

ENCHANTÉ

STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK
SEASON	GARAGE 2025	XF	9/1	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD

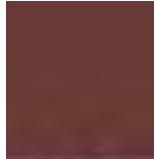



SELF: 100% COTTON FLEECE (420 GSM)
ART. FLEECE_100% COTTON_SOLID_420_S0162

COMBO: RIB 2X2 (445 GSM)
ART. RIB 2X2_95% COTTON 5% SPANDEX_SOLID_445_S0162

WASH TREATMENT:
GARMENT DYE + ACID WASH (AS SUMMER 1 2024) +
SCREEN PRINT

PRODUCTION COLOR:
BURGUNDY: DTM PANTONE 19-1325 TCX HOT CHOCOLATE



PANTONE®
19-1325 TCX
Hot Chocolate

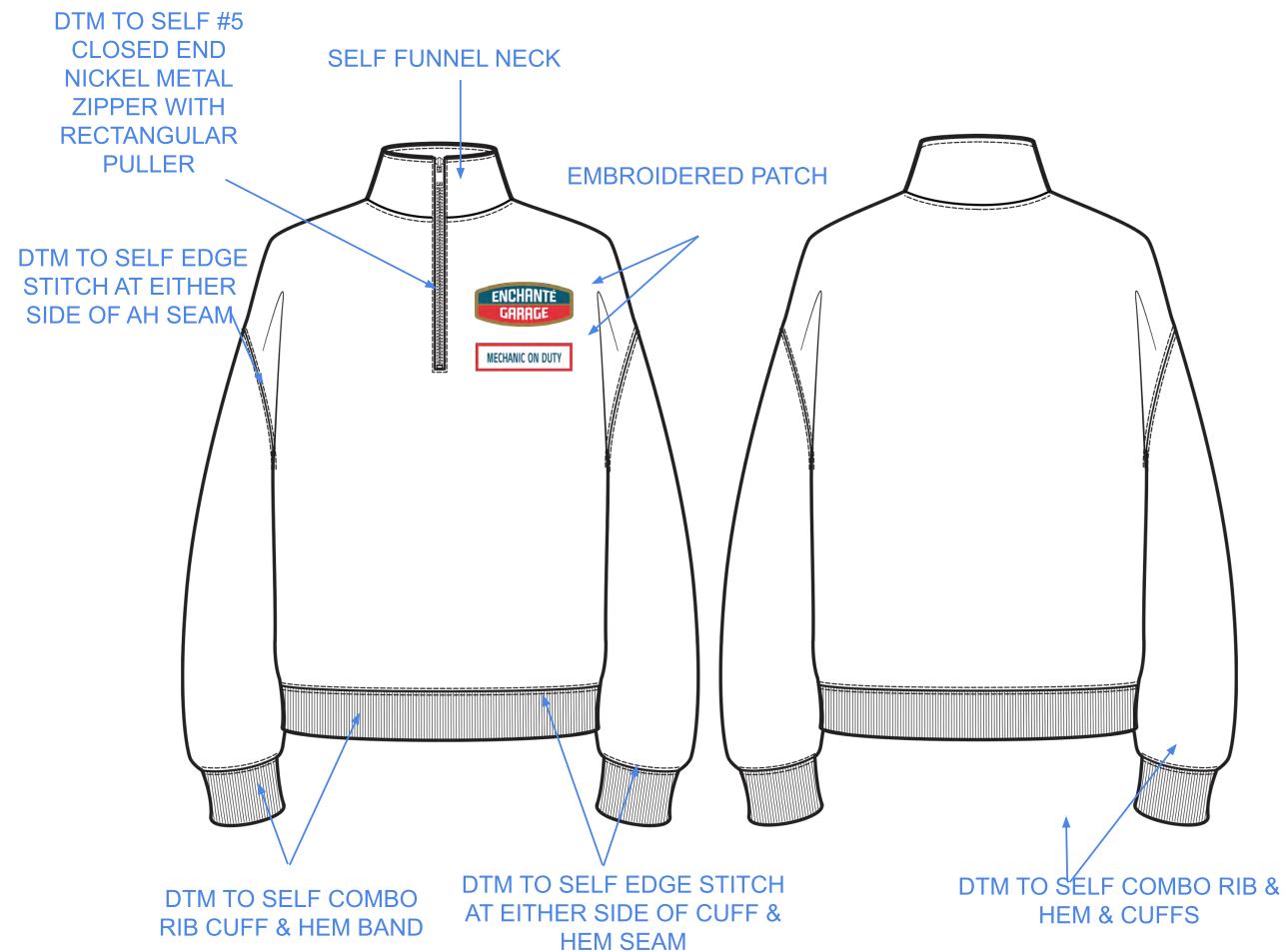
COVER REMARKS:

5/16/25 TP SENT - FACTORY TO LAUNCH 1X PROTO SIZE LARGE

7/3/25 FIT COMMENTS SENT - FACTORY TO CORRECT AND PROCEED INTO PRODUCTION

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CONSTRUCTION



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ARTWORK

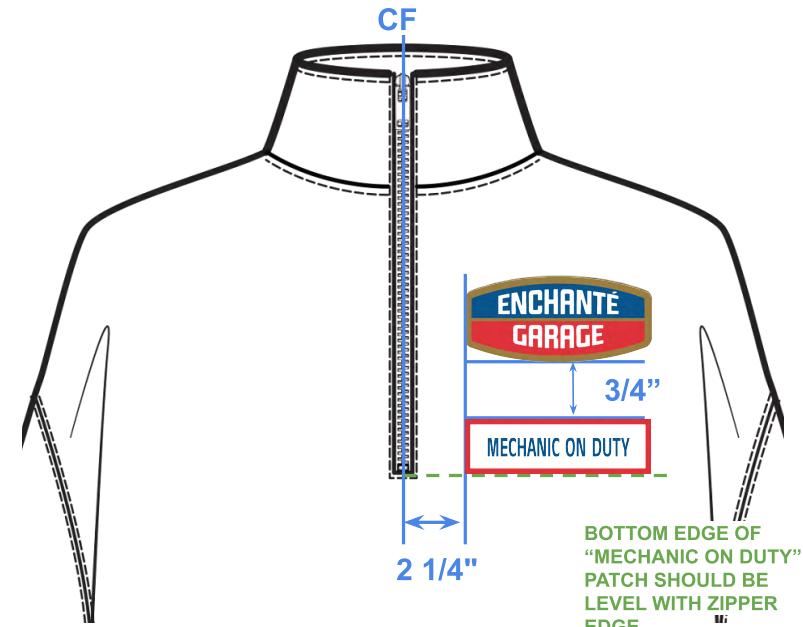
FRONT WEAVER'S LEFT CHEST PATCH



FRONT WEAVER'S LEFT CHEST PATCH



FRONT ARTWORK PLACEMENT



COLOR STANDARDS:



FONT:
OPTIC WHITE

ARTWORK:
RED
(PANTONE
17-1664 TCX)

ARTWORK:
BLUE
(MATCH
SAMPLE)

ARTWORK:
BRONZE
(PANTONE
17-0843 TCX)

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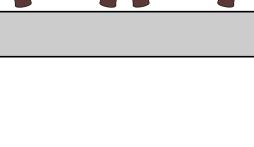
COLORWAY



SELF
19-1325 TCX HOT CHOCOLATE



ENCHANTÉ

STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER			CATEGORY		CREWNECK	SKETCH								
SEASON	GARAGE 2025	XF	7/31/24			FABRIC DESCRIPTION		420GSM COTTON FLEECE									
FACTORY	UA	STAGE	PRODUCTION			FABRIC CONTENT		100% COTTON									
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE			TP BY:		GD									
SELF	COMBO					LINING											
CUTTING DIRECTION	CUTTING DIRECTION					CUTTING DIRECTION											
PLACEMENT	PLACEMENT					PLACEMENT											
TREATMENT	ACID WASH AS SUMMER 1			TREATMENT			TREATMENT										
SAMPLE NOTES / CALLOUTS								1	2	3	4						
								Burgundy									
								COLOR #	19-1325 TCX								
CUTTING MATERIAL(S)								COLOR OF MATERIAL									
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4					
SELF	100% Cotton	FLEECE_100% COTTON_SOLID_420_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Funnel Neck, Sleeves	Burgundy (19-1325 TCX)								
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX SOLID_445_S0162	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	Burgundy (19-1325 TCX)								
LINING																	
FUSE																	
TRIM(S)								COLOR OF TRIM									
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4					
PATCH A		Factory Sourced	"Enchante Garage" Patch	Factory Sourced				1x Front Wearer's Left Chest (Top Patch)									
PATCH B		Factory Sourced	"Mechanic on Duty" Patch	Factory Sourced				1x Front Wearer's Left Chest (Bottom Patch)									
ZIPPER		Factory Sourced	#5 Closed End Metal Zipper with Rectangular Puller	Factory Sourced				CF Closure	DTM Burgundy								
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing	PFD								
LABELS + HANGTAGS + PACKAGING								COLOR OF TRIM									
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4					
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck									
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)									
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units										
PACKAGING			Barcode Sticker	Factory Sourced		1	Units										

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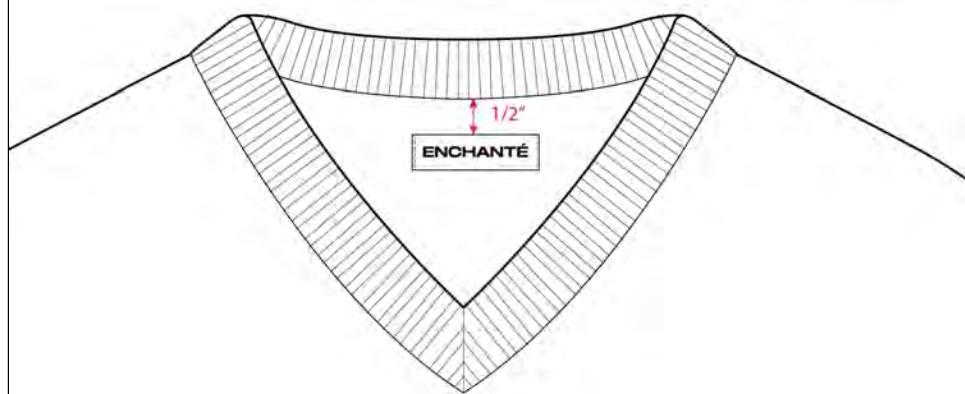
LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self

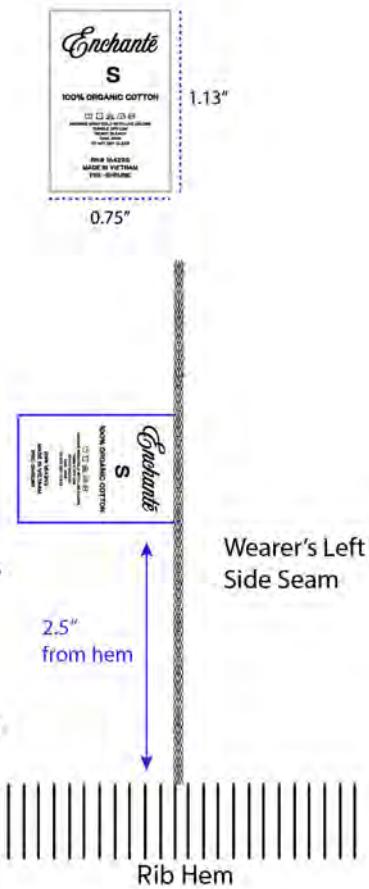


CARE LABEL PLACEMENT



Insert at Wearer's Left SS,
2.5" Above top edge
of Rib Hem.

If there is no Rib Hem,
Insert at 2.5" Above Hem

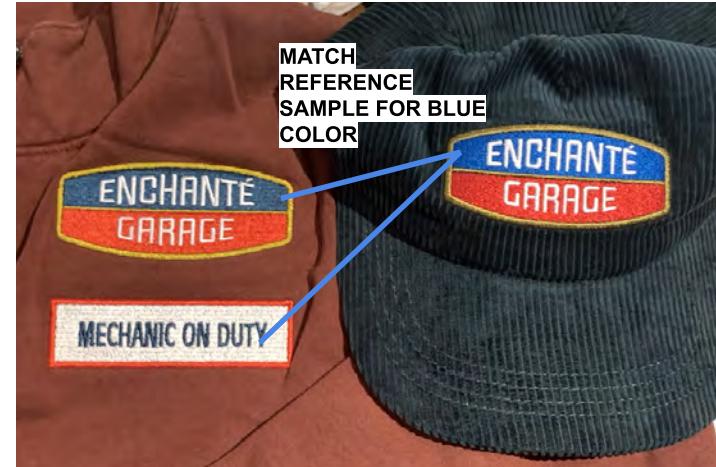
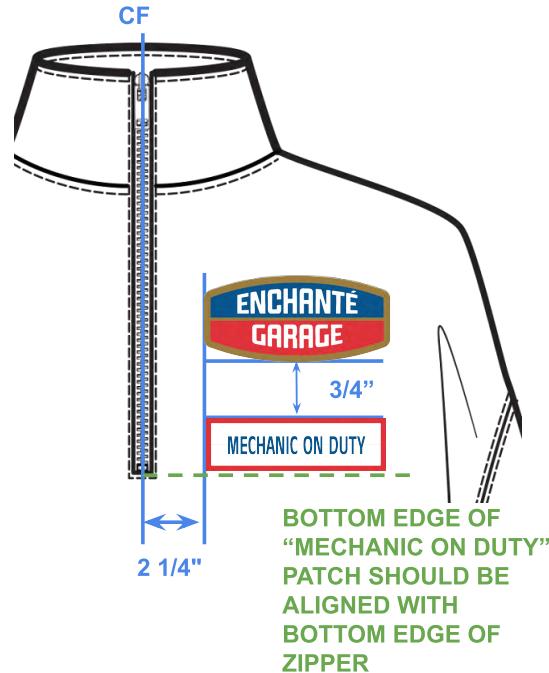


Interior Construction View

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FRONT ARTWORK PLACEMENT



PROTO FIT COMMENTS (07.03.25)

1. PLEASE MAINTAIN SPACING BETWEEN PATCHES AS SAMPLED
- SHIFT DOWN BOTH PATCHES SO BOTTOM EDGE OF "MECHANIC ON DUTY" PATCH IS ALIGNED WITH BOTTOM EDGE OF ZIPPER
2. PLEASE ADJUST BLUE YARN IN BOTH PATCHES TO MATCH REFERENCE SAMPLE (REFERENCE SAMPLE ABOVE)
3. PLEASE CORRECT & PROCEED INTO PRODUCTION

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APPROVED PRODUCTION SPECS

UPDATED 11/27 SIZE L

POM	DESCRIPTION	TOL +/-	GRADING	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2	26	26 1/2	27	26 7/8	28	28 1/2
2	NECK BAND HEIGHT	1/8	0	2 1/2	2 1/2	2 1/2	2 5/8	2 1/2	2 1/2
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4	9	9 1/4	9 1/2	10 1/8	10	10 1/4
4	CF ZIPPER LENGTH	1/4		6 3/4	6 3/4	7	6 3/4	7 1/4	7 1/4
5	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8	3 1/4	3 3/8	3 1/2	3 1/8	3 3/4	3 7/8
6	BACK NECK DROP (HPS TO SEAM)	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8
7	SHOULDER WIDTH (SEAM TO SEAM)	1/2	1/2	21 1/2	22	22 1/2	23	23 1/2	24
8	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2	19 1/2	20	20 1/2	21	21 1/2	22
9	CHEST (1" BELOW ARMHOLE)	1/2	1	21 1/2	22 1/2	23 1/2	24 3/4	25 1/2	26 1/2
10	BOTTOM OPENING	1/2	1	16 3/4	17 3/4	18 3/4	18 1/2	20 3/4	21 3/4
11	ARMHOLE (STRAIGHT)	1/4	1/2	9 5/8	10 1/8	10 5/8	11	11 5/8	12 1/8
12	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2	22 1/2	23	23 1/2	23 7/8	24 1/2	25
13	BICEP (1" BELOW ARMHOLE)	1/4	1/2	8 3/4	9 1/4	9 3/4	10 1/8	10 3/4	11 1/4
14	SLEEVE OPENING (RELAXED)	1/4		2 3/4	2 3/4	3	3 1/4	3 1/2	3 3/4
15	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0	2	2	2	2	2	2
16	HEM RIB HEIGHT	1/8	0	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8