

ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	PURPLE HOODIE	CATEGORY	HOODIE
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD
				SELF: 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162	
				COMBO: RIB 2X2 (445 GSM) ART. RIB 2X2_95% COTTON 5% SPANDEX_445_S0162	
				WASH TREATMENT: GARMENT DYE + TBC WASH + SCREEN PRINT	
				COLOR: SELF: PURPLE PANTONE 17-3725 TCX BOUGAINVILLEA	
				 PANTONE® 17-3725 TCX Bougainvillea	
COVER REMARKS:					
7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE					
7/14/25 PUFF PRINT COLOR STANDARD UPDATED					
8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO					

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CONSTRUCTION



USE PRODUCTION APPROVED HOODIE BLANK

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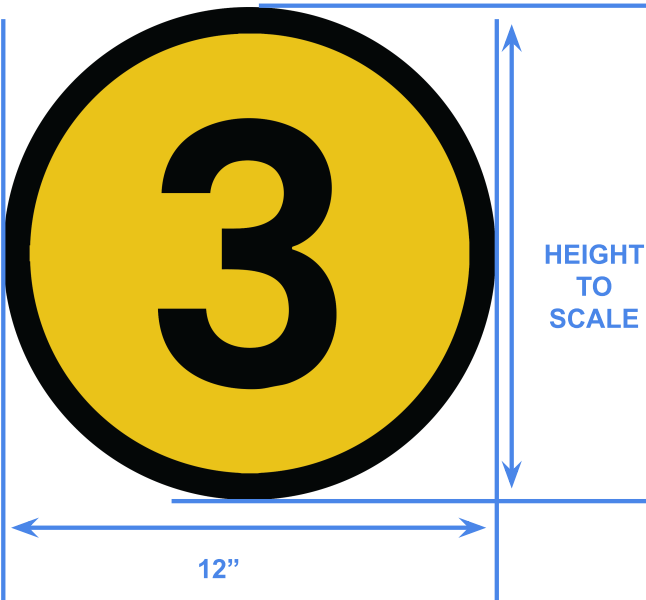
ARTWORK

COLOR STAND

FRONT CHEST ARTWORK
DECORATION TYPE: CRACKED SCREEN PRINT
*AS MOTOCROSS 2024



BACK ARTWORK
DECORATION TYPE: CRACKED SCREEN PRINT
*AS MOTOCROSS 2024



FRONT CHEST ARTWORK
DECORATION TYPE: CRACKED SCREEN PRINT
*AS MOTOCROSS 2024



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PRINT PLACEMENT

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SELF		COMBO		LINING		

CUTTING DIRECTION			CUTTING DIRECTION			CUTTING DIRECTION		
PLACEMENT			PLACEMENT			PLACEMENT		
TREATMENT			TREATMENT			TREATMENT		

SAMPLE NOTES / CALLOUTS						1	2	3	4
						COLOR NAME	Purple		
						COLOR #	17-3725 TCX		

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	180cm			Bodice, Sleeves, Hood, Kangaroo Pocket	Purple (17-3725 TCX)			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_ S0162	2x2 Rib (445 GSM)	UA	180cm			Cuff Trim	Purple (17-3725 TCX)			
LINING												
FUSE												

TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT A			"Lucky Three" Screen Print					1x Front Chest				
PRINT B			"Enchante Speedway" Screen Print					1x Front Chest (Below "Lucky Three")				
PRINT C			"Circle 3" Screen Print					1x Back Body				
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hood, neck, cuff, hem	PFD			

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

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LABEL GUIDE

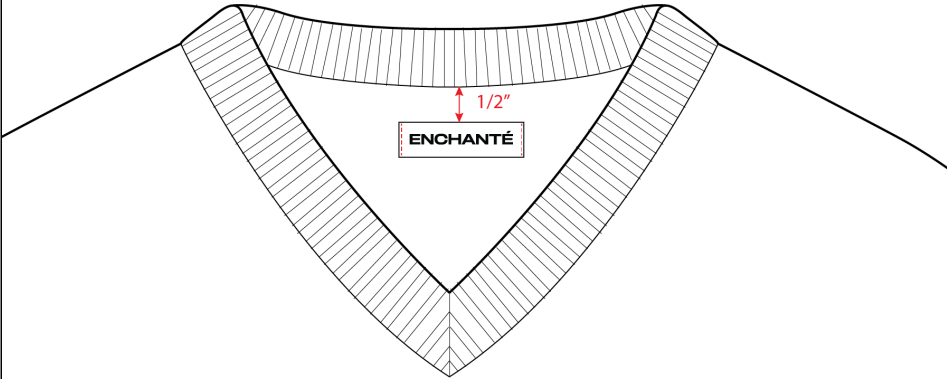
NOTES:

MAIN LABEL PLACEMENT

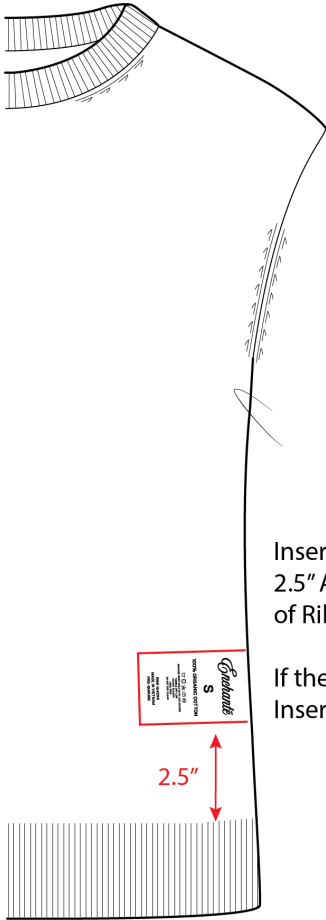


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

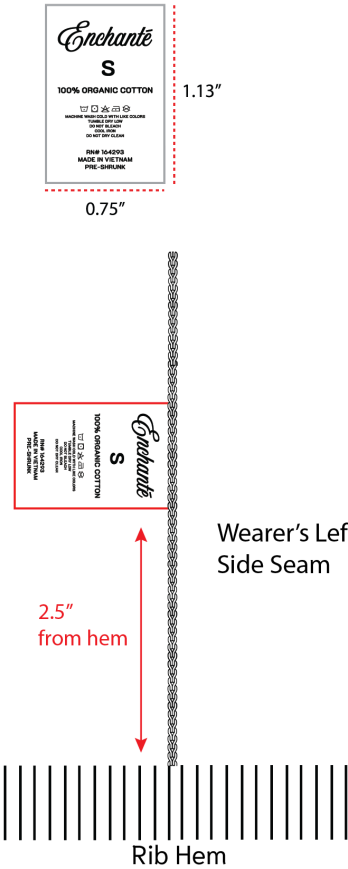
Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem



Wearer's Left Side Seam

Rib Hem

Interior Construction View

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APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-	XS	S	M	L	XL	XXL
1	FRONT BODY LENGTH	3/4	24 1/2	25	25 1/2	26	26 1/2	27
2	NECK WIDTH	1/4	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
3	FRONT NECK DROP (HPS TO SEAM)	1/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8
4	BACK NECK DROP (HPS TO SEAM)	1/4	1	1	1	1	1	1
5	SHOULDER TO SHOULDER	1/2	26 1/2	27 1/4	28	28 3/4	29 1/2	30 1/4
6	ACROSS FRONT BELOW HPS 7"	1/2	24 1/4	25	25 3/4	26 1/2	27 1/4	28
7	CHEST 1" BLW UNDERARM	1/2	23 3/4	25 1/4	26 3/4	28 1/4	29 3/4	31 1/4
8	BOTTOM SWEEP AT SEAM (RELAXED_	1/2	20	21 1/2	23	24 1/2	26	27 1/2
9	HEM WIDTH RELAXED	1/2	17	18 1/2	20	21 1/2	23	24 1/2
10	ARMHOLE (STRAIGHT)	3/8	8 7/8	9 1/2	10 1/8	10 3/4	11 3/8	12
11	SLEEVE LENGTH FROM SHOULDER	1/2	21 3/4	22 1/8	22 1/2	22 7/8	23 1/4	23 5/8
12	BICEP (1" BELOW ARMHOLE)	1/4	8 1/2	9 1/8	9 3/4	10 3/8	11	11 5/8
13	SLEEVE OPENING AT CUFF SEAM	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4
14	CUFF WIDTH RELAXED	1/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4
15	SLEEVE CUFF HEIGHT	1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
16	BOTTOM TRIM/RIB HEIGHT	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
17	KANGAROO POCKET WIDTH AT TOP	3/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8
18	KANGAROO POCKET WIDTH AT BOTTOM	3/8	10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8
19	KANGAROO POCKET HEIGHT AT CENTER	3/8	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4
20	HOOD HEIGHT AT CF	3/8	15 1/2	16	16 1/2	17	17 1/2	18
21	HOOD WIDTH	3/8	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8