

ENCHANTÉ

STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	DEVELOPMENT	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



SELF: 100% COTTON FLEECE (420 GSM)
ART. FLEECE_100% COTTON_SOLID_420_S0162

COMBO: RIB 2X2 (445 GSM)
ART. RIB 2X2_95% COTTON 5% SPANDEX_SOLID_445_S0162

WASH TREATMENT:
GARMENT DYE + ACID WASH (AS SUMMER 1 2024) +
EMBROIDERY

PRODUCTION COLOR:
WASHED BLACK
(PLEASE FOLLOW WASHED BLACK STANDARD FROM
PREVIOUS PRODUCTION)

COVER REMARKS:

7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN EACH COLOR SIZE LARGE

8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO

STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	DEVELOPMENT	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

CONSTRUCTION



DIỄU RẼ 2K 1/4" Ở BO LAI VÀ BO TAY VÀ NÁCH ÁO

ENCHANTÉ

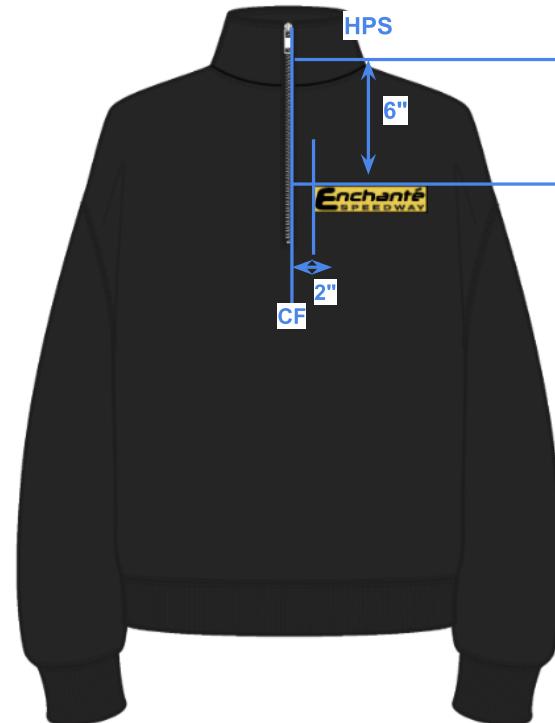
STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	DEVELOPMENT		100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

ARTWORK

LEFT FRONT CHEST ARTWORK
DECORATION TYPE: EMBROIDERED PATCH



PLACEMENT



COLOR STANDARDS:



PANTONE®
14-0849 TCX
Beach Ball

BLACK

14-0849 TCX
BEACH BALL

ENCHANTÉ

STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	DEVELOPMENT		FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



ENCHANTÉ

STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER		CATEGORY	CREWNECK	SKETCH					
SEASON	SPEEDWAY 2025	XF	7/31/24		FABRIC DESCRIPTION	420GSM COTTON FLEECE						
FACTORY	UA	STAGE	DEVELOPMENT		FABRIC CONTENT	100% COTTON						
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE		TP BY:	GD						
SELF	COMBO			LINING								
CUTTING DIRECTION	CUTTING DIRECTION			CUTTING DIRECTION								
PLACEMENT	PLACEMENT			PLACEMENT								
TREATMENT	TREATMENT			TREATMENT								
SAMPLE NOTES / CALLOUTS							1					
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION						COLOR NAME	Washed Black					
						COLOR #						
CUTTING MATERIAL(S)												
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON_SOLID_420_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Funnel Neck, Sleeves	Washed Black			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX SOLID_445_S0162	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	Washed Black			
LINING												
FUSE												
TRIM(S)								COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
EMBROIDERY		Factory Sourced	"Enchante Speedway" Embroidered Patch	UA				1x Front Wearer's Left Chest				
ZIPPER		Factory Sourced	#5 Closed End Metal Zipper with Rectangular Puller	UA				CF Closure	DTM Black			
THREAD A		Factory Sourced	Thread	UA				All Sewing	PFD			
LABELS + HANGTAGS + PACKAGING								COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	DEVELOPMENT		FABRIC CONTENT	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

LABEL GUIDE

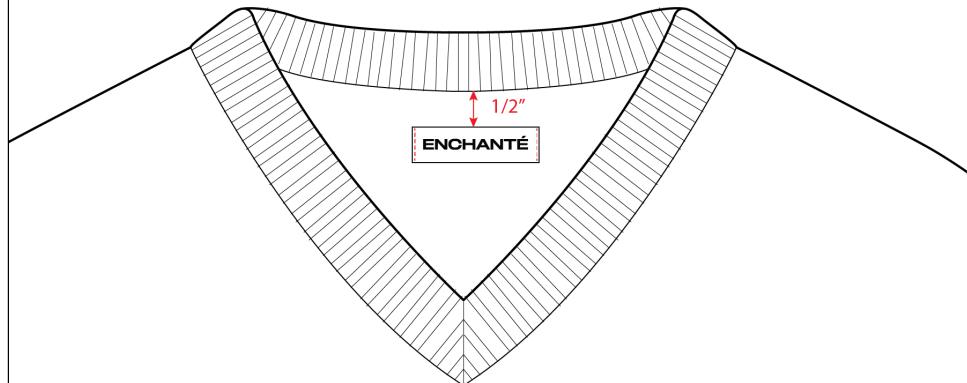
NOTES:

MAIN LABEL PLACEMENT

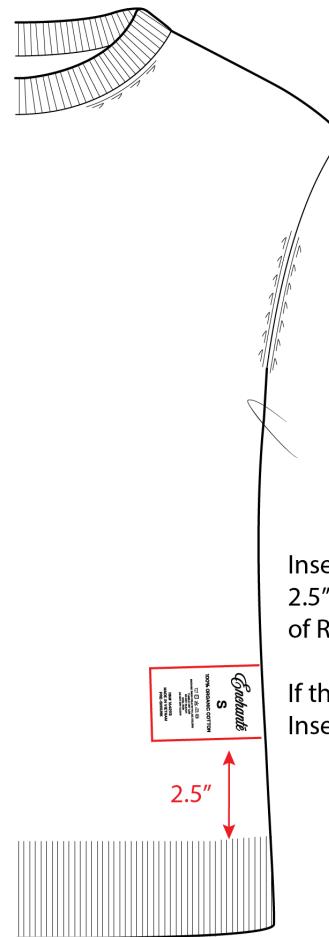
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)



Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem



0.75"

1.13"



Wearer's Left
Side Seam

2.5"
from hem



Interior Construction View

STYLE #	EN1125MC16	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	DEVELOPMENT		FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

APPROVED PRODUCTION SPECS

UPDATED 11/27 SIZE L

POM	DESCRIPTION	TOL +/-	GRADING	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2	26	26 1/2	27	26 7/8	28	28 1/2
2	NECK BAND HEIGHT	1/8	0	2 1/2	2 1/2	2 1/2	2 5/8	2 1/2	2 1/2
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4	9	9 1/4	9 1/2	10 1/8	10	10 1/4
4	CF ZIPPER LENGTH	1/4		6 3/4	6 3/4	7	6 3/4	7 1/4	7 1/4
5	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8	3 1/4	3 3/8	3 1/2	3 1/8	3 3/4	3 7/8
6	BACK NECK DROP (HPS TO SEAM)	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8
7	SHOULDER WIDTH (SEAM TO SEAM)	1/2	1/2	21 1/2	22	22 1/2	23	23 1/2	24
8	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2	19 1/2	20	20 1/2	21	21 1/2	22
9	CHEST (1" BELOW ARMHOLE)	1/2	1	21 1/2	22 1/2	23 1/2	24 3/4	25 1/2	26 1/2
10	BOTTOM OPENING	1/2	1	16 3/4	17 3/4	18 3/4	18 1/2	20 3/4	21 3/4
11	ARMHOLE (STRAIGHT)	1/4	1/2	9 5/8	10 1/8	10 5/8	11	11 5/8	12 1/8
12	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2	22 1/2	23	23 1/2	23 7/8	24 1/2	25
13	BICEP (1" BELOW ARMHOLE)	1/4	1/2	8 3/4	9 1/4	9 3/4	10 1/8	10 3/4	11 1/4
14	SLEEVE OPENING (RELAXED)	1/4		2 3/4	2 3/4	3	3 1/4	3 1/2	3 3/4
15	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0	2	2	2	2	2	2
16	HEM RIB HEIGHT	1/8	0	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8