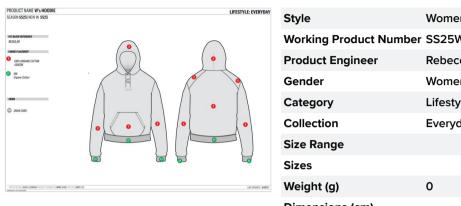
Rapha	Women's Cotton Hoodie	Tech Pack with Size Chart	July 22, 2024 at 3:32:31 PM Greenwich Mean Time
-------	-----------------------	---------------------------	---

# **Properties**



Style	Women's Cotton Hoodie
Working Product Numbe	r SS25W41011TOP
<b>Product Engineer</b>	Rebecca So
Gender	Womens
Category	Lifestyle
Collection	Everyday
Size Range	
Sizes	
Weight (g)	0
Dimensions (cm)	
Supplier	

# **Data Sheets**

Data Sheet	Туре	Product
Women's Cotton Hoodie BOM	Style BOM	Women's Cotton Hoodie
2nd Proto Review	Size Chart Review	Women's Cotton Hoodie
Women's Cotton Hoodie Size Chart	Size Chart	Women's Cotton Hoodie
Displaying 3 results		

# **Documents**

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25_WOMENS_HOODIE.ai	CAD	SS25_WOMENS_HOODIE.ai	Total and the second se
Displaying 2 results			

Rapha	Women's Cotton Hoodie		Women's Cotton Hoodie BOM
Style	Women's Cotton Hoodie	Collection	Everyday
Working Product	Number SS25W41011TOP	Season	SS25

# **Placements**

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours
abrics (4)						I						
	VTK6261-3 FRENCH TERRY				100% Organic Cotton	Main Body fabric, double layer hood		0				
	100% Organic Cotton rib					Cuffs, hem		0				
	100% Organic Cotton Jersey					back neck tape		0				
	EC70 - 100% Cotton					Non-fusible interlining - eyelets		0				
omponents (2)	<u>'</u>											
	Embroidered eyelets					Follow pattern - 7mm inner diameter / 11mm outer diameter		2				
	Drawcord - painted metal head					Drawcord at hood		0				
rtworks (1)												
	Rapha logo 40mm					CF Chest - See measurement chart, embroidery		1				
abelling (1)	·					'						
Raysha. Raysha. Raysha.  MEDIUM MEDIU	E Textint RA0005	Heat Transfer	Non- Reflective	RA0005		2cm down from back neck tape edge	22mm x 22mm	1	Piece	E Textint	Approved	

Rapha Women's Cotton Hoodie Women's Cotton Hoodie BOM Draft-Sample 22/07/2024, 3:32 PM

## **Placements**

Image	Material	Material Material Supplier Composition Placement I Sub Type Group Reference		Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours			
<sup>L</sup> → Please order	Made in Vietnam											
Size range XX	K-SMALL, X-SMALL	, SMALL, ME	DIUM, LAR	GE, X-LARG	E							
Threads (1)									ı			
	Coats Thread							0		Coats		
Packaging (6)												
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester	Please refer to supplier manual		1		Byways		
Raysha.	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N		Attach to satin ribbon	45mm x 90mm	1		Byways		
<sup>1</sup> → RS 17/7/24 - P	lease order TKT N fro	om Youngone	, do not ord	er from Bywa	ays.						ı	
	Avery Dennison Printed Polybag IT6 - size XL	Packaging & Labelling	Polybag	IT6	70% Recycled Polyester, 30% Polyester		33cm x 39cm	1		Avery Dennison		
######################################	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai		

Rapha Women's Cotton Hoodie Women's Cotton Hoodie BOM Draft-Sample 22/07/2024, 3:32 PM

## **Placements**

lmage	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	ИОМ	Supplier	Material Status	Only for Product Colours
OTT MARKAGET ALTO SERVICE ALTO	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1				

Other (0)

Displaying 14 - 15 of 15 results

## **Care Labels**











T9 - Wash and dry similar colour together

# **Evaluation by Sample**

Dim	Title	Description	Tol (-)	Tol (+)	19	st Proto Rev	iew-Rapha HQ-SM	L	Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	61.40	61.40	0.00	61.40	RS 3/7/24 - Follow as is P2
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	61.30	61.40	0.10	61.30	RS 3/7/24 - Please go back to spec
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	47.30	48.20	0.90	47.30	RS 3/7/24 - Please go back to spec
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	44.10	45.00	0.90	44.10	RS 3/7/24 - Please go back to spec
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	43.80	43.80	0.00	43.80	RS 3/7/24 - Follow as is P2
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	63.00	63.00	0.00	63.00	RS 3/7/24 - Follow as is P2
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	41.00	41.00	0.00	41.00	RS 3/7/24 - Follow as is P2
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	60.00	60.00	0.00	60.00	RS 3/7/24 - Follow as is P2
BDY13	Rib Hem Width Relaxed	Straight Across - measure at bottom of hem edge	-1.00	1.00	46.20	46.20	0.00	46.20	RS 3/7/24 - Follow as is P2
BDY13	Hem Seam Width Relaxed	Straight Across - measure at top of rib hem	-1.00	1.00	46.20			51.00	RS 3/7/24 - add 1 more POM for the "hem width above rib" to control the shape of the hem, less be shape or puff
BDY15	Hem Depth		-0.30	0.30	5.20	5.20	0.00	5.20	RS 3/7/24 - Follow as is P2
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	23.50	23.50	0.00	23.50	RS 3/7/24 - Follow as is P2
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	8.10	8.10	0.00	8.10	RS 3/7/24 - Follow as is P2
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	1.70	1.70	0.00	1.70	RS 3/7/24 - Follow as is P2
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	23.50	23.50	0.00	23.50	RS 3/7/24 - Follow as is P2
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	58.00	57.50	-0.50	58.00	RS 3/7/24 - Please go back to spec
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	22.50	22.50	0.00	22.50	RS 3/7/24 - Follow as is P2
SL38	Elbow Width	Half sleeve	-0.50	0.50	18.70	18.00	-0.70	18.70	RS 3/7/24 - Please go back to spec
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	8.70	8.70	0.00	8.70	RS 3/7/24 - Follow as is P2
SL42	Cuff Depth		-0.30	0.30	5.20	5.20	0.00	5.20	RS 3/7/24 - Follow as is P2
HD2	Hood Over Head Length	CF To CB Seam Overhead	-1.00	1.00	53.20	52.00	-1.20	49.00	RS 27/6/24 - The hood is a bit pointy, so we have take out 3cm at the top and please smooth out th hood shape
Displaying 1 - 21 of 29 re	esults								Units:

# **Evaluation by Sample**

Dim	Title	Description	Tol (-)	Tol (+)	19	st Proto Rev	riew-Rapha HQ-SM	L	Review Comment
					Target	Actual	Actual Delta	Revised	
HD1	Hood Width	Widest Point Across	-0.50	0.50	28.10	28.00	-0.10	28.10	RS 3/7/24 - Please go back to spec
HD3	Hood Height At CF	Neck Seam To Top Of Hood	-0.30	0.30	38.40	38.40	0.00	38.40	RS 3/7/24 - Follow as is P2
РКТЗ	Pocket Opening		-0.30	0.30	15.20	15.50	0.30	15.20	RS 3/7/24 - Please go back to spec
APX058	Pocket Height	Pocket Height	-0.30	0.30	20.00	19.50	-0.50	20.00	RS 3/7/24 - Please go back to spec
APX059 - A	Pocket Width	Pocket Width (Top part)	-1.00	1.00	0.00	20.00	20.00	20.00	RS 3/7/24 - Follow as is P2
APX059 - B	Pocket Width	Pocket Width (The widest part)	-1.00	1.00	34.00	34.00	0.00	34.00	RS 3/7/24 - Follow as is P2
APX059 - C	Pocket Width	Pocket Width (Bottom part)	-1.00	1.00	34.00	25.50	-8.50	34.00	RS 3/7/24 - Please go back to spec
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	17.00			17.00	RS 17/7/24 - Will review on Size set
Displaying 22 - 29 of 2	9 results								Units: Cf

Rapha	Women's Cotton Hoodie		2nd Proto Review	Approved 22/07/2024, 3:30 PM
FITTING INFO  DATE FITTED: DATE MEASURED: MEASURED BY: SAMPLE SIZE:	- 27/6/24 - 13/6/24 - Rebecca S - SMALL	PE: DESIGN: FIT MODEL: ATTENDEES:	<ul><li>Rebecca S</li><li>Agata</li><li>Bernice</li><li>Agata, Alice, Rebecca S</li></ul>	

Rebecca So Jul 17 9:04 AM

#### Fitting on 27/6/24

- 1. keep this cuff height, but add 1cm to the sleeve length POM
- 2. add 1 more POM for the "hem width above rib" to control the shape of the hem, less bell shape or puff
- 3. Hem workmanship is wonky
- 4. The hood is a bit pointy, so we have take out 3cm at the top and please smooth out the hood shape

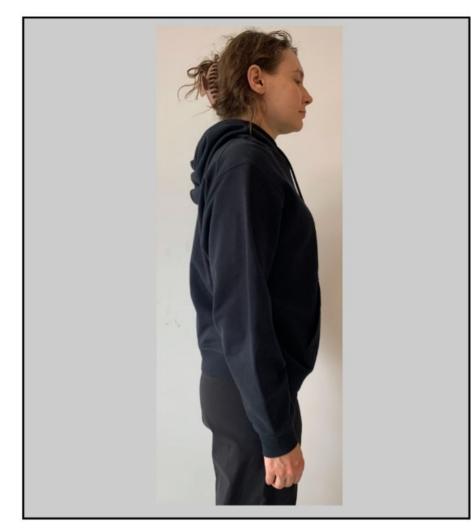
# Approved 22/07/2024, 3:30 PM Rapha **Women's Cotton Hoodie 2nd Proto Review** ACTION: - Please proceed to Size Set and send to Rapha HQ - Size request XXS, S, L - Please submit the pattern along with physical sample + cost breakdown - Please ensure all above amends are actioned for the Size Set. Due date 2/8/24



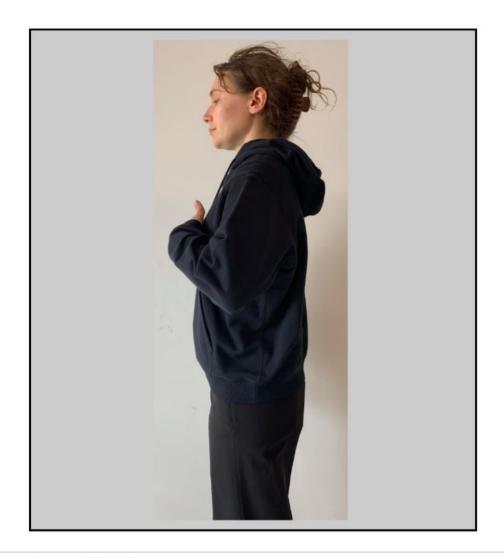


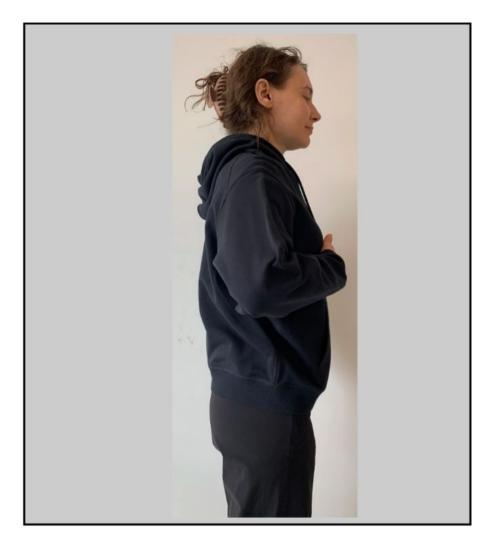
Rebecca So Jun 27 12:56 PM



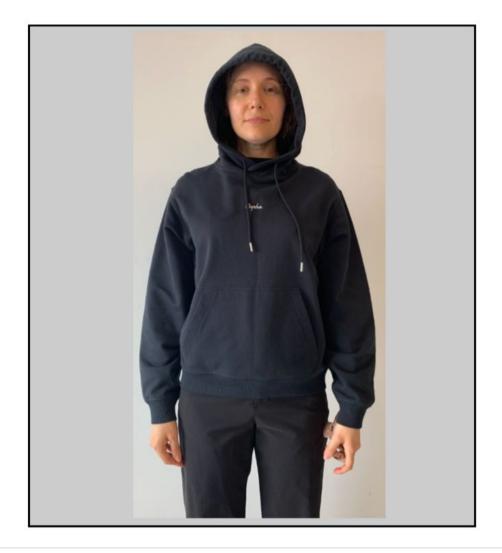


Rebecca So Jun 27 12:56 PM





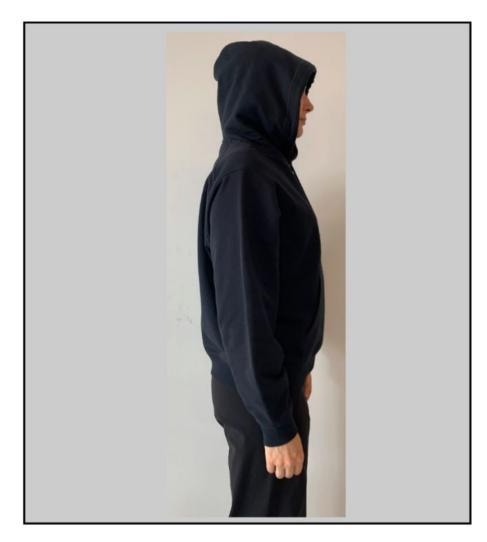
Rebecca So Jun 27 12:56 PM





Rebecca So Jun 27 12:56 PM Bernice on the cotton hoodie from previous season





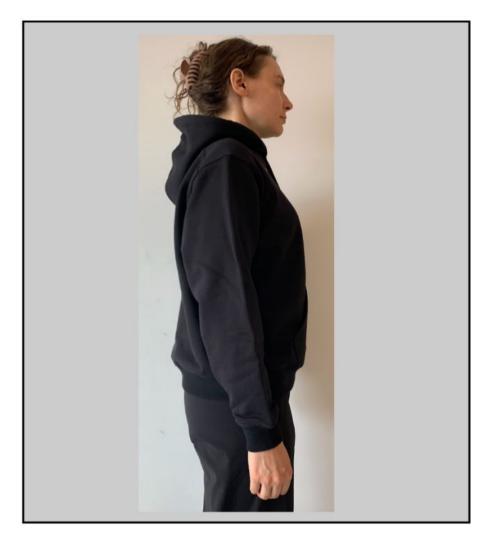
Rebecca So Jun 27 12:56 PM



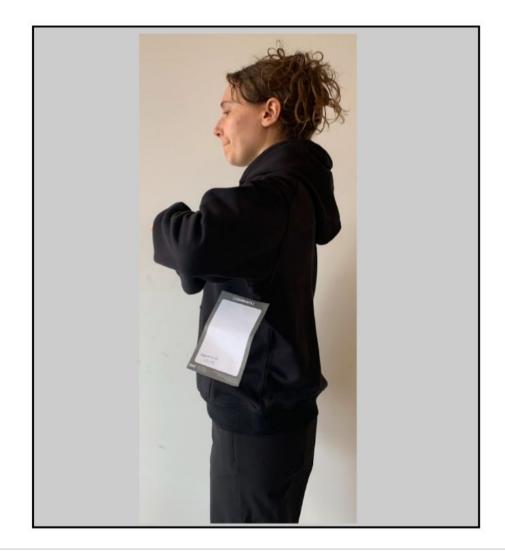


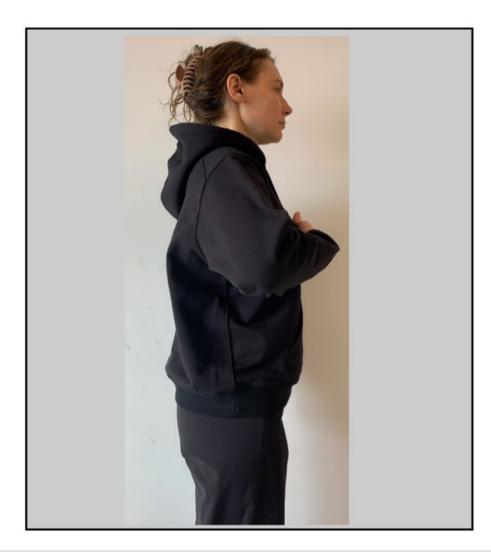
Rebecca So Jun 27 1:08 PM





Rebecca So Jun 27 1:08 PM





Rebecca So Jun 27 1:08 PM





Rebecca So Jun 27 1:08 PM

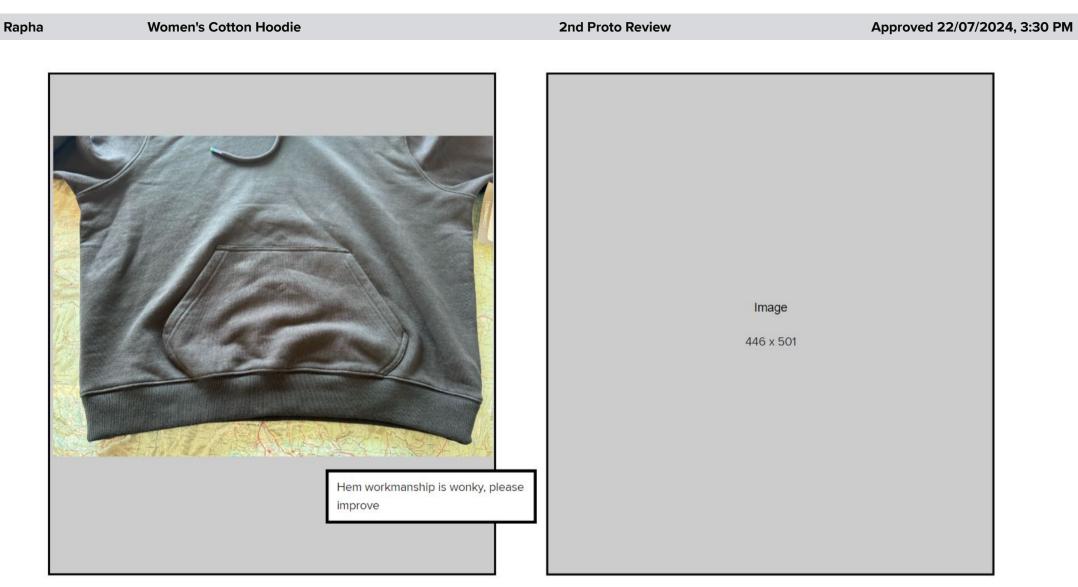




Rebecca So Jun 27 1:08 PM



Rebecca So Jun 27 1:12 PM



Rebecca So Jun 28 11:26 AM

Rapha Women's Cotton Hoodie Women's Cotton Hoodie Size Chart Draft-Sample 22/07/2024, 3:33 PM

## **POMs**

Dim	Title	Description	Tol (-)	Tol (+)	XXS	XSM	SML	MED	LRG	XLG
BDY2	Front Body Length	SNP Down To Hem	-1.00	1.00	57.40	59.40	61.40	63.40	65.40	67.4
BDY3	Back Body Length	SNP Down To Hem	-1.00	1.00	57.30	59.30	61.30	63.30	65.30	67.3
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	44.30	45.80	47.30	48.80	50.30	51.8
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	41.10	42.60	44.10	45.60	47.10	48.6
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	40.80	42.30	43.80	45.30	46.80	48.3
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	58.00	60.50	63.00	65.50	68.00	70.5
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	39.00	40.00	41.00	42.00	43.00	44.0
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	55.00	57.50	60.00	62.50	65.00	67.5
BDY13	Rib Hem Width Relaxed	Straight Across - measure at bottom of hem edge	-1.00	1.00	41.20	43.70	46.20	48.70	51.20	53.
BDY13	Hem Seam Width Relaxed	Straight Across - measure at top of rib hem	-1.00	1.00	46.00	48.50	51.00	53.50	56.00	58.
BDY15	Hem Depth		-0.30	0.30	5.20	5.20	5.20	5.20	5.20	5.2
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	22.50	23.00	23.50	24.00	24.50	25.0
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	7.10	7.60	8.10	8.60	9.10	9.6
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	1.70	1.70	1.70	1.70	1.70	1.7
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	21.50	22.50	23.50	24.50	25.50	26.
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	56.00	57.00	58.00	59.00	60.00	61.0
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	20.50	21.50	22.50	23.50	24.50	25.5
SL38	Elbow Width	Half sleeve	-0.50	0.50	17.20	18.00	18.70	19.50	20.20	21.0
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	7.70	8.20	8.70	9.20	9.70	10.2
SL42	Cuff Depth		-0.30	0.30	5.20	5.20	5.20	5.20	5.20	5.2

Rapha	Women's Cotton Hoodie	Women's Cotton Hoodie Size Chart	Draft-Sample 22/07/2024, 3:33 PM
-------	-----------------------	----------------------------------	----------------------------------

# **POMs**

	Description	Tol (-)	Tol (+)	XXS	XSM	SML	MED	LRG	XLG
Hood Over Head Length	CF To CB Seam Overhead	-1.00	1.00	46.40	47.70	49.00	50.30	51.60	52.90
Hood Width	Widest Point Across	-0.50	0.50	26.50	27.30	28.10	28.90	29.70	30.50
Hood Height At CF	Neck Seam To Top Of Hood	-0.30	0.30	37.40	37.90	38.40	38.90	39.40	39.90
Pocket Opening		-0.30	0.30	14.20	14.70	15.20	15.70	16.20	16.70
Pocket Height	Pocket Height	-0.30	0.30	19.00	19.50	20.00	20.50	21.00	21.50
Pocket Width	Pocket Width (Top part)	-1.00	1.00	18.00	19.00	20.00	21.00	22.00	23.00
Pocket Width	Pocket Width (The widest part)	-1.00	1.00	32.00	33.00	34.00	35.00	36.00	37.00
Pocket Width	Pocket Width (Bottom part)	-1.00	1.00	32.00	33.00	34.00	35.00	36.00	37.00
Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	16.00	16.50	17.00	17.50	18.00	18.50
	Length Hood Width Hood Height At CF Pocket Opening Pocket Height Pocket Width Pocket Width Pocket Width Logo Position From	Length Hood Width Widest Point Across Hood Height At CF Neck Seam To Top Of Hood  Pocket Opening Pocket Height Pocket Width Pocket Width Pocket Width Pocket Width (Top part)  Pocket Width Pocket Width (Bottom part)  Logo Position From SNP To Top Of 'R'	Length Hood Width Widest Point Across -0.50 Hood Height At CF Neck Seam To Top Of Hood -0.30 Pocket Opening -0.30 Pocket Height Pocket Height -0.30 Pocket Width Pocket Width (Top part) -1.00 Pocket Width Pocket Width (The widest part) -1.00 Pocket Width Pocket Width (Bottom part) -1.00 Logo Position From SNP To Top Of 'R' -0.30	Length         Hood Width         Widest Point Across         -0.50         0.50           Hood Height At CF         Neck Seam To Top Of Hood         -0.30         0.30           Pocket Opening         -0.30         0.30           Pocket Height         Pocket Height         -0.30         0.30           Pocket Width         Pocket Width (Top part)         -1.00         1.00           Pocket Width         Pocket Width (The widest part)         -1.00         1.00           Pocket Width         Pocket Width (Bottom part)         -1.00         1.00           Logo Position From         SNP To Top Of 'R'         -0.30         0.30	Length         Hood Width         Widest Point Across         -0.50         0.50         26.50           Hood Height At CF         Neck Seam To Top Of Hood         -0.30         0.30         37.40           Pocket Opening         -0.30         0.30         14.20           Pocket Height         -0.30         0.30         19.00           Pocket Width         Pocket Width (Top part)         -1.00         1.00         18.00           Pocket Width         Pocket Width (The widest part)         -1.00         1.00         32.00           Pocket Width         Pocket Width (Bottom part)         -1.00         1.00         32.00           Logo Position From         SNP To Top Of 'R'         -0.30         0.30         16.00	Length       Hood Width       Widest Point Across       -0.50       0.50       26.50       27.30         Hood Height At CF       Neck Seam To Top Of Hood       -0.30       0.30       37.40       37.90         Pocket Opening       -0.30       0.30       14.20       14.70         Pocket Height       Pocket Height       -0.30       0.30       19.00       19.50         Pocket Width       Pocket Width (Top part)       -1.00       1.00       18.00       19.00         Pocket Width       Pocket Width (The widest part)       -1.00       1.00       32.00       33.00         Pocket Width       Pocket Width (Bottom part)       -1.00       1.00       32.00       33.00         Logo Position From       SNP To Top Of 'R'       -0.30       0.30       16.00       16.50	Length       Companies       Companies	Length       Companies       Companies	Length         Widest Point Across         -0.50         0.50         26.50         27.30         28.10         28.90         29.70           Hood Height At CF         Neck Seam To Top Of Hood         -0.30         0.30         37.40         37.90         38.40         38.90         39.40           Pocket Opening         -0.30         0.30         14.20         14.70         15.20         15.70         16.20           Pocket Height         Pocket Height         -0.30         0.30         19.00         19.50         20.00         20.50         21.00           Pocket Width         Pocket Width (Top part)         -1.00         1.00         18.00         19.00         20.00         21.00         22.00           Pocket Width         Pocket Width (The widest part)         -1.00         1.00         32.00         33.00         34.00         35.00         36.00           Logo Position From         SNP To Top Of 'R'         -0.30         0.30         16.00         16.50         17.00         17.50         18.00