

# ENCHANTÉ

STYLE #	EN1125MH11	STYLE NAME	BLACK HOODIE	CATEGORY	HOODIE
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



**SELF:** 100% COTTON FLEECE (420 GSM)  
ART. FLEECE\_100% COTTON PFD\_410\_S0162

**COMBO:** RIB 2X2 (445 GSM)  
ART. RIB 2X2\_95% COTTON 5% SPANDEX\_445\_S0162

**WASH TREATMENT:**  
GARMENT DYE + ACID WASH + DISTRESSED  
SCREEN PRINT


**COLOR:**  
SELF: WASHED BLACK  
(PLEASE FOLLOW WASHED BLACK STANDARD FROM  
PREVIOUS PRODUCTION)

**COVER REMARKS:**

8/1 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN EACH COLOR SIZE LARGE

9/10/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK

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## CONSTRUCTION



USE PRODUCTION APPROVED HOODIE BLANK

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ARTWORK

**FRONT CHEST ARTWORK**  
DECORATION TYPE: DISTRESSED SCREEN PRINT




**BACK ARTWORK**  
DECORATION TYPE: DISTRESSED SCREEN PRINT



PRINT PLACEMENT



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COLOR STANDARDS

COLOR STANDARDS:



212 C

MAIN "ENCHANTÉ"



1788 C



BLACK C



128 C



7634 C



7407 C



2081 C



1815 C




4070 C



2116 C

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COLORWAY



SELF: WASHED BLACK  
(AS PREVIOUS BULK)



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SELF		COMBO		LINING		

CUTTING DIRECTION	CUTTING DIRECTION	CUTTING DIRECTION
PLACEMENT	PLACEMENT	PLACEMENT
TREATMENT	GARMENT DYE + TBC WASH	TREATMENT
	GARMENT DYE + TBC WASH	TREATMENT


SAMPLE NOTES / CALLOUTS	1	2	3	4
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION	COLOR NAME	Washed Black		
	COLOR #			

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	180cm			Bodice, Sleeves, Hood, Kangaroo Pocket	Washed Black			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_ S0162	2x2 Rib (445 GSM)	UA	180cm			Cuff Trim	Washed Black			
LINING												
FUSE												

TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT A			"Enchante" Distressed Screen Print					1x Left Front Chest				
PRINT B			"Enchante Speedway Car" Illustration Distressed Screen Print					1x Back Body				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hood, neck, cuff, hem				

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

# RENGGLI

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**LABEL GUIDE**

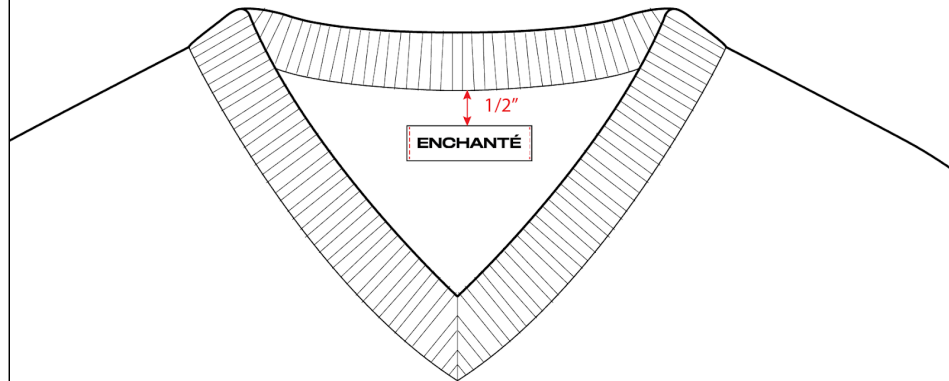
**NOTES:**

**MAIN LABEL PLACEMENT**

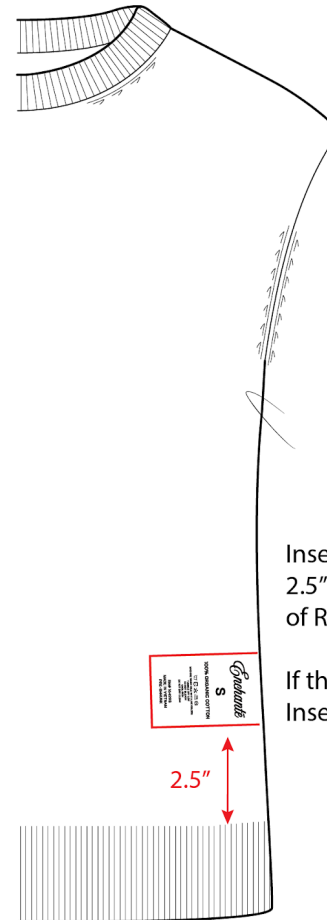
**ENCHANTÉ**

Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:  
**Top thread- DTM to label, Bobbin - DTM to Self**



**CARE LABEL PLACEMENT**



Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem




Wearer's Left Side Seam



Interior Construction View

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**PROTO FIT COMMENTS (9.10.25)**

1. SAMPLE LOOKS GREAT!!
2. DISTRESSING APPROVED AS SAMPLED
3. PLEASE FIX PRINT HANDFEEL, PRINT ON SAMPLE IS CURRENTLY HEAVY AND TOO STICKERY.
4. PLEASE CORRECT & PROCEED INTO BULK



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**APPROVED PRODUCTION SPECS**

POM	DESCRIPTION	TOL +/-	XS	S	M	L	XL	XXL
1	FRONT BODY LENGTH	3/4	24 1/2	25	25 1/2	26	26 1/2	27
2	NECK WIDTH	1/4	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
3	FRONT NECK DROP (HPS TO SEAM)	1/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8
4	BACK NECK DROP (HPS TO SEAM)	1/4	1	1	1	1	1	1
5	SHOULDER TO SHOULDER	1/2	26 1/2	27 1/4	28	28 3/4	29 1/2	30 1/4
6	ACROSS FRONT BELOW HPS 7"	1/2	24 1/4	25	25 3/4	26 1/2	27 1/4	28
7	CHEST 1" BLW UNDERARM	1/2	23 3/4	25 1/4	26 3/4	28 1/4	29 3/4	31 1/4
8	BOTTOM SWEEP AT SEAM (RELAXED_	1/2	20	21 1/2	23	24 1/2	26	27 1/2
9	HEM WIDTH RELAXED	1/2	17	18 1/2	20	21 1/2	23	24 1/2
10	ARMHOLE (STRAIGHT)	3/8	8 7/8	9 1/2	10 1/8	10 3/4	11 3/8	12
11	SLEEVE LENGTH FROM SHOULDER	1/2	21 3/4	22 1/8	22 1/2	22 7/8	23 1/4	23 5/8
12	BICEP (1" BELOW ARMHOLE)	1/4	8 1/2	9 1/8	9 3/4	10 3/8	11	11 5/8
13	SLEEVE OPENING AT CUFF SEAM	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4
14	CUFF WIDTH RELAXED	1/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4
15	SLEEVE CUFF HEIGHT	1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
16	BOTTOM TRIM/RIB HEIGHT	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
17	KANGAROO POCKET WIDTH AT TOP	3/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8
18	KANGAROO POCKET WIDTH AT BOTTOM	3/8	10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8
19	KANGAROO POCKET HEIGHT AT CENTER	3/8	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4
20	HOOD HEIGHT AT CF	3/8	15 1/2	16	16 1/2	17	17 1/2	18
21	HOOD WIDTH	3/8	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8