

ENCHANTÉ

STYLE #	EN1125MT28	STYLE NAME	ENCHANTE SPEEDWAY SS TSHIRT	CATEGORY	TOP
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



SELF: SINGLE JERSEY 100% COTTON 190 GSM
ART. SINGLE JERSEY_100% COTTON_PFD_190_S0004

COMBO: RIB 1X1 260 GSM
ART. RIB 1X1_100% COTTON_PFD_260_S0004

WASH TREATMENT:
GARMENT DYE + **TBC WASH** + CRACKED SCREEN
PRINT

PRODUCTION COLOR:
SELF:WASHED BLACK
(PLEASE FOLLOW WASHED BLACK STANDARD FROM
PREVIOUS PRODUCTION)

COVER REMARKS:

8/1/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE

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CONSTRUCTION



USE PRODUCTION APPROVED SHORT SLEEVE TSHIRT BLANK

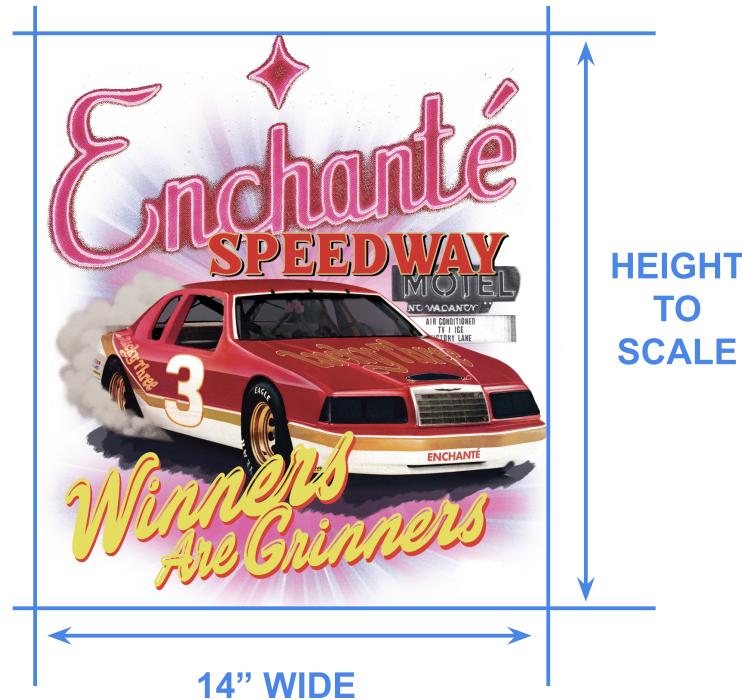
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ARTWORK

FRONT CHEST ARTWORK

DECORATION TYPE: CRACKED SCREEN PRINT

*AS MOTOCROSS 2024

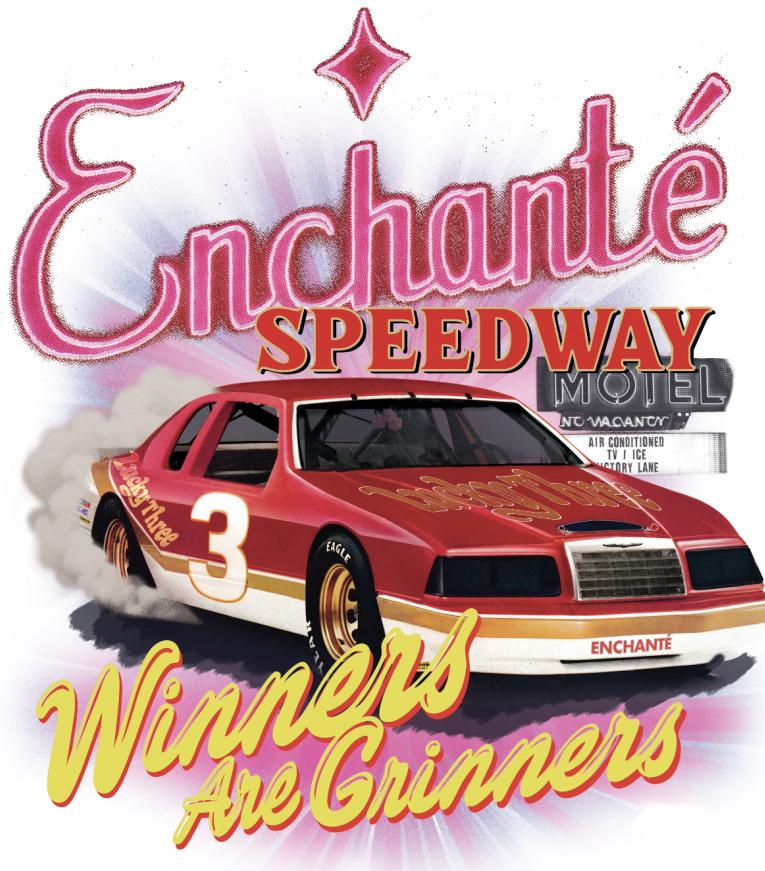


PRINT PLACEMENT



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ARTWORK



MAIN "ENCHANTE"

COLOR STANDARDS:



PANTONE®
1788 C



PANTONE®
128 C



PANTONE®
7634 C



PANTONE®
7407 C



PANTONE®
2081 C



PANTONE®
1816 C



PANTONE®
4070 C

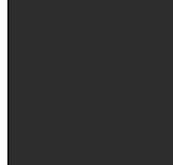


PANTONE®
2116 C

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COLORWAY



SELF: WASHED BLACK
(AS PREVIOUS BULK)



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SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE		TP BY:	GD						
SELF		COMBO			LINING							
CUTTING DIRECTION			CUTTING DIRECTION			CUTTING DIRECTION						
PLACEMENT			PLACEMENT			PLACEMENT						
TREATMENT		GARMENT DYE + TBC WASH		TREATMENT		GARMENT DYE + TBC WASH		TREATMENT				
SAMPLE NOTES / CALLOUTS								1	2	3	4	
COLOR NAME Washed Black COLOR #												
CUTTING MATERIAL(S)								COLOR OF MATERIAL				
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	SINGLE JERSEY_100% COTTON_PFD_1 90_S0004	Single Jersey (190 GSM)	UA	180cm			Bodice, Sleeves, Back Neck Binding	Washed Black			
COMBO	100% Cotton	RIB 1X1_100% COTTON_PFD_2 60_S0004	Rib 1x1 (260 GSM)	UA	180cm			Neck Trim	Washed Black			
TRIM(S)								COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PRINT		Factory Sourced	"Enchante" Screen Print	Factory Sourced				1x Front Left Chest				
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	PFD			
LABELS + HANGTAGS + PACKAGING								COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		2-1566A004	Satin Jacquard Label	UA	TBC	1	Units	1 x CB				
LABEL		Factory Sourced	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING		Factory Sourced	Poly Bag - Updated logo	Factory Sourced		1	Units					
PACKAGING		Factory Sourced	Barcode Sticker	Factory Sourced		1	Units					

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LABEL GUIDE

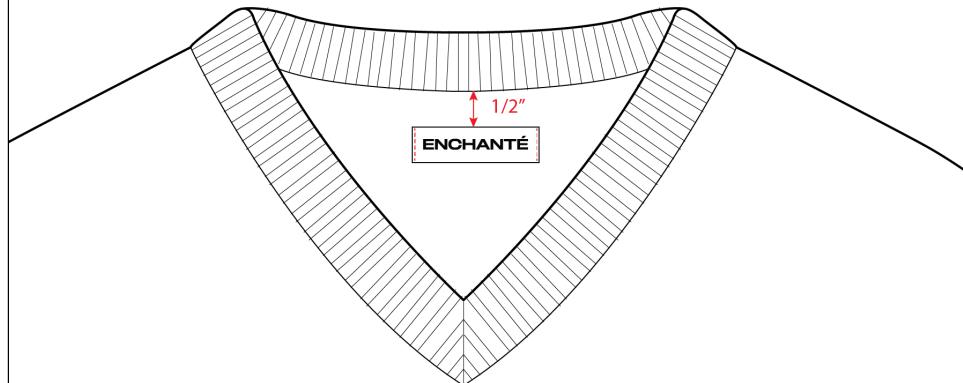
NOTES:

MAIN LABEL PLACEMENT

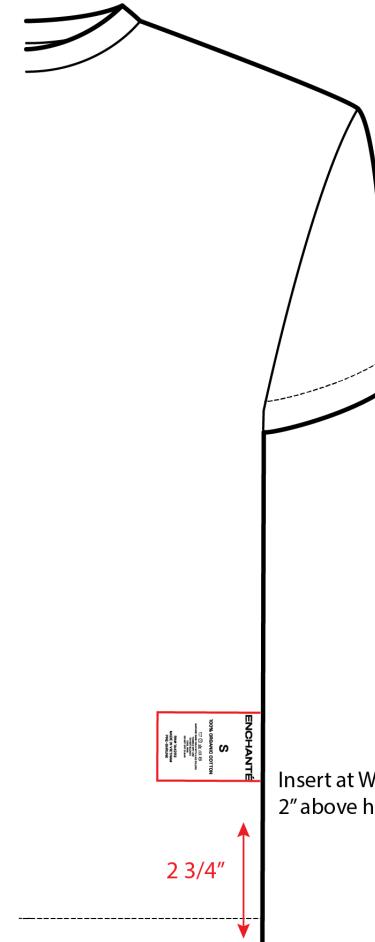
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

ENCHANTÉ

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



1.13"

0.75"



Wearer's Left Side Seam

2" from hem

Insert at Wearer's Left SS,
2" above hem

Hem

Interior Construction View

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APPROVED PRODUCTION SPECS

POM	DESCRIPTION (IN)	TOL +/-	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	27	27 3/4	28 1/2	29 1/4	30	30 3/4
2	NECK BAND HEIGHT	1/8	3/4	3/4	3/4	3/4	3/4	3/4
3	NECK WIDTH (SEAM TO SEAM)	1/2	7 7/8	8 1/8	8 3/8	8 5/8	8 7/8	9 1/8
4	FRONT NECK DROP (HPS TO SEAM)	1/4	2 3/4	3	3 1/4	3 1/2	3 3/4	4
5	BACK NECK DROP (HPS TO SEAM)	1/8	1	1	1	1	1	1
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	20 1/8	20 5/8	21 3/8	22 1/8	22 7/8	23 5/8
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	18 3/8	18 7/8	19 5/8	20 3/8	21 1/8	21 7/8
8	CHEST (1" BELOW ARMHOLE)	1/2	20 1/8	21 1/8	22 5/8	24 1/8	25 5/8	27 1/8
9	BOTTOM OPENING	1/2	19 5/8	20 5/8	22 1/8	23 5/8	25 1/8	26 5/8
10	ARMHOLE STRAIGHT	3/8	8 7/8	9 1/4	9 5/8	10	10 3/8	10 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	8 3/8	8 3/4	9 1/8	9 1/2	9 7/8	10 1/4
12	BICEP (1" BELOW ARMHOLE)	1/4	7 5/8	8	8 3/8	8 3/4	9 1/8	9 1/2
13	SLEEVE OPENING (RELAXED)	1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4
14	SLEEVE BENDBACK TRIM HEIGHT	1/8	7/8	7/8	7/8	7/8	7/8	7/8
15	HEM BENDBACK HEIGHT	1/8	1	1	1	1	1	1
16								
17								
18								
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21								
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23								
24								