

ENCHANTÉ

STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD
					SELF: 100% COTTON FLEECE (420 GSM) ART. FLEECE_100% COTTON PFD_410_S0162 COMBO: SINGLE JERSEY 100% COTTON 190 GSM ART. SINGLE JERSEY_100% COTTON_PFD_190_S0004 WASH TREATMENT: GARMENT DYE + TBC WASH + EMBROIDERY COLOR: SELF: WASHED BLACK (PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)

COVER REMARKS:

7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE MEDIUM

8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO

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SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD	

CONSTRUCTION



Diễu miệng túi sườn 1/4"
 Diễu 3 đường 1k lưng thun song song để luồn dây
 Diễu 1k 1/4" tra lưng thun vào thân
 Diễu 2k 1/4" ở thun lai



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FACTORY	UA	STAGE	PRODUCTION		100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD	

ARTWORK

LEFT FRONT LEG ARTWORK
DECORATION TYPE: EMBROIDERED PATCH



PLACEMENT



COLOR STANDARDS:



14-0849 TCX
BEACH BALL

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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



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FACTORY	UA	STAGE	PRODUCTION		FABRIC CONTENT	100% COTTON						
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM		TP BY:	GD						
SELF		COMBO			LINING							
CUTTING DIRECTION			CUTTING DIRECTION			CUTTING DIRECTION						
PLACEMENT			PLACEMENT			PLACEMENT						
TREATMENT	GARMENT DYE + TBC WASH		TREATMENT	GARMENT DYE + TBC WASH		TREATMENT	GARMENT DYE + TBC WASH					
SAMPLE NOTES / CALLOUTS								1	2	3	4	
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION								Washed Black				
								COLOR NAME				
								COLOR #				
CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Cuffs	Washed Black			
COMBO												
LINING	100% Cotton	SINGLE JERSEY_100%	Single Jersey (190 GSM)	UA	180cm			Pocket Bags	Washed Black			
FUSE												
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
EMBROIDERY		Factory Sourced	"Enchante Speedway" Embroidered Patch	UA				1x Wearer's Left Front Leg				
DRAWSTRING		Factory Sourced	Standard Sweatpant Drawcord	UA		1	Units	CF Waistband	DTM to Self			
ELASTIC A		Factory Sourced	1 3/4" Waistband Elastic	UA				Waistband	DTM to Self			
ELASTIC B		Factory Sourced	1" Cuff Elastic	UA				Cuffs	DTM to Self			
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing	PFD			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

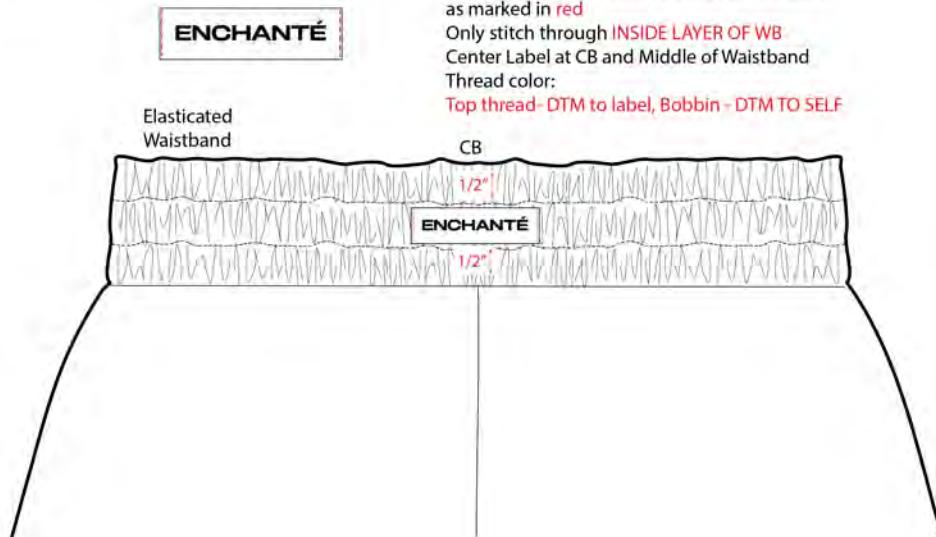
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LABEL GUIDE

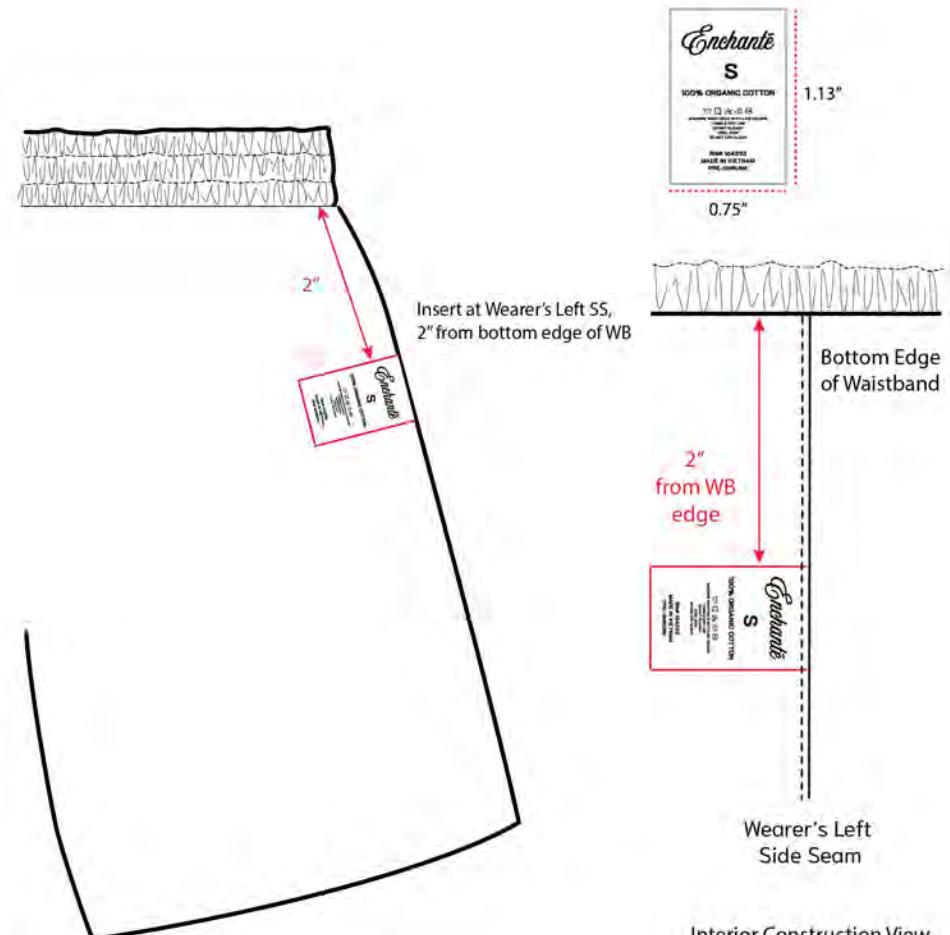
NOTES:

MAIN LABEL PLACEMENT

Bottoms



CARE LABEL PLACEMENT



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