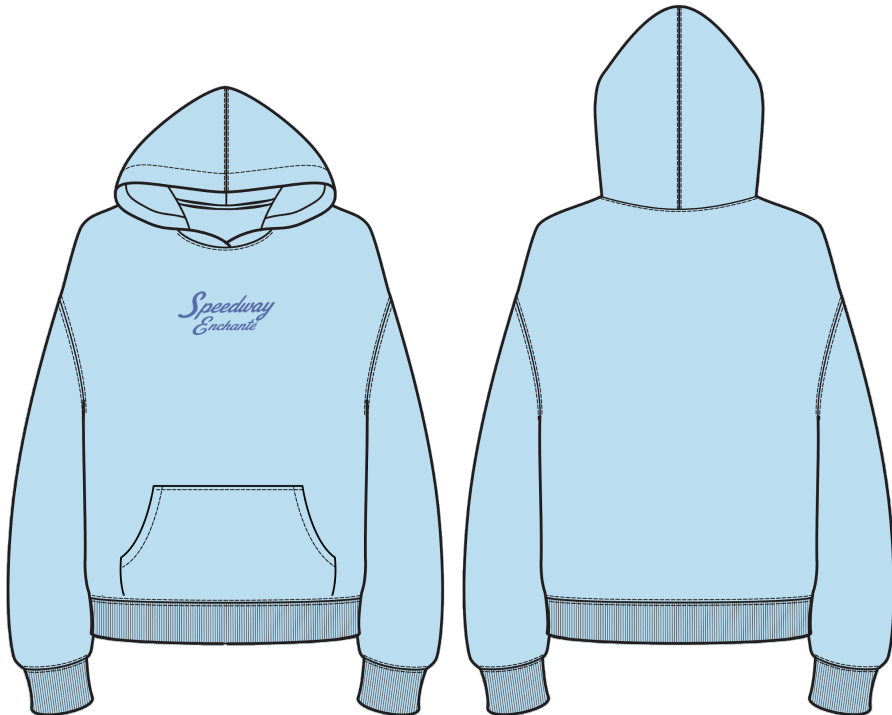
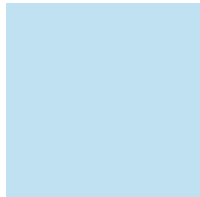



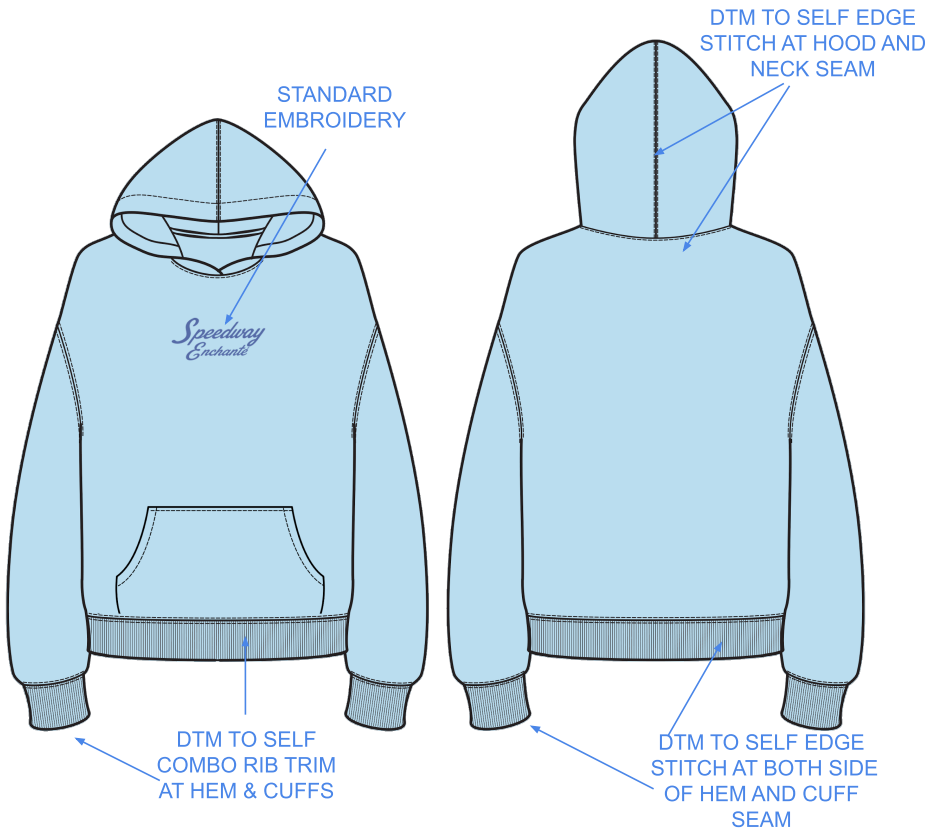
# ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD
				<b>SELF:</b> 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162	
				<b>COMBO:</b> RIB 2X2 (445 GSM) ART. RIB 2X2_95% COTTON 5% SPANDEX_445_S0162	
				<b>WASH TREATMENT:</b> GARMENT DYE + ACID WASH + STANDARD EMBROIDERY	
				<b>COLOR:</b> SELF: BLUE PANTONE 13-4401 TCX QUIET TIDE	
				 <b>PANTONE®</b> 13-4401 TCX Quiet Tide	
<b>COVER REMARKS:</b>					
7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN EACH COLOR SIZE LARGE					
8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO					
9/15/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK					

# ENCHANTÉ


STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

CONSTRUCTION



USE PRODUCTION APPROVED HOODIE BLANK

# ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

ARTWORK

FRONT CHEST ARTWORK  
DECORATION TYPE: STANDARD EMBROIDERY



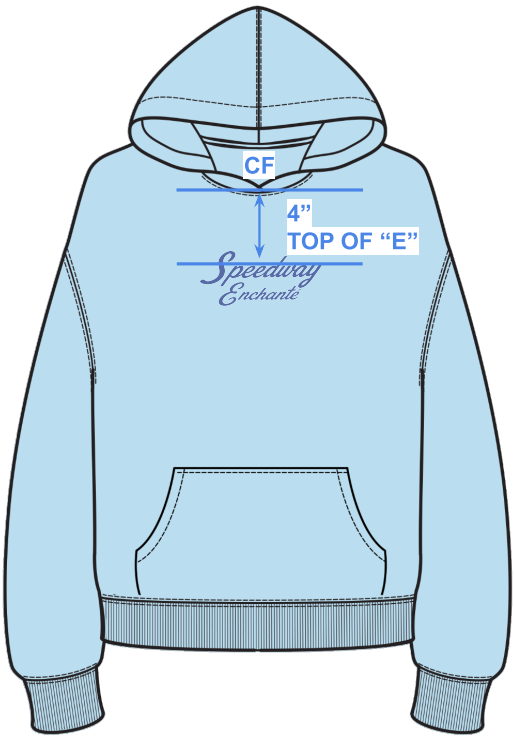
COLOR STANDARDS:




PANTONE®  
18-4033 TCX  
Blue Jasper

18-4033 TCX  
BLUE JASPER

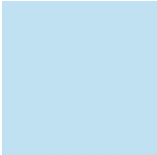
PLACEMENT



# ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

COLORWAY




SELF: BLUE  
13-4401 TCX QUIET TIDE

PANTONE®  
13-4401 TCX  
Quiet Tide





# ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

SELF	COMBO	LINING
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CUTTING DIRECTION	CUTTING DIRECTION	CUTTING DIRECTION
PLACEMENT	PLACEMENT	PLACEMENT
TREATMENT	GARMENT DYE + ACID WASH	TREATMENT
	GARMENT DYE + ACID WASH	TREATMENT


SAMPLE NOTES / CALLOUTS	1	2	3	4
COLOR NAME	Blue			
COLOR #	13-4401 TCX			

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	180cm			Bodice, Sleeves, Hood, Kangaroo Pocket	Blue (13-4401 TCX)			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_ S0162	2x2 Rib (445 GSM)	UA	180cm			Cuff Trim	Blue (13-4401 TCX)			
LINING												
FUSE												

TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
EMBROIDERY			"Speedway Enchante" Embroidery					1x Left Front Chest	DTM 18-4033 TCX Blue Jasper			
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hood, neck, cuff, hem	PFD			

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					


RENGGLI

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

LABEL GUIDE

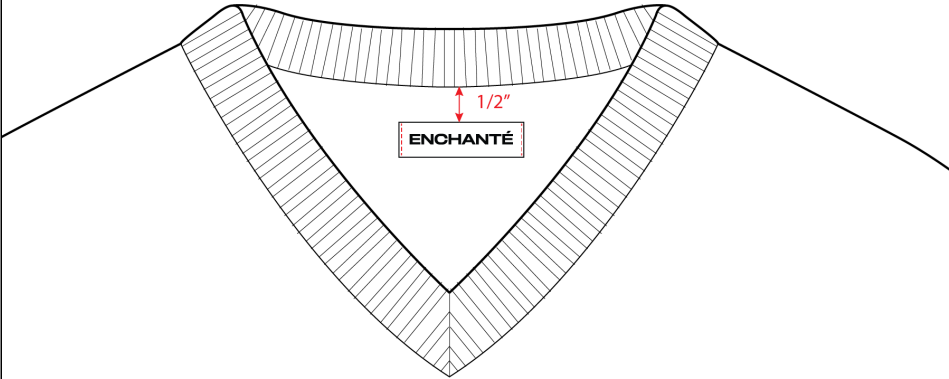
NOTES:

**MAIN LABEL PLACEMENT**

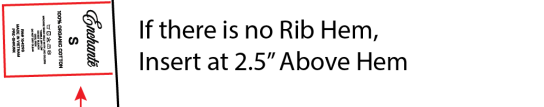



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**  
(Stitch should NOT be visible on front side of label)

Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self

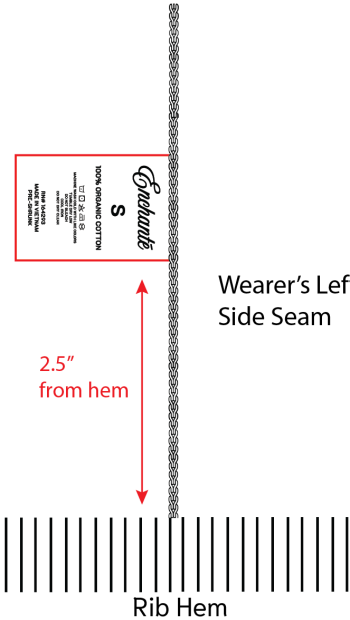


**CARE LABEL PLACEMENT**



Insert at Wearer's Left SS,  
2.5" Above top edge of Rib Hem.

If there is no Rib Hem,  
Insert at 2.5" Above Hem




Wearer's Left Side Seam

Rib Hem

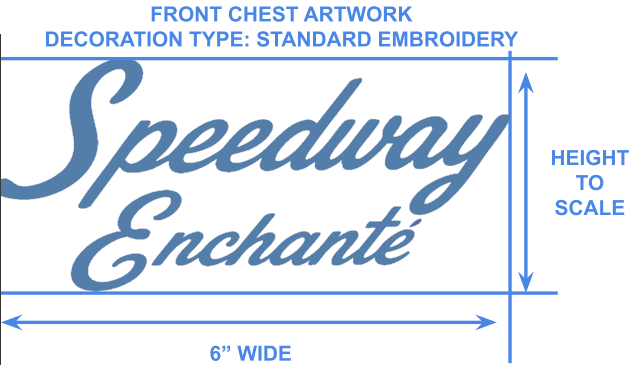
Interior Construction View

ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	



FOLLOW FOR APPROVED EMBROIDERY QUALITY, COLOR  
TO FOLLOW PANTONE 18-4033 TCX BLUE JASPER



PANTONE®  
18-4033 TCX  
Blue Jasper

18-4033 TCX  
BLUE JASPER

PROTO FIT COMMENTS (9.15.25)

- 1. STANDARD EMBROIDERY MOCKUP SUBMITTED TODAY APPROVED FOR QUALITY ONLY, PLS SEE COLOR COMMENTS BELOW
- 2. WE'RE UPDATING THE EMBROIDERY THREAD COLOR TO PANTONE 18-4033 TCX BLUE JASPER
- 3. WE'D LIKE TO INCREASE EMBROIDERY SIZE TO 6" WIDE X HEIGHT TO SCALE
- 4. EMBROIDERY PLACEMENT WILL REMAIN 4" FROM CF NECK (AS SAMPLED)
- 5. PLEASE CORRECT & PROCEED INTO BULK


Duyệt chất lượng thêu satin , xem các điều chỉnh bên dưới - đổi màu chỉ theo pantone 18-4033 TCX BLUE JASPER

Kích hình thêu đổi thành 6" , chiều cao tự scale

Định vị hình thêu 4" từ giữa cổ trước như mẫu

Điều chỉnh và tiến hành sx

ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	BLUE HOODIE	CATEGORY	HOODIE	
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-	XS	S	M	L	XL	XXL
1	FRONT BODY LENGTH	3/4	24 1/2	25	25 1/2	26	26 1/2	27
2	NECK WIDTH	1/4	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
3	FRONT NECK DROP (HPS TO SEAM)	1/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8
4	BACK NECK DROP (HPS TO SEAM)	1/4	1	1	1	1	1	1
5	SHOULDER TO SHOULDER	1/2	26 1/2	27 1/4	28	28 3/4	29 1/2	30 1/4
6	ACROSS FRONT BELOW HPS 7"	1/2	24 1/4	25	25 3/4	26 1/2	27 1/4	28
7	CHEST 1" BLW UNDERARM	1/2	23 3/4	25 1/4	26 3/4	28 1/4	29 3/4	31 1/4
8	BOTTOM SWEEP AT SEAM (RELAXED_	1/2	20	21 1/2	23	24 1/2	26	27 1/2
9	HEM WIDTH RELAXED	1/2	17	18 1/2	20	21 1/2	23	24 1/2
10	ARMHOLE (STRAIGHT)	3/8	8 7/8	9 1/2	10 1/8	10 3/4	11 3/8	12
11	SLEEVE LENGTH FROM SHOULDER	1/2	21 3/4	22 1/8	22 1/2	22 7/8	23 1/4	23 5/8
12	BICEP (1" BELOW ARMHOLE)	1/4	8 1/2	9 1/8	9 3/4	10 3/8	11	11 5/8
13	SLEEVE OPENING AT CUFF SEAM	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4
14	CUFF WIDTH RELAXED	1/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4
15	SLEEVE CUFF HEIGHT	1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
16	BOTTOM TRIM/RIB HEIGHT	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
17	KANGAROO POCKET WIDTH AT TOP	3/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8
18	KANGAROO POCKET WIDTH AT BOTTOM	3/8	10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8
19	KANGAROO POCKET HEIGHT AT CENTER	3/8	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4
20	HOOD HEIGHT AT CF	3/8	15 1/2	16	16 1/2	17	17 1/2	18
21	HOOD WIDTH	3/8	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8