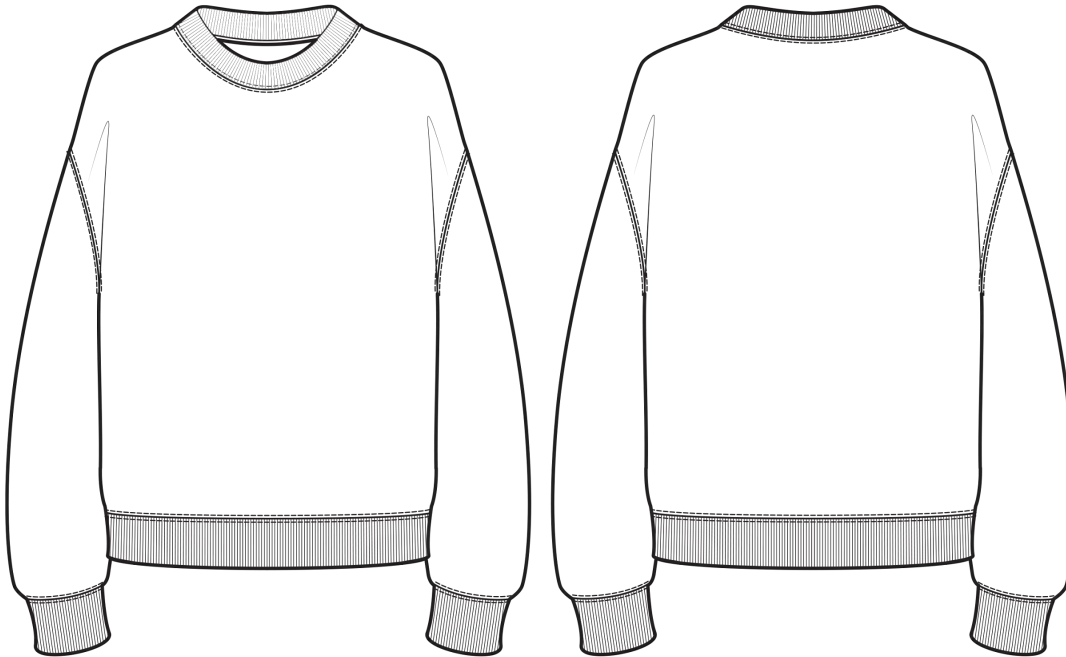


ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR:

COVER REMARKS:

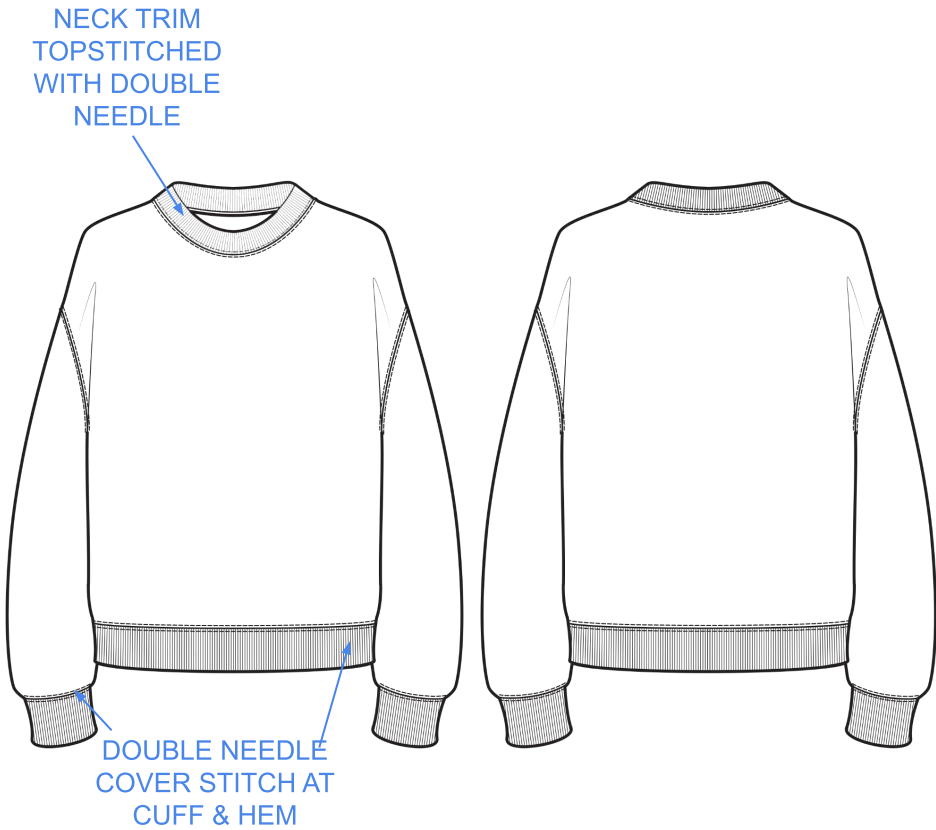
2/10/25 TP SENT - FCTY TO DEVELOP BLANK IN SAMPLE SIZE LARGE

3/31/25 SAMPLE APPROVED - PLS GO BACK TO SPEC ON ALL FOLLOWING PREVIOUS PRODUCTION

ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	SKETCH 
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

CONSTRUCTION



ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	SKETCH 
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

REFERENCE



FOLLOW OVERALL SPECS & CONSTRUCTION FROM AUSTRALIA 2025 EN0325MC08 RACETRACK CREWNECK PRODUCTION

ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

			STAGE	PROTO									
			DATE	03.06.25									
POM	DESCRIPTION	TOL +/-	REQUEST										
1	CF FROM HPS TO HEM	1/2	28 3/4										
2	NECK BAND HEIGHT	1/8	1 1/8										
3	NECK WIDTH (SEAM TO SEAM)	1/2	8 3/4										
4	FRONT NECK DROP (HPS TO SEAM)	1/4	4 1/4										
5	BACK NECK DROP (HPS TO SEAM)	1/8	1 1/2										
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	22 1/4										
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	21										
8	CHEST (1" BELOW ARMHOLE)	1/2	23 1/2										
9	BOTTOM OPENING	1/2	20										
10	ARMHOLE STRAIGHT	3/8	10 3/4										
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	24 1/2										
12	BICEP (1" BELOW ARMHOLE)	1/4	9 3/4										
13	SLEEVE OPENING (RELAXED)	1/4	3 1/2										
14	SLEEVE CUFF RIB TRIM HEIGHT	1/8	2										
15	HEM RIB HEIGHT	1/8	2 1/2										

ENCHANTÉ

STYLE #			STYLE NAME		CREWNECK SWEATSHIRT			CATEGORY		CREWNECK		SKETCH	
SEASON		2025 BLANKS		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PRODUCTION		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
										COLOR NAME			
										COLOR #			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Sleeves					
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM)	UA	46"			Neck Trim, Sleeve Cuff, Hem Band					
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
THREAD A		Factory Sourced	Thread	UA				All Sewing					
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

LABEL GUIDE

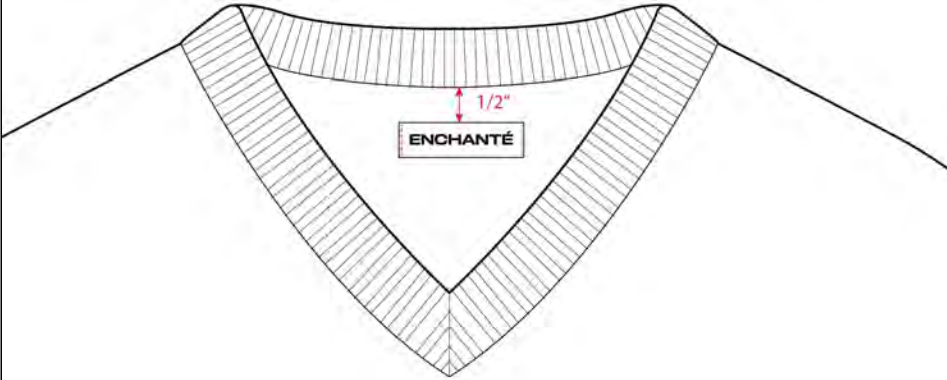
NOTES:

MAIN LABEL PLACEMENT

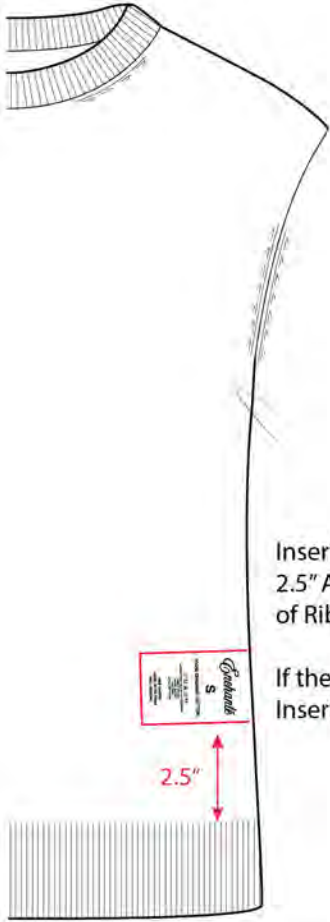


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT

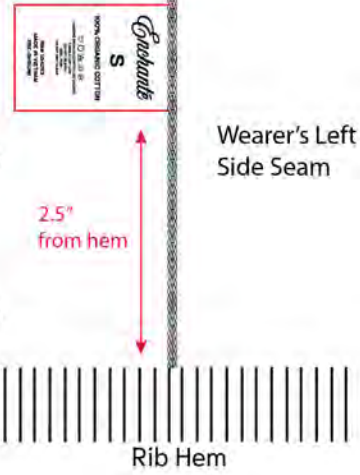



1.13"
0.75"

Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem

2.5"


Wearer's Left
Side Seam

2.5"
from hem

Rib Hem

Interior Construction View

ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

**PROTO FIT COMMENTS (03.31.25)**

- PLS ENSURE TO GO BACK TO PREVIOUS APPROVED PRODUCTION SPECS FOR ALL
- SAMPLE APPROVED

ENCHANTÉ

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT	CATEGORY	CREWNECK	
SEASON	2025 BLANKS	XF		FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-	GRADING		XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2		27 1/4	27 3/4	28 1/4	28 3/4	29 1/4	29 3/4
2	NECK BAND HEIGHT	1/8	0		1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4		7 3/4	8	8 1/4	8 1/2	8 3/4	9
4	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8		3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2
5	BACK NECK DROP (HPS TO SEAM)	1/8	0		1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	1/2		20 3/4	21 1/4	21 3/4	22 1/4	22 3/4	23 1/4
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2		19 3/4	20 1/4	20 3/4	21 1/4	21 3/4	22 1/4
8	CHEST (1" BELOW ARMHOLE)	1/2	1		21	22	23	24	25	26
9	BOTTOM OPENING	1/2	1		17	18	19	20	21	22
10	ARMHOLE STRAIGHT	3/8	1/2		9 1/4	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2		23 1/4	23 3/4	24 1/4	24 3/4	25 1/4	25 3/4
12	BICEP (1" BELOW ARMHOLE)	1/4	1/2		8 3/4	9 1/4	9 3/4	10 1/4	10 3/4	11 1/4
13	SLEEVE OPENING (RELAXED)	1/4			3	3	3 1/4	3 1/2	3 3/4	4
14	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0		2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
15	HEM RIB HEIGHT	1/8	0		2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2

STYLE #		STYLE NAME	CREWNECK SWEATSHIRT		CATEGORY	CREWNECK
SEASON	2025 BLANKS	XF			FABRIC	200GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION		FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE		TP BY:	ET

APPROVED
PRODUCTION
SPECS

BẢNG THÔNG SỐ

POM	DESCRIPTION		TOL +/-	GRADING		XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	GIỮA TRƯỚC TỪ ĐỈNH VAI ĐẾN LẠI ÁO	1/2	1/2		27 1/4	27 3/4	28 3/4	28 3/4	29 1/4	29 3/4
2	NECK BAND HEIGHT	CHIỀU CAO BỎ LẠI CÔ	1/8	0		1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8
3	NECK WIDTH (SEAM TO SEAM)	NGANG CÔ	1/2	1/4		7 3/4	8	8 1/4	8 1/2	8 3/4	9
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CÔ TRƯỚC	1/4	1/8		3 7/8	4	4 1/8	4 1/4	4 3/8	4 1/2
5	BACK NECK DROP (HPS TO SEAM)	HẠ CÔ SAU	1/8	0		1 3/8	1 3/8	1 3/8	1 3/8	1 3/8	1 3/8
6	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI	1/2	1/2		20 3/4	21 1/4	21 3/4	22 1/4	22 3/4	23 1/4
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG THÂN TRƯỚC (CÁCH 6" TỪ ĐỈNH VAI)	1/2	1/2		19 3/4	20 1/4	20 3/4	21 1/4	21 3/4	22 1/4
8	CHEST (1" BELOW ARMHOLE)	VÒNG NGỰC (CÁCH NÁCH 1")	1/2	1		21	22	23	24	25	26
9	BOTTOM OPENING	RỘNG LẠI DƯỚI	1/2	1		17	18	19	20	21	22
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG	3/8	1/2		9 1/4	9 3/4	10 1/4	10 3/4	11 1/4	11 3/4
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ VAI	1/2	1/2		23 1/4	23 3/4	24 1/4	24 3/4	25 1/4	25 3/4
12	BICEP (1" BELOW ARMHOLE)	VÒNG BẮP TAY (CÁCH NÁCH 1")	1/4	1/2		8 3/4	9 1/4	9 3/4	10 1/4	10 3/4	11 1/4
13	SLEEVE OPENING (RELAXED)	CỬA TAY	1/4			3	3	3 1/4	3 1/2	3 3/4	4
14	SLEEVE CUFF RIB TRIM HEIGHT	CHIỀU CAO BỎ LẠI TAY	1/8	0		2 1/8	2 1/8	2 1/8	2 1/8	2 1/8	2 1/8
15	HEM RIB HEIGHT	CHIỀU CAO BỎ LẠI DƯỚI	1/8	0		2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2