

ENCHANTÉ

STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK
SEASON	GARAGE 2025	XF	9/1	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



SELF: 100% COTTON FLEECE (420 GSM)
ART. FLEECE_100% COTTON_SOLID_420_S0162

COMBO: RIB 2X2 (445 GSM)
ART. RIB 2X2_95% COTTON 5% SPANDEX_SOLID_445_S0162

WASH TREATMENT:
GARMENT DYE + ACID WASH (AS SUMMER 1 2024) +
SCREEN PRINT

PRODUCTION COLOR:
BURGUNDY: DTM PANTONE 19-1325 TCX HOT
CHOCOLATE




COVER REMARKS:

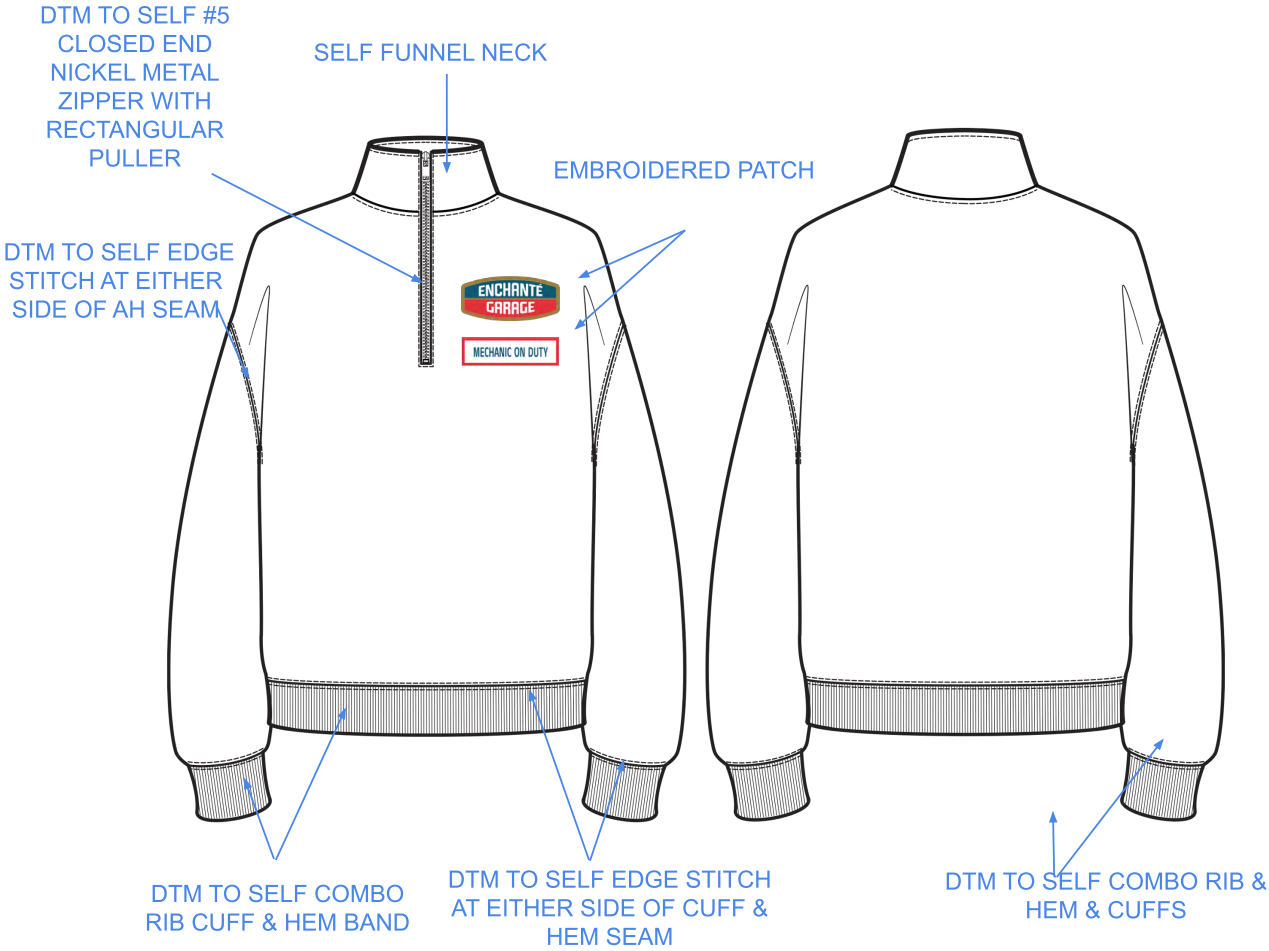
5/16/25 TP SENT - FACTORY TO LAUNCH 1X PROTO SIZE LARGE

7/3/25 FIT COMMENTS SENT - FACTORY TO CORRECT AND PROCEED INTO PRODUCTION


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STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH 
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CONSTRUCTION



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ARTWORK

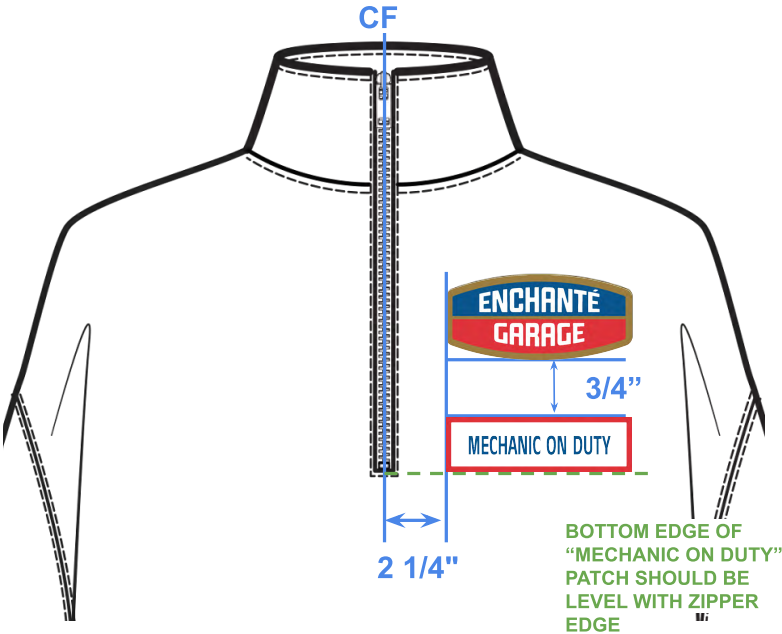
FRONT WEARER’S LEFT CHEST PATCH



FRONT WEARER’S LEFT CHEST PATCH



FRONT ARTWORK PLACEMENT




COLOR STANDARDS:

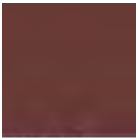


FONT: OPTIC WHITE	ARTWORK: RED (PANTONE 17-1664 TCX)	ARTWORK: BLUE (MATCH SAMPLE)	ARTWORK: BRONZE (PANTONE 17-0843 TCX)
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COLORWAY




PANTONE®
19-1325 TCX
Hot Chocolate

SELF
19-1325 TCX HOT CHOCOLATE




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STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH				
SEASON	GARAGE 2025	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE					
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON					
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD					
SELF		COMBO			LINING					
CUTTING DIRECTION		CUTTING DIRECTION			CUTTING DIRECTION					
PLACEMENT		PLACEMENT			PLACEMENT					
TREATMENT		TREATMENT			TREATMENT					
SAMPLE NOTES / CALLOUTS					1	2	3	4		

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% Cotton	FLEECE_100% COTTON_SOLID_420_S0162	Cotton Fleece (420 GSM)	UA	72"			Bodice, Funnel Neck, Sleeves	Burgundy (19-1325 TCX)			
COMBO	95% Cotton 5% Spandex	RIB 2X2_95% COTTON 5% SPANDEX_SOLID_445_S0162	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	Burgundy (19-1325 TCX)			
LINING												
FUSE												
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PATCH A		Factory Sourced	"Enchante Garage" Patch	Factory Sourced				1x Front Wearer's Left Chest (Top Patch)				
PATCH B		Factory Sourced	"Mechanic on Duty" Patch	Factory Sourced				1x Front Wearer's Left Chest (Bottom Patch)				
ZIPPER		Factory Sourced	#5 Closed End Metal Zipper with Rectangular Puller	Factory Sourced				CF Closure	DTM Burgundy			
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing	PFD			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck				
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					


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LABEL GUIDE

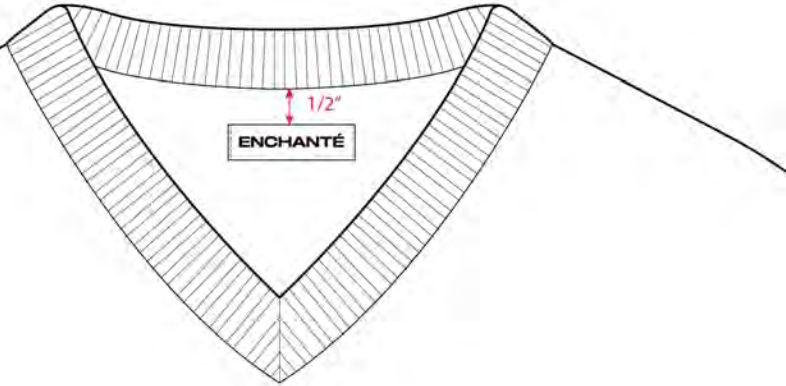
NOTES:

MAIN LABEL PLACEMENT

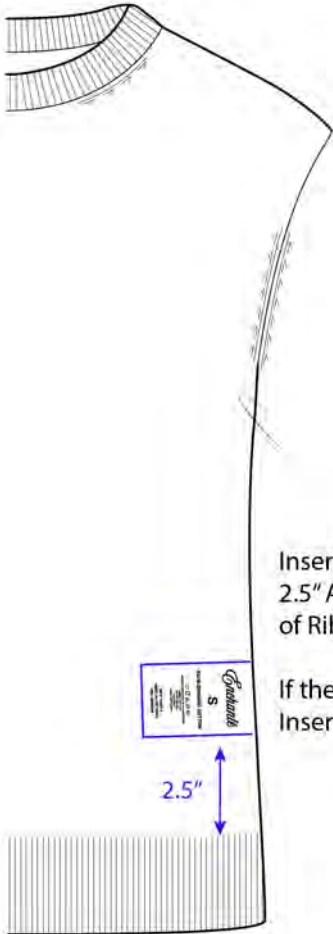



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT






1.13"

0.75"



2.5" from hem

Wearer's Left Side Seam




Rib Hem

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem

Interior Construction View

ENCHANTÉ

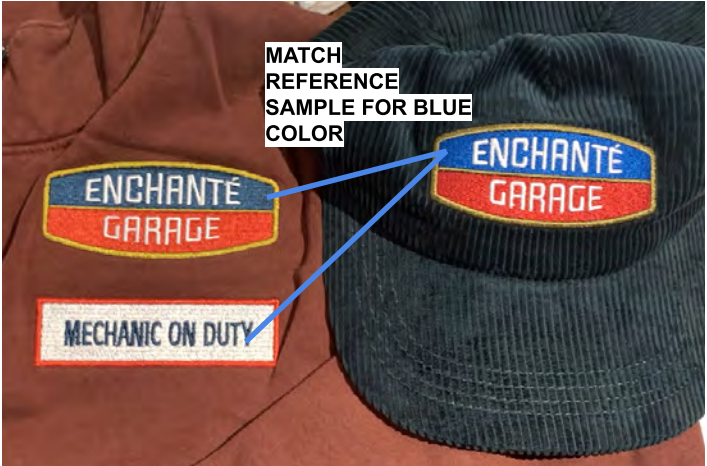
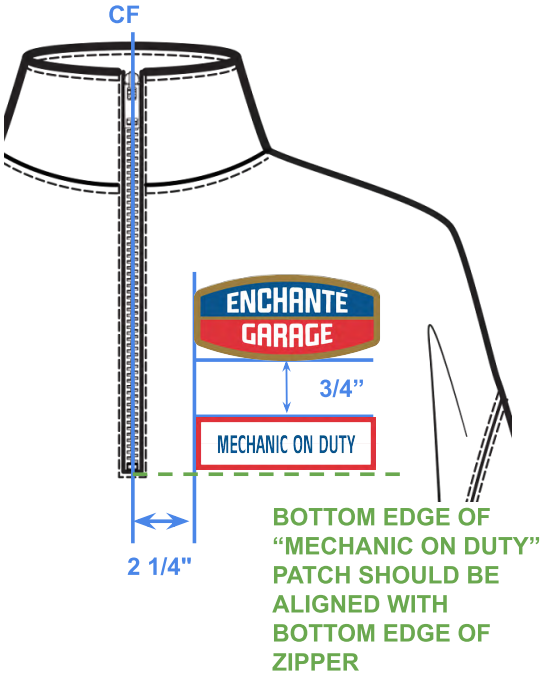
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- MAINTAIN SPACING BETWEEN PATCHES AS SAMPLE

- SHIFT DOWN BOTH PATCHES SO BOTTOM EDGE IS ALIGNED WITH BOTTOM EDGE OF ZIPPER

FRONT ARTWORK PLACEMENT




MATCH REFERENCE SAMPLE FOR BLUE COLOR

PROTO FIT COMMENTS (07.03.25)

- PLEASE MAINTAIN SPACING BETWEEN PATCHES AS SAMPLED
 - SHIFT DOWN BOTH PATCHES SO BOTTOM EDGE OF "MECHANIC ON DUTY" PATCH IS ALIGNED WITH BOTTOM EDGE OF ZIPPER
- PLEASE ADJUST BLUE YARN IN BOTH PATCHES TO MATCH REFERENCE SAMPLE (REFERENCE SAMPLE ABOVE)
- PLEASE CORRECT & PROCEED INTO PRODUCTION

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APPROVED PRODUCTION SPECS

UPDATED 11/27 SIZE L

POM	DESCRIPTION	TOL +/-	GRADING	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2	26	26 1/2	27	26 7/8	28	28 1/2
2	NECK BAND HEIGHT	1/8	0	2 1/2	2 1/2	2 1/2	2 5/8	2 1/2	2 1/2
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4	9	9 1/4	9 1/2	10 1/8	10	10 1/4
4	CF ZIPPER LENGTH	1/4		6 3/4	6 3/4	7	6 3/4	7 1/4	7 1/4
5	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8	3 1/4	3 3/8	3 1/2	3 1/8	3 3/4	3 7/8
6	BACK NECK DROP (HPS TO SEAM)	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8
7	SHOULDER WIDTH (SEAM TO SEAM)	1/2	1/2	21 1/2	22	22 1/2	23	23 1/2	24
8	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2	19 1/2	20	20 1/2	21	21 1/2	22
9	CHEST (1" BELOW ARMHOLE)	1/2	1	21 1/2	22 1/2	23 1/2	24 3/4	25 1/2	26 1/2
10	BOTTOM OPENING	1/2	1	16 3/4	17 3/4	18 3/4	18 1/2	20 3/4	21 3/4
11	ARMHOLE (STRAIGHT)	1/4	1/2	9 5/8	10 1/8	10 5/8	11	11 5/8	12 1/8
12	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2	22 1/2	23	23 1/2	23 7/8	24 1/2	25
13	BICEP (1" BELOW ARMHOLE)	1/4	1/2	8 3/4	9 1/4	9 3/4	10 1/8	10 3/4	11 1/4
14	SLEEVE OPENING (RELAXED)	1/4		2 3/4	2 3/4	3	3 1/4	3 1/2	3 3/4
15	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0	2	2	2	2	2	2
16	HEM RIB HEIGHT	1/8	0	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8