

KOALA

PRINTED: 22-May-24

STYLE: PLS0824T03

SEASON: SUMMER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: DANCE OF THE HOURS CREWNECK

FACTORY: UnAvailable

FABRIC: 340GSM COTTON FLEECE

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-May-24

SKETCH



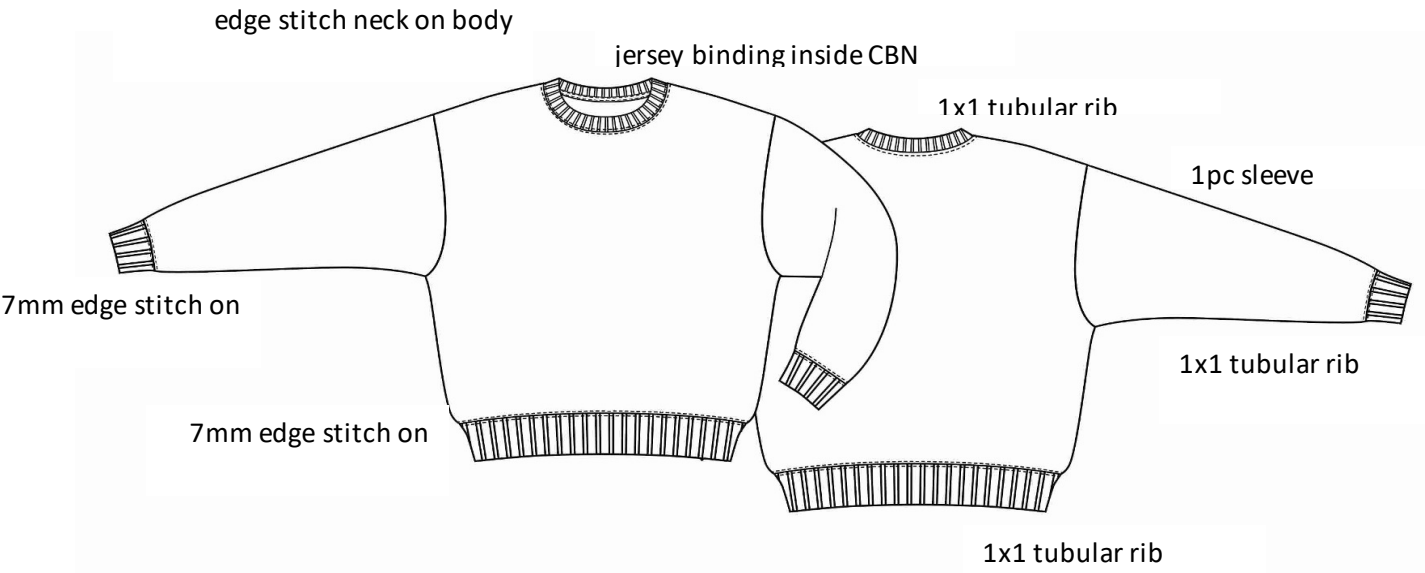
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DETAIL SKETCH



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PRINT LAYOUT



Artwork and Layout: "PLS0824T03 Artwork and Layout 20240522.ai"

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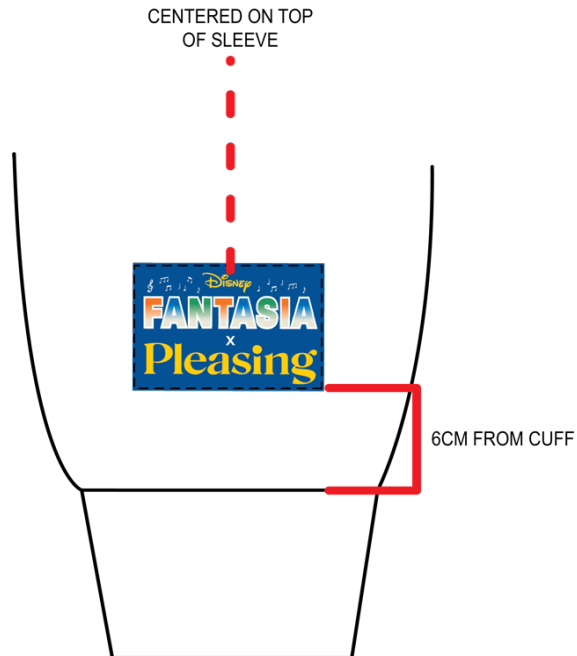
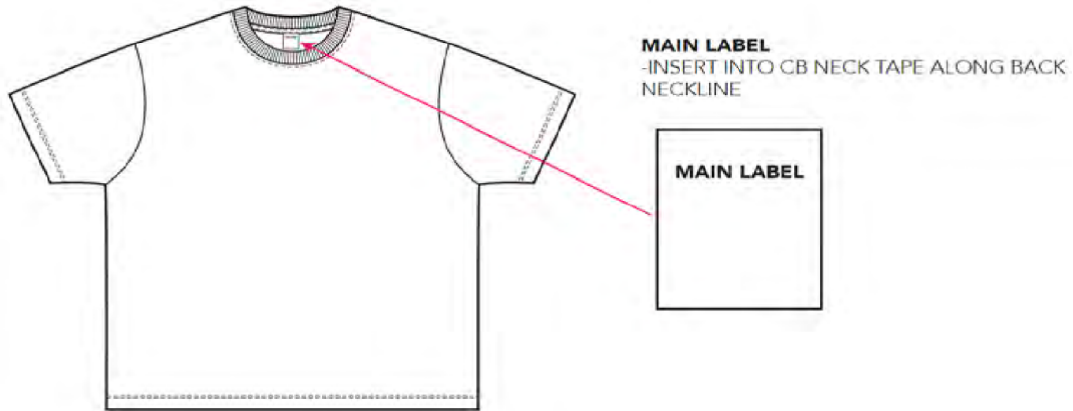
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LABEL PLACEMENT



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OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T22

THREAD: MARA 60
SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)
RIB: ___ GSM 2X2 RIB (97% COTTON 3% SPANDEX)
JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN
CARE LABEL @ INSIDE WR'S LEFT SS
MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB
ALL INSIDE SEAMS IN LOCKING MERROW
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT
TUBULAR RIB @ NECK, CUFFS, HEM
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: CHARACTER + DISNEY LOGO: PLASTISOL PRINT
"PLEASING" LOGO - EMBROIDERED

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SAMPLE SPECS

[illegible]

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GRADED SPECS

[illegible]

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COMMENTS

DATE: 3/6/24

STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT

FIT MODELS: CALEB

NOTE:

- FIT COMMENTS:**
- 1. Sample came in close to specs. Please adjust the below points:
 - 1A. Shoulder width came in 1.5cm small - please go back to spec of 53cm
 - 1B. Elbow came in 1.5cm small - please go back to spec of 19.5cm
 - 2. Garment color can be improved. See note below.
 - 3. Note updated print size and position on spec sheet - we want the print smaller
 - 4. Print is missing important details. Please see comparison on next page and improve for SMS submit.

| SWATCH | PANTONE | PANTONE # | COMMENT: |
|--------|-----------|-------------|--|
| | DEMITASSE | 19-0712 TCX | Brown is too washed out - Pantone is darker/richer |





Print is missing important details from source artwork:

- Print is missing highlights on face and arms that create definition in character shape
- Print is missing outlines on legs and stomach
- Definition in tutu is great - we just need better definition on the body!

DATE: 5/22/24
STATUS: SUBMIT NEW LAB DIPS FOR APPROVAL, RESUBMIT PPS

COMMENTS:

- 1. Fit approved as sampled
- 2. Character print is so much better! Thank you for improving this!
- 3. Change Pleasing logo print to be embroidery. See BOM for embroidery thread color - White Asparagus.
 - Note updated logo size in artwork re-submit
- 4. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 5. Change fabric color to Seal Brown (19-1314 TPX) - please submit lab dips for approval ASAP!

| SWATCH | PANTONE | PANTONE # | COMMENT: |
|--------|------------|-------------|------------------------------|
| | DEMITASSE | 19-0712 TCX | CHANGE PANTONE - SEE BELOW |
| | SEAL BROWN | 19-1314 TPX | SUBMIT LAB DIPS FOR APPROVAL |




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BOM

| | | | | |
|-----------------|---|---------------|---------------------|--|
| |  | | | |
| | PLS0824T07 | | | |
| SELF FABRIC | SEAL BROWN | | | |
| VENDOR: | UnAvailable | COLOR CODE: | 19-1314 TPX | |
| QUALITY: | 340 GSM Fleece | LAB DIP #: | | |
| DESCRIPTION: | 100% Cotton | NOTE: | | |
| RIB | SEAL BROWN | | | |
| VENDOR: | UnAvailable | COLOR CODE: | 19-1314 TPX | |
| QUALITY: | 2x2 Rib | LAB DIP #: | | |
| DESCRIPTION: | 97% CO / 3% SP | NOTE: | | |
| THREAD | SEAL BROWN | | | |
| WEIGHT: | MAR60 | COLOR CODE: | 19-1314 TPX | |
| SPI: | 8-10 | PLACEMENT: | ALL SEAMS | |
| PLASTISOL PRINT | | | | |
| WEIGHT: | | COLOR CODE: | | |
| SPI: | | PLACEMENT: | | |
| EMBROIDERY | WHITE ASPARAGUS | | | |
| WEIGHT: | | COLOR CODE: | 1209194 TCX | |
| SPI: | | PLACEMENT: | PLEASING LOGO | |
| CUFF LABEL | TPC X DISNEY MAIN LABEL - FLAT | | | |
| VENDOR: | | PLACEMENT: | WR'S RIGHT CUFF | |
| CODE: | | PLACEMENT #: | | |
| NOTE: | | | | |
| MAIN LABEL | TPC X DISNEY MAIN LABEL - FOLDED | | | |
| VENDOR: | | PLACEMENT: | INSIDE CBNECK | |
| CODE: | | PLACEMENT #: | | |
| NOTE: | | | | |
| CARE LABEL | | | | |
| VENDOR: | | PLACEMENT: | INSIDE WR'S LEFT SS | |
| CODE: | | PLACEMENT #: | | |
| NOTE: | | | | |
| HANGTAG | | | | |
| VENDOR: | | PLACEMENT: | | |
| CODE: | | PLACEMENT #: | | |
| NOTE: | | | | |
| UPC LABEL | | | | |
| CODE: | | PLACEMENT: | | |
| | | PLACEMENT #: | | |
| POLYBAG | | | | |
| VENDOR: | | FOLDING TYPE: | | |
| CODE: | | | | |
| NOTE: | | | | |