE 11-0601 TCX				PANTONE 11-0601 TCX		
Labelling (1)																			
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck seam	22mm x 22mm	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved	Vapor Blue / Basic Black 	PANTONE 14-4203 TCX / RAPHA OWN STANDARD		Vapor Blue PANTONE 14-4203 / ET.801 Approved
📌 Please order Made in Vietnam																			
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE																			
Threads (1)																			
	Coats Thread								PANTONE 11-0601 TCX				PANTONE 19-3924 TCX				PANTONE 15-3915 TCX		
Displaying 1 - 5 of 11 results																			










Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments
Fabrics (2)											
	VTK6210 Single Jersey				100% Organic Cotton	Main Body, Back neck tape		Urban Chic 	PANTONE 19-5004 TCX	In Work	
	VTK5851-4 RIB 1X1				100% Organic Cotton	Collar		Urban Chic 	PANTONE 19-5004 TCX	In Work	
Components (0)											
Artworks (1)											
	Rapha logo 40mm					CF chest - position as per mmt chart, embroidery		Bright White 	PANTONE 11-0601 TCX		
Labelling (1)											
	E Textint RA0005	Heat Transfer	Non-Reflective	RA0005		2cm down from back neck seam	22mm x 22mm	Basic Black / Basic White 	RAPHA OWN STANDARD		ET.801 / ET.001 Approved
↳ Please order Made in Vietnam											
Size range X-SMALL, SMALL, MEDIUM, LARGE, X-LARGE, XX-LARGE											
Threads (1)											
	Coats Thread							Urban Chic 	PANTONE 19-5004 TCX		
Displaying 1 - 5 of 11 results											








Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours	Almond Milk / Bright White				Basic Black / Bright White			
													Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Packaging (6)																				
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			0		Byways			<div>Basic Black</div> 	RAPHA OWN STANDARD	Approved		<div>Basic Black</div> 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways										
🔗 Please order TKT N from Youngone, do not order from Byways																				
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	0		Avery Dennison										
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai										
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways										
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable	1												
Other (0)																				
Displaying 6 - 11 of 11 results																				

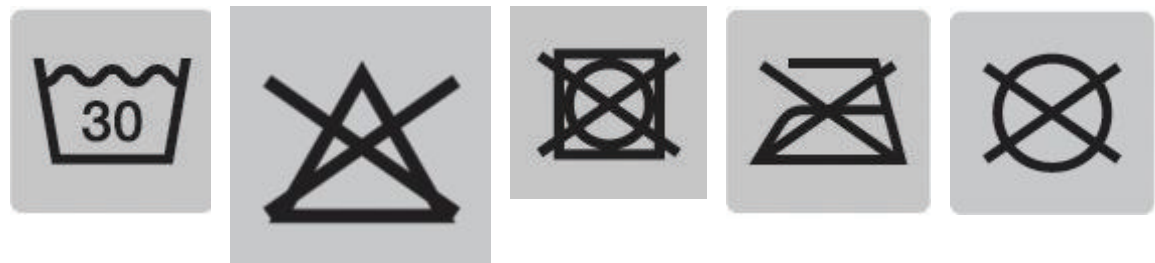
Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Bright White / Basic Black				Night Sky / Bright White				Kentucky blue / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments	Color	Colour Specification Pantone	Color Status	Tracking Comments
Packaging (6)																			
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester				RAPHA OWN STANDARD	Approved			RAPHA OWN STANDARD	Approved			RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm												
🔗 Please order TKT N from Youngone, do not order from Byways																			
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm												
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.													
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm												
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable												
Other (0)																			
Displaying 6 - 11 of 11 results																			

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Urban Chic / Bright White			
								Color	Colour Specification Pantone	Color Status	Tracking Comments
Packaging (6)											
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			Basic Black 	RAPHA OWN STANDARD	Approved	
	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm				
↳ Please order TKT N from Youngone, do not order from Byways											
	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm				
	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.					
	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm				
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHS AW	Variable				
Other (0)											
Displaying 6 - 11 of 11 results											

Care Labels



T8 - Wash similar colours together

Evaluation by Sample

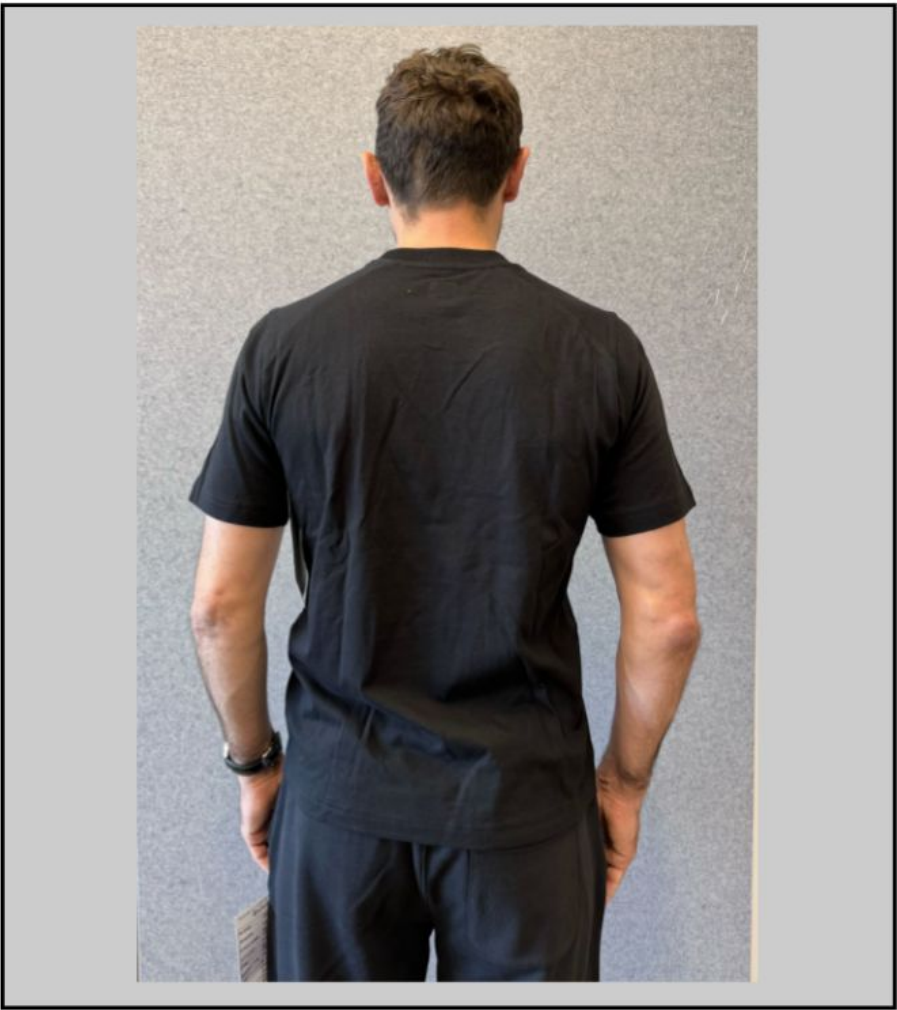
Dim	Title	Description	Tol (-)	Tol (+)	1st Proto Review-Rapha HQ-MED				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	71.00	70.20	-0.80	71.00	RS 22/7/24 - Please follow back to spec
↳ measured excluding collar									
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	71.00	70.00	-1.00	71.00	RS 22/7/24 - Please follow back to spec
↳ measured excluding collar									
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	44.00	42.50	-1.50	44.00	RS 22/7/24 - Please follow back to spec
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	14.00	13.00	-1.00	14.00	RS 22/7/24 - Please follow back to spec
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	42.00	40.50	-1.50	42.00	RS 22/7/24 - Please follow back to spec
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	40.50	39.00	-1.50	40.50	RS 22/7/24 - Please follow back to spec
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	55.50	53.80	-1.70	55.50	RS 22/7/24 - Please follow back to spec
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	41.00	41.00	0.00	41.00	RS 22/7/24 - Please follow back to spec
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	54.50	52.00	-2.50	54.50	RS 22/7/24 - Please follow back to spec
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	54.50	53.00	-1.50	54.50	RS 22/7/24 - Please follow back to spec
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	21.50	20.00	-1.50	21.50	RS 22/7/24 - Please follow back to spec
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	17.00	18.00	1.00	17.00	RS 22/7/24 - Please follow back to spec
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	10.50	10.00	-0.50	10.50	RS 22/7/24 - Please follow back to spec
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	0.00	2.50	
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	25.00	24.30	-0.70	25.00	RS 22/7/24 - Please follow back to spec
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	10.00	11.00	1.00	10.00	RS 22/7/24 - Please follow back to spec
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	25.50	25.50	0.00	25.50	RS 22/7/24 - Please follow as is P2
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	22.00	21.50	-0.50	22.00	RS 22/7/24 - Please follow back to spec
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	18.50	18.50	0.00	18.50	RS 22/7/24 - Please follow as is P2
Displaying 1 - 20 of 21 results									
Units: CM									

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	1st Proto Review-Rapha HQ-MED				Review Comment
					Target	Actual	Actual Delta	Revised	
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	17.50			17.50	RS 22/7/24 - We will review when in size set
Displaying 21 - 21 of 21 results									Units: CM

Rapha	Men's Cotton T-Shirt	2nd Proto Review	Approved 22/07/2024, 9:03 AM
<div><div><div>FITTING INFO</div><div><div>DATE FITTED: - 11/7/24</div><div>DATE MEASURED: -</div><div>MEASURED BY: - Rebecca S</div><div>SAMPLE SIZE: - MEDIUM</div></div><div><div>PE: - Rebecca S</div><div>DESIGN: - Agata</div><div>FIT MODEL: - Sam</div><div>ATTENDEES: - Agata, Rebecca S</div></div></div></div>			
<div><div>Rebecca So 9:02 AM</div><div><div>Fitting on 11/7/24</div><div>1. The fit in general is good except a few POM are under spec (see POM marked in RED in spec). Kindly follow back to spec for size set for approval</div></div></div>			

Rapha	Men's Cotton T-Shirt	2nd Proto Review	Approved 22/07/2024, 9:03 AM
<div>ACTION:</div> <div><div>- Please proceed to Size set and send to Rapha HQ</div><div>- Sizes: XS, M, XL</div><div>- Please submit the pattern along with physical sample + cost breakdown</div><div>- Please ensure all above amends are actioned for the Size set. Due date 2/8/24</div></div>			

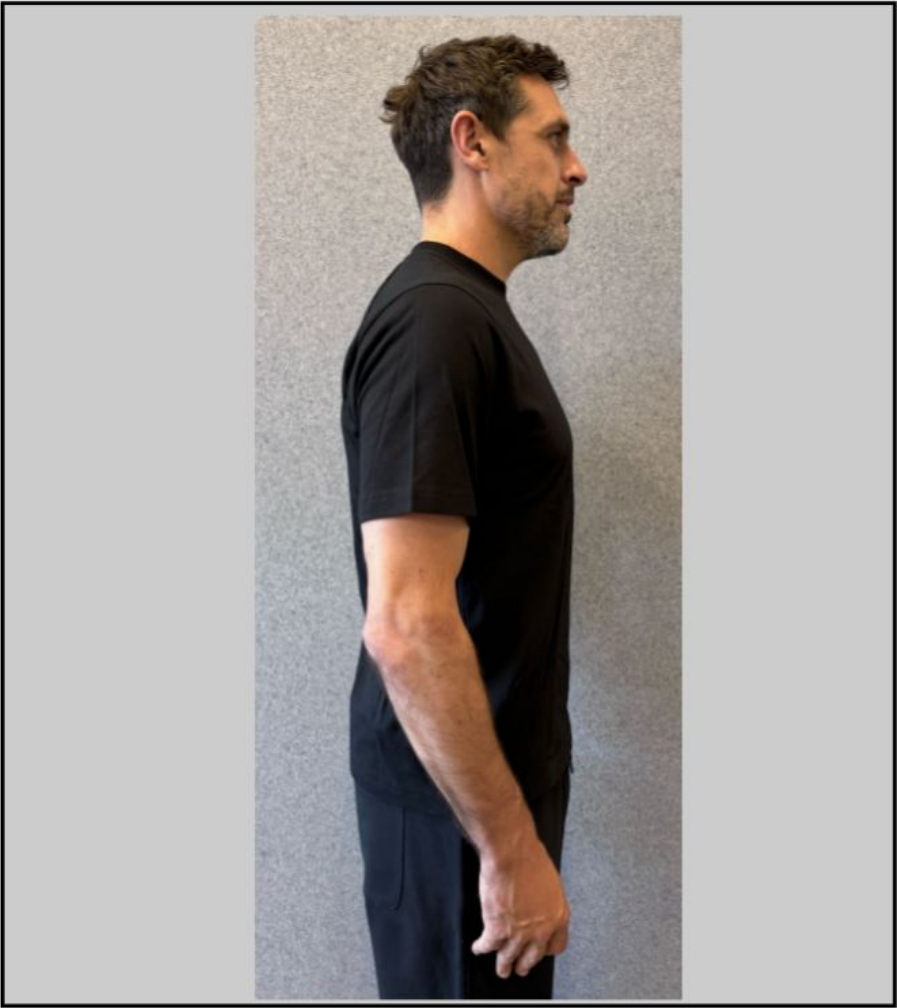


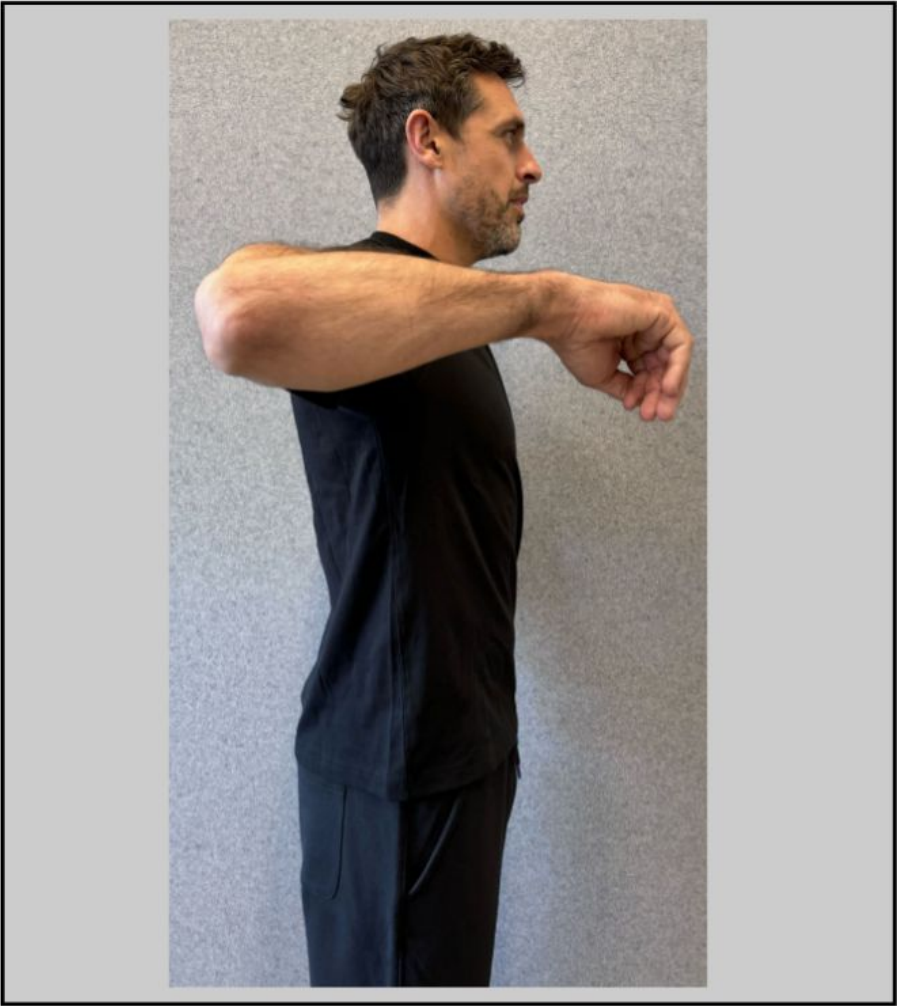
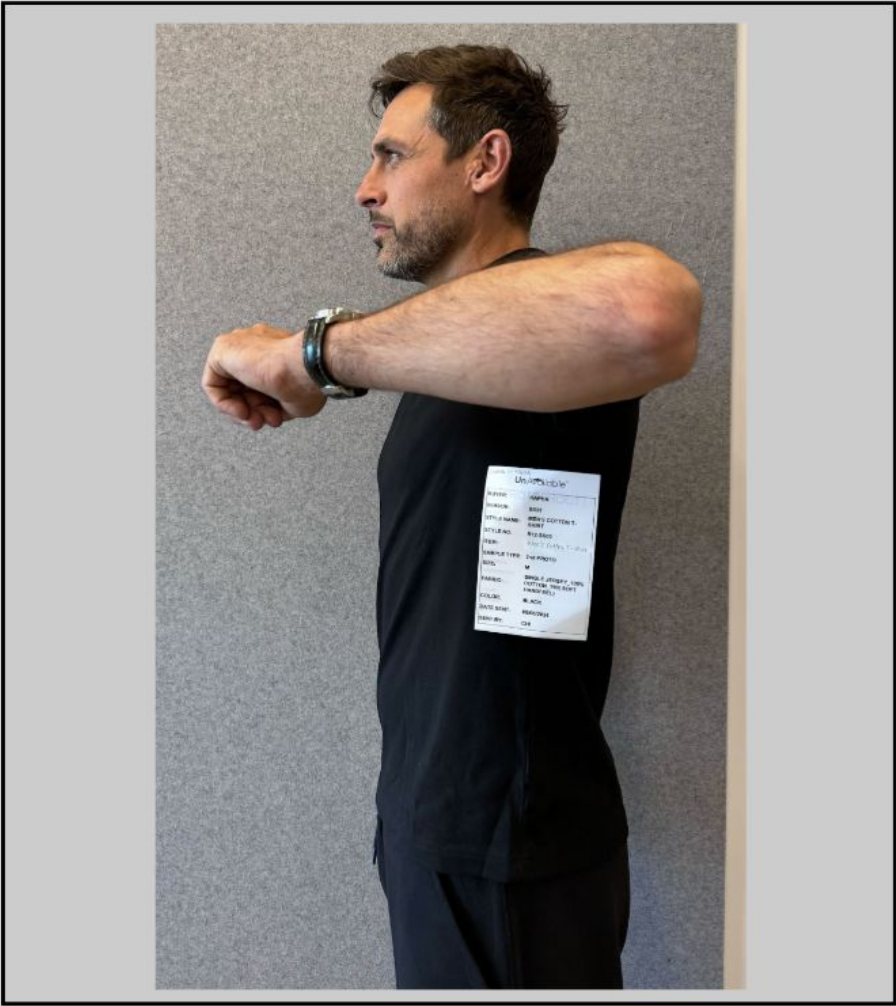
Rapha

Men's Cotton T-Shirt

2nd Proto Review

Approved 22/07/2024, 9:03 AM





POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
↳ measured excluding collar										
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	67.00	69.00	71.00	73.00	75.00	77.00
↳ measured excluding collar										
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	41.00	42.50	44.00	45.50	47.00	48.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	13.00	13.50	14.00	14.50	15.00	15.50
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	39.00	40.50	42.00	43.50	45.00	46.50
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	37.50	39.00	40.50	42.00	43.50	45.00
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	49.50	52.50	55.50	58.50	61.50	64.50
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	51.50	54.50	57.50	60.50	63.50
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	19.50	20.50	21.50	22.50	23.50	24.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.50	17.00	17.50	18.00	18.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.50	10.00	10.50	11.00	11.50	12.00
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.00	24.00	25.00	26.00	27.00	28.00
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	9.00	9.50	10.00	10.50	11.00	11.50
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	23.50	24.50	25.50	26.50	27.50	28.50
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00
Displaying 1 - 19 of 21 results								Units: CM Grading Display: Absolute		

POMs

Dim	Title	Description	Tol (-)	Tol (+)	XSM	SML	MED	LRG	XLG	XXL
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	17.50	18.00	18.50	19.00	19.50	20.00
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	16.50	17.00	17.50	18.00	18.50	19.00
Displaying 20 - 21 of 21 results								Units: CM Grading Display: Absolute		