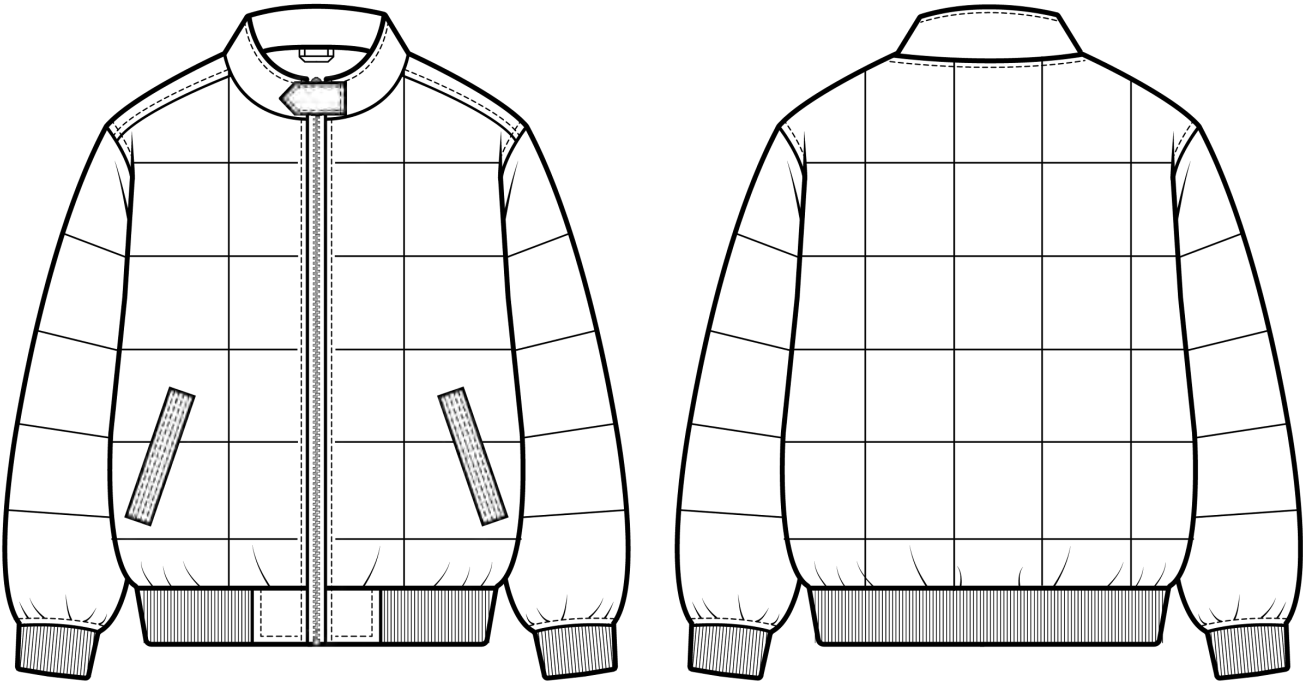


ENCHANTÉ

STYLE #	EN1125MJ02	STYLE NAME	QUILTED BOMBER JACKET	CATEGORY	OUTERWEAR
SEASON	SPEEDWAY 2025	DELIVERY	11/15 XF	FABRIC DESCRIPTION	TECHNICAL OUTERWEAR
FACTORY	APPAREL BASE	STAGE	DEVELOPMENT	FABRIC CONTENT	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



***PLS SOURCE ALL QUALITIES FOLLOWING
REFERENCE SAMPLE***

SELF: QUILTED POLY TECHY OUTERWEAR

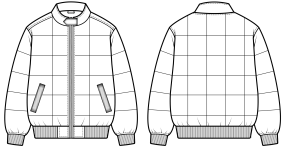
LINING: NYLON

COMBO: COTTON / SPANDEX 2X2 RIB

COVER REMARKS:

6.25.25 TP LAUNCHED - FTY TO GRADE UP SPECS TO SIZE LARGE AND SUBMIT 1X PROTO IN SIZE LARGE

ENCHANTÉ

STYLE #	EN1125MJ02	STYLE NAME	QUILTED BOMBER JACKET	CATEGORY	OUTERWEAR	<div>SKETCH</div> 
SEASON	SPEEDWAY 2025	DELIVERY	11/15 XF	FABRIC DESCRIPTION	TECHNICAL OUTERWEAR	
FACTORY	APPAREL BASE	STAGE	DEVELOPMENT	FABRIC CONTENT		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

CONSTRUCTION
OVERALL QUILTING PLACEMENT CAN BE RANDOM
PLEASE CUT IN PAIRS AT FRONT BODY & SLEEVES

Chân gòn cần trùng sọc đối xứng ở thân trước và trùng sọc ngang với tay áo các vị trí còn lại có thể ngẫu nhiên

Dây kéo giữa điều 1/4" 2 bên

FOLLOW FOR TRAPUNTO
TOPSTITCH AND BOX
STITCHES AT POCKET

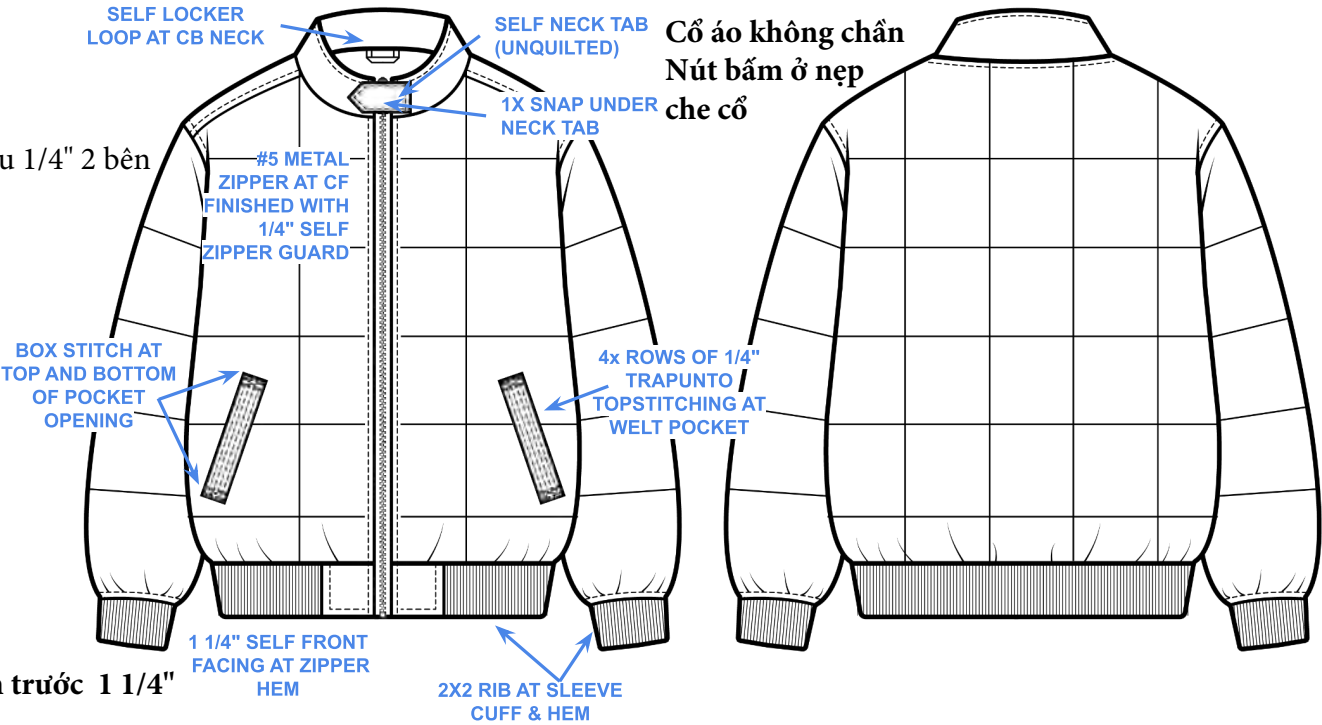


Nẹp thân trước 1 1/4"

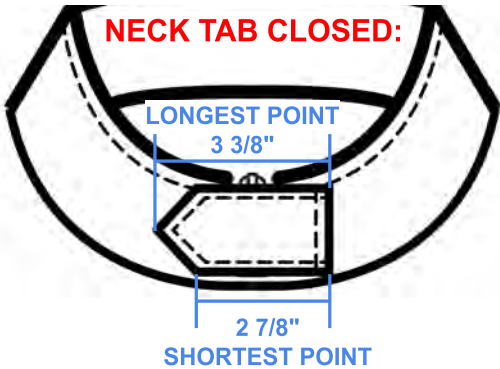
Điều hộp cơi túi trước
như hình bên cạnh

Thông số kích thước nẹp cổ

Dây treo bằng vải chính ALL OVER 1/4" TOPSTITCHING AT SEAMS Điều 1k 1/4" tất cả các đường may

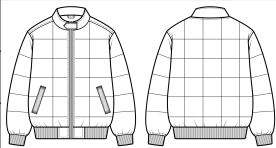


Bo rib 2x2 ở tay và lai



CHÂN GÒN: QUILT REPEAT: ~4 3/4 X 5"

ENCHANTÉ

STYLE #	EN1125MJ02	STYLE NAME	QUILTED BOMBER JACKET	CATEGORY	OUTERWEAR	<div>SKETCH</div> 
SEASON	SPEEDWAY 2025	DELIVERY	11/15 XF	FABRIC DESCRIPTION	TECHNICAL OUTERWEAR	
FABRIC	APPAREL BASE	STAGE	DEVELOPMENT	FABRIC CONTENT		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

PROTO -
SIZE M
SPECS

STAGE

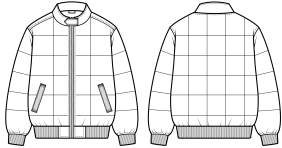
DATE

LƯU Ý THÔNG SỐ SIZE M: PHÒNG KỸ THUẬT TỰ NHẢY SIZE L
CHO PHÙ HỢP

POM	DESCRIPTION		TOL +/-	REQUEST				
1	FRONT BODY LENGTH FROM HPS TO HEM	Dài áo thân trước từ cao vai đến lai	1/2	25 1/2				
2	BACK BODY LENGTH FROM HPS TO HEM	Dài áo thân sau từ cao vai đến lai	1/2	25 7/8				
3	NECK WIDTH (SEAM TO SEAM)	Ngang cổ từ ếm đến ếm	1/8	6 7/8				
4	ACROSS SHOULDER (SEAM TO SEAM)	Ngang vai từ ếm đến ếm	1/2	20				
5	ACROSS FRONT (6" DOWN FROM HPS)	Ngang ngực dưới cao vai 6"	1/4	19 1/4				
6	CHEST (1" BELOW ARMHOLE)	Ngang ngực dưới nách 1"	1/4	24 7/8				
7	FORWARD SHOULDER SEAM	Chôm vai	1/4	1 1/8				
8	SWEEP OPENING	Ngang lai	1/4	17 3/4				
9	FRONT NECK DROP (HPS TO SEAM)	Hạ cổ trước - từ cao vai đến ếm	1/4	3.5				
10	ARMHOLE (STRAIGHT)	Nách đo thẳng	1/8	12 1/2				
11	SLEEVE LENGTH FROM SHOULDER SEAM	Dài tay từ đầu vai	1/8	23 1/2				
12	BICEP (1" BELOW ARMHOLE)	Bắp tay trên nách 1"	1/8	12 1/2				
13	SLEEVE OPENING (RELAXED)	Cửa tay đo thường	1/8	3 1/2				
14	SLEEVE CUFF RIB TRIM HEIGHT	Cao bo tay	1/4	2 1/4				
15	SLEEVE CUFF SEAM		1/4	5 1/4				
16	COLLAR HEIGHT AT CBN	Cao cổ ở giữa cổ sau	1/4	1 3/4				
17	CF ZIPPER LENGTH	Dài dây kéo	12/30	23 1/2				
18	CF FACING WIDTH	Ngang nếp giữa trước	1/8	1 3/4				
19	WELT POCKET WIDTH AT CENTER	Cao cơi túi đo ở giữa	1/8	1				
20	WELT POCKET LENGTH	Dài túi cơi	1/8	7				
21	TOP OF POCKET FROM HPS	Định vị cạnh trên túi từ cao vai	1/8	14 5/8				
22	TOP OF POCKET FROM SS	Định vị cạnh trên túi từ sườn	1/8	5 7/8				
23	BOTTOM OF POCKET FROM SS	Định vị cạnh dưới túi từ sườn	1/8	3 3/4				
24	SELF NECK TAB LENGTH (SHORTEST POINT)	Dài nếp che cổ - cạnh ngắn	1/8	2 7/8				
25	SELF NECK TAB LENGTH (LONGEST POINT)	Dài nếp che cổ - cạnh dài	1/8	3 3/8				
26	SELF NECK TAB WIDTH	To bản nếp che cổ	1/8	1 1/2				
27	SELF FRONT HEM FACING	Rộng nếp thân trước	1/8	2 3/8				

25	SELF NECK TAB LENGTH (LONGEST POINT)	1/8	3 3/8								
26	SELF NECK TAB WIDTH	1/8	1 1/2								
27	SELF FRONT HEM FACING	1/8	2 3/8								
28											

ENCHANTÉ

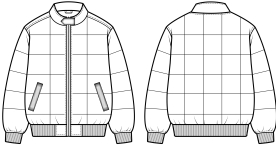
STYLE #	EN1125MJ02	STYLE NAME	QUILTED BOMBER JACKET	CATEGORY	OUTERWEAR	SKETCH 
SEASON	SPEEDWAY 2025	DELIVERY	11/15 XF	FABRIC DESCRIPTION	TECHNICAL OUTERWEAR	
FACTORY	APPAREL BASE	STAGE	DEVELOPMENT	FABRIC CONTENT		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	



PROTO DIRECTION (6.25.25)

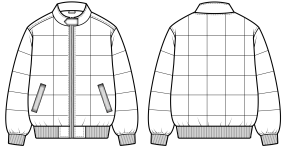
- 1. PLEASE SOURCE FABRIC AS BELOW, IGNORE ALL EMBROIDERY, PATCHES AND DECORATIONS
 - PLEASE SOURCE POLY TECHNICAL OUTERWEAR (THAT CAN BE QUILTED), NYLON LINING AND 2X2 RIB TRIM
 - QUILT REPEAT: ~4 3/4 X 5"
- 2. REFERENCE SAMPLE AND SPECS ARE SIZE **MEDIUM**, **FACTORY TO GRADE SPECS TO SIZE LARGE** FOR SAMPLE
- 3. PLEASE REVIEW AND HELP TO SUBMIT 1X PROTO IN SIZE LARGE, AVAILABLE COLOR OK

ENCHANTÉ

STYLE #	EN1125MJ02	STYLE NAME	QUILTED BOMBER JACKET	CATEGORY	OUTERWEAR	SKETCH				
SEASON	SPEEDWAY 2025	DELIVERY	11/15 XF	FABRIC DESCRIPTION	TECHNICAL OUTERWEAR					
FACTORY	APPAREL BASE	STAGE	DEVELOPMENT	FABRIC CONTENT						
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD					
SELF		COMBO			LINING					
CUTTING DIRECTION		CUTTING DIRECTION			CUTTING DIRECTION					
PLACEMENT		PLACEMENT			PLACEMENT					
TREATMENT		TREATMENT			TREATMENT					
SAMPLE NOTES / CALLOUTS						1	2	3	4	
						COLOR NAME	TBC			
						COLOR #				

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF			Quilted Poly Techy Outerwear + TBC Poly Quilt Fill					Self - All	TBC			
COMBO A			Unquilted - Poly Techy Outerwear					Welt Pockets, Locker Loop, Neck Tab, Pocket Bags	TBC			
COMBO B			2x2 Rib					Sleeve Cuff, Waist Hem	TBC			
LINING			Nylon Lining					Lining - Fully lined at body and sleeves	TBC			
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
ZIPPER		Factory Sourced	#5 Metal Zipper	Factory Sourced		1	Units	1x CF	Nickel			
SNAP		Factory Sourced	Machine Applied Snap	Factory Sourced		1	Units	1x CF Neck Tab	Nickel			
THREAD		Factory Sourced	Thread	Factory Sourced	Tex 80			All Sewing, Topstitching, Trapunto Topstitching at Pockets	DTM Self			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Waist				
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag	Biolo	14" x 20"	1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					


ENCHANTÉ

STYLE #	EN1125MJ02	STYLE NAME	QUILTED BOMBER JACKET	CATEGORY	OUTERWEAR	<div>SKETCH</div> 
SEASON	SPEEDWAY 2025	DELIVERY	11/15 XF	FABRIC DESCRIPTION	TECHNICAL OUTERWEAR	
FACTORY	APPAREL BASE	STAGE	DEVELOPMENT	FABRIC CONTENT		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD	

LABEL GUIDE


NOTES:

MAIN LABEL PLACEMENT

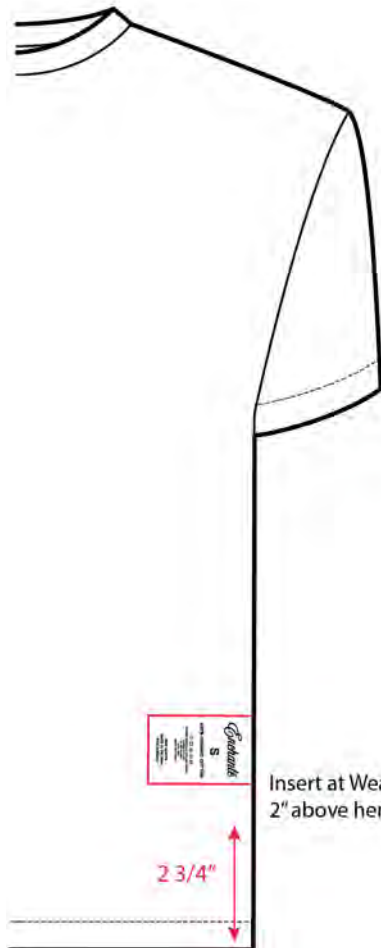


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT



Wearer's Left Side Seam

Hem

Interior Construction View