STYLE: PLS0824T03
DIVISION: UNISEX

DESCRIPTION: DANCE OF THE HOURS CREWNECK

FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

SKETCH



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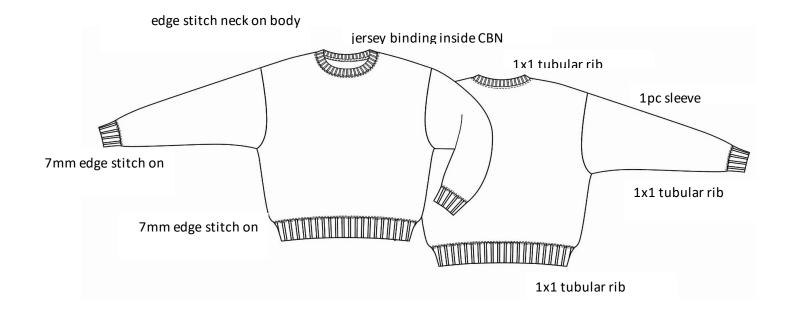
TYPE: CUT AND SEW KNIT

FACTORY: UnAvailable

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

DETAIL SKETCH



STYLE: PLS0824T03
DIVISION: UNISEX

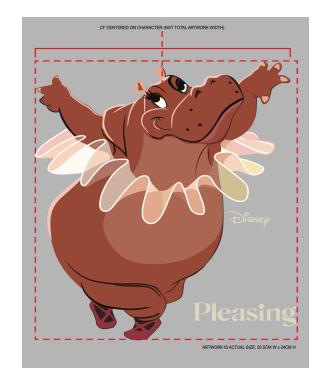
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PRINT LAYOUT





Artwork and Layout: "PLS0824T03 Artwork and Layout 20240522.ai"

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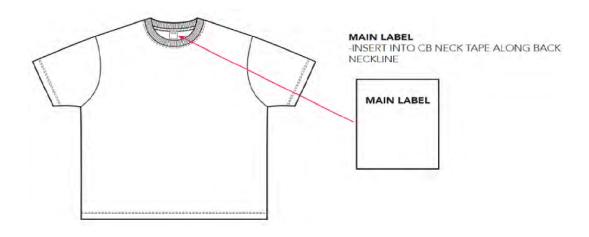
FABRIC: 340GSM COTTON FLEECE

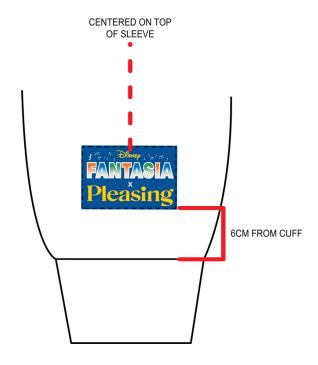
SIZE RANGE: XS - 5XL

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TECH PACK BY: DANIEL DUGOFF

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LABEL PLACEMENT





SEASON: SUMMER 2024

TYPE: CUT AND SEW KNIT

STYLE: PLS0824T03 **DIVISION: UNISEX**

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FACTORY: UnAvailable FABRIC: 340GSM COTTON FLEECE TECH PACK BY: DANIEL DUGOFF **SIZE RANGE**: XS - 5XL LAST EDIT DATE: 22-May-24

OVERVIEW

THREAD: MARA 60 FIT REFERENCE: CARRYOVER AS PLS0524T22

SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)

RIB: ___GSM 2X2 RIB (97% COTTON 3% SPANDEX)

JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN

CARE LABEL @ INSIDE WR'S LEFT SS MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB

SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING

7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB 7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB

ALL INSIDE SEAMS IN LOCKING MERROW

EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT

TUBULAR RIB @ NECK, CUFFS, HEM

BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: CHARACTER + DISNEY LOGO: PLASTISOL PRINT

"PLEASING" LOGO - EMBROIDERED

KOALA 22-May-24

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LAST EDIT DATE: 22-May-24

SAMPLE SPECS

	ORIGINAL	1ST PROTO	1ST PROTO		2ND PROTO	2ND PROTO		
	SPECS	MEASURED	REVISED		MEASURED	REVISED		BULK
	(SAMPLE	SPECS	SPECS		SPECS	SPECS		APPROVED
POINT OF MEASURE	SIZE: M)	(2/8/24)	(3/6/24)	NOTES	(DATE)	(5/22/24)	NOTES	SPECS
FRONT BODY LENGTH FROM HPS	65.00	64.00	65.00			65.00		
BACK BODY LENGTH FROM HPS	65.00	64.20	65.00			65.00		
SHOULDER SLOPE	4.00	4.00	4.00			4.00		
SHOULDER WIDTH AT BACK	53.00	51.50	53.00	BACK TO SPEC		53.00		
ACROSS BACK 18 CM BELOW HPS	50.00	50.00	50.00			50.00		
ACROSS FRONT 18 CM BELOW HPS	50.00	49.00	50.00			50.00		
CHEST WIDTH 3 CM BELOW ARMHOLE	58.00	57.00	58.00			58.00		
SWEEP WIDTH ABOVE RIB	58.00	56.00	58.00			58.00		
SWEEP WIDTH AT BOTTOM OF RIB RELAXED	42.50	42.00	42.50			42.50		
NECK WIDTH - SEAM TO SEAM	17.70	17.00	17.70			17.70		
FRONT NECK DROP	10.00	10.00	10.00			10.00		
BACK NECK DROP TO SEAM	2.50	3.00	2.50			2.50		
ARMHOLE STRAIGHT FROM SEAM TO SEAM	26.50	26.50	26.50			26.50		
SLEEVE LENGTH FROM CB NECK	88.70	88.50	88.70			88.70		
UNDERARM SEAM LENGTH		58.00	58.00			58.00		
BICEP WIDTH 3 CM BELOW ARMHOLE	25.50	24.50	25.50			25.50		
ELBOW WIDTH 25 CM FROM CUFF OPENING	19.50	18.00	19.50	BACK TO SPEC		19.50		
SLEEVE OPENING WIDTH AT SEAM	11.50	10.50	11.50			11.50		
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	8.00	7.50	8.00			8.00		
SLEEVE CUFF RIB HEIGHT	7.50	7.00	7.50			7.50		
SWEEP RIB HEIGHT	5.50	5.00	5.50			5.50		
NECK RIB HEIGHT	2.20	2.00	2.20			2.20		
ARTWORK POSITION BELOW CF NECK	6.00	6.00	7.00	REVISE		7.00		
ARTWORK TOTAL WIDTH	26.20	27.00	21.00	REVISE		20.50	SEE REVISED AR	
ARTWORK TOTAL HEIGHT	30.00	30.00	24.00	REVISE		24.00		
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KOALA 22-May-24

STYLE: PLS0824T03 DIVISION: UNISEX

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FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

GRADED SPECS

POINT OF MEASURE	+/-	XS	S	М	L	XL	XXL	3XL	4XL	5XL
	0.50		-							
FRONT BODY LENGTH FROM HPS	0.50	60.00	62.50	65.00	67.50 67.50	70.50 70.50	73.50 73.50	76.50 76.50	79.50 79.50	82.50 82.50
BACK BODY LENGTH FROM HPS			62.50	65.00						
SHOULDER SLOPE	0.13	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
SHOULDER WIDTH AT BACK	0.50	45.00	49.00	53.00	57.00	59.50	62.00	64.50	67.00	69.50
ACROSS BACK 18 CM BELOW HPS	0.50	42.00	46.00	50.00	54.00	56.50	59.00	61.50	64.00	66.50
ACROSS FRONT 18 CM BELOW HPS	0.50	42.00	46.00	50.00	54.00	56.50	59.00	61.50	64.00	66.50
CHEST WIDTH 3 CM BELOW ARMHOLE	0.50	48.00	53.00	58.00	63.00	67.00	71.00	75.00	79.00	83.00
SWEEP WIDTH ABOVE RIB	0.50	48.00	53.00	58.00	63.00	67.00	71.00	75.00	79.00	83.00
SWEEP WIDTH AT BOTTOM OF RIB RELAXED	0.50	32.50	37.50	42.50	47.50	51.50	55.50	59.50	63.50	67.50
NECK WIDTH - SEAM TO SEAM	0.13	15.70	16.70	17.70	18.70	19.70	20.70	21.70	22.70	23.70
FRONT NECK DROP	0.13	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00
BACK NECK DROP TO SEAM	0.13	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
ARMHOLE STRAIGHT FROM SEAM TO SEAM	0.25	24.50	25.50	26.50	27.50	28.50	29.50	30.50	31.50	32.50
SLEEVE LENGTH FROM CB NECK	0.50	81.70	85.20	88.70	92.20	94.95	97.70	100.45	103.20	105.95
UNDERARM SEAM LENGTH	0.25	55.00	56.50	58.00	59.50	61.00	62.50	64.00	65.50	67.00
BICEP WIDTH 3 CM BELOW ARMHOLE	0.25	23.50	24.50	25.50	26.50	27.50	28.50	29.50	30.50	31.50
ELBOW WIDTH 25 CM FROM CUFF OPENING	0.25	17.50	18.50	19.50	20.50	21.50	22.50	23.50	24.50	25.50
SLEEVE OPENING WIDTH AT SEAM	0.25	9.50	10.50	11.50	12.50	13.50	14.50	15.50	16.50	17.50
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	0.25	6.00	7.00	8.00	9.00	10.00	11.00	12.00	13.00	14.00
SLEEVE CUFF RIB HEIGHT	0.13	7.50	7.50	7.50	7.50	7.50	7.50	7.50	7.50	7.50
SWEEP RIB HEIGHT	0.13	5.50	5.50	5.50	5.50	5.50	5.50	5.50	5.50	5.50
NECK RIB HEIGHT	0.13	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
ARTWORK POSITION BELOW CF NECK	0.13	6.00	6.50	7.00	7.50	8.00	8.50	9.00	9.50	10.00
ARTWORK TOTAL WIDTH	0.13	20.50	20.50	20.50	20.50	20.50	20.50	20.50	20.50	20.50
ARTWORK TOTAL HEIGHT	0.13	24.00	24.00	24.00	24.00	24.00	24.00	24.00	24.00	24.00
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SEASON: SUMMER 2024

FACTORY: UnAvailable

TYPE: CUT AND SEW KNIT

STYLE: PLS0824T03 DIVISION: UNISEX

DESCRIPTION: DANCE OF THE HOURS CREWNECK

FABRIC: 340GSM COTTON FLEECE TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL LAST EDIT DATE: 22-May-24

COMMENTS

DATE: 3/6/24

STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT

FIT MODELS: CALEB

NOTE:

FIT COMMENTS:

1. Sample came in close to specs. Please adjust the below points:

1A. Shoulder width came in 1.5cm small - please go back to spec of 53cm

1B. Elbow came in 1.5cm small - please go back to spec of 19.5cm

- 2. Garment color can be improved. See note below.
- 3. Note updated print size and position on spec sheet we want the print smaller
- 4. Print is missing important details. Please see comparison on next page and improve for SMS submit.

SWATCH	PANTONE	PANTONE#	COMMENT:
	DEMITASSE	19-0712 TCX	Brown is too washed out - Pantone is darker/richer







Print is missing important details from source artwork:

- Print is missing highlights on face and arms that create definition in character shape
- Print is missing outlines on legs and stomach
- Definition in tutu is great we just need better definition on the body!

DATE: 5/22/24

STATUS: SUBMIT NEW LAB DIPS FOR APPROVAL, RESUBMIT PPS

COMMENTS:

- 1. Fit approved as sampled
- 2. Character print is so much better! Thank you for improving this!
- 3. Change Pleasing logo print to be embroidery. See BOM for embroidery thread color White Asparagus.
 - Note updated logo size in artwork re-submit
- 4. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 5. Change fabric color to Seal Brown (19-1314 TPX) please submit lab dips for approval ASAP!

SWATCH	PANTONE	PANTONE#	COMMENT:
	DEMITASSE	19-0712 TCX	CHANGE PANTONE - SEE BELOW
	SEAL BROWN	19-1314 TPX	SUBMIT LAB DIPS FOR APPROVAL



STYLE: PLS0824T03 DIVISION: UNISEX

DESCRIPTION: DANCE OF THE HOURS CREWNECK FABRIC: 340GSM COTTON FLEECE

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LAST EDIT DATE: 22-May-24

BOM

		- Contraction				
		PLS08	24T07			
SELF F	ADDIC					
SELF F	ADRIC					
		SEAL B	ROWN			
VENDOR:	UnAvailable	COLOR CODE:	19-1314 TPX			
QUALITY:	340 GSM Fleece	LAB DIP #:				
DESCRIPTION:	100% Cotton	NOTE:				
	ID.					
RI	ID					
		SEAL B	ROWN			
VENDOR:	UnAvailable	COLOR CODE:	19-1314 TPX			
QUALITY:	2x2 Rib	LAB DIP #:				
DESCRIPTION:		NOTE:				
THR	EAD					
		SEAL B	ROWN			
WEIGHT:	MARA 60	COLOR CODE:				
SPI:		PLACEMENT:				
0						
PLASTISC	OL PRINT					
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EMBRO	DIDERY					
		WHITE AC	DADACHE			
WEIGHT:		WHITE AS				
		COLOR CODE:				
SPI:		PLACEMENT:	PLEASING LOGO			
CUFF L	LABEL		MAIN LABEL -			
		FL				
VENDOR:		PLACEMENT:				
CODE:		PLACEMENT #:				
NOTE:						
MAIN L	A R E I	TPC X DISNEY	MAIN LABEL -			
WAIN	ADEL	FOL	DED			
VENDOR:		PLACEMENT:	INSIDE CBNECK			
VENDOR: CODE:		PLACEMENT: PLACEMENT #:				
CODE: NOTE:						
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