

ENCHANTÉ

| | | | | | |
|------------|---------------|-------------|-----------------|--------------------|-----------------------|
| STYLE # | EN1125MT28 | STYLE NAME | BLACK SS TSHIRT | CATEGORY | TOP |
| SEASON | SPEEDWAY 2025 | XF | 10/15 | FABRIC DESCRIPTION | 190 GSM SINGLE JERSEY |
| FACTORY | UA | STAGE | PRODUCTION | FABRIC CONTENT | 100% COTTON |
| SIZE RANGE | XS-XXL | SAMPLE SIZE | LARGE | TP BY: | GD |



SELF: SINGLE JERSEY 100% COTTON 190 GSM
ART. SINGLE JERSEY_100% COTTON_PFD_190_S0004

COMBO: RIB 1X1 260 GSM
ART. RIB 1X1_100% COTTON_PFD_260_S0004

WASH TREATMENT:
GARMENT DYE + ACID WASH + DISTRESSED SCREEN PRINT

PRODUCTION COLOR:
SELF:WASHED BLACK
(PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)

COVER REMARKS:

8/1/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE

9/10/25 BULK COMMENTS ADDED, PLEASE CORRECT & PROCEED INTO BULK

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CONSTRUCTION



USE PRODUCTION APPROVED SHORT SLEEVE TSHIRT BLANK

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ARTWORK

FRONT CHEST ARTWORK
DECORATION TYPE: DISTRESSED SCREEN PRINT



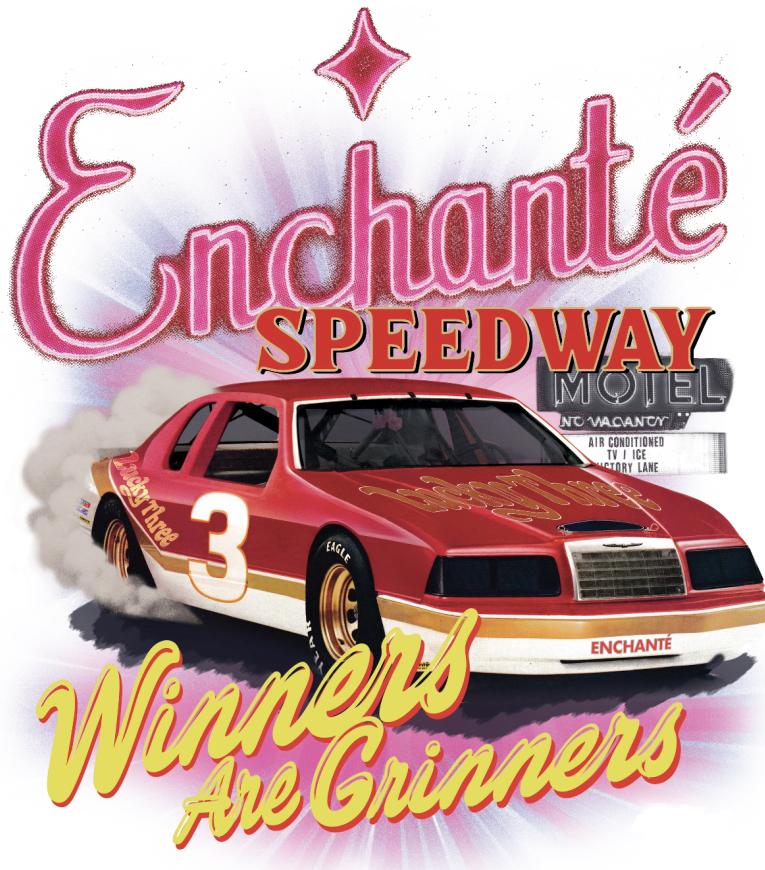
PRINT PLACEMENT



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ARTWORK



PANTONE®
212 C

212 C
MAIN "ENCHANTE"



PANTONE®
1788 C



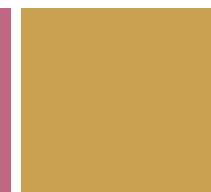
PANTONE®
Black C



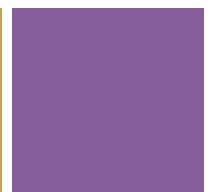
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128 C



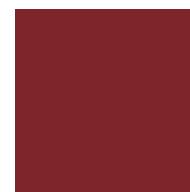
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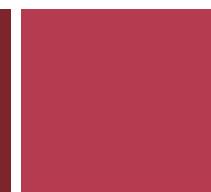
PANTONE®
7407 C



PANTONE®
2081 C



PANTONE®
1815 C



PANTONE®
4070 C



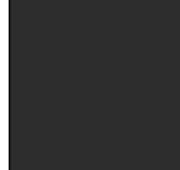
PANTONE®
2116 C

COLOR STANDARDS:

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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



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| SELF | COMBO | | | | LINING | | | | | | | |
| CUTTING DIRECTION | | | CUTTING DIRECTION | | | CUTTING DIRECTION | | | | | | |
| PLACEMENT | | | PLACEMENT | | | PLACEMENT | | | | | | |
| TREATMENT | GARMENT DYE + ACID WASH | | TREATMENT | GARMENT DYE + ACID WASH | | TREATMENT | GARMENT DYE + ACID WASH | | | | | |
| SAMPLE NOTES / CALLOUTS | | | | | | | | 1 | 2 | 3 | 4 | |
| COLOR NAME Washed Black COLOR # | | | | | | | | | | | | |
| CUTTING MATERIAL(S) | | | | | | | | COLOR OF MATERIAL | | | | |
| ITEM | CONTENT | ARTICLE # | DESCRIPTION | SUPPLIER | WIDTH | YIELD | UOM | PLACEMENT | 1 | 2 | 3 | 4 |
| SELF | 100% Cotton | SINGLE JERSEY_100% COTTON_PFD_1 90_S0004 | Single Jersey (190 GSM) | UA | 180cm | | | Bodice, Sleeves, Back Neck Binding | Washed Black | | | |
| COMBO | 100% Cotton | RIB 1X1_100% COTTON_PFD_2 60_S0004 | Rib 1x1 (260 GSM) | UA | 180cm | | | Neck Trim | Washed Black | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| TRIM(S) | | | | | | | | COLOR OF TRIM | | | | |
| ITEM | IMAGE | ARTICLE # | DESCRIPTION | SUPPLIER | SIZE | QUANTITY | UOM | PLACEMENT | 1 | 2 | 3 | 4 |
| PRINT | | Factory Sourced | "Enchante" Distressed Screen Print | Factory Sourced | | | | 1x Front Left Chest | | | | |
| THREAD | | Factory Sourced | Thread | Factory Sourced | | | | All Sewing / Topstitching | PFD | | | |
| | | | | | | | | | | | | |
| LABELS + HANGTAGS + PACKAGING | | | | | | | | COLOR OF TRIM | | | | |
| ITEM | IMAGE | ARTICLE # | DESCRIPTION | SUPPLIER | SIZE | QUANTITY | UOM | PLACEMENT | 1 | 2 | 3 | 4 |
| LABEL | | 2-1566A004 | Satin Jacquard Label | UA | TBC | 1 | Units | 1 x CB | | | | |
| LABEL | | Factory Sourced | Enchante Care Label - Alpha | Factory Sourced | TBC | 1 | Units | 1 x Wearer's Left SS (See Label Guide) | | | | |
| PACKAGING | | Factory Sourced | Poly Bag - Updated logo | Factory Sourced | | 1 | Units | | | | | |
| PACKAGING | | Factory Sourced | Barcode Sticker | Factory Sourced | | 1 | Units | | | | | |

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LABEL GUIDE

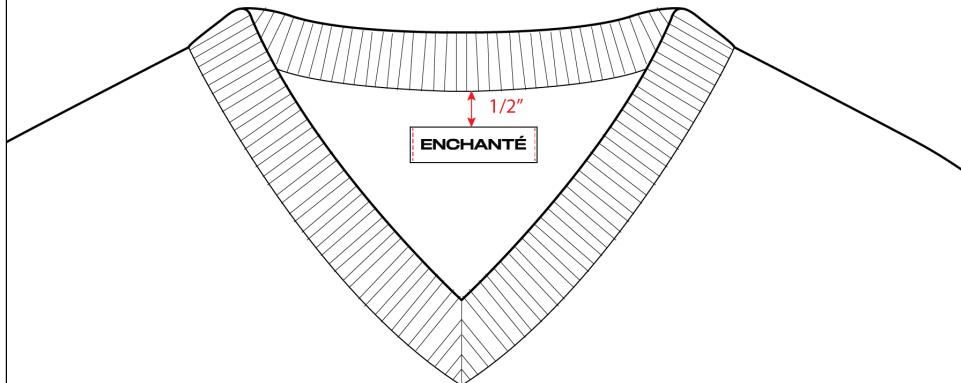
NOTES:

MAIN LABEL PLACEMENT

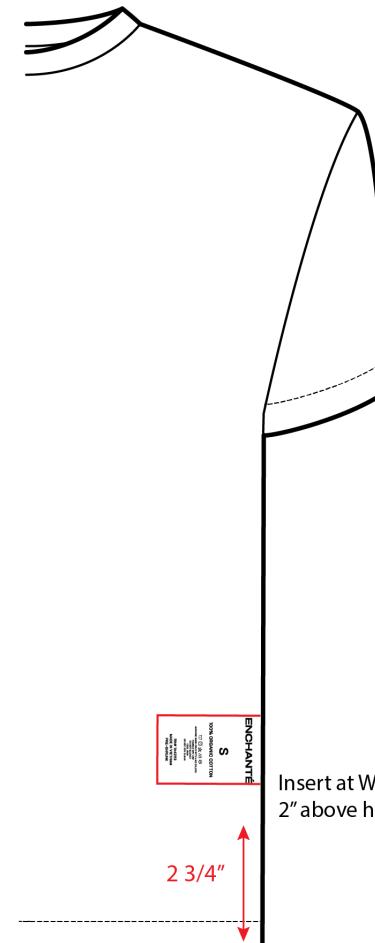
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

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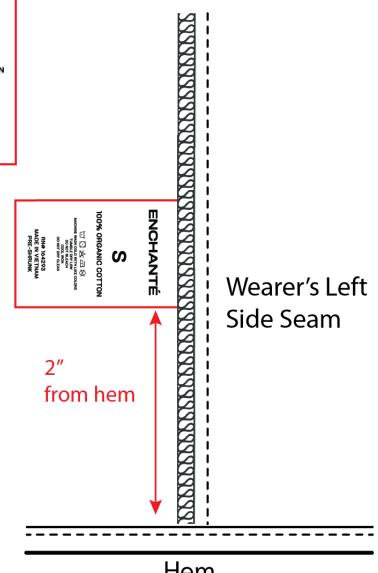
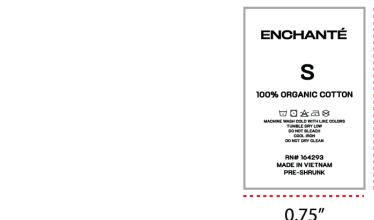
Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



Insert at Wearer's Left SS,
2" above hem



Interior Construction View

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REVISED ARTWORK SIZE:



PROTO FIT COMMENTS (9.10.25)

1. SAMPLE LOOKS GREAT!!
2. DISTRESSING APPROVED AS SAMPLED
3. PRINT IS CURRENTLY TOO LARGE ON SAMPLE, WE'D LIKE TO REDUCE SO HEIGHT IS 15" x WIDTH TO SCALE
PLACEMENT: TOP OF DIAMOND IS 1 3/4" BELOW CF
4. PLEASE FIX PRINT HANDFEEL, PRINT ON SAMPLE IS CURRENTLY HEAVY AND TOO STICKERY.
5. PLEASE CORRECT & PROCEED INTO BULK

Hiệu ứng in nứt duyệt như áo mẫu

Hình in quá lớn, giảm chiều cao còn 15", tự cân chỉnh chiều ngang

Định vị cách kim cương 1 3/4" dưới đường may cổ trước

Điều chỉnh handfeel, mẫu đang bị dính

Điều chỉnh và tiến hành sản xuất

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APPROVED PRODUCTION SPECS

| POM | DESCRIPTION (IN) | TOL +/- | XS | S | M | L | XL | XXL |
|-----|----------------------------------|---------|--------|--------|--------|--------|--------|--------|
| 1 | CF FROM HPS TO HEM | 1/2 | 27 | 27 3/4 | 28 1/2 | 29 1/4 | 30 | 30 3/4 |
| 2 | NECK BAND HEIGHT | 1/8 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 | 3/4 |
| 3 | NECK WIDTH (SEAM TO SEAM) | 1/2 | 7 7/8 | 8 1/8 | 8 3/8 | 8 5/8 | 8 7/8 | 9 1/8 |
| 4 | FRONT NECK DROP (HPS TO SEAM) | 1/4 | 2 3/4 | 3 | 3 1/4 | 3 1/2 | 3 3/4 | 4 |
| 5 | BACK NECK DROP (HPS TO SEAM) | 1/8 | 1 | 1 | 1 | 1 | 1 | 1 |
| 6 | ACROSS SHOULDER (SEAM TO SEAM) | 1/2 | 20 1/8 | 20 5/8 | 21 3/8 | 22 1/8 | 22 7/8 | 23 5/8 |
| 7 | ACROSS FRONT (6" DOWN FROM HPS) | 1/2 | 18 3/8 | 18 7/8 | 19 5/8 | 20 3/8 | 21 1/8 | 21 7/8 |
| 8 | CHEST (1" BELOW ARMHOLE) | 1/2 | 20 1/8 | 21 1/8 | 22 5/8 | 24 1/8 | 25 5/8 | 27 1/8 |
| 9 | BOTTOM OPENING | 1/2 | 19 5/8 | 20 5/8 | 22 1/8 | 23 5/8 | 25 1/8 | 26 5/8 |
| 10 | ARMHOLE STRAIGHT | 3/8 | 8 7/8 | 9 1/4 | 9 5/8 | 10 | 10 3/8 | 10 3/4 |
| 11 | SLEEVE LENGTH FROM SHOULDER SEAM | 1/2 | 8 3/8 | 8 3/4 | 9 1/8 | 9 1/2 | 9 7/8 | 10 1/4 |
| 12 | BICEP (1" BELOW ARMHOLE) | 1/4 | 7 5/8 | 8 | 8 3/8 | 8 3/4 | 9 1/8 | 9 1/2 |
| 13 | SLEEVE OPENING (RELAXED) | 1/4 | 6 1/2 | 6 3/4 | 7 | 7 1/4 | 7 1/2 | 7 3/4 |
| 14 | SLEEVE BENDBACK TRIM HEIGHT | 1/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 | 7/8 |
| 15 | HEM BENDBACK HEIGHT | 1/8 | 1 | 1 | 1 | 1 | 1 | 1 |
| 16 | | | | | | | | |
| 17 | | | | | | | | |
| 18 | | | | | | | | |
| 19 | | | | | | | | |
| 20 | | | | | | | | |
| 21 | | | | | | | | |
| 22 | | | | | | | | |
| 23 | | | | | | | | |
| 24 | | | | | | | | |