

# ENCHANTÉ

STYLE #	EN1125MT28	STYLE NAME	BLACK SS TSHIRT	CATEGORY	TOP
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



**SELF:** SINGLE JERSEY 100% COTTON 190 GSM  
ART. SINGLE JERSEY\_100% COTTON\_PFD\_190\_S0004

**COMBO:** RIB 1X1 260 GSM  
ART. RIB 1X1\_100% COTTON\_PFD\_260\_S0004


**WASH TREATMENT:**  
GARMENT DYE + ACID WASH + DISTRESSED SCREEN PRINT

**PRODUCTION COLOR:**  
SELF:WASHED BLACK  
(PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)

**COVER REMARKS:**

8/1/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE
9/10/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK

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CONSTRUCTION

NECK TRIM TOPSTITCHED WITH  
DOUBLE NEEDLE




DISTRESSED  
SCREEN PRINT  
DECORATION

DOUBLE NEEDLE  
COVER STITCH AT  
CUFF & HEM



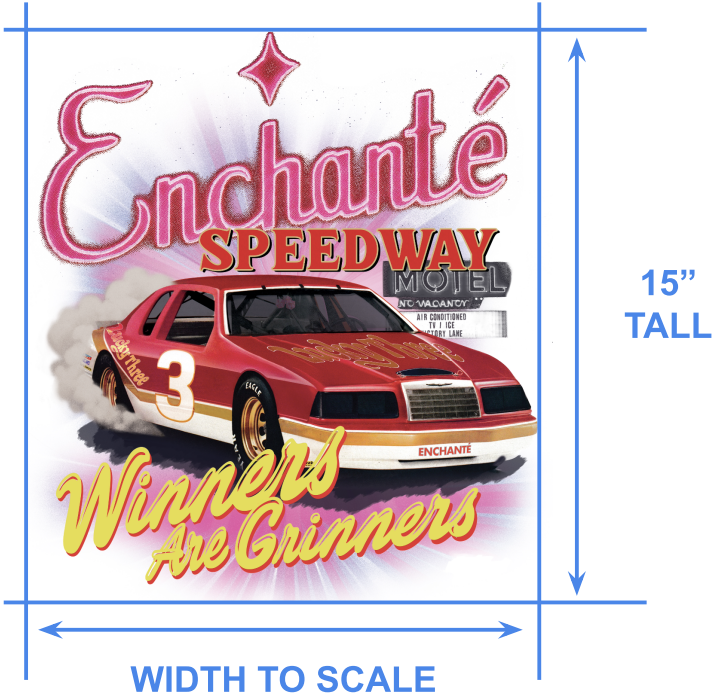
USE PRODUCTION APPROVED SHORT SLEEVE TSHIRT BLANK

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ARTWORK


FRONT CHEST ARTWORK  
DECORATION TYPE: DISTRESSED SCREEN PRINT



PRINT PLACEMENT



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ARTWORK



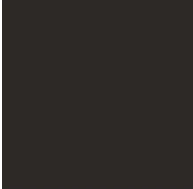
212 C  
MAIN “ENCHANTÉ”

## COLOR STANDARDS:



PANTONE®  
1788 C

1788 C



PANTONE®  
Black C

BLACK C



PANTONE®  
128 C

128 C



PANTONE®  
7634 C

7634 C



PANTONE®  
7407 C

7407 C



PANTONE®  
2081 C

2081 C



PANTONE®  
1815 C

1815 C



PANTONE®  
4070 C

4070 C




PANTONE®  
2116 C

2116 C



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COLORWAY




SELF: WASHED BLACK  
(AS PREVIOUS BULK)






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FACTORY		UA		STAGE		PRODUCTION		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		GD			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT		GARMENT DYE + ACID WASH		TREATMENT		GARMENT DYE + ACID WASH		TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4

SAMPLE NOTES / CALLOUTS		1	2	3	4
<div>COLOR NAME</div> <div>COLOR #</div>		Washed Black			

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	SINGLE JERSEY_100% COTTON_PFD_1 90_S0004	Single Jersey (190 GSM)	UA	180cm			Bodice, Sleeves, Back Neck Binding	Washed Black			
COMBO	100% Cotton	RIB 1X1_100% COTTON_PFD_2 60_S0004	Rib 1x1 (260 GSM)	UA	180cm			Neck Trim	Washed Black			
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT		Factory Sourced	"Enchante" Distressed Screen Print	Factory Sourced				1x Front Left Chest				
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	PFD			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		Factory Sourced	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING		Factory Sourced	Poly Bag - Updated logo	Factory Sourced		1	Units					
PACKAGING		Factory Sourced	Barcode Sticker	Factory Sourced		1	Units					

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LABEL GUIDE

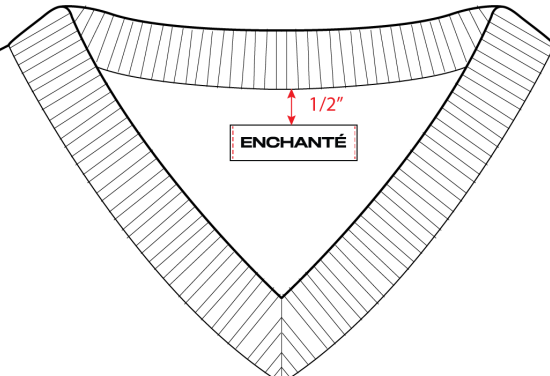
NOTES:

MAIN LABEL PLACEMENT

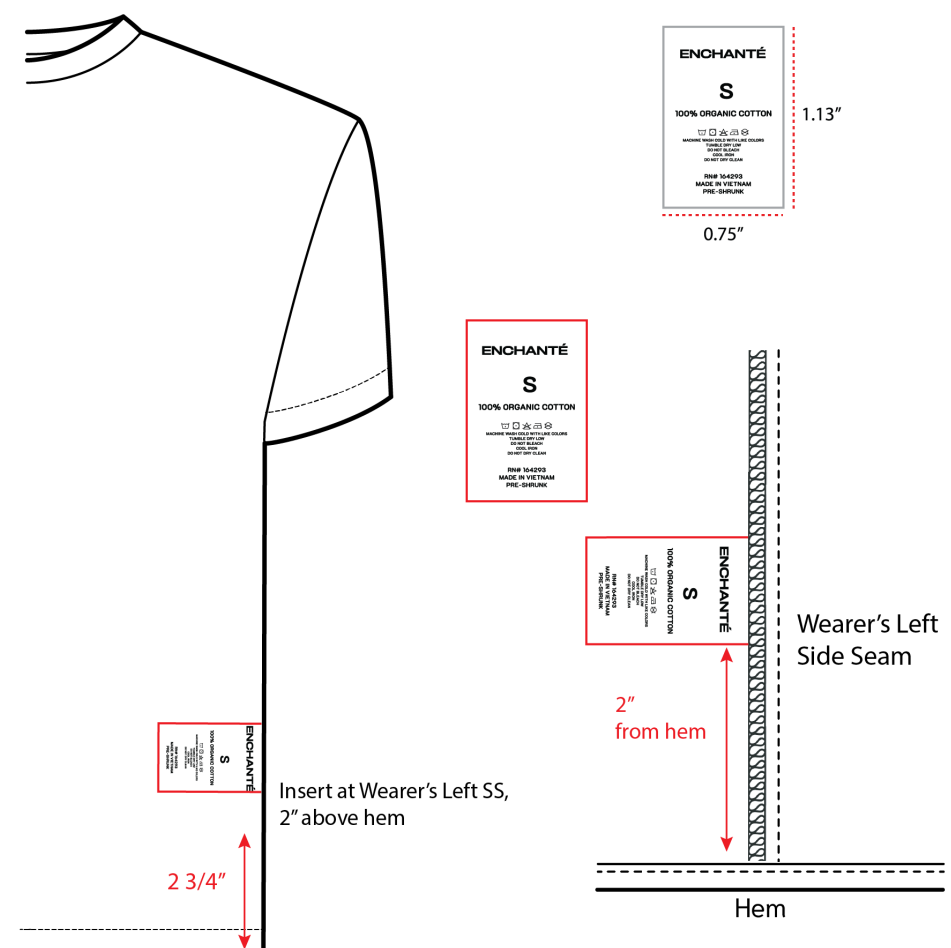
ENCHANTÉ

Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**  
(Stitch should NOT be visible on front side of label)

Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



ENCHANTÉ

S

100% ORGANIC COTTON

Washing instructions and other care details

RNP 164293

MADE IN VIETNAM

PRE-SHRUNK

1.13"

0.75"

ENCHANTÉ

S

100% ORGANIC COTTON

Washing instructions and other care details

RNP 164293

MADE IN VIETNAM

PRE-SHRUNK

Wearer's Left Side Seam

2" from hem

ENCHANTÉ

S

100% ORGANIC COTTON

Washing instructions and other care details

RNP 164293

MADE IN VIETNAM

PRE-SHRUNK

Insert at Wearer's Left SS, 2" above hem


2 3/4"

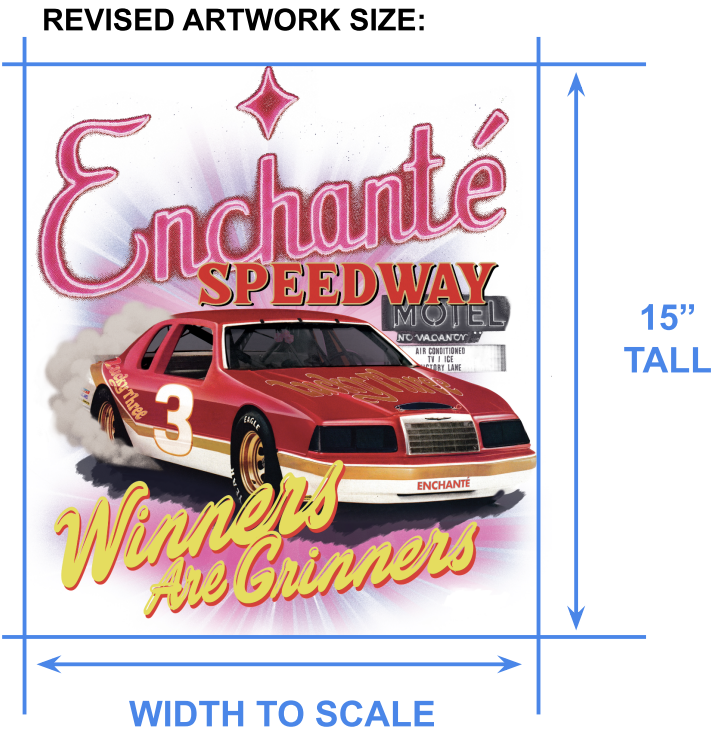
Hem

Interior Construction View

Date Printed 9/11/2025

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- PROTO FIT COMMENTS (9.10.25)
- 1. SAMPLE LOOKS GREAT!!
  - 2. DISTRESSING APPROVED AS SAMPLED
  - 3. PRINT IS CURRENTLY TOO LARGE ON SAMPLE, WE'D LIKE TO REDUCE SO HEIGHT IS 15" x WIDTH TO SCALE  
PLACEMENT: TOP OF DIAMOND IS 1 3/4" BELOW CF
  - 4. PLEASE FIX PRINT HANDFEEL, PRINT ON SAMPLE IS CURRENTLY HEAVY AND TOO STICKERY.
  - 5. PLEASE CORRECT & PROCEED INTO BULK

Hiệu ứng in nút duyệt như áo mẫu

Hình in quá lớn, giảm chiều cao còn 15", tự cân chỉnh chiều ngang


Định vị cách kim cương 1 3/4" dưới đường may cổ trước

Điều chỉnh handfeel, mẫu đang bị dính

Điều chỉnh và tiến hành sản xuất



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APPROVED PRODUCTION SPECS

POM	DESCRIPTION (IN)	TOL +/-	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	27	27 3/4	28 1/2	29 1/4	30	30 3/4
2	NECK BAND HEIGHT	1/8	3/4	3/4	3/4	3/4	3/4	3/4
3	NECK WIDTH (SEAM TO SEAM)	1/2	7 7/8	8 1/8	8 3/8	8 5/8	8 7/8	9 1/8
4	FRONT NECK DROP (HPS TO SEAM)	1/4	2 3/4	3	3 1/4	3 1/2	3 3/4	4
5	BACK NECK DROP (HPS TO SEAM)	1/8	1	1	1	1	1	1
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	20 1/8	20 5/8	21 3/8	22 1/8	22 7/8	23 5/8
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	18 3/8	18 7/8	19 5/8	20 3/8	21 1/8	21 7/8
8	CHEST (1" BELOW ARMHOLE)	1/2	20 1/8	21 1/8	22 5/8	24 1/8	25 5/8	27 1/8
9	BOTTOM OPENING	1/2	19 5/8	20 5/8	22 1/8	23 5/8	25 1/8	26 5/8
10	ARMHOLE STRAIGHT	3/8	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4
12	BICEP (1" BELOW ARMHOLE)	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2
13	SLEEVE OPENING (RELAXED)	1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4
14	SLEEVE BENDBACK TRIM HEIGHT	1/8	7/8	7/8	7/8	7/8	7/8	7/8
15	HEM BENDBACK HEIGHT	1/8	1	1	1	1	1	1
16								
17								
18								
19								
20								
21								
22								
23								
24								