

ENCHANTÉ

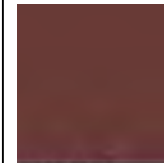
STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK
SEASON	GARAGE 2025	XF	8/15-9/15	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

WASH TREATMENT:
GARMENT DYE + ACID WASH AS SUMMER 1

PRODUCTION COLOR:
BROWN: DTM PANTONE 19-1325 TCX HOT
CHOCOLATE



PANTONE®
19-1325 TCX
Hot Chocolate

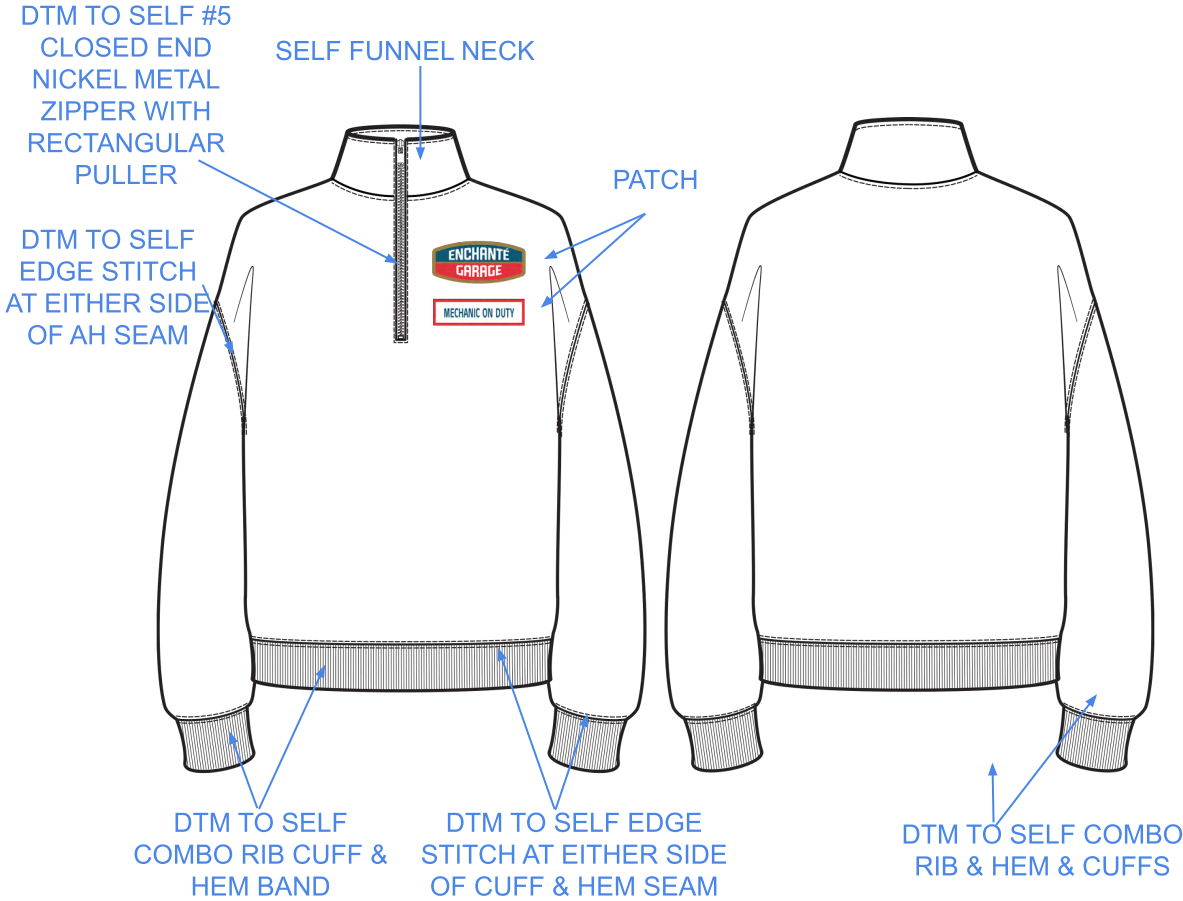
COVER REMARKS:

5/16/25 TP SENT - FACTORY TO LAUNCH 1X PROTO SIZE LARGE

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CONSTRUCTION



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ARTWORK

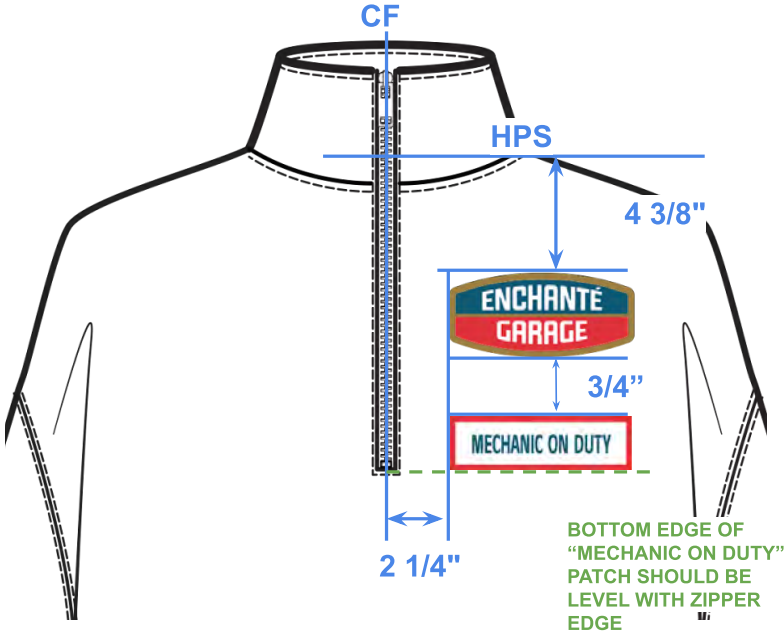
FRONT WEARER’S LEFT CHEST PATCH



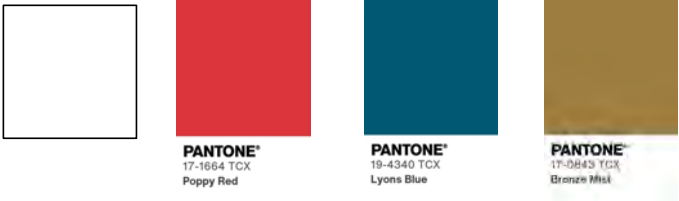
FRONT WEARER’S LEFT CHEST PATCH



FRONT ARTWORK PLACEMENT



COLOR STANDARDS:



FONT: OPTIC WHITE

ARTWORK: RED (PANTONE 17-1664 TCX)

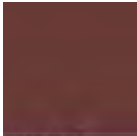
ARTWORK: BLUE (PANTONE 19-4340 TCX)

ARTWORK: BRONZE (PANTONE 17-0843 TCX)

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COLORWAY



PANTONE®
19-1325 TCX
Hot Chocolate

SELF
19-1325 TCX HOT CHOCOLATE



ENCHANTÉ

STYLE #	EN1025MT12	STYLE NAME	1/4 ZIP PULLOVER	CATEGORY	CREWNECK	SKETCH				
SEASON	GARAGE 2025	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE					
FACTORY	UA	STAGE	PRODUCTION	FABRIC CONTENT	100% COTTON					
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	GD					
SELF		COMBO			LINING					
CUTTING DIRECTION		CUTTING DIRECTION			CUTTING DIRECTION					
PLACEMENT		PLACEMENT			PLACEMENT					
TREATMENT	GARMENT DYE + ACID WASH AS SUMMER 1			TREATMENT	GARMENT DYE + ACID WASH AS SUMMER 1			TREATMENT		
SAMPLE NOTES / CALLOUTS					1	2	3	4		

CUTTING MATERIAL(S)									COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Funnel Neck, Sleeves	Brown (19-1325 TCX)			
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM)	UA	46"			Sleeve Cuff, Hem Band	Brown (19-1325 TCX)			
LINING												
FUSE												
TRIM(S)									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
PATCH A		Factory Sourced	"Enchante Garage" Patch	UA				1x Front Wearer's Left Chest (Top Patch)				
PATCH B		Factory Sourced	"Mechanic on Duty" Patch	UA				1x Front Wearer's Left Chest (Bottom Patch)				
ZIPPER		Factory Sourced	#5 Closed End Metal Zipper with Rectangular Puller	UA				CF Closure	DTM Brown			
THREAD A		Factory Sourced	Thread	UA				All Sewing	DTM Brown			
LABELS + HANGTAGS + PACKAGING									COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck				
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)				
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

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LABEL GUIDE

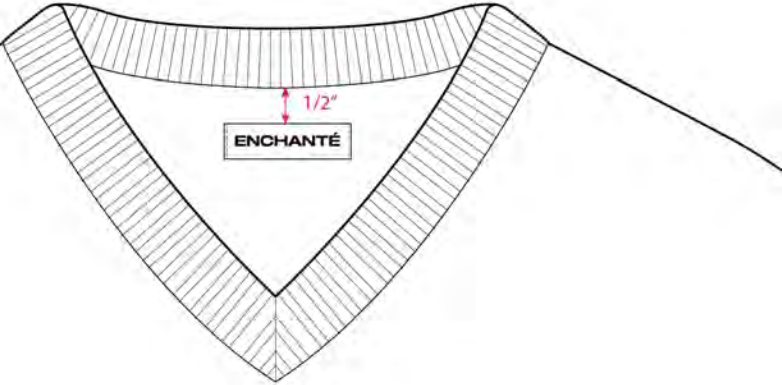
NOTES:

MAIN LABEL PLACEMENT

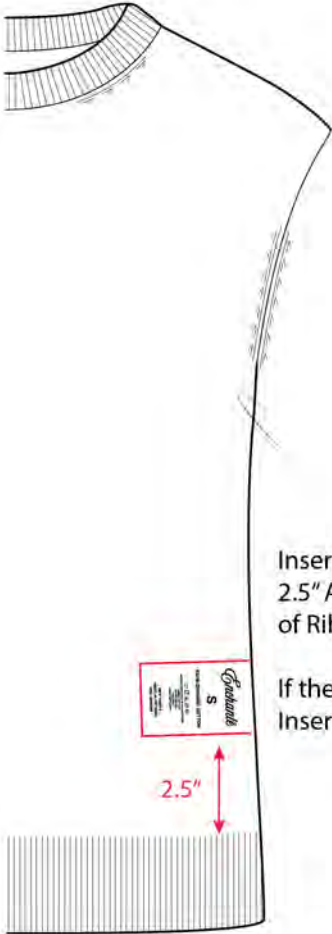


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**
(Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT




1.13"
0.75"


2.5" from hem

Wearer's Left Side Seam


Rib Hem

Interior Construction View

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem

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APPROVED PRODUCTION SPECS

UPDATED 11/27 SIZE L

POM	DESCRIPTION	TOL +/-	GRADING	XS	S	M	L	XL	XXL
1	CF FROM HPS TO HEM	1/2	1/2	26	26 1/2	27	26 7/8	28	28 1/2
2	NECK BAND HEIGHT	1/8	0	2 1/2	2 1/2	2 1/2	2 5/8	2 1/2	2 1/2
3	NECK WIDTH (SEAM TO SEAM)	1/2	1/4	9	9 1/4	9 1/2	10 1/8	10	10 1/4
4	CF ZIPPER LENGTH	1/4		6 3/4	6 3/4	7	6 3/4	7 1/4	7 1/4
5	FRONT NECK DROP (HPS TO SEAM)	1/4	1/8	3 1/4	3 3/8	3 1/2	3 1/8	3 3/4	3 7/8
6	BACK NECK DROP (HPS TO SEAM)	1/8	0	7/8	7/8	7/8	7/8	7/8	7/8
7	SHOULDER WIDTH (SEAM TO SEAM)	1/2	1/2	21 1/2	22	22 1/2	23	23 1/2	24
8	ACROSS FRONT (6" DOWN FROM HPS)	1/2	1/2	19 1/2	20	20 1/2	21	21 1/2	22
9	CHEST (1" BELOW ARMHOLE)	1/2	1	21 1/2	22 1/2	23 1/2	24 3/4	25 1/2	26 1/2
10	BOTTOM OPENING	1/2	1	16 3/4	17 3/4	18 3/4	18 1/2	20 3/4	21 3/4
11	ARMHOLE (STRAIGHT)	1/4	1/2	9 5/8	10 1/8	10 5/8	11	11 5/8	12 1/8
12	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	1/2	22 1/2	23	23 1/2	23 7/8	24 1/2	25
13	BICEP (1" BELOW ARMHOLE)	1/4	1/2	8 3/4	9 1/4	9 3/4	10 1/8	10 3/4	11 1/4
14	SLEEVE OPENING (RELAXED)	1/4		2 3/4	2 3/4	3	3 1/4	3 1/2	3 3/4
15	SLEEVE CUFF RIB TRIM HEIGHT	1/8	0	2	2	2	2	2	2
16	HEM RIB HEIGHT	1/8	0	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8	2 5/8