

ENCHANTÉ

STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD
					SELF: 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162 COMBO: SINGLE JERSEY 100% COTTON 190 GSM ART. SINGLE JERSEY_100% COTTON_PFD_190_S0004 WASH TREATMENT: GARMENT DYE + ACID WASH + DISTRESSED SCREEN PRINT COLOR: SELF: WASHED BLACK (PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)

COVER REMARKS:

7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE MEDIUM

8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO

9/10/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK

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STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD	

CONSTRUCTION



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STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT	SKETCH
SEASON	SPEEDWAY 2025	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD	

ARTWORK

ARTWORK:
DECORATION TYPE: DISTRESSED SCREEN PRINT



PLACEMENT



COLOR STANDARDS:



212 C

MAIN "ENCHANTE"

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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



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FACTORY	UA	STAGE	PRODUCTION		FABRIC CONTENT	100% COTTON						
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM		TP BY:	GD						
SELF		COMBO			LINING							
CUTTING DIRECTION			CUTTING DIRECTION			CUTTING DIRECTION						
PLACEMENT			PLACEMENT			PLACEMENT						
TREATMENT		GARMENT DYE + ACID WASH		TREATMENT		GARMENT DYE + ACID WASH		TREATMENT				
SAMPLE NOTES / CALLOUTS								1	2	3	4	
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION								COLOR NAME	Washed Black			
								COLOR #				
CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Cuffs	Washed Black			
COMBO												
LINING	100% Cotton	SINGLE JERSEY_100%	Single Jersey (190 GSM)	UA	180cm			Pocket Bags	Washed Black			
FUSE												
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
EMBROIDERY		Factory Sourced	"Enchante" Distressed Screen Print	UA				1x Wearer's Left Front Leg				
DRAWSTRING		Factory Sourced	Standard Sweatpants Drawcord	UA		1	Units	CF Waistband	DTM to Self			
ELASTIC A		Factory Sourced	1 3/4" Waistband Elastic	UA				Waistband	DTM to Self			
ELASTIC B		Factory Sourced	1" Cuff Elastic	UA				Cuffs	DTM to Self			
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing	PFD			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

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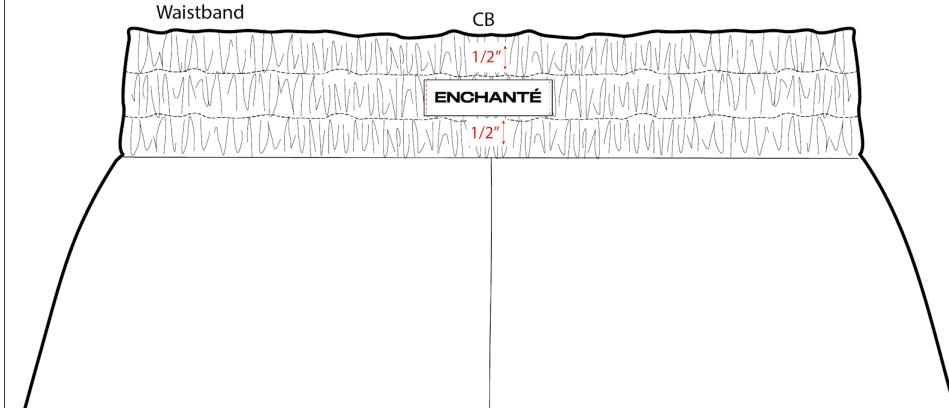
LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

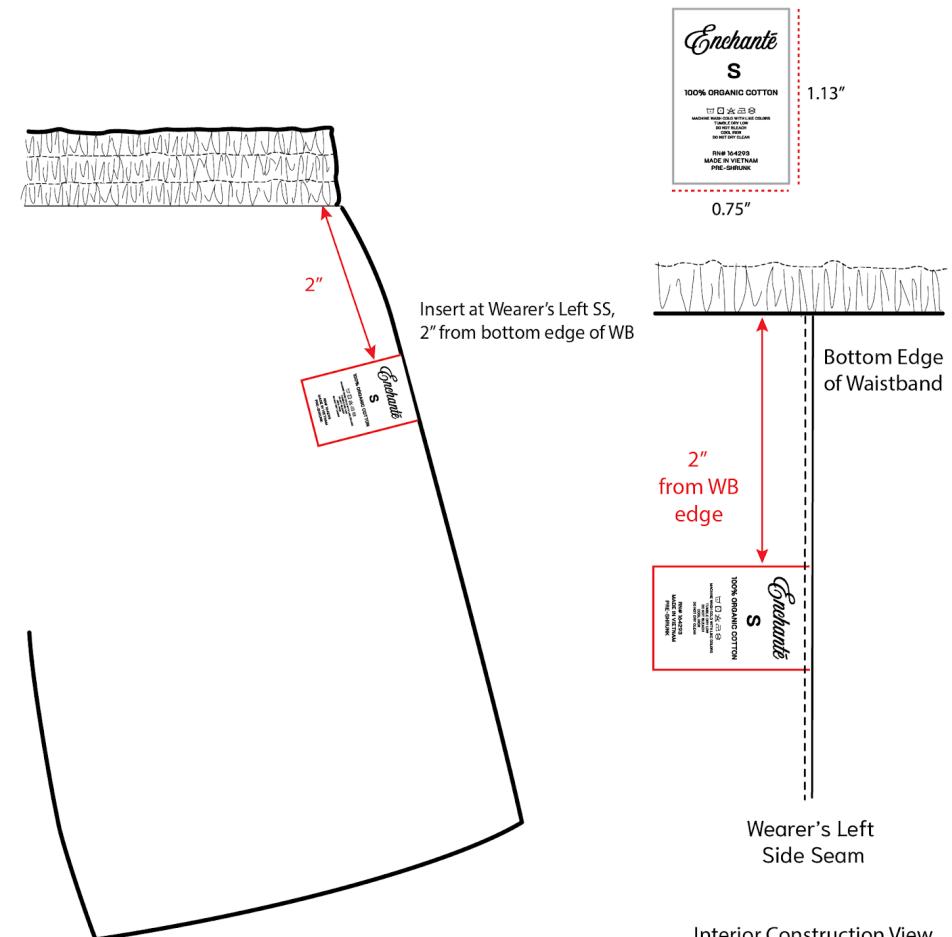
Bottoms

ENCHANTÉ



Single needle edge stitch on only folded sides as marked in red
Only stitch through **INSIDE LAYER OF WB**
Center Label at CB and Middle of Waistband
Thread color:
Top thread- DTM to label, Bobbin - DTM TO SELF

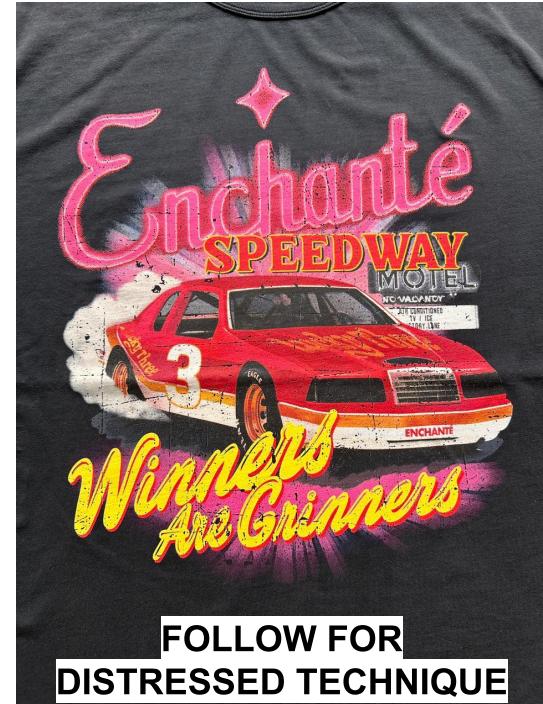
CARE LABEL PLACEMENT



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UPDATED ARTWORK



PROTO FIT COMMENTS (9.10.25)

1. PLEASE UPDATE DECORATION TO ENCHANTE (**SAME SCREEN AS FRONT CHEST HIT DECORATION ON EN1125MH11 BLACK HOODIE**)
PLACEMENT: 1" FROM WEARER'S LEFT POCKET (SAME AS SAMPLE)
2. FOLLOW EN1125MH11 BLACK HOODIE FOR DISTRESSING TECHNIQUE
3. PLEASE CORRECT & PROCEED INTO BULK

Thay đổi hình thêu thành hình in - giống hình in thân trước mã mã EN1125MH11 C0033-HOD048

Điều chỉnh và tiến hành sx

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