

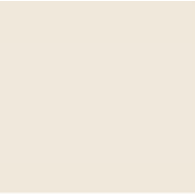
ENCHANTÉ

STYLE #	EN1024MC05	STYLE NAME	RAGLAN CREWNECK	CATEGORY	CREWNECK
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR:
- **CREAM:** CREAM PANTONE11-0606 TCXWITH NO
TREATMENT



PANTONE®
11-0606 TCX
Pristine

COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

6/24/24 PROTO FIT COMMENTS SENT - FCTY TO PROCEED WITH PRODUCTION WITH CORRECTIONS

ENCHANTÉ

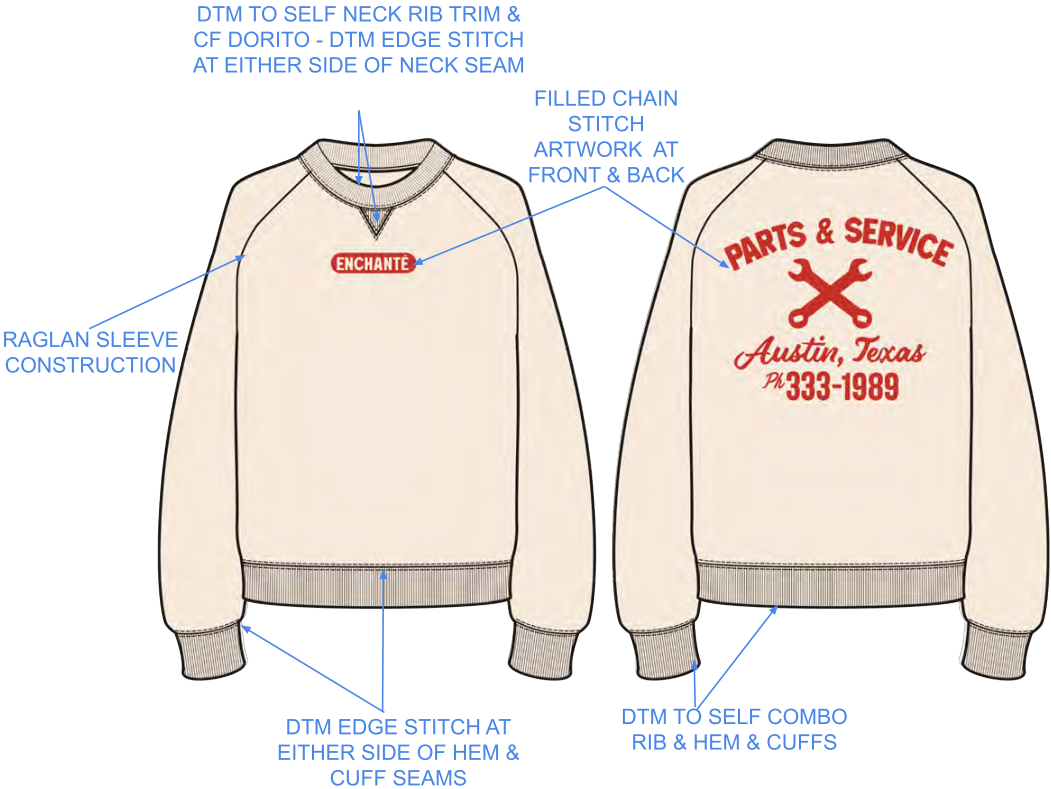
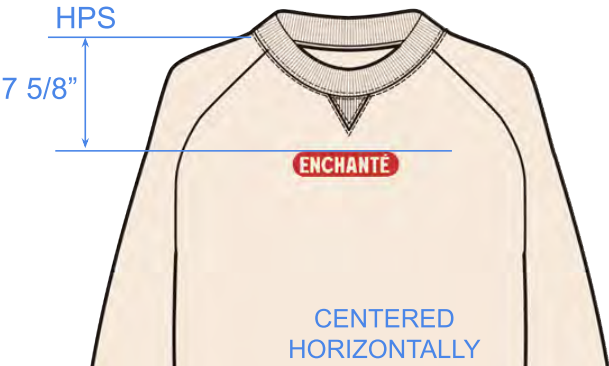
STYLE #	EN1024MC05	STYLE NAME	RAGLAN CREWNECK	CATEGORY	CREWNECK	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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CONSTRUCTION



FILLED CHAIN STITCH

FRONT & BACK ARTWORK PLACEMENT



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ARTWORK

CENTER FRONT FILLED CHAIN STITCH



CENTER BACK FILLED CHAIN STITCH



13" FILLED CHAIN STITCH



COLOR STANDARDS:



PANTONE®
18-1658 TCX
Pompeian Red

FILLED CHAIN
STITCH:
RED (PANTONE
18-1658 TCX)

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REFERENCE



REFERENCE FOR RAGLAN SLEEVES, CF DORITO CONSTRUCTION



REFERENCE FOR CF DORITO SHAPE & CONSTRUCTION



OVERALL BODY FOLLOWS OUR STANDARD CREWNECK STYLE, BUT CHANGING TO BE A RAGLAN ARMHOLE WITH A CF DORITO COMBO

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SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

COLORWAY



Colorway: Cream
Ground:
Cream - (Pantone 11-0606 TCX) No Acid Wash
Front & Back Filled Chain Stitch:
Red (Pantone 18-1658 TCX)



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FABRIC	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

							STAGE	PROTO	PROTO	PROTO	TOP	
							DATE	05.13.24	06.11.24	6.20.24	06.25.24	
POM	DESCRIPTION						TOL +/-	REQUEST	SAMPLE (CREAM-RED)	SAMPLE (BLACK)	REQUEST	
1	CF FROM HPS TO HEM	DÀI ÁO TỪ CAO VAI ĐẾN LAI					1/2	28 3/4	28 1/4	28 3/4	28 3/4	
2	NECK BAND HEIGHT	CAO BÓ CỔ					1/8	1 1/8	1 1/8	1 1/8	1 1/8	
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỔ - TỪ ĐM ĐẾN ĐM					1/2	8 1/2	9	8 1/4	8 1/4	
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỔ TRƯỚC TỪ CAO VAI ĐẾN ĐM					1/4	4 1/4	4	4 1/4	4 1/4	
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỔ SAU TỪ CAO VAI ĐẾN ĐM					1/8	1 3/8	1 5/8	1 1/4	1 1/4	
6	FRONT DORITO WIDTH AT NECK SEAM	NGANG MIẾNG CHÈN TAM GIÁC GIỮA CỔ TRƯỚC					1/8	2 1/2	2 3/4	2 1/2	2 1/2	
7	FRONT DORITO LENGTH FROM CF NECK SEAM	DÀI MIẾNG CHÈN TAM GIÁC TỪ ĐƯỜNG MAY GIỮA CỔ TRƯỚC					1/8	2	2	2	2	
8	FRONT RAGLAN WIDTH AT NECK SEAM	NGANG RAGLAN TRƯỚC Ở ĐM CỔ					1/2	6 1/2	6 3/4	6	6	
9	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC DƯỚI CAO VAI 6"					1/2	14 3/4	14 3/4	15	15	
10	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI CAO VAI 6"					1/2	24	23 3/4	23 3/4	23 3/4	
11	BACK RAGLAN WIDTH AT NECK SEAM	NGANG RAGLAN SAU Ở ĐM CỔ					1/2	5 5/8	6 1/8	5 5/8	5 5/8	
12	ACROSS BACK (6" DOWN FROM HPS)	NGANG LƯNG DƯỚI CAO VAI 6"					1/2	15	14 1/2	14 1/4	14 1/4	
13	BOTTOM OPENING	NGANG LAI					1/2	20	20 1/2	19	19	
14	FRONT RAGLAN LENGTH FROM NECK SEAM TO BOTTOM OF AH	DÀI RAGLAN TRƯỚC TỪ ĐM CỔ ĐẾN NGANG HỖM NÁCH					3/8	14	15 1/4	14	14	
15	BACK RAGLAN LENGTH FROM NECK SEAM TO BOTTOM OF AH	DÀI RAGLAN SAU TỪ ĐM CỔ ĐẾN NGANG HỖM NÁCH					1/2	15	15 1/4	15 1/4	15 1/4	
16	SLEEVE LENGTH FROM HPS	DÀI TAY TỪ CAO VAI					1/2	32	30 1/4	32	32	
17	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"					1/4	10 1/4	11	10 1/4	10 1/4	
18	SLEEVE OPENING (RELAXED)	CỬA TAY - ĐO THƯỜNG					1/4	3 1/2	3 1/2	2 3/4	2 3/4	
19	SLEEVE CUFF RIB TRIM HEIGHT	CAO BÓ TAY					1/8	2 1/8	2 1/4	2	2	
20	HEM RIB HEIGHT	CAO BÓ TAY					1/8	2 1/2	2 3/4	2 3/4	2 3/4	

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FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON					
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET					
SELF				COMBO				LINING							
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION							
PLACEMENT				PLACEMENT				PLACEMENT							
TREATMENT				TREATMENT				TREATMENT							
SAMPLE NOTES / CALLOUTS										1	2	3	4		
										COLOR NAME		Cream			
										COLOR #		antone 11-0606 TCX			
CUTTING MATERIAL(S)										COLOR OF MATERIAL					
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4			
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - Acid Wash	UA	72"			Front & Back Bodice, Sleeves	Cream (Pantone 11-0606 TCX) NO Acid Wash						
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - Acid Wash	UA	46"			Neck Trim, Dorito, Sleeve Cuff, Hem Band	Cream (Pantone 11-0606 TCX) NO Acid Wash						
LINING															
FUSE															
TRIM(S)										COLOR OF TRIM					
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4			
EMBROIDERY		Factory Sourced	Filled Chain Stitch	UA				Front & Back Bodice	Red (Pantone 18-1658 TCX)						
THREAD		Factory Sourced	Thread	UA				All Sewing	DTM to Ground						
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM					
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4			
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck							
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)							
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units								
PACKAGING			Barcode Sticker	Factory Sourced		1	Units								

RENGGLI

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LABEL GUIDE

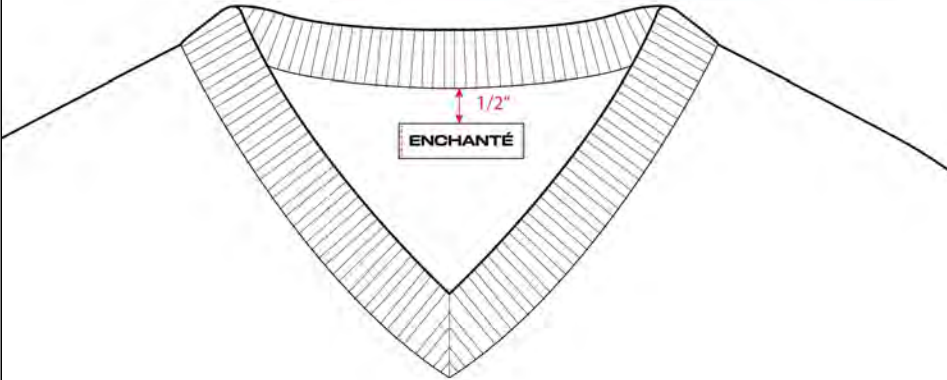
NOTES:

MAIN LABEL PLACEMENT



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



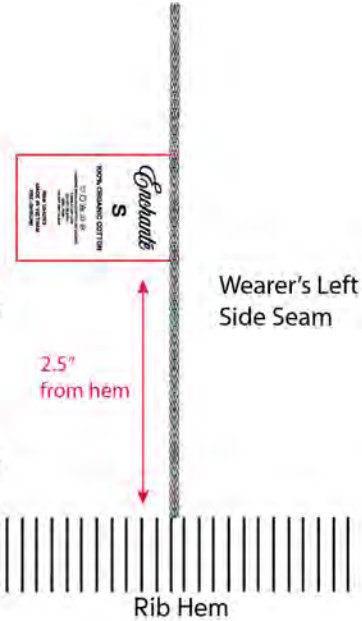
CARE LABEL PLACEMENT





Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem



Wearer's Left Side Seam

Rib Hem

Interior Construction View

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PROTO FIT COMMENTS (06.25.24)

1. CREAM-RED COLORWAY IS DROPPED - CHANGING SOLID WASHED BLACK COLORWAY TO SOLID CREAM (WITHOUT ACID WASH)
2. CHANGING FRONT ARTWORK TO ENCHANTE "PILL" ARTWORK - SEE UPDATED SKETCH & ARTWORK FILE - IS IT POSSIBLE TO URGENTLY SEND US AN EMBROIDERY TRIAL SWATCH OF
3. NOTE THAT BACK ARTWORK HAS BEEN UPDATED TO "PARTS & SERVICE" INSTEAD OF "PARTS & SERVICES" - PLS REFER TO UPDATED ARTWORK FILE
4. PLS MAKE ABOVE CORRECTIONS & PROCEED WITH BULK UPON CONFIRMATION/APPROVAL OF NEW EMBROIDERY TRIAL SWATCH OF FRONT ARTWORK, THANK YOU!

ĐỔI HÌNH THÊU THÂN TRƯỚC , CẦN GỬI STRIKE OFF ĐỂ KHÁCH DUYỆT
CẬP NHẬT HÌNH THÊU THÂN SAU, BỎ CHỮ S