

ENCHANTÉ

STYLE #	EN1125MH12	STYLE NAME	WINNERS ARE GRINNERS HOODIE	CATEGORY	HOODIE
SEASON	SPEEDWAY 2025	XF	10/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	GD



SELF: 100% COTTON FLEECE (420 GSM)
ART. FLEECE_100% COTTON PFD_410_S0162

COMBO: RIB 2X2 (445 GSM)
ART. RIB 2X2_95% COTTON 5% SPANDEX_445_S0162

WASH TREATMENT:
GARMENT DYE + TBC WASH + SCREEN PRINT

COLOR:
SELF: BLUE
PANTONE 13-4401 TCX QUIET TIDE



PANTONE®
13-4401 TCX
Quiet Tide

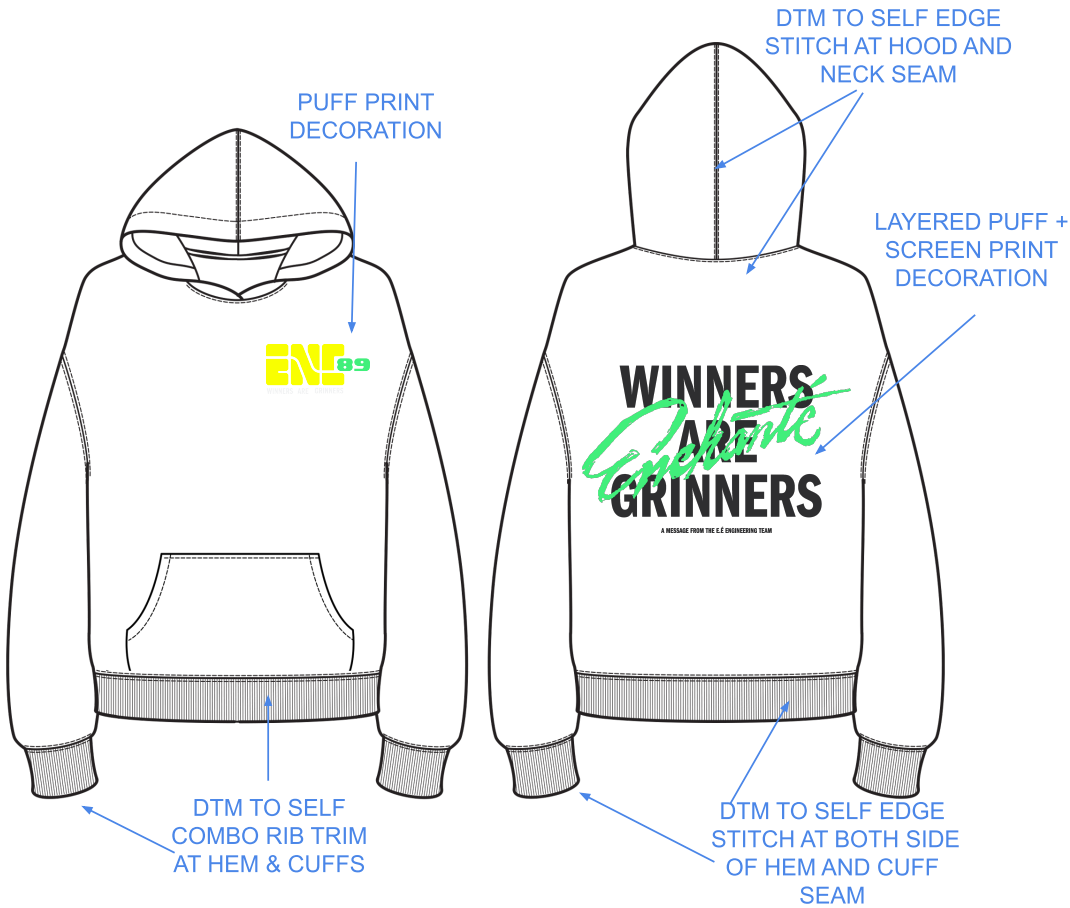
COVER REMARKS:

7/10/25 TP LAUNCHED, FTY TO SUBMIT 1X PROTO IN SIZE LARGE

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STYLE #	EN1125MH12	STYLE NAME	WINNERS ARE GRINNERS HOODIE	CATEGORY	HOODIE	SKETCH 
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CONSTRUCTION



USE PRODUCTION APPROVED HOODIE BLANK

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ARTWORK

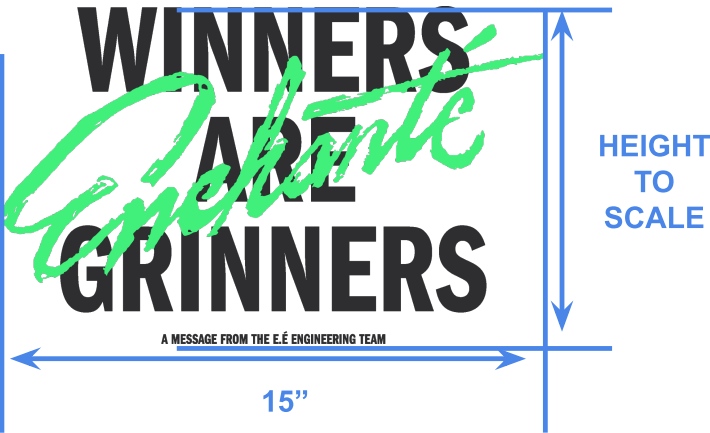
LEFT FRONT CHEST ARTWORK
DECORATION TYPE: PUFF PRINT



COLOR STANDARDS:

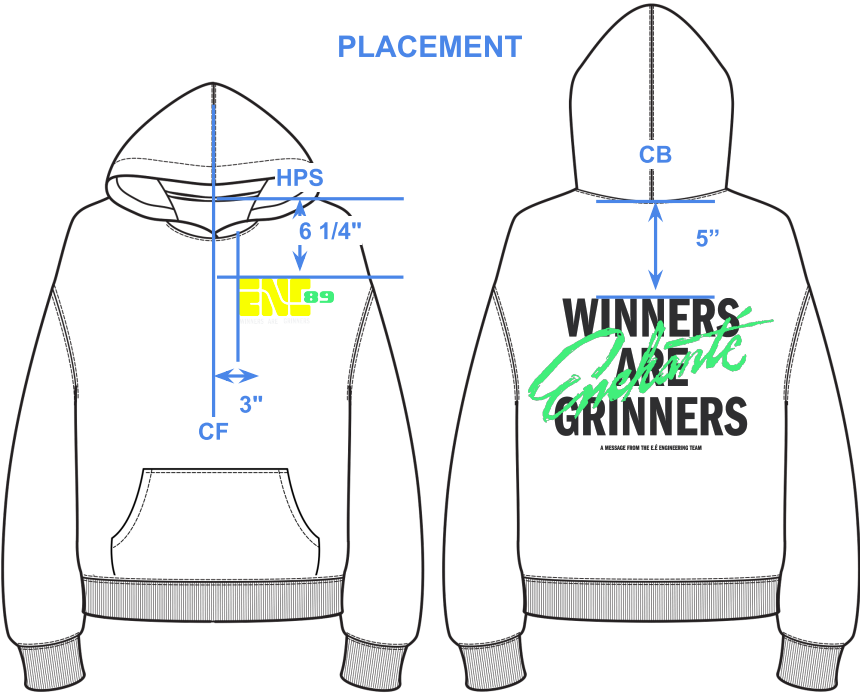


BACK ARTWORK
DECORATION TYPE: LAYERED SCREEN / PUFF PRINT



PUFF PRINT: GREEN INK
SCREEN PRINT: BLACK INK

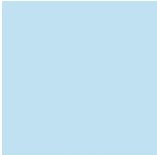
PLACEMENT



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COLORWAY



SELF: BLUE
13-4401 TCX QUIET TIDE

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SELF	COMBO	LINING
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CUTTING DIRECTION	CUTTING DIRECTION	CUTTING DIRECTION
PLACEMENT	PLACEMENT	PLACEMENT
TREATMENT	GARMENT DYE + TBC WASH	TREATMENT
	GARMENT DYE + TBC WASH	TREATMENT

SAMPLE NOTES / CALLOUTS	1	2	3	4
COLOR NAME	Blue			
COLOR #	13-4401 TCX			

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON PFD_410_S0162	Cotton Fleece (420 GSM)	UA	180cm			Bodice, Sleeves, Hood, Kangaroo Pocket	Blue (13-4401 TCX)			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_445_S0162	2x2 Rib (445 GSM)	UA	180cm			Cuff Trim	Blue (13-4401 TCX)			
LINING												
FUSE												

TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PUFF PRINT			"ENC" Puff Print					1x Left Front Chest				
PRINT			"Winners are Grinners" Layered Print					1x Back Body				
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hood, neck, cuff, hem	PFD			

LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

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LABEL GUIDE

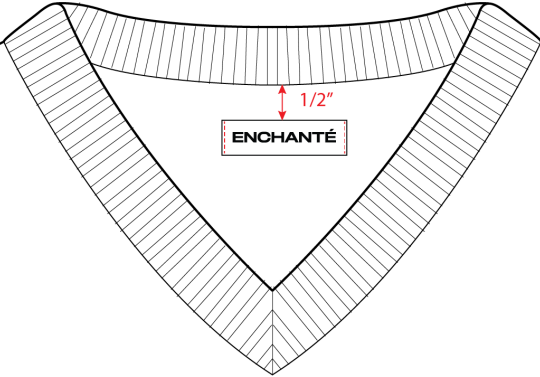
NOTES:

MAIN LABEL PLACEMENT



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



1.13"

0.75"



2.5"

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem



2.5" from hem

Wearer's Left Side Seam

Rib Hem

Interior Construction View

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APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-	XS	S	M	L	XL	XXL
1	FRONT BODY LENGTH	3/4	24 1/2	25	25 1/2	26	26 1/2	27
2	NECK WIDTH	1/4	12 1/4	12 1/2	12 3/4	13	13 1/4	13 1/2
3	FRONT NECK DROP (HPS TO SEAM)	1/4	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8
4	BACK NECK DROP (HPS TO SEAM)	1/4	1	1	1	1	1	1
5	SHOULDER TO SHOULDER	1/2	26 1/2	27 1/4	28	28 3/4	29 1/2	30 1/4
6	ACROSS FRONT BELOW HPS 7"	1/2	24 1/4	25	25 3/4	26 1/2	27 1/4	28
7	CHEST 1" BLW UNDERARM	1/2	23 3/4	25 1/4	26 3/4	28 1/4	29 3/4	31 1/4
8	BOTTOM SWEEP AT SEAM (RELAXED_	1/2	20	21 1/2	23	24 1/2	26	27 1/2
9	HEM WIDTH RELAXED	1/2	17	18 1/2	20	21 1/2	23	24 1/2
10	ARMHOLE (STRAIGHT)	3/8	8 7/8	9 1/2	10 1/8	10 3/4	11 3/8	12
11	SLEEVE LENGTH FROM SHOULDER	1/2	21 3/4	22 1/8	22 1/2	22 7/8	23 1/4	23 5/8
12	BICEP (1" BELOW ARMHOLE)	1/4	8 1/2	9 1/8	9 3/4	10 3/8	11	11 5/8
13	SLEEVE OPENING AT CUFF SEAM	1/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4
14	CUFF WIDTH RELAXED	1/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4
15	SLEEVE CUFF HEIGHT	1/4	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2
16	BOTTOM TRIM/RIB HEIGHT	1/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4	2 3/4
17	KANGAROO POCKET WIDTH AT TOP	3/8	8 1/4	8 5/8	9	9 3/8	9 3/4	10 1/8
18	KANGAROO POCKET WIDTH AT BOTTOM	3/8	10 3/4	11 1/8	11 1/2	11 7/8	12 1/4	12 5/8
19	KANGAROO POCKET HEIGHT AT CENTER	3/8	8 1/4	8 1/4	8 1/2	8 1/2	8 3/4	8 3/4
20	HOOD HEIGHT AT CF	3/8	15 1/2	16	16 1/2	17	17 1/2	18
21	HOOD WIDTH	3/8	11 3/4	12 1/8	12 1/2	12 7/8	13 1/4	13 5/8