

NAVY



HEATHER GREY



STYLE NO.	CRTZ_1317	VENDOR	UNAVAILABLE
STYLE NAME	BOCA FLEECE OPEN HEM SWEATPANTS	CATEGORY	FLEECE
DESIGNER	JM	SIZE RUN	S, M, L, XL, XXL

FIT/SPEC REFERENCE

FIT TYPE	*NEW 2024 FIT* OPEN HEM	


FABRIC(S)

YARN / SHELL	100% COTTON O.E. FLEECE (430/440gsm)	EMBELLISHMENT	EMBROIDERY
RIBBING/GUSSET	AS APPROVED RIBBING	EMBELLISHMENT	PATCH *SEE ARTWORK PAGE
DRAWSTRINGS	100% COTTON FLAT DRAWCORD	PIPING	100% COTTON PIPING

COLORWAY FABRIC AND TRIMS CHART

	COLORWAY 1	COLORWAY 2	COLORWAY 3
COLORWAY	NAVY	HEATHER GREY	
MAIN BODY	19-3921 TCX	HEATHER GREY (STOCK FABRIC)	
THREAD	DTM	DTM	
EMBROIDERY	11-4300 TCX	11-4300 TCX	
PIPING	11-4300 TCX	11-4300 TCX	
DRAWCORD	DTM	DTM	
STITCHED EYELETS	DTM	DTM	

ZIPPER NOMENCLATURE

BASE MATERIAL	CHAIN TYPE	GAUGE/SIZE	SLIDER BODY TYPE	SLIDER FUNCTION	SLIDER PULLTAB	TEETH /SLIDER FINISH	LOCATION
YKK / METAL	CHAIN	#5	(C) CLOSED-END 1-WAY	(A) AUTO	DA8LH 	C5 (SILVER)	REAR POCKET

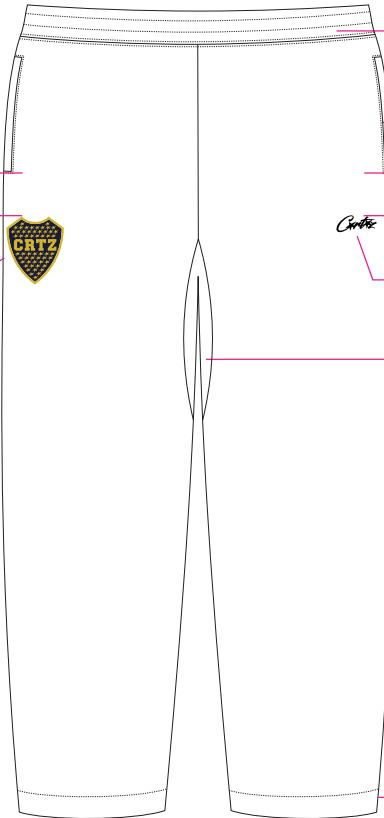
LƯNG MAY NHƯ HÌNH

VỊ TRÍ CON PATCH , TỪ CẠNH TÚI DƯỚI ĐẾN ĐỈNH CON PATCH 2.25"
CẠNH NGOÀI MIỆNG TÚI THẲNG XƯỚNG CẠNH ĐẾN MỀM CON PATCH

PATCH SEWN DIRECTLY TO GARMENT
*** ALIGN EDGE OF THE ARTWORK WITH
OUTSIDE EDGE OF WELT POCKET
*** PLEASE GRADE PLACEMENT ACCORDINGLY ***

S: 2"
M: 2"
L: 2.25"
XL: 2.25"
XXL: 2.5"

2"



S: 2"
M: 2"
L: 2.25"
XL: 2.25"
XXL: 2.5"

SELF FABRIC WAISTBAND WITH INTERIOR DRAWCORD
CHANNEL AND ENCASED SOFT ELASTIC
- 3 ROWS OF TOPSTITCHING
- INTERIOR STITCHED EYELETS
- FLAT COTTON DRAWCORD

SINGLE WELT POCKETS WITH EDGE STITCHES

TÚI ĐIỀU 1 KIM

DIRECT EMBROIDERY
*** ALIGN EDGE OF THE ARTWORK WITH
THE OUTSIDE EDGE OF WELT POCKET
*** PLEASE GRADE PLACEMENT ACCORDINGLY ***

4TH O/L GUSSETED CROTCH

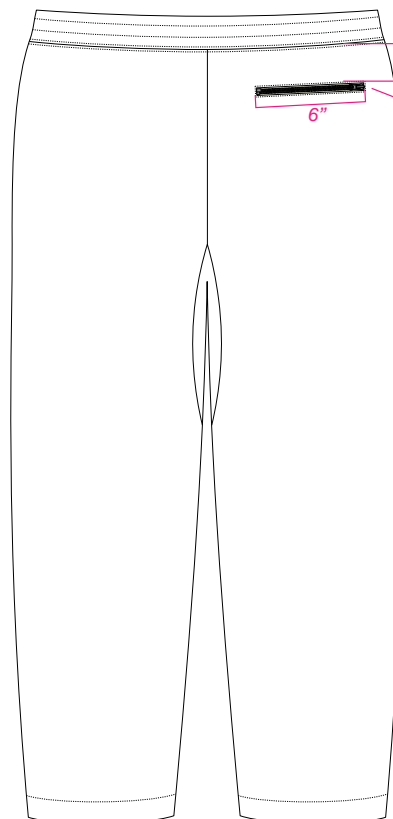
VẮT SỐ 4 CHỈ BÊN TRONG TẠI RIB

NO SIDE SEAMS (OUTSEAM)

KHÔNG ĐƯỜNG MAY SƯỜN

1" CLEAN FINISHED HEM CLOSED
WITH S/N STITCH AT LEG OPENING

1" MAY SẠCH TẠI LẠI VỚI ĐIỀU 1 KIM



VỊ TRÍ TÚI SAU

REAR POCKET
EXPOSED ZIPPER WITH PIPING
DÂY KÉO /LỘ RA NGOÀI VỚI PIPING

2"

6"

DIRECT EMBROIDERY
100% ACTUAL SIZE
*SEE DRAWING FOR EXACT PLACEMENT

PLEASE NOTE GREY BOX IS NOT PART OF ARTWORK



	COLORWAY 1	COLORWAY 2
	NAVY	HEATHER GREY
EMBROIDERY COLOR	11-4300 TPG	11-4300 TPG

PATCH WITH MERROWED EDGE
 *SEE DRAWING FOR EXACT PLACEMENT
 ARTWORK IS AT 100% SCALE

3.56"
 HEIGHT



3" WIDTH

COLOR 1 19-3921 TPG

COLOR 2 14-0957 TPG

PHOTO REFERENCE:



MERROW EDGE BORDER

FLAT SATIN WOVEN BASE



BOCA FLEECE OPEN HEM SWEATPANT
TRIM CHART

CODE	NAME	IMAGE	PLACEMENT	QTY
-----	FACTORY DEVELOPED CORTEIZ BRAND: CARE/CONTENT SATIN LOOP LABEL		INTERIOR - WEARER'S LEFT SIDE SEAM	1
-----	FACTORY DEVELOPED POLY BAG STICKER LABEL		ON EXTERIOR RIGHT LOWER CORNER OF GARMENT POLY BAG	1
-----	FACTORY DEVELOPED CRTZ CENTER FOLD WOVEN LABEL - BLANK TEES 2023-2024		INTERIOR CENTER BACK NECK -OR- CENTER BACK INTERIORWAISTBAND	1
-----	FACTORY DEVELOPED POLY BAG (100% RECYCLED) 370mmX470mm_CORTEIZ		FOLD GARMENT AND ENCLOSE IN POLY BAG	1
-----	FACTORY DEVELOPED CRTZ BOCA CREST PATCH		WEARER'S RIGHT CHEST *SEE DRAWIGN FOR PLACEMENT	1

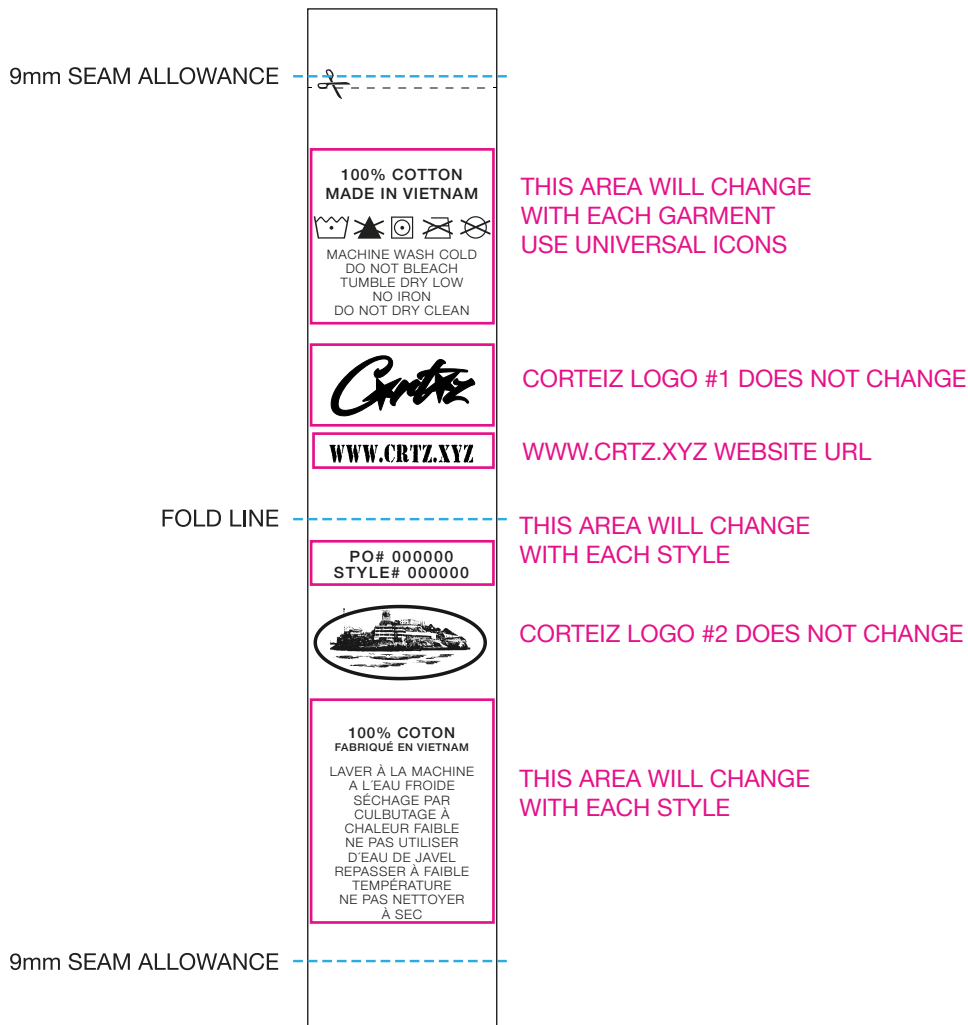


BOCA FLEECE OPEN HEM SWEATPANTS

CARE/CONTENT/COO LABEL/POLY BAG STICKER

SATIN LABEL
1 COLOR PRINT IN BLACK
135mm x 25mm

PLEASE NOTE HEIGHT OF LABEL MAY CHANGE
DEPENDING ON AMOUNT OF WASH INSTRUCTIONS
THIS IS ONLY A MOCK UP



STOCKER LABEL GUIDELINES

*FOR USE ON OUTSIDE OF POLY BAG

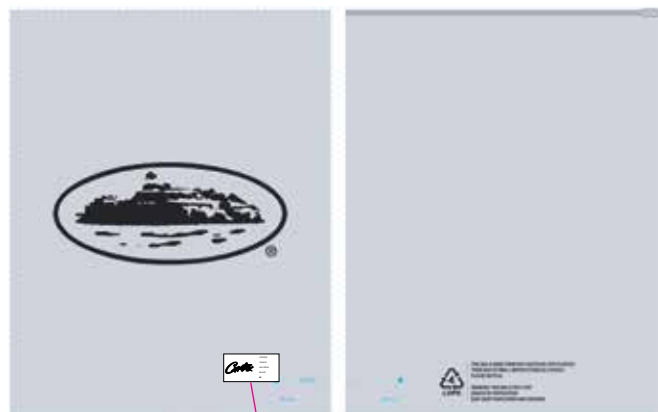
*LAYOUT IS OK TO CHANGE, BUT PLEASE TRY TO MATCH BELOW EXAMPLE
AS CLOSE AS POSSIBLE WITH ALL INFORMATION INCLUDED



THIS AREA WILL CHANGE
WITH EACH STYLE



EXAMPLE WITH SPECIFIC
STYLE INFORMATION



PLACEMENT EXAMPLE



BOCA FLEECE OPEN HEM SWEATPANTS

WOVEN LABEL ARTWORK

CENTER FOLD DAMASK WOVEN LABEL
SHOWN @ 100% ACTUAL SCALE



XS

SMALL

MEDIUM

LARGE

XL

XXL

19-6311 TPG

19-3952 TPG

BLACK

18-1763 TPG

11-4300 TPG

13-0859 TPG

18-1763 TPG

18-1763 TPG

11-4800 TPG

BLACK

19-3952 TPG

BLACK

13-0859 TPG

13-0859 TPG

13-0859 TPG

18-1763 TPG

BLACK