



# ENCHANTÉ

STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD
				<p><b>SELF:</b> 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162</p> <p><b>COMBO:</b> SINGLE JERSEY 100% COTTON 190 GSM ART. SINGLE JERSEY_100% COTTON_PFD_190_S0004</p> <p><b>WASH TREATMENT:</b> GARMENT DYE + ACID WASH + DISTRESSED SCREEN PRINT</p> <p><b>COLOR:</b> SELF: WASHED BLACK (PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)</p>	
<b>COVER REMARKS:</b>					
7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE MEDIUM					
8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO					
9/10/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK					

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CONSTRUCTION



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STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT	SKETCH 
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SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD	

ARTWORK

ARTWORK:  
DECORATION TYPE: DISTRESSED SCREEN PRINT



PLACEMENT



COLOR STANDARDS:



212 C

MAIN “ENCHANTÉ”



PANTONE®  
1788 C

1788 C



PANTONE®  
Black C


BLACK C



PANTONE®  
1815 C

1815 C

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COLORWAY



SELF: WASHED BLACK  
(AS PREVIOUS BULK)



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SELF	COMBO	LINING
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CUTTING DIRECTION	CUTTING DIRECTION	CUTTING DIRECTION
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PLACEMENT PLACEMENT PLACEMENT

TREATMENT      GARMENT DYE + ACID WASH      TREATMENT      GARMENT DYE + ACID WASH      TREATMENT

SAMPLE NOTES / CALLOUTS		1	2	3	4
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION <div> <b>COLOR NAME</b>  <b>COLOR #</b> </div>		Washed Black			

[illegible][illegible]

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

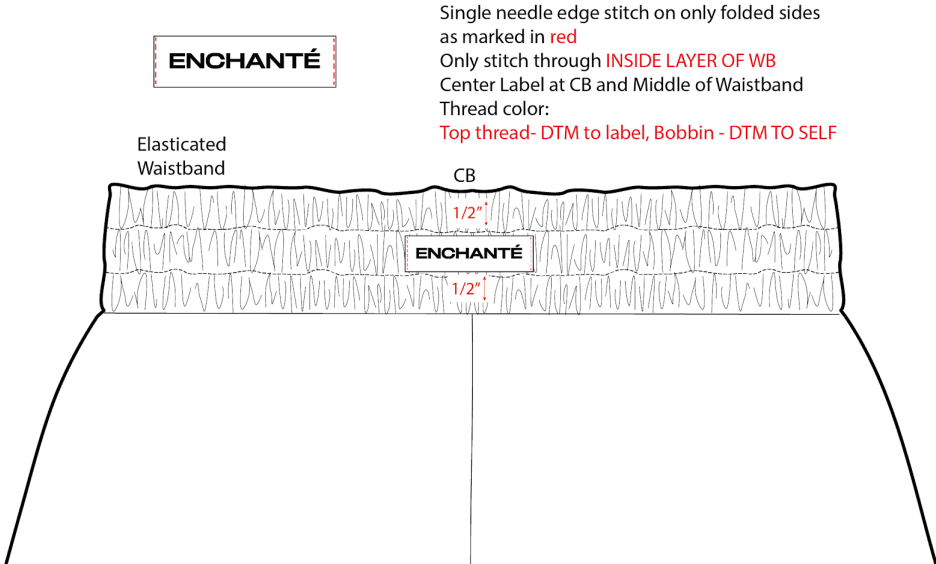
STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT	<div>SKETCH</div> 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Bottoms



ENCHANTÉ

Single needle edge stitch on only folded sides as marked in **red**  
Only stitch through **INSIDE LAYER OF WB**  
Center Label at CB and Middle of Waistband  
Thread color:  
Top thread- DTM to label, Bobbin - DTM TO SELF

Elasticated Waistband

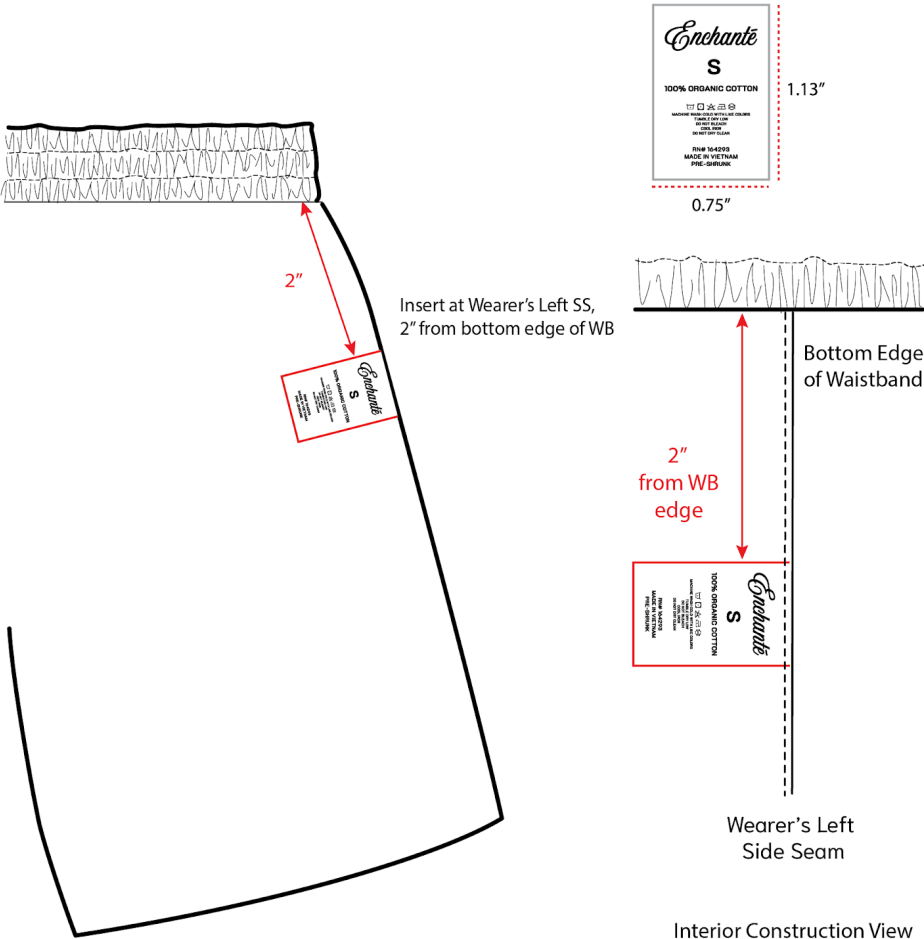
CB

1/2"

ENCHANTÉ

1/2"

CARE LABEL PLACEMENT



1.13"

0.75"

2"

Insert at Wearer's Left SS, 2" from bottom edge of WB

Bottom Edge of Waistband

2" from WB edge

Wearer's Left Side Seam

Interior Construction View

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UPDATED ARTWORK




PROTO FIT COMMENTS (9.10.25)

- 1. PLEASE UPDATE DECORATION TO ENCHANTE (**SAME SCREEN AS FRONT CHEST HIT DECORATION ON EN1125MH11** BLACK HOODIE)  
PLACEMENT: 1" FROM WEARER'S LEFT POCKET (SAME AS SAMPLE)
- 2. FOLLOW EN1125MH11 BLACK HOODIE FOR DISTRESSING TECHNIQUE
- 3. PLEASE CORRECT & PROCEED INTO BULK

Thay đổi hình thêu thành hình in - giống hình in thân trước mã mã EN1125MH11      C0033-HOD048

Điều chỉnh và tiến hành sx

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POM	DESCRIPTION	TOL +/-	XS	S	M	L	XXL	XXL
1	WAIST ALONG TOP EDGE RELAXED- FLAT	1/2	13	14	15	16	17	18
2	WAIST ALONG TOP EDGE EXTENDED- FLAT	1/2	17 3/4	18 3/4	19 3/4	20 3/4	21 3/4	22 3/4
3	WAISTBAND HEIGHT	0	1 3/4	1 3/4	1 3/4	19 3/4	19 3/4	19 3/4
4	FRONT RISE FROM WAISTBAND SEAM	1/4	8 5/8	9 1/8	9 5/8	10 1/8	10 5/8	11 1/8
5	BACK RISE FROM FROM WAISTBAND SEAM	1/4	12 3/8	12 7/8	13 3/8	13 7/8	14 3/8	14 7/8
6	HIP 7 1/2" FROM WAISTBAND SEAM	1/2	20	21	22	23	24	25
7	THIGH 1" BELOW CROTCH	1/4	12 1/4	12 3/4	13 1/4	13 3/4	14 1/4	14 3/4
8	KNEE 13" BELOW CROTCH SEAM	1/2	9	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8
9	LEG OPENING - RELAXED - FLAT	1/4	4 1/2	4 3/4	5	5 1/4	5 1/2	5 3/4
10	LEG OPENING - EXTENDED - FLAT	1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4
11	LEG CUFF HEIGHT	0	1	1	1	2	2	2
12	INSEAM LENGTH (INCLUDES LEG CUFF)	1/2	29	29	29	29	29	29 1/2
13	SIDE SEAM POCKET LENGTH	0	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4	6 1/4
14	DISTANCE SIDE POCKET FROM POCKET SEAM	0	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2
15	DRAWCORD EXPOSED LENGTH	1/2	12	12	12	12	12	12
16	DRAWCORD CUT LENGTH, BEFORE DYE	1/2	70	72	74	76	78	80
17	DRAWCORD FINISH LENGTH, AFTER DYE	1/2	50	52	54	56	58	60