


# ENCHANTÉ

STYLE #	EN1125MP17	STYLE NAME	SWEATPANT	CATEGORY	PANT
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD



**SELF:** 100% COTTON FLEECE (420 GSM)  
ART. FLEECE\_100% COTTON PFD\_410\_S0162

**COMBO:** SINGLE JERSEY 100% COTTON 190 GSM  
ART. SINGLE JERSEY\_100% COTTON\_PFD\_190\_S0004

**WASH TREATMENT:**  
GARMENT DYE + TBC WASH + EMBROIDERY

**COLOR:**  
SELF: WASHED BLACK  
(PLEASE FOLLOW WASHED BLACK STANDARD FROM PREVIOUS PRODUCTION)

COVER REMARKS:
7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE MEDIUM
8/1/25 ARTWORK UPDATED, FTY TO APPLY CHANGES + APPLY TO PROTO

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SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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CONSTRUCTION



Điều miệng túi sườn 1/4"  
Điều 3 đường 1k lưng thun song song để luồn dây  
Điều 1k 1/4" tra lưng thun vào thân  
Điều 2k 1/4" ở thun lại



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SEASON	SPEEDWAY 2025	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
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ARTWORK

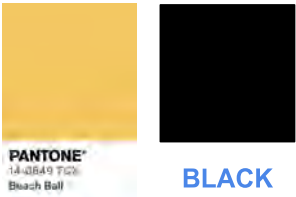
LEFT FRONT LEG ARTWORK  
DECORATION TYPE: EMBROIDERED PATCH



PLACEMENT




COLOR STANDARDS:

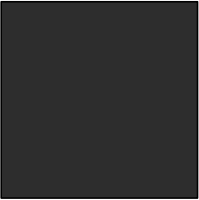


14-0849 TCX  
BEACH BALL

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COLORWAY



SELF: WASHED BLACK  
(AS PREVIOUS BULK)



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FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON					
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD					
SELF		COMBO			LINING					
CUTTING DIRECTION		CUTTING DIRECTION			CUTTING DIRECTION					
PLACEMENT		PLACEMENT			PLACEMENT					
TREATMENT	GARMENT DYE + TBC WASH			TREATMENT	GARMENT DYE + TBC WASH			TREATMENT		
SAMPLE NOTES / CALLOUTS					1	2	3	4		
BLACK WASH STANDARD TO FOLLOW PREVIOUS PRODUCTION					COLOR NAME	Washed Black				
					COLOR #					

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Cuffs	Washed Black			
COMBO												
LINING	100% Cotton	SINGLE JERSEY_100%	Single Jersey (190 GSM)	UA	180cm			Pocket Bags	Washed Black			
FUSE												
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
EMBROIDERY		Factory Sourced	"Enchante Speedway" Embroidered Patch	UA				1x Wearer's Left Front Leg				
DRAWSTRING		Factory Sourced	Standard Sweatpant Drawcord	UA		1	Units	CF Waistband	DTM to Self			
ELASTIC A		Factory Sourced	1 3/4" Waistband Elastic	UA				Waistband	DTM to Self			
ELASTIC B		Factory Sourced	1" Cuff Elastic	UA				Cuffs	DTM to Self			
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing	PFD			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Bottoms

ENCHANTÉ

Elasticated Waistband

CB

1 1/2"

1 1/2"

ENCHANTÉ

Single needle edge stitch on only folded sides as marked in red  
Only stitch through **INSIDE LAYER OF WB**  
Center Label at CB and Middle of Waistband  
Thread color:  
Top thread- DTM to label, Bobbin - DTM TO SELF

CARE LABEL PLACEMENT

1.13"

0.75"

2"

Insert at Wearer's Left SS,  
2" from bottom edge of WB


2" from WB edge

Bottom Edge of Waistband

Wearer's Left Side Seam

Interior Construction View

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POM	DESCRIPTION	TOL +/-	XS		S		M		L		XL		XXL		
1	WAIST ALONG TOP EDGE RELAXED- FLAT	1/2	14		14		15		16		17		18		
2	WAIST ALONG TOP EDGE EXTENDED- FLAT	1/2	18 3/4		18 3/4		19 3/4		20 3/4		21 3/4		22 3/4		
3	WAISTBAND HEIGHT	0	1 3/4		1 3/4		1 3/4		19 3/4		19 3/4		19 3/4		
4	FRONT RISE FROM WAISTBAND SEAM	1/4	9 1/8		9 1/8		9 5/8		10 1/8		10 5/8		11 1/8		
5	BACK RISE FROM FROM WAISTBAND SEAM	1/4	12 7/8		12 7/8		13 3/8		13 7/8		14 3/8		14 7/8		
6	HIP 7 1/2" FROM WAISTBAND SEAM	1/2	21		21		22		23		24		25		
7	THIGH 1" BELOW CROTCH	1/4	12 3/4		12 3/4		13 1/4		13 3/4		14 1/4		14 3/4		
8	KNEE 13" BELOW CROTCH SEAM	1/2	9 3/8		9 3/8		9 3/4		10 1/8		10 1/2		10 7/8		
9	LEG OPENING - RELAXED - FLAT	1/4	4 3/4		4 3/4		5		5 1/4		5 1/2		5 3/4		
10	LEG OPENING - EXTENDED - FLAT	1/4	7 3/4		7 3/4		8		8 1/4		8 1/2		8 3/4		
11	LEG CUFF HEIGHT	0	1		1		1		2		2		2		
12	INSEAM LENGTH (INCLUDES LEG CUFF)	1/2	29		29		29		29		29		29 1/2		
13	SIDE SEAM POCKET LENGTH	0	6 1/4		6 1/4		6 1/4		6 1/4		6 1/4		6 1/4		
14	DISTANCE SIDE POCKET FROM POCKET SEAM	0	1 1/2		1 1/2		1 1/2		1 1/2		1 1/2		1 1/2		
15	DRAWCORD EXPOSED LENGTH	1/2	12		12		12		12		12		12		
16	DRAWCORD CUT LENGTH, BEFORE DYE	1/2	72		72		74		76		78		80		
17	DRAWCORD FINISH LENGTH, AFTER DYE	1/2	52		52		54		56		58		60		