Rapha Women's Cotton I-shirt Iech Pack with Size Chart July 22, 2024 at 3:38:39 PM Greenwich Mean Time	Rapha	Women's Cotton T-shirt	Tech Pack with Size Chart	July 22, 2024 at 3:38:39 PM Greenwich Mean Time
--	-------	------------------------	---------------------------	---

Properties

NODUCTNAME WERVERVERVERVERVERVERVERVERVERVERVERVERVE	Style	Women's Cotton T-shirt
AD BAR ADDAR	Working Product Number	r SS25W41006TEE
Instruction Instruction	Product Engineer	Rebecca So
	Gender	Womens
• •	Category	Lifestyle
	Collection	Everyday
	Size Range	
	Sizes	
And the second	Weight (g)	0
	Dimensions (cm)	
	Supplier	

Data Sheets

Data Sheet	Туре	Product
Women's Cotton T-shirt BOM	Style BOM	Women's Cotton T-shirt
1st Proto Review	Size Chart Review	Women's Cotton T-shirt
Women's Cotton T-shirt Size Chart	Size Chart	Women's Cotton T-shirt
Displaying 3 results		

Documents

Document Details	Document Type	File	Image
40mm Rapha Script.pdf		40mm Rapha Script.pdf	
SS25WTEE_WOMENS_EVERYDAY_COTTON_TSHIRT.ai	CAD	SS25WTEE_WOMENS_EVERYDAY_COTTON_TSHIRT.ai	
Displaying 2 results			

Rapha	Women's Cotton T-shirt		Women's Cotton T-shirt BOM	Draft-Sample 22/07/2024, 3:39 PM
Style	Women's Cotton T-shirt	Collection	Everyday	
Working Product Nu	mber SS25W41006TEE	Season	SS25	

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours
Fabrics (2)	1	1	1	1	1	1					1	
	VTK6210 Single Jersey				100% Organic Cotton	Main Body fabric, back neck tape		0				
	VTK5851-4 RIB 1X1				100% Organic Cotton	Collar		0				
Components (0)						·						
Artworks (1)												
	Rapha logo 40mm					CF chest, embroidery		1				
Labelling (1)												
Raycha, Raycha, Raycha, MEDIUM MEDIUM MEDIUM MEDIUM	E Textint RA0005	Heat Transfer	Non- Reflective	RA0005		2cm down from back neck seam	22mm x 22mm	0	Piece	E Textint	Approved	
^L → Please order I	Aade in Vietnam				1		1					
Size range XX	-SMALL, X-SMALL	, SMALL, ME	EDIUM, LAR	GE, X-LAR	GE							
Threads (1)												
	Coats Thread							0		Coats		
Packaging (6)						·						-
Displaying 1 - 5 of 11 re	esults											

RaphaWomen's Cotton T-shirtWomen's Cotton T-shirt BOMDraft-Sample 22/07/2024, 3

Placements

Image	Material	Material Sub Type	Material Group	Supplier Reference	Composition	Placement	Dimension	Qty	UOM	Supplier	Material Status	Only for Product Colours
	Byways Care Label RAPHA CARE LBL	Packaging & Labelling	Care Label	RAPHA CARE LBL	100% Polyester			0		Byways		
Dependence of the second secon	Byways Rapha Swing Ticket RAPHA TKT N	Packaging & Labelling	Swing Ticket	RAPHA TKT N			45mm x 90mm	0		Byways		
^L → Please order T	KT N from Youngon	e, do not ord	er from Byw	vays								1
Rapha.	Avery Dennison Printed Polybag IT5 - size L	Packaging & Labelling	Polybag	IT5	70% Recycled Polyester, 30% Polyester		30cm x 35cm	0		Avery Dennison		
watari kata (ga Bali Kata) Bali Kata Bali Kata	Silica Gel	Packaging & Labelling	Silica Gel	SA-6002		To add into polybag for a natural fibre and therefore a higher chance of mould and also more humid temperatures.		1		Ching Hai		
517 MARADOT A A AN MERICAN MERICAN J HIZZA MI 122	Byways Barcode Sticker RAPHA ADH1	Packaging & Labelling	Barcode Sticker	RAPHA ADH1		1x on Singtag, 1x on Polybag	40mm x 50mm	2		Byways		
	Local Source Satin Ribbon	Webbing & Grosgrain	Ribbon		100% Polyester	Caught in back neck seam SNP LHSAW	Variable	1				
Other (0)												
splaying 6 - 11 of 11	results											

Tech Pack with Size (Chart					
Rapha	Women's Cotton T	-shirt	v	Vomen's Cotton T	Draft-Sample 22/07/2024, 3:39 PM	
Care Labels						
30			\mathbf{X}	\bigotimes	<u>T8 - Wash similar colours together</u>	

RaphaWomen's Cotton T-shirt1st Proto ReviewAppro	oved 22/07/2024, 3:34 PM
--	--------------------------

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	1:	st Proto Rev	iew-Rapha HQ-SM	L	Review Comment
					Target	Actual	Actual Delta	Revised	
BDY2	Front Body Length	SNP Down To Hem. Measured excluding collar.	-1.00	1.00	60.50	60.50	0.00	60.50	RS 3/7/24 - Follow as per P2
BDY3	Back Body Length	SNP Down To Hem Measured excluding collar.	-1.00	1.00	60.50	60.50	0.00	60.50	RS 3/7/24 - Follow as per P2
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	39.00	38.20	-0.80	39.00	RS 3/7/24 - Please follow back to spec
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	11.50	11.00	-0.50	11.50	RS 3/7/24 - Please follow back to spec
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	36.50	34.60	-1.90	36.50	RS 3/7/24 - Please follow back to spec
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	36.00	35.00	-1.00	36.00	RS 3/7/24 - Please follow back to spec
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	47.50	46.50	-1.00	47.50	RS 3/7/24 - Please follow back to spec
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	41.00	41.00	0.00	41.00	
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	47.00	45.80	-1.20	47.00	RS 3/7/24 - Please follow back to spec
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	48.50	47.50	-1.00	48.50	RS 3/7/24 - Please follow back to spec
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	0.00	2.50	RS 3/7/24 - Follow as per P2
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	15.00	14.00	-1.00	15.00	RS 3/7/24 - Please follow back to spec
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	17.00	18.50	1.50	17.00	RS 3/7/24 - Please follow back to spec
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	9.00	9.00	0.00	9.00	RS 3/7/24 - Follow as per P2
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	0.00	2.00	RS 3/7/24 - Follow as per P2
NE34	Neck band width		-0.30	0.30		2.50	2.50	2.00	RS 3/7/24 - neck binding to be 2cm instead
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	20.50	20.50	0.00	20.50	RS 3/7/24 - Follow as per P2
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	12.50	13.00	0.50	12.50	RS 3/7/24 - Please follow back to spec
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	22.00	21.50	-0.50	22.00	RS 3/7/24 - Please follow back to spec
SL31	Sleeve hem depth		-1.00	1.00		2.50	2.50	2.50	
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	18.00	17.50	-0.50	18.00	RS 3/7/24 - Please follow back to spec
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	15.50	15.30	-0.20	15.50	RS 3/7/24 - Please follow back to spec

Rapha	Women's Cotton T-shirt	1st Proto Review	Approved 22/07/2024, 3:34 PM

Evaluation by Sample

Dim	Title	Description	Tol (-)	Tol (+)	1st Proto Review-Rapha HQ-SML				Review Comment			
					Target	Actual	Actual Delta	Revised				
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	17.00			17.00	RS 22/7/24 - we will review when size set			
Displaying 23 - 23 of 23 results Units: CN												

Rapha	Women's Cotton T-shirt		1st Proto Review	Approved 22/07/2024, 3:34 PM
FITTING INFO DATE FITTED: DATE MEASURED: MEASURED BY: SAMPLE SIZE:	- 27/6/24 - 18/6/24 - Rebecca S - SMALL	PE: DESIGN: FIT MODEL: ATTENDEES:	- Rebecca S - Agata - Bernice - Agata, Alice, Rebecca S	

Rebecca So Jul 3 10:53 AM

Fitting on 26/7/24

- P2 is under spec (even though some of the POMs are within tolerance) so it looks tight around whole body, please follow back to spec for Size set

- Removed the top stitch around neckline

- neck binding to be 2cm instead

Rapha	Women's Cotton T-shirt	1st Proto Review	Approved 22/07/2024, 3:34 PM
ACTION:			
- Please proce	eed to <i>Size Set</i> and send to Rapha HQ		
- Sizes: XXS,	S, L		
- Please subm	nit the pattern along with physical sample + cost breakdown		
- Please ensu	re all above amends are actioned for the Size Set. Due date 2/8	/24	



Rebecca So Jul 3 10:31 AM Bernice on cotton T-shirt from previous season



Rebecca So Jul 3 10:31 AM Bernice on cotton T-shirt from previous season



Rebecca So Jul 3 10:31 AM Bernice on cotton T-shirt from previous season



Rebecca So Jul 3 10:32 AM Bernice on P2 cotton T-shirt



Rebecca So Jul 3 10:32 AM Bernice on P2 cotton T-shirt Rapha

Women's Cotton T-shirt

POMs

BDY2 BDY3	Front Body Length									
		SNP Down To Hem. Measured excluding collar.	-1.00	1.00	56.50	58.50	60.50	62.50	64.50	66.50
	Back Body Length	SNP Down To Hem Measured excluding collar.	-1.00	1.00	56.50	58.50	60.50	62.50	64.50	66.50
BDY5	Across Shoulder	Across Shoulder Point To Point	-1.00	1.00	36.00	37.50	39.00	40.50	42.00	43.50
BDY6	Shoulder Length	SNP To Armhole Along Natural Fold	-0.50	0.50	10.50	11.00	11.50	12.00	12.50	13.00
BDY8	Across Back	13cm Down From SNP & Across	-1.00	1.00	33.50	35.00	36.50	38.00	39.50	41.00
BDY9	Across Front	13cm Down From SNP & Across	-1.00	1.00	33.00	34.50	36.00	37.50	39.00	40.50
BDY10	Chest Width	2cm Below Underarm Across	-1.00	1.00	42.50	45.00	47.50	50.00	52.50	55.00
BDY11	Waist Position	SNP to (MMT)	0.00	0.00	41.00	41.00	41.00	41.00	41.00	41.00
BDY12	Waist Width	Straight Across at waist position	-1.00	1.00	42.00	44.50	47.00	49.50	52.00	54.50
BDY13	Hem Width Relaxed	Straight Across	-1.00	1.00	43.50	46.00	48.50	51.00	53.50	56.00
BDY15	Hem Depth		-0.30	0.30	2.50	2.50	2.50	2.50	2.50	2.50
BDY23	Raglan Seam Length Back	Neckline To Underarm	-1.00	1.00	14.00	14.50	15.00	15.50	16.00	16.50
NE36	Back Neck Width	SNP To SNP	-1.00	1.00	16.00	16.50	17.00	17.50	18.00	18.50
NE32	Front Neck Drop	SNP To Neck Seam	-0.30	0.30	8.00	8.50	9.00	9.50	10.00	10.50
NE33	Back Neck Drop	SNP To CB Seam	-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
NE34	Neck band width		-0.30	0.30	2.00	2.00	2.00	2.00	2.00	2.00
BDY19	Armhole Straight	Underarm To Shoulder seam	-0.50	0.50	18.50	19.50	20.50	21.50	22.50	23.50
BDY25	Distance Between Raglan Points Back	Across Seam To Seam	-0.50	0.50	11.50	12.00	12.50	13.00	13.50	14.00
SL30	Overarm Sleeve Length Set In	Shoulder Point To Hem	-1.00	1.00	20.00	21.00	22.00	23.00	24.00	25.00
SL31	Sleeve hem depth		-1.00	1.00	2.50	2.50	2.50	2.50	2.50	2.50
SL37	Bicep Width	2cm Below Armhole, Across	-1.00	1.00	16.00	17.00	18.00	19.00	20.00	21.00

Rapha	Women's Cotton T-shirt	Women's Cotton T-shirt	Women's Cotton T-shirt Size Chart					Draft-Sample 22/07/2024, 3:38 PM				
POMs												
Dim	Title	Description	Tol (-)	Tol (+)	XXS	XSM	SML	MED	LRG	XLG		
SL40	Cuff Width Relaxed	Measured at edge of cuff	-0.50	0.50	14.50	15.00	15.50	16.00	16.50	17.00		
BDY29	Logo Position From SNP	SNP To Top Of 'R'	-0.30	0.30	16.00	16.50	17.00	17.50	18.00	18.50		

Displaying 22 - 23 of 23 results

Units: CM Grading Display: Absolute