

ENCHANTÉ

STYLE #	EN1125MH11	STYLE NAME	HOODIE	CATEGORY	HOODIE
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD
				SELF: 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162 COMBO: RIB 2X2 (445 GSM) ART. RIB 2X2_95% COTTON 5% SPANDEX_445_S0162 WASH TREATMENT: GARMENT DYE + TBC WASH + CRACKED SCREEN PRINT COLOR: SELF: WASHED BLACK (PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)	
COVER REMARKS:					
8/1 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN EACH COLOR SIZE LARGE					

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SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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USE PRODUCTION APPROVED HOODIE BLANK

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ARTWORK

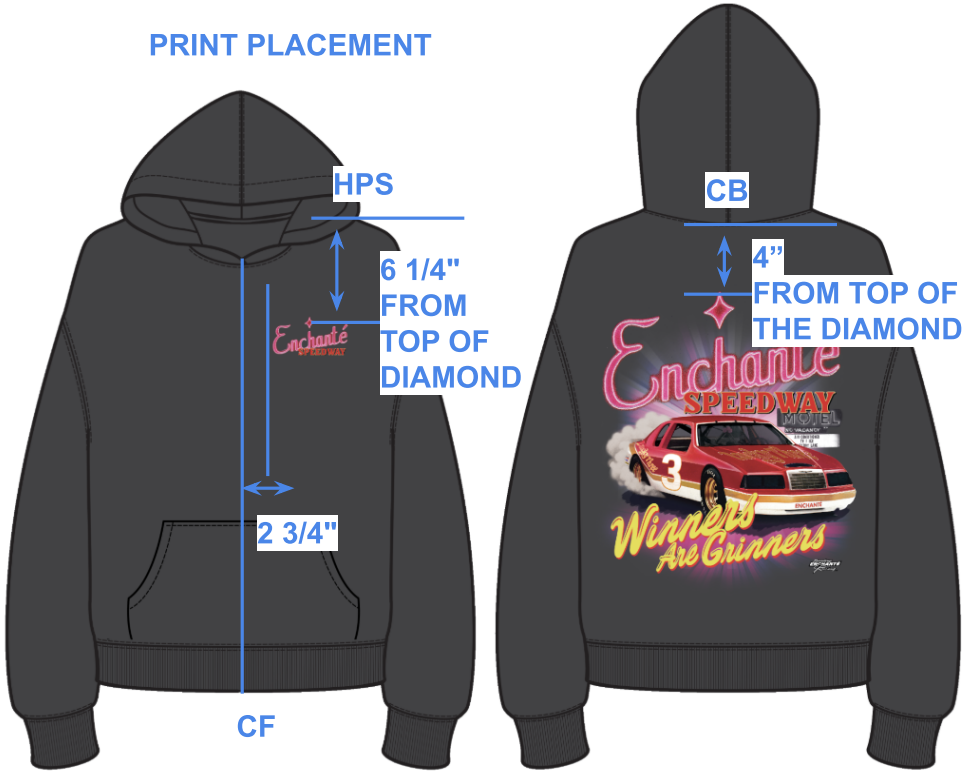
FRONT CHEST ARTWORK
DECORATION TYPE: CRACKED SCREEN PRINT
*AS MOTOCROSS 2024



BACK ARTWORK
DECORATION TYPE: CRACKED SCREEN PRINT
*AS MOTOCROSS 2024



PRINT PLACEMENT



ENCHANTÉ

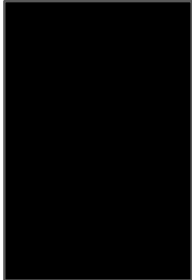
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COLOR STANDARDS



MAIN “ENCHANTE”

COLOR STANDARDS:



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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



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SELF	COMBO	LINING
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CUTTING DIRECTION	CUTTING DIRECTION	CUTTING DIRECTION
PLACEMENT	PLACEMENT	PLACEMENT
TREATMENT	GARMENT DYE + TBC WASH	TREATMENT
	GARMENT DYE + TBC WASH	TREATMENT

SAMPLE NOTES / CALLOUTS	1	2	3	4
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION	COLOR NAME Washed Black			
	COLOR #			

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	180cm			Bodice, Sleeves, Hood, Kangaroo Pocket	Washed Black			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_ S0162	2x2 Rib (445 GSM)	UA	180cm			Cuff Trim	Washed Black			
LINING												
FUSE												

TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT A			"Enchante" Cracked Print					1x Left Front Chest				
PRINT B			"Enchante Speedway Car" Illustration Print					1x Back Body				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hood, neck, cuff, hem				

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

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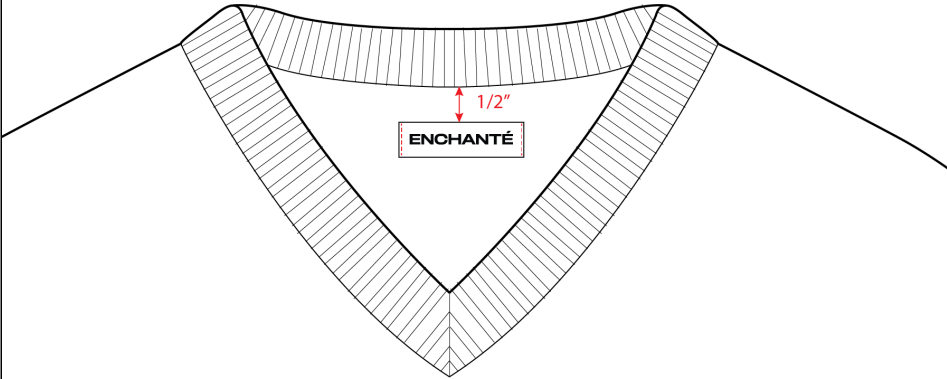
LABEL GUIDE

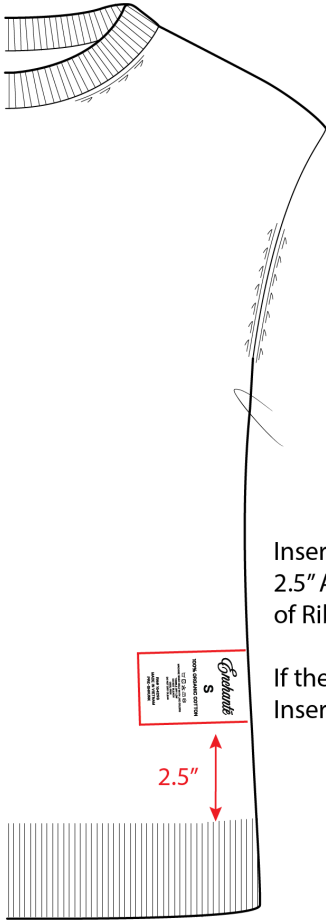
NOTES:



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self







1.13"

0.75"



Wearer's Left Side Seam

2.5" from hem



Rib Hem

Interior Construction View

Insert at Wearer's Left SS,
2.5" Above top edge of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem

2.5"

Date Printed 8/1/2025

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APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-	XS	S	M	L	XL	XXL
1	FRONT BODY LENGTH	3/4	24 1/2	25	25 1/2	26	26 1/2	27
2	NECK WIDTH	1/4	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
3	FRONT NECK DROP (HPS TO SEAM)	1/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8
4	BACK NECK DROP (HPS TO SEAM)	1/4	1	1	1	1	1	1
5	SHOULDER TO SHOULDER	1/2	26 1/2	27 1/4	28	28 3/4	29 1/2	30 1/4
6	ACROSS FRONT BELOW HPS 7"	1/2	24 1/4	25	25 3/4	26 1/2	27 1/4	28
7	CHEST 1" BLW UNDERARM	1/2	23 3/4	25 1/4	26 3/4	28 1/4	29 3/4	31 1/4
8	BOTTOM SWEEP AT SEAM (RELAXED_	1/2	20	21 1/2	23	24 1/2	26	27 1/2
9	HEM WIDTH RELAXED	1/2	17	18 1/2	20	21 1/2	23	24 1/2
10	ARMHOLE (STRAIGHT)	3/8	8 7/8	9 1/2	10 1/8	10 3/4	11 3/8	12
11	SLEEVE LENGTH FROM SHOULDER	1/2	21 3/4	22 1/8	22 1/2	22 7/8	23 1/4	23 5/8
12	BICEP (1" BELOW ARMHOLE)	1/4	8 1/2	9 1/8	9 3/4	10 3/8	11	11 5/8
13	SLEEVE OPENING AT CUFF SEAM	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4
14	CUFF WIDTH RELAXED	1/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4
15	SLEEVE CUFF HEIGHT	1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
16	BOTTOM TRIM/RIB HEIGHT	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
17	KANGAROO POCKET WIDTH AT TOP	3/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8
18	KANGAROO POCKET WIDTH AT BOTTOM	3/8	10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8
19	KANGAROO POCKET HEIGHT AT CENTER	3/8	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4
20	HOOD HEIGHT AT CF	3/8	15 1/2	16	16 1/2	17	17 1/2	18
21	HOOD WIDTH	3/8	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8