

# ENCHANTÉ

STYLE #	EN1024MC04	STYLE NAME	TOPSTITCH CREWNECK	CATEGORY	CREWNECK
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



**SELF:** 100% COTTON FLEECE 420GSM ART#VTK5971B  
**COMBO RIB:** 97/3 COTTON SPANDEX 445GSM  
ART#VTK6002-1

**COLOR:**  
- **WASHED BLACK:** AS CORE 2024 BLACK BUT WITH  
ACID WASH AS SUMMER 1




**COVER REMARKS:**

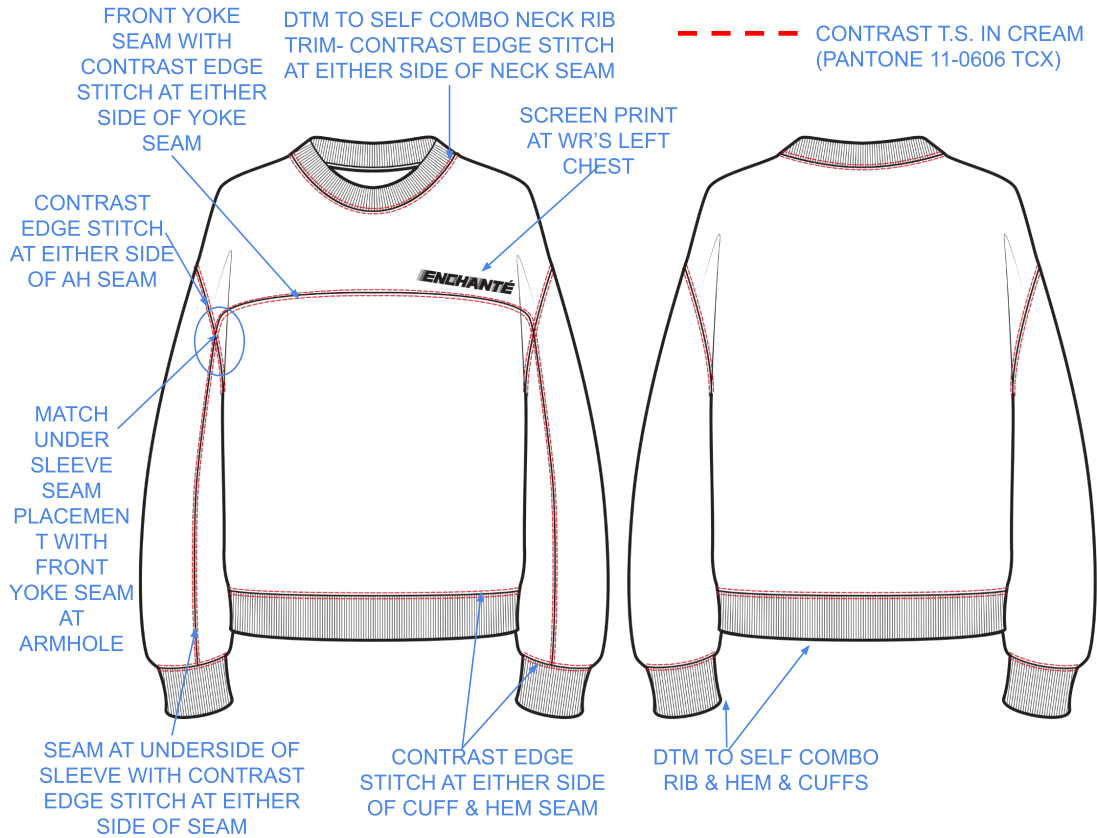
5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

6/25/24 PROTO FIT COMMENTS SENT - FCTY TO PROCEED WITH PRODUCTION WITH CORRECTIONS PENDING STITCH TRIALS

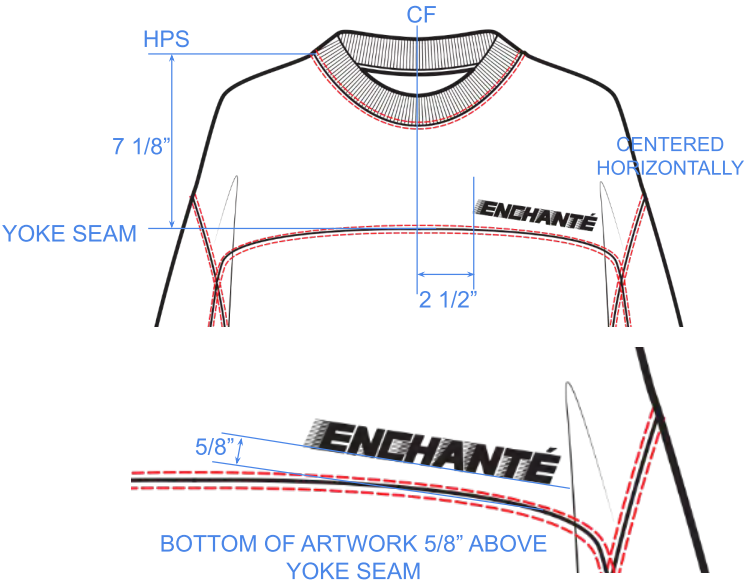
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CONSTRUCTION



FRONT ARTWORK & YOKE SEAM PLACEMENT



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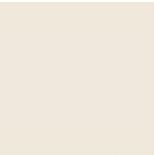
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ARTWORK

FRONT WEARER'S LEFT RIGHT SCREEN PRINT




COLOR STANDARD:



PANTONE®  
11-0606 TCX  
Pristine

PRINT:  
CREAM (PANTONE 11-0606  
TCX)

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REFERENCE




REFERENCE FOR CONTRAST CREAM TOPSTITCH ON  
WASHED BLACK EFFECT

FOLLOW ABOVE REFERENCE FOR  
CONTRAST T.S., YOKE SEAM & UNDER  
SLEEVE SEAM DETAILS

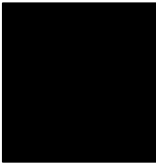
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FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON		
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET		
STAGEDATE					PROTO 05.13.24	SAMPLE 06.20.24	TOP 06.25.24
POM	DESCRIPTION		TOL +/-	REQUEST	SAMPLE	REQUEST	
1	CF FROM HPS TO HEM	DÀI Áo TỪ CAO VAI ĐẾN LẠI	1/2	28 3/4	28 1/2	28 1/2	
2	NECK BAND HEIGHT	CAO BƠ CỘ	1/8	1 1/8	1	1	
3	NECK WIDTH (SEAM TO SEAM)	NGANG CỘ - TỪ ĐM ĐẾN ĐM	1/2	8 1/2	7 1/2	7 1/2	
4	FRONT NECK DROP (HPS TO SEAM)	HẠ CỘ TRƯỚC TỪ CAO VAI ĐẾN ĐM	1/4	4 1/4	4	4	
5	BACK NECK DROP (HPS TO SEAM)	HẠ CỘ SAU TỪ CAO VAI ĐẾN ĐM	1/8	1 3/8	1 3/8	1 3/8	
6	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI TỪ ĐM ĐẾN ĐM	1/2	22 1/4	21 1/2	21 1/2	
7	ACROSS FRONT (6" DOWN FROM HPS)	NGANG NGỰC DƯỚI CAO VAI 6"	1/2	21 1/4	21	21	
8	CHEST (1" BELOW ARMHOLE)	NGANG NGỰC DƯỚI NÁCH 1"	1/2	24	23 3/8	23 3/8	
9	BOTTOM OPENING	NGANG LẠI ẾM	1/2	20	19 3/4	19 3/4	
10	ARMHOLE STRAIGHT	NÁCH ĐO THẲNG	3/8	10 3/4	10 3/4	10 3/4	
11	SLEEVE LENGTH FROM SHOULDER SEAM	DÀI TAY TỪ ĐẦU VAI	1/2	24 3/4	24 1/4	24 1/4	
12	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"	1/4	10 1/4	10	10	
13	SLEEVE OPENING (RELAXED)	CỬA TAY - ĐO THƯỜNG	1/4	3 1/2	3 3/8	3 3/8	
14	SLEEVE CUFF RIB TRIM HEIGHT	CAO BƠ TAY	1/8	2 1/8	2 1/8	2 1/8	
15	HEM RIB HEIGHT	CAO BƠ LẠI	1/8	2 1/2	2 1/2	2 1/2	
16	FRONT YOKE SEAM FROM HPS	CAO ĐẤP ĐỘ ( ĐO TỪ CAO VAI)	1/8	7 1/4	7 1/8	7 1/8	
17	UNDER SLEEVE SEAM AT ARMHOLE (FROM USUAL BOTTOM OF ARMHOLE SLEEVE INSEAM PLACEMENT)	ĐỊNH VỊ ĐƯỜNG ĐIỀU TAY TRƯỚC TẠI NÁCH( TÍNH TỪ SƯỜN TAY TRONG)	1/8	5 1/2	5 1/8	5 1/8	
18	UNDER SLEEVE SEAM AT CUFF SEAM (FROM USUAL SLEEVE INSEAM PLACEMENT)	ĐỊNH VỊ ĐƯỜNG ĐIỀU TAY TRƯỚC TẠI BƠ TAY( TÍNH TỪ SƯỜN TAY TRONG)	1/8	1 1/4	1 1/8	1 1/8	

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COLORWAY



**Colorway: Washed Black**

**Ground:**

Washed Black - Follow Core 2024 Black Color Standard but with Summer 1 2024 Acid Wash

**Front Print:**

Cream (Pantone 11-0606 TCX)


**Contrast Topstitch:**

Cream (Pantone 11-0606 TCX)






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FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON					
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET					
SELF				COMBO				LINING							
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION							
PLACEMENT				PLACEMENT				PLACEMENT							
TREATMENT				TREATMENT				TREATMENT							
SAMPLE NOTES / CALLOUTS										1	2	3	4		
										COLOR NAME		Washed Black			
										COLOR #					
CUTTING MATERIAL(S)										COLOR OF MATERIAL					
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4			
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - as Summer 1 Acid Wash	UA	72"			Bodice, Sleeves	Washed Black						
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - as Summer 1 Acid Wash	UA	46"			Neck Trim, Sleeve Cuff, Hem Band	Washed Black						
LINING															
FUSE															
TRIM(S)										COLOR OF TRIM					
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4			
PRINT		Factory Sourced	Plastisol Ink	UA				Front Wearer's Left Chest	Cream (Pantone 11-0606 TCX)						
THREAD A		Factory Sourced	Thread	UA				All Sewing	DTM Black						
THREAD B		Factory Sourced	Contrast Heavyweight Topstitch Thread	UA				Topstitch at Neck Seam, Armhole Seams, Cuff and Hem Seams	Cream (Pantone 11-0606 TCX)						
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM					
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4			
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck							
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)							
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units								
PACKAGING			Barcode Sticker	Factory Sourced		1	Units								


RENGGLI

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LABEL GUIDE

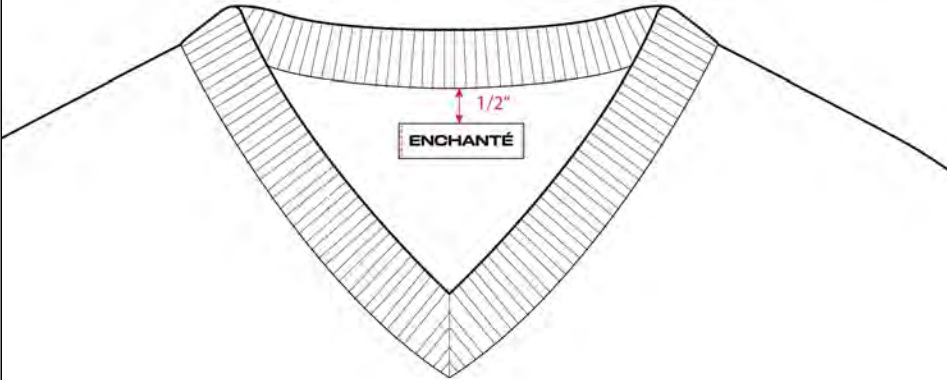
NOTES:

MAIN LABEL PLACEMENT

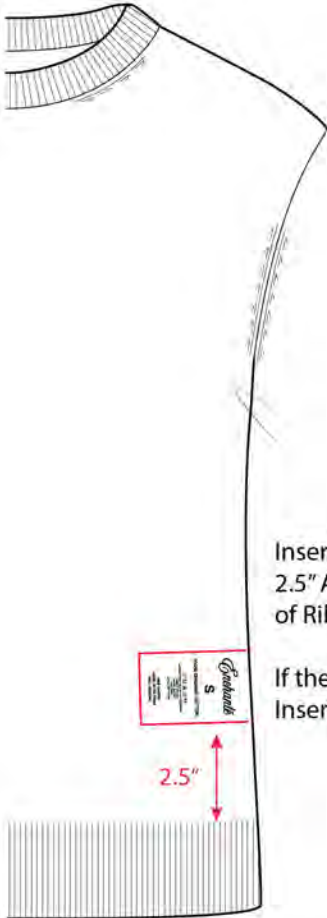



Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT






Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem



Wearer's Left Side Seam

2.5" from hem




Rib Hem

Interior Construction View



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**PROTO FIT COMMENTS (06.25.24)**

1. CHANGE CONTRAST TOPSTITCHING TO BE A HEAVIER-WEIGHT TOPSTITCH THREAD - PLS URGENTLY SUBMIT STITCH TRIALS IN DIFFERENT AVAILABLE WEIGHTS FOR APPROVAL, THANK YOU!  
**Đổi chỉ điều phối thành chỉ 20/2 và gửi duyệt cho sản xuất**
2. OTHERWISE ALL OTHER SPECS & ARTWORK APPROVED - MAKE SURE ARTWORK PLACEMENT IS STRAIGHT ACROSS & LEVEL TO YOKE SEAM (VISUALLY ON BODY LOOKS A BIT SLANTED)  
**thông số và chất lượng /màu sắc hình in con ép duyệt như mẫu. canh chỉnh lại hình in do nhìn bị nghiêng**
3. PLS PROCEED WITH BULK UPON APPROVAL OF NEW HEAVYWEIGHT TOPSTITCH.  
**Tiến hành sản xuất sau khi duyệt chỉ**