

# ENCHANTÉ

STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



**SELF:** 100% COTTON FLEECE (420 GSM)  
ART. FLEECE\_100% COTTON PFD\_410\_S0162

**COMBO:** RIB 2X2 (445 GSM)  
ART. RIB 2X2\_95% COTTON 5% SPANDEX\_445\_S0162


**WASH TREATMENT:**  
GARMENT DYE + ACID WASH (AS SUMMER 1 2024) +  
SCREEN PRINT

**COLOR:**  
SELF: WASHED BLACK  
(PLEASE FOLLOW WASHED BLACK STANDARD FROM  
PREVIOUS PRODUCTION)

COVER REMARKS:

8/1/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE

# ENCHANTÉ


STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

CONSTRUCTION



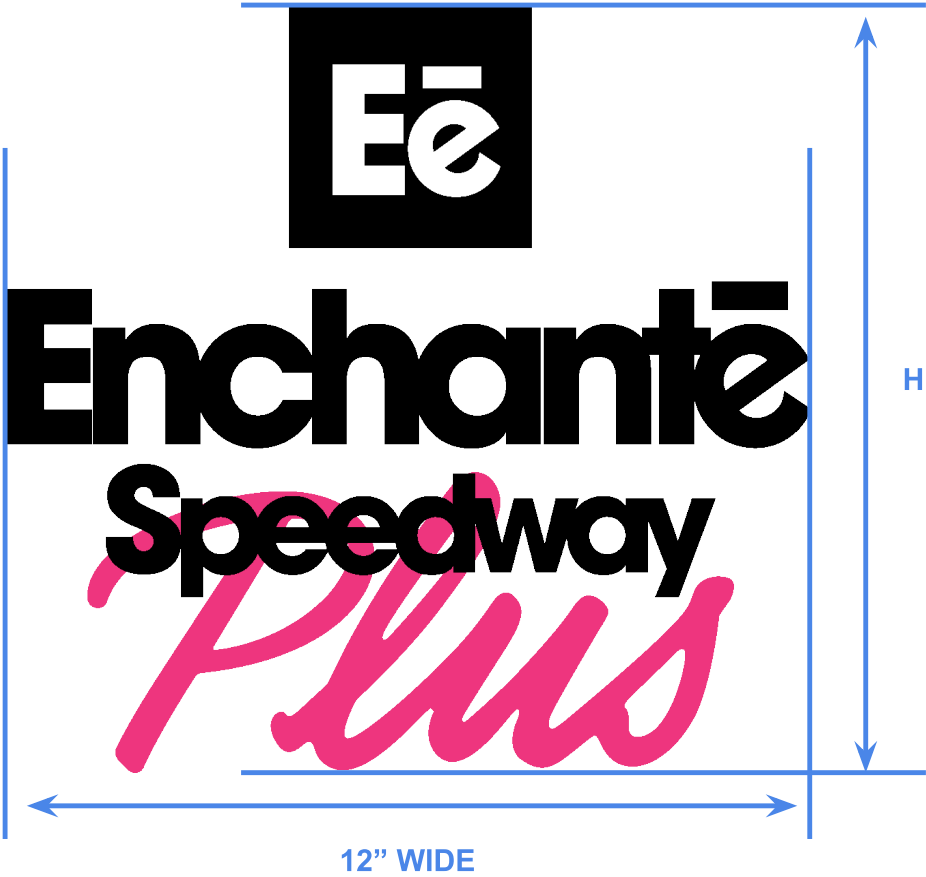
USE PRODUCTION APPROVED CREWNECK SWEATSHIRT  
BLANK

# ENCHANTÉ

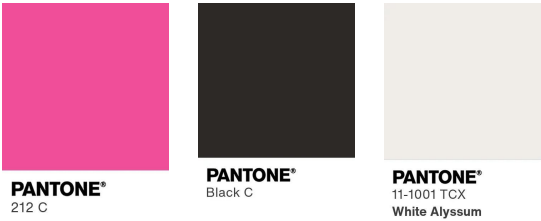
STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

ARTWORK

FRONT CHEST ARTWORK  
DECORATION TYPE: CRACKED SCREEN PRINT  
*\*AS MOTOCROSS 2024*



COLOR STANDARDS:




BLACK C

PRINT PLACEMENT



# ENCHANTÉ

STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	SKETCH 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

COLORWAY




SELF: WASHED BLACK  
(AS PREVIOUS BULK)






ENCHANTÉ

STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	<div>SKETCH</div> 					
SEASON	SPEEDWAY 2025	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE						
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON						
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD						
SELF		COMBO			LINING						
CUTTING DIRECTION		CUTTING DIRECTION			CUTTING DIRECTION						
PLACEMENT		PLACEMENT			PLACEMENT						
TREATMENT		TREATMENT			TREATMENT						
SAMPLE NOTES / CALLOUTS					1	2	3	4			
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION				COLOR NAME	Washed Black						
				COLOR #							

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Sleeves	Washed Black			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_S0162	2x2 Rib (445 GSM)	UA	46"			Neck Trim, Sleeve Cuff, Hem Band	Washed Black			
LINING												
FUSE												
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT			"Enchante Speedway Plus" Cracked Screen Print	UA				1x Front Chest				
THREAD		Factory Sourced	Thread	UA				All Sewing	PFD			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		Factory Sourced	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING		Factory Sourced	Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING		Factory Sourced	Barcode Sticker	Factory Sourced		1	Units					


ENCHANTÉ

STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	<div>SKETCH</div> 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

LABEL GUIDE

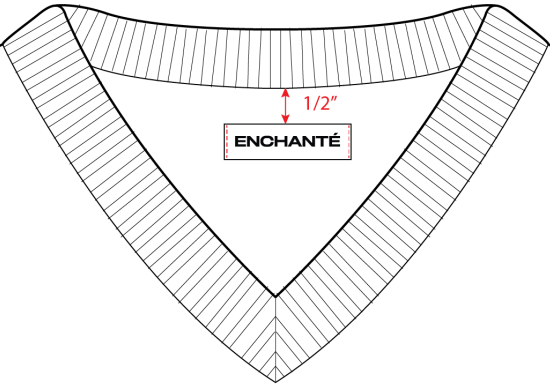
NOTES:

MAIN LABEL PLACEMENT




Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**  
(Stitch should NOT be visible on front side of label)

Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self

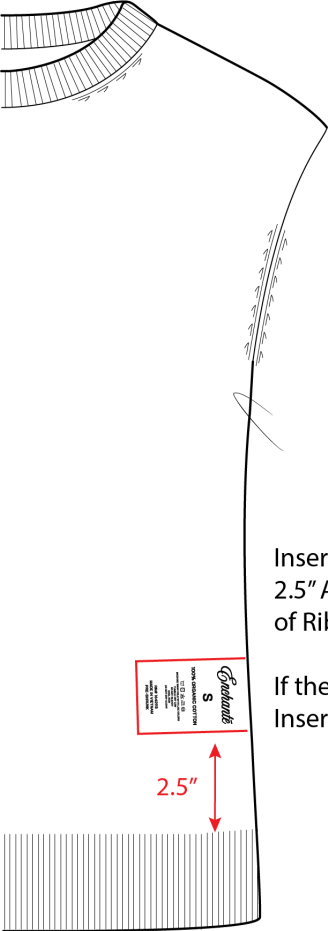


CARE LABEL PLACEMENT



1.13"


0.75"



Insert at Wearer's Left SS,  
2.5" Above top edge  
of Rib Hem.


If there is no Rib Hem,  
Insert at 2.5" Above Hem

2.5"



Wearer's Left  
Side Seam

2.5"  
from hem




Rib Hem

Interior Construction View

Date Printed 8/1/2025

# ENCHANTÉ

STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	<div>SKETCH</div> 
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

APPROVED PRODUCTION SPECS

POM	DESCRIPTION (IN)	TOL +/-	GRADING		XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2		27 1/4	27 3/4	28 1/4	28 3/4	29 1/4	29 3/4
2	NECK BAND HEIGHT	1/8	0		1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4		7 3/4	8	8 1/4	8 1/2	8 3/4	9
4	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8		3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2
5	BACK NECK DROP (HPS TO SEAM)	1/8	0		1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	1/2		20 3/4	21 1/4	21 3/4	22 1/4	22 3/4	23 1/4
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2		19 3/4	20 1/4	20 3/4	21 1/4	21 3/4	22 1/4
8	CHEST (1" BELOW ARMHOLE)	1/2	1		21	22	23	24	25	26
9	BOTTOM OPENING	1/2	1		17	18	19	20	21	22
10	ARMHOLE STRAIGHT	3/8	1/2		9 1/4	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2		23 1/4	23 3/4	24 1/4	24 3/4	25 1/4	25 3/4
12	BICEP (1" BELOW ARMHOLE)	1/4	1/2		8 3/4	9 1/4	9 3/4	10 1/4	10 3/4	11 1/4
13	SLEEVE OPENING (RELAXED)	1/4			3	3	3 1/4	3 1/2	3 3/4	4
14	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0		2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
15	HEM RIB HEIGHT	1/8	0		2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2