

ENCHANTÉ

STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



SELF: 100% COTTON FLEECE (420 GSM)
ART. FLEECE_100% COTTON PFD_410_S0162

COMBO: RIB 2X2 (445 GSM)
ART. RIB 2X2_95% COTTON 5% SPANDEX_445_S0162

WASH TREATMENT:
GARMENT DYE + ACID WASH (AS SUMMER 1 2024) +
SCREEN PRINT

COLOR:
SELF: WASHED BLACK
(PLEASE FOLLOW WASHED BLACK STANDARD FROM
PREVIOUS PRODUCTION)

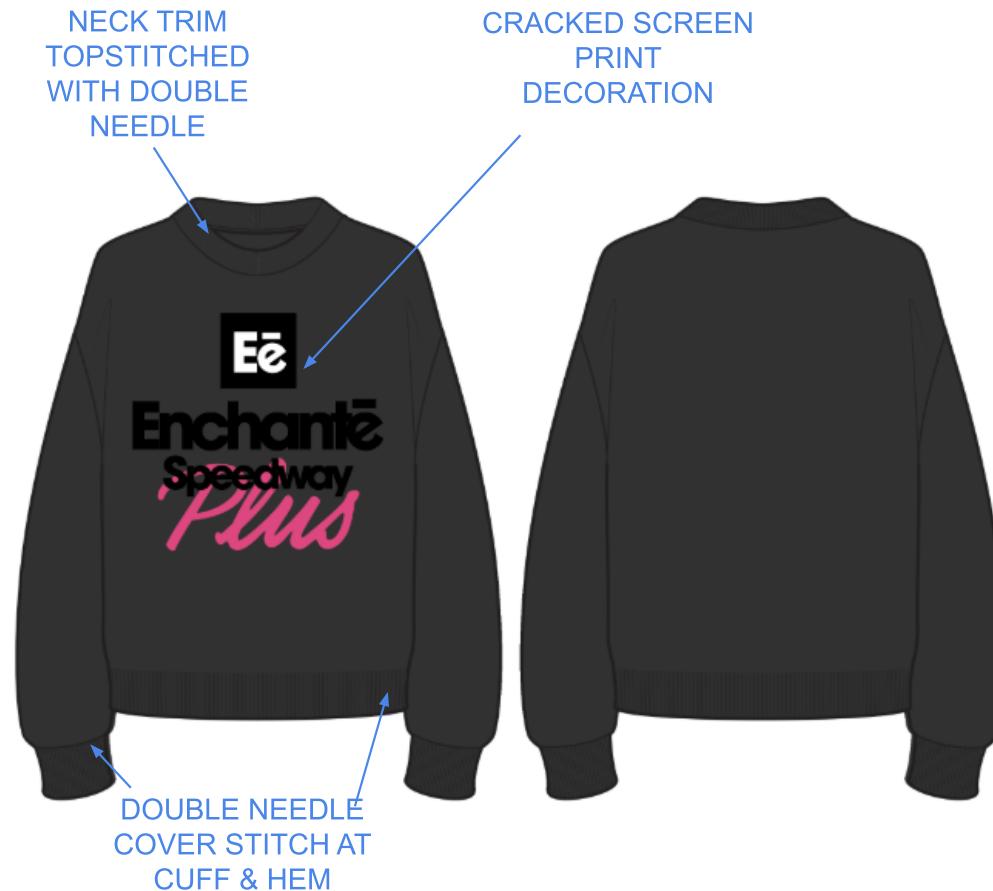
COVER REMARKS:

8/1/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE

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STYLE #	EN1125MC15	STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	SKETCH
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

CONSTRUCTION

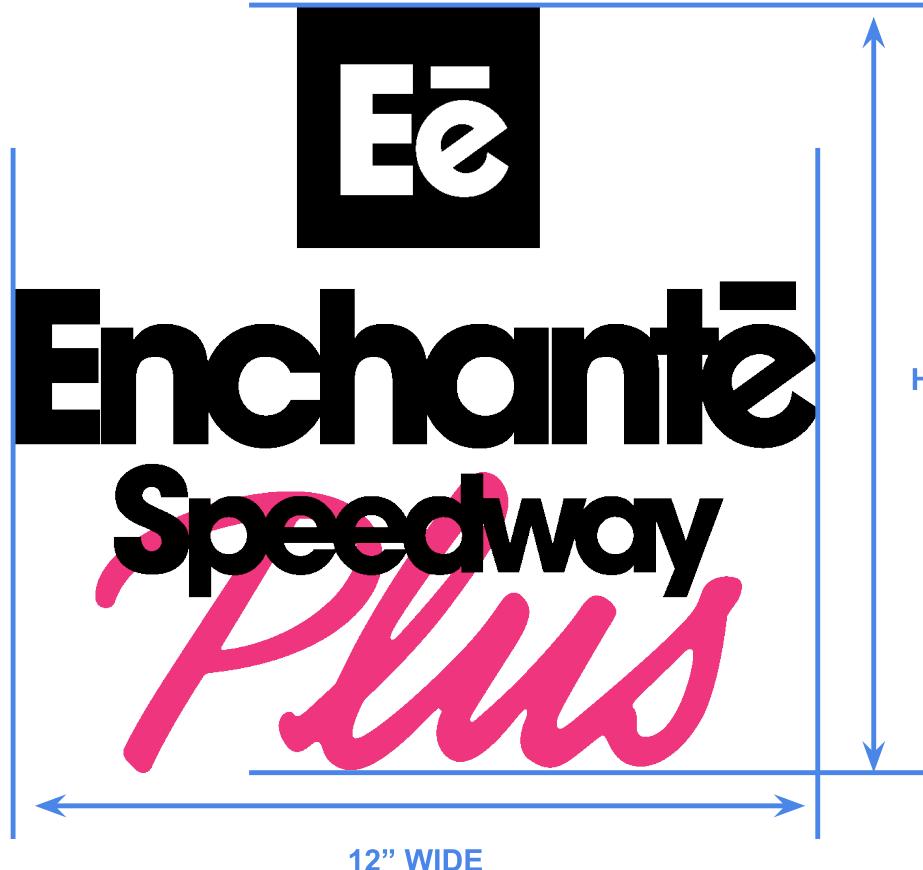


USE PRODUCTION APPROVED CREWNECK SWEATSHIRT
BLANK

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ARTWORK

FRONT CHEST ARTWORK
DECORATION TYPE: CRACKED SCREEN PRINT
*AS MOTOCROSS 2024



COLOR STANDARDS:



PANTONE®
212 C



PANTONE®
Black C



PANTONE®
11-1001 TCX
White Alyssum

BLACK C

PRINT PLACEMENT



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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



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SEASON	SPEEDWAY 2025	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

SELF	COMBO	LINING
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CUTTING DIRECTION

CUTTING DIRECTION

CUTTING DIRECTION

PLACEMENT

PLACEMENT

PLACEMENT

TREATMENT

TREATMENT

TREATMENT

SAMPLE NOTES / CALLOUTS

1 2 3 4

BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION

COLOR NAME	Washed Black			
COLOR #				

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Sleeves	Washed Black			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_S0162	2x2 Rib (445 GSM)	UA	46"			Neck Trim, Sleeve Cuff, Hem Band	Washed Black			
LINING												
FUSE												

TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT			"Enchante Speedway Plus" Cracked Screen Print	UA				1x Front Chest				
THREAD		Factory Sourced	Thread	UA				All Sewing	PFD			

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		Factory Sourced	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING		Factory Sourced	Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING		Factory Sourced	Barcode Sticker	Factory Sourced		1	Units					

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LABEL GUIDE

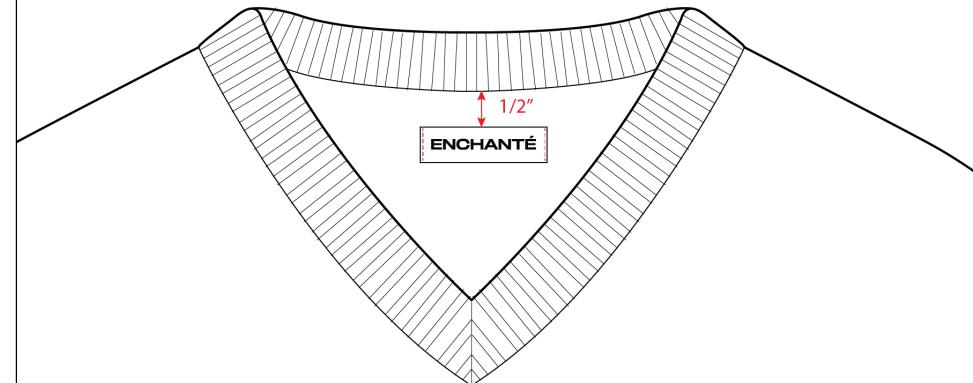
NOTES:

MAIN LABEL PLACEMENT

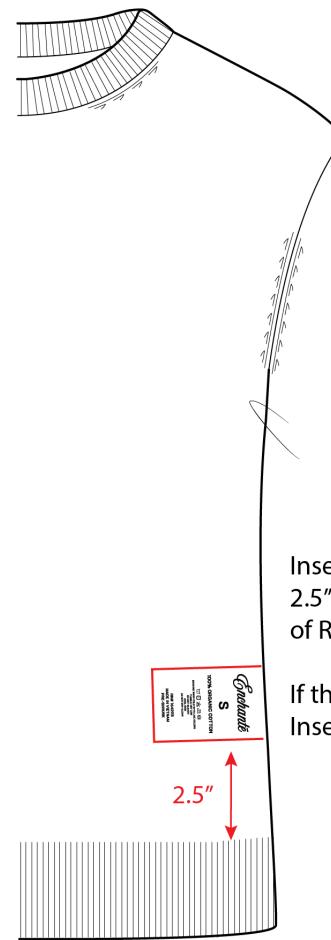
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

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Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT

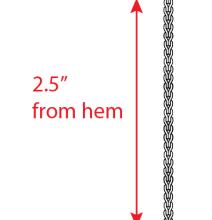


Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem



Wearer's Left
Side Seam



Rib Hem

Interior Construction View

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APPROVED PRODUCTION SPECS

POM	DESCRIPTION (IN)	TOL +/-	GRADING	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2	27 1/4	27 3/4	28 1/4	28 3/4	29 1/4	29 3/4
2	NECK BAND HEIGHT	1/8	0	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4	7 3/4	8	8 1/4	8 1/2	8 3/4	9
4	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8	3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2
5	BACK NECK DROP (HPS TO SEAM)	1/8	0	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	1/2	20 3/4	21 1/4	21 3/4	22 1/4	22 3/4	23 1/4
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2	19 3/4	20 1/4	20 3/4	21 1/4	21 3/4	22 1/4
8	CHEST (1" BELOW ARMHOLE)	1/2	1	21	22	23	24	25	26
9	BOTTOM OPENING	1/2	1	17	18	19	20	21	22
10	ARMHOLE STRAIGHT	3/8	1/2	9 1/4	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2	23 1/4	23 3/4	24 1/4	24 3/4	25 1/4	25 3/4
12	BICEP (1" BELOW ARMHOLE)	1/4	1/2	8 3/4	9 1/4	9 3/4	10 1/4	10 3/4	11 1/4
13	SLEEVE OPENING (RELAXED)	1/4		3	3	3 1/4	3 1/2	3 3/4	4
14	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
15	HEM RIB HEIGHT	1/8	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2