

ENCHANTÉ

| | | | | | |
|---|---------------|-------------|----------------|--------------------|---|
| STYLE # | EN1125MC15 | STYLE NAME | BLACK CREWNECK | CATEGORY | CREWNECK |
| SEASON | SPEEDWAY 2025 | XF | 10/15 | FABRIC DESCRIPTION | 420GSM COTTON FLEECE |
| FACTORY | UA | STAGE | PRODUCTION | FABRIC CONTENT | 100% COTTON |
| SIZE RANGE | XS-XXL | SAMPLE SIZE | LARGE | TP BY: | GD |
|  | | | | | <p>SELF: 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162</p> <p>COMBO: RIB 2X2 (445 GSM) ART. RIB 2X2_95% COTTON 5% SPANDEX_445_S0162</p> <p>WASH TREATMENT: GARMENT DYE + ACID WASH + DISTRESSED SCREEN PRINT</p> <p>COLOR: SELF: WASHED BLACK (PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)</p> |

COVER REMARKS:

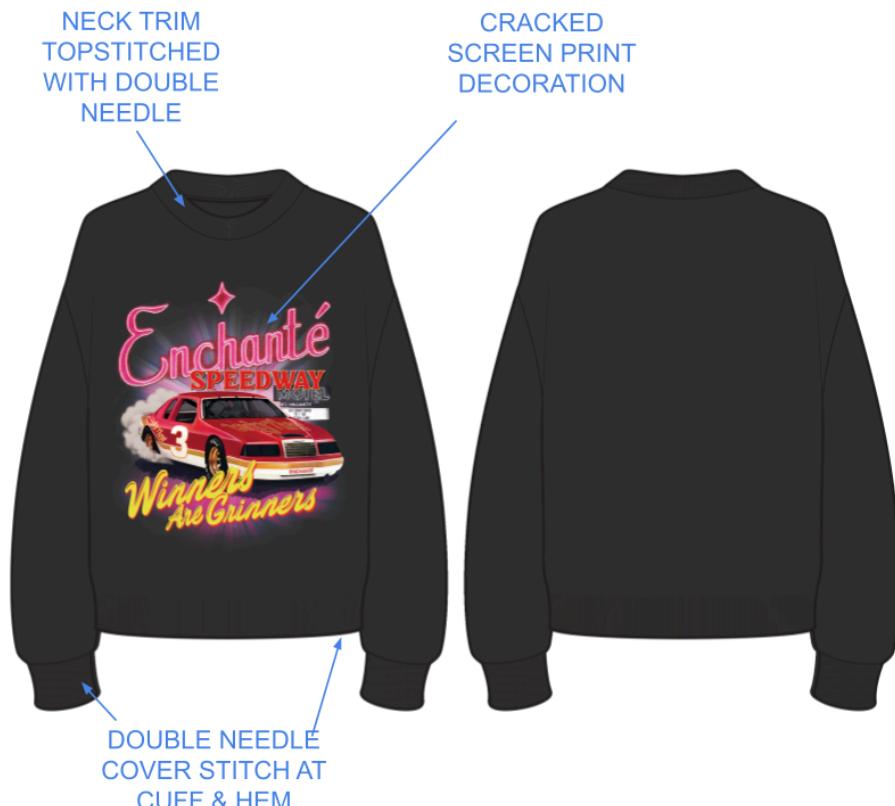
8/1/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE

9/10/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK

ENCHANTÉ

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CONSTRUCTION



USE PRODUCTION APPROVED CREWNECK SWEATSHIRT
BLANK

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ARTWORK

FRONT CHEST ARTWORK

DECORATION TYPE: DISTRESSED SCREEN PRINT



PRINT PLACEMENT



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ARTWORK



COLOR STANDARDS:



PANTONE®
212 C

212 C

MAIN "ENCHANTE"



PANTONE®
1788 C

1788 C



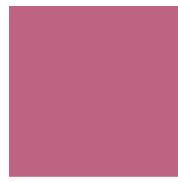
PANTONE®
Black C

BLACK C



PANTONE®
128 C

128 C



PANTONE®
7634 C

7634 C



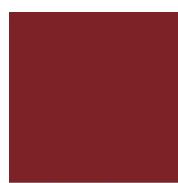
PANTONE®
7407 C

7407 C



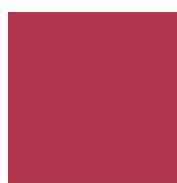
PANTONE®
2081 C

2081 C



PANTONE®
1815 C

1815 C



PANTONE®
4070 C

4070 C



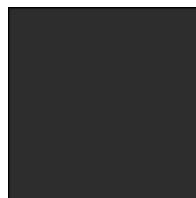
PANTONE®
2116 C

2116 C

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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



ENCHANTÉ

| | | | | | | |
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| STYLE # | EN1125MC15 | STYLE NAME | BLACK CREWNECK | CATEGORY | CREWNECK | SKETCH |
| SEASON | SPEEDWAY 2025 | XF | 7/31/24 | FABRIC DESCRIPTION | 420GSM COTTON FLEECE | |
| FACTORY | UA | STAGE | PRODUCTION | FABRIC CONTENT | 100% COTTON | |
| SIZE RANGE | XS-XXL | SAMPLE SIZE | LARGE | TP BY: | GD | |

| | | |
|------|-------|--------|
| SELF | COMBO | LINING |
|------|-------|--------|

| | | |
|-------------------|-------------------|-------------------|
| CUTTING DIRECTION | CUTTING DIRECTION | CUTTING DIRECTION |
|-------------------|-------------------|-------------------|

| | | |
|-----------|-----------|-----------|
| PLACEMENT | PLACEMENT | PLACEMENT |
|-----------|-----------|-----------|

| | | | | |
|-----------|-------------------------|-----------|-------------------------|-----------|
| TREATMENT | GARMENT DYE + ACID WASH | TREATMENT | GARMENT DYE + ACID WASH | TREATMENT |
|-----------|-------------------------|-----------|-------------------------|-----------|

| | | | | |
|---|--------------|---|---|---|
| SAMPLE NOTES / CALLOUTS | 1 | 2 | 3 | 4 |
| BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION | Washed Black | | | |
| | COLOR NAME | | | |

COLOR NAME

COLOR #

| CUTTING MATERIAL(S) | | | | | | | | | COLOR OF MATERIAL | | | |
|---------------------|-----------------------|---|-------------------------|----------|-------|-------|-----|----------------------------------|-------------------|---|---|---|
| ITEM | CONTENT | ARTICLE # | DESCRIPTION | SUPPLIER | WIDTH | YIELD | UOM | PLACEMENT | 1 | 2 | 3 | 4 |
| SELF | 100% Cotton | FLEECE_100% COTTON_PFD_410_S0162 | Cotton Fleece (420 GSM) | UA | 72" | | | Bodice, Sleeves | Washed Black | | | |
| COMBO | 95% Cotton 5% Spandex | RIB 2X2_95% COTTON 5% SPANDEX_445 S0162 | 2x2 Rib (445 GSM) | UA | 46" | | | Neck Trim, Sleeve Cuff, Hem Band | Washed Black | | | |
| LINING | | | | | | | | | | | | |
| FUSE | | | | | | | | | | | | |

| TRIM(S) | | | | | | | | | COLOR OF TRIM | | | |
|---------|-------|-----------------|-------------------------|----------|------|----------|-----|----------------|---------------|---|---|---|
| ITEM | IMAGE | ARTICLE # | DESCRIPTION | SUPPLIER | SIZE | QUANTITY | UOM | PLACEMENT | 1 | 2 | 3 | 4 |
| PRINT | | | "Enchante" Screen Print | UA | | | | 1x Front Chest | | | | |
| THREAD | | Factory Sourced | Thread | UA | | | | All Sewing | PFD | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |

| LABELS + HANGTAGS + PACKAGING | | | | | | | | | COLOR OF TRIM | | | |
|-------------------------------|-------|-----------------|-----------------------------|-----------------|------|----------|-------|--|---------------|---|---|---|
| ITEM | IMAGE | ARTICLE # | DESCRIPTION | SUPPLIER | SIZE | QUANTITY | UOM | PLACEMENT | 1 | 2 | 3 | 4 |
| LABEL | | 2-1566A004 | Satin Jacquard Label | UA | TBC | 1 | Units | 1 x CB | | | | |
| LABEL | | Factory Sourced | Enchante Care Label - Alpha | Factory Sourced | TBC | 1 | Units | 1 x Wearer's Left SS (See Label Guide) | | | | |
| PACKAGING | | Factory Sourced | Poly Bag - Updated Logo | Factory Sourced | | 1 | Units | | | | | |
| PACKAGING | | Factory Sourced | Barcode Sticker | Factory Sourced | | 1 | Units | | | | | |

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LABEL GUIDE

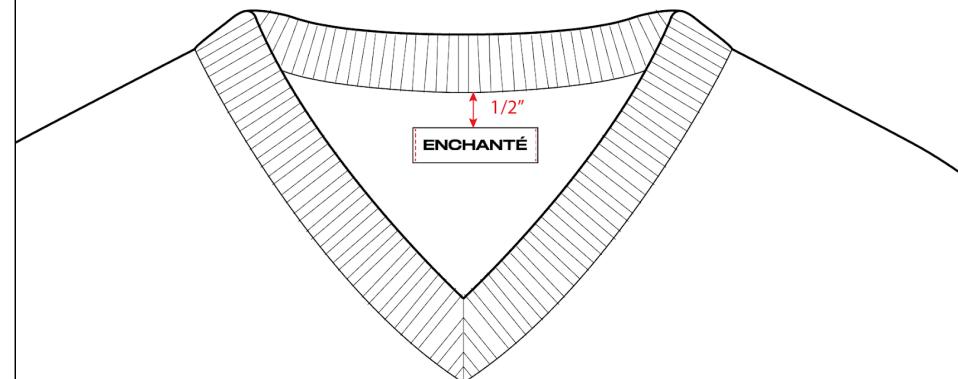
NOTES:

MAIN LABEL PLACEMENT

Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

ENCHANTÉ

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem



1.13"

0.75"



2.5"
from hem

Wearer's Left
Side Seam

Rib Hem



Interior Construction View

ENCHANTÉ

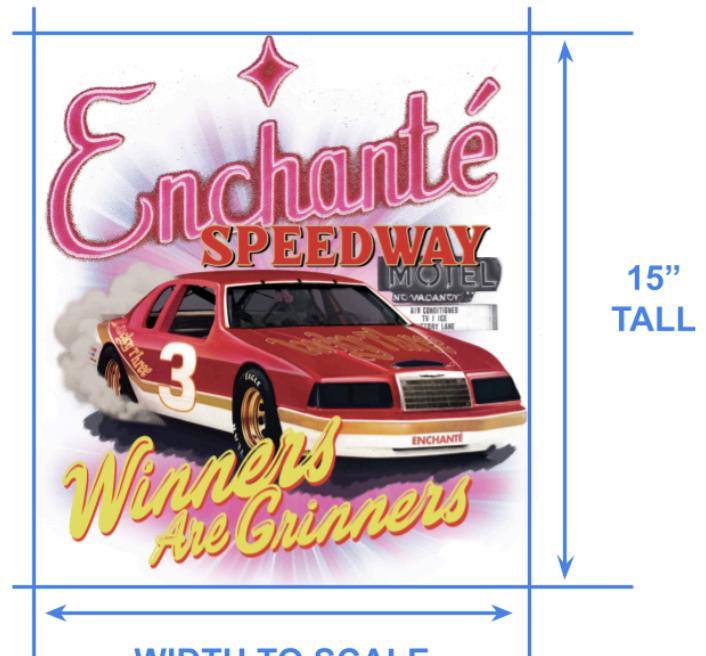
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PRINT PLACEMENT



FRONT CHEST ARTWORK
DECORATION TYPE: DISTRESSED SCREEN PRINT



PROTO FIT COMMENTS (9.10.25)

1. PLEASE UPDATE GRAPHIC TO CAR ILLUSTRATION (SAME AS EN1125MH11 BLACK HOODIE & EN1125MT28 BLACK TSHIRT)
2. FOLLOW EN1125MH11 BLACK HOODIE & EN1125MT28 BLACK TSHIRT FOR DISTRESSING TECHNIQUE
3. PLEASE CORRECT & PROCEED INTO BULK

Đổi hình in + hiệu ứng theo mã EN1125MH11 C0033-HOD048, EN1125MT28 C0033-SST075
Điều chỉnh và tiến hành sản xuất

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APPROVED PRODUCTION SPECS

| POM | DESCRIPTION (IN) | TOL +/- | GRADING | XS | S | M | L | XL | XXL |
|-----|---------------------------------|---------|---------|--------|--------|--------|--------|--------|--------|
| 1 | CF FROM HPS TO HEM | 1/2 | 1/2 | 27 1/4 | 27 3/4 | 28 1/4 | 28 3/4 | 29 1/4 | 29 3/4 |
| 2 | NECK BAND HEIGHT | 1/8 | 0 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 | 1 1/8 |
| 3 | NECK WIDTH (SEAM TO SEAM) | 1/2 | 1/4 | 7 3/4 | 8 | 8 1/4 | 8 1/2 | 8 3/4 | 9 |
| 4 | FRONT NECK DROP (HPS TO SEAM) | 1/4 | 1/8 | 3 7/8 | 4 | 4 1/8 | 4 1/4 | 4 3/8 | 4 1/2 |
| 5 | BACK NECK DROP (HPS TO SEAM) | 1/8 | 0 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 | 1 3/8 |
| 6 | ACROSS SHOULDER (SEAM TO SEAM) | 1/2 | 1/2 | 20 3/4 | 21 1/4 | 21 3/4 | 22 1/4 | 22 3/4 | 23 1/4 |
| 7 | ACROSS FRONT (6" DOWN FROM HPS) | 1/2 | 1/2 | 19 3/4 | 20 1/4 | 20 3/4 | 21 1/4 | 21 3/4 | 22 1/4 |
| 8 | CHEST (1" BELOW ARMHOLE) | 1/2 | 1 | 21 | 22 | 23 | 24 | 25 | 26 |
| 9 | BOTTOM OPENING | 1/2 | 1 | 17 | 18 | 19 | 20 | 21 | 22 |
| 10 | ARMHOLE STRAIGHT | 3/8 | 1/2 | 9 1/4 | 9 3/4 | 10 1/4 | 10 3/4 | 11 1/4 | 11 3/4 |
| 11 | SLEEVE LENGTH FROM SHOULDER | 1/2 | 1/2 | 23 1/4 | 23 3/4 | 24 1/4 | 24 3/4 | 25 1/4 | 25 3/4 |
| 12 | BICEP (1" BELOW ARMHOLE) | 1/4 | 1/2 | 8 3/4 | 9 1/4 | 9 3/4 | 10 1/4 | 10 3/4 | 11 1/4 |
| 13 | SLEEVE OPENING (RELAXED) | 1/4 | | 3 | 3 | 3 1/4 | 3 1/2 | 3 3/4 | 4 |
| 14 | SLEEVE CUFF RIB TRIM HEIGHT | 1/8 | 0 | 2 1/8 | 2 1/8 | 2 1/8 | 2 1/8 | 2 1/8 | 2 1/8 |
| 15 | HEM RIB HEIGHT | 1/8 | 0 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 | 2 1/2 |