

ENCHANTÉ

STYLE #	EN1024MC07	STYLE NAME	POCKET 1/4 ZIP	CATEGORY	TOP
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR:
- **NEBULAS BLUE:** PANTONE 18-4048 TCX WITH ACID
WASH AS SUMMER 1

BUYER:	LOYALIST
SEASON:	FALL 24
TYPE:	ACID WASH AS SUMMER 1
FABRIC DETAIL:	420GSM COTTON FLEECE
STYLE:	TBC
COLOR:	18-4048 TCX NEBULAS BLUE
ATTN:	HANNAH
DATE SENT:	29-Apr-24




COVER REMARKS:

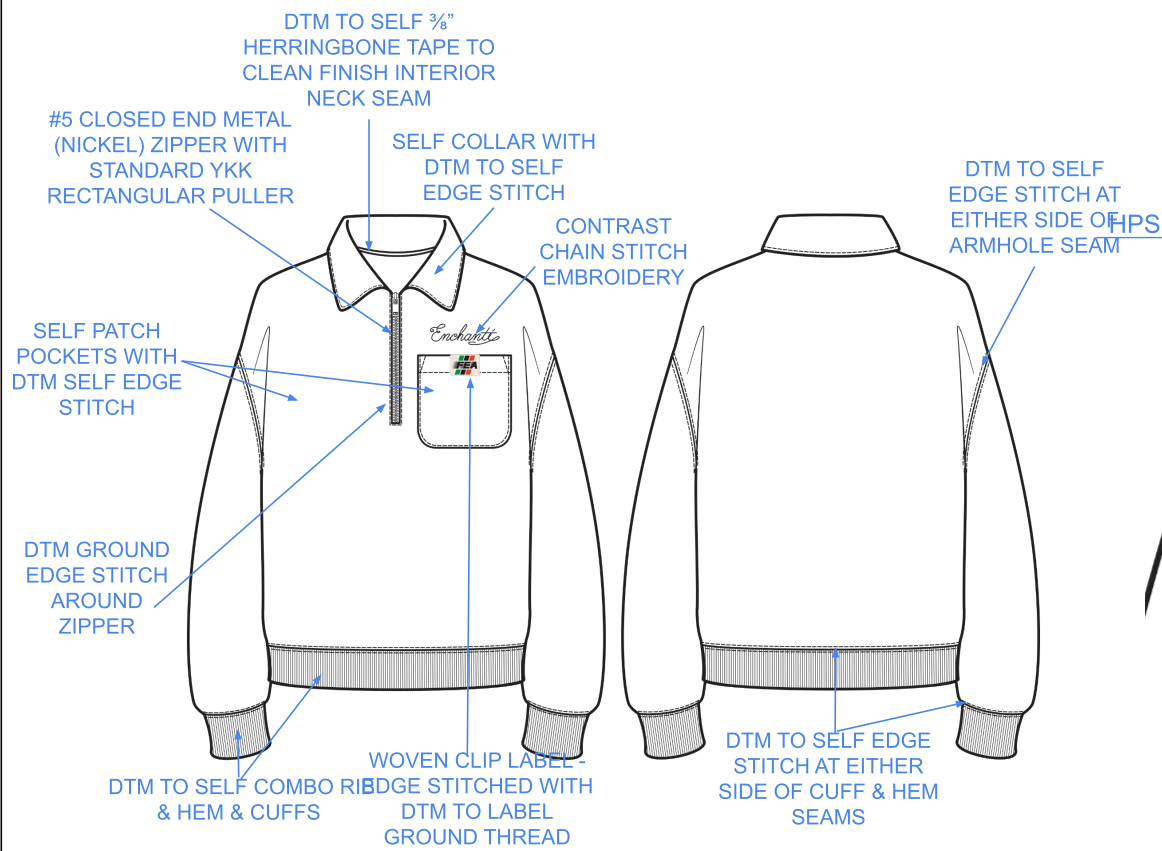
5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

7/2/24 PROTO FIT COMMENTS SENT - FCTY TO PROCEED WITH PRODUCTION WITH CORRECTIONS

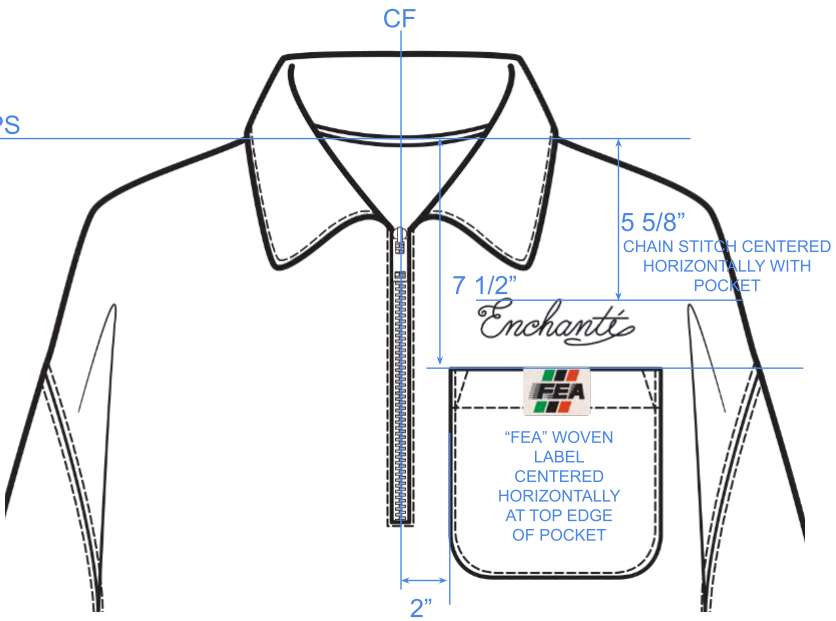
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STYLE #	EN1024MC07	STYLE NAME	POCKET 1/4 ZIP	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
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CONSTRUCTION



FRONT EMBROIDERY & WOVEN LABEL PLACEMENT

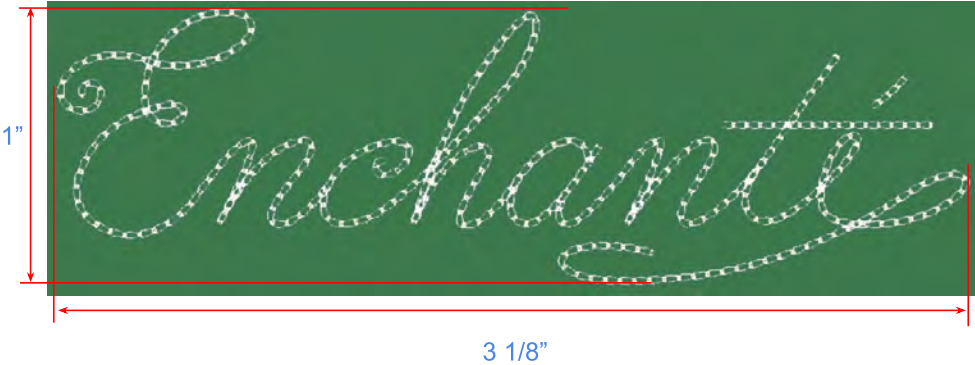


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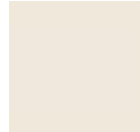
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ARTWORK

FRONT WEARER'S LEFT CHEST CHAIN STITCH EMBROIDERY



COLOR STANDARD:

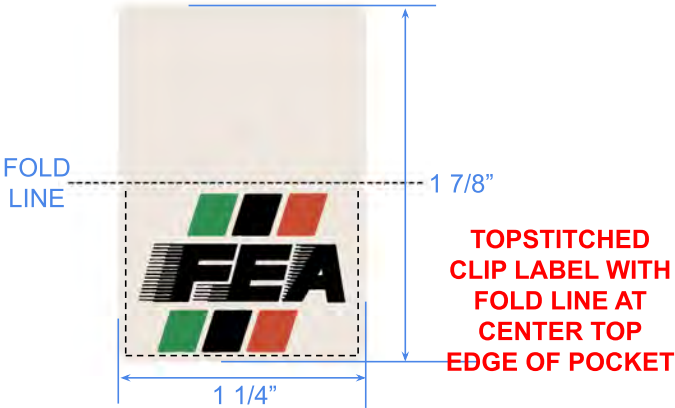


PANTONE®
11-0606 TCX
Pristine

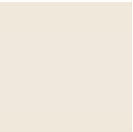
ARTWORK:
CREAM
(PANTONE
11-0606 TCX)

SHINY EMBROIDERY THREAD

FRONT WEARER'S LEFT POCKET WOVEN CLIP LABEL



COLOR STANDARDS:



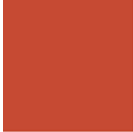
PANTONE®
11-0606 TCX
Pristine

GROUND &
TOPSTITCH
THREAD:
CREAM
(PANTONE
11-0606 TCX)



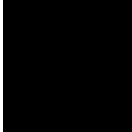
PANTONE®
17-6153 TCX
Fern Green

ARTWORK:
FERN GREEN
(PANTONE 17-6153
TCX)




PANTONE®
18-1445 TCX
Spicy Orange

ARTWORK:
SPICY ORANGE
(PANTONE 18-1445
TCX)



ARTWORK:
BLACK

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REFERENCE



FOLLOW FOR OVERALL FIT



REFERENCE FOR COLLAR & QUARTER ZIP DETAIL



REFERENCE FOR #5 METAL (NICKEL FINISH) ZIPPER WITH STANDARD YKK RECTANGULAR PULLER




SHINY EMBROIDERY THREAD AS PER AFFECTION COLLECTION 2023




REFERENCE FOR CHAIN STITCH EMBROIDERY

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STAGEDATE						PROTO 05.13.24	PROTO 07.02.24	TOP 07.02.24
POM	DESCRIPTION			TOL +/-		REQUEST	SAMPLE	REQUEST
1	CF FROM HPS TO HEM	DÀI THÂN TRƯỚC TỪ CAO VAI ĐẾN LẠI		1/2		28 1/4	28 3/8	28 3/8
2	ACROSS SHOULDER (SEAM TO SEAM)	NGANG VAI TỪ ĐM ĐẾN ĐM		1/4		20 1/4	21	21
3	BODY WIDTH (1" BLW ARMHOLE)- FLAT	NGANG NGỰC DƯỚI NÁCH 1" - ĐO ẸM		1/4		24 7/8	24 3/4	24 3/4
4	SWEEP STRAIGHT	NGANG LẠI ĐO THẲNG		1/4		21	20	20
5	CF NECK DROP (FROM HPS TO SEAM)	HẠ CỘ TRƯỚC TỪ CAO VAI ĐẾN ĐM		1/4		3 1/8	3 3/8	3 3/8
6	NECK WIDTH (SEAM TO SEAM)	NGANG CỘ TỪ ĐM ĐẾN ĐM		1/4		8 1/2	8 5/8	8 5/8
7	COLLAR HEIGHT AT CB	CAO LÃ CỘ Ở GIỮA THÂN SAU		1/4		3 1/2	3 1/2	3 1/2
8	COLLAR SPREAD	DÀI LÃ CỘ		1/4		4 1/2	4 3/8	4 3/8
9	CF ZIPPER LENGTH	DÀI DÂY KÉO		1/4		6	5 3/4	5 3/4
10	SLEEVE LENGTH (SHOULDER SEAM TO CUFF)	DÀI TAY TỪ ĐẦU VAI ĐẾN MÉP BƠ		1/4		24 1/2	25	25
11	ARMHOLE (STRAIGHT)	NÁCH ĐO THẲNG		1/4		12	12 3/8	12 3/8
12	BICEP (1" BELOW ARMHOLE)	BẮP TAY DƯỚI NÁCH 1"		1/4		10	9 3/4	9 3/4
13	ELBOW (7 1/2" DOWN FROM UNDER ARMHOLE)	KHỦY TAY - DƯỚI NÁCH 7 1/2"		1/4		9	8 3/4	8 3/4
14	SLEEVE OPENING WIDTH	CỬA TAY TẠI MÉP		1/4		3 3/4	3 1/2	3 1/2
15	SLEEVE CUFF RIB TRIM HEIGHT	CAO BƠ TAY		1/8		2 1/4	2 1/2	2 1/2
16	BOTTOM RIB TRIM HEIGHT	CAO BƠ LẠI		1/8		2 3/8	2 3/8	2 3/8
17	PATCH POCKET L x W	KÍCH THƯỚC TÚI NGỰC		1/8		5 x 5	4 7/8 x 5 1/8	4 7/8 x 5 1/8
18	TOP OF PATCH POCKET FROM HPS	ĐỊNH VỊ TÚI NGỰC TỪ CAO VAI		1/8		7 1/8	7 1/2	7 1/2
19	EDGE OF PATCH POCKET FROM CF	ĐỊNH VỊ TÚI NGỰC TỪ GIỮA TRƯỚC		1/8		2	2	2

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COLORWAY


BUYER:	LOYALIST
SEASON:	FALL 24
TYPE:	ACID WASH AS SUMMER 1
FABRIC	420GSM COTTON FLEECE
DETAIL:	
STYLE:	TBC
COLOR:	18-4048 TCX NEBULAS BLUE
ATTN:	HANNAH
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Colorway: Blue (Nebulas Blue)
Ground:
NEBULAS BLUE: PANTONE 18-4048 TCX WITH ACID WASH AS SUMMER 1



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FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON				
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET				
SELF				COMBO				LINING						
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION						
PLACEMENT				PLACEMENT				PLACEMENT						
TREATMENT				TREATMENT				TREATMENT						
SAMPLE NOTES / CALLOUTS										1	2	3	4	
										COLOR NAME	Nebulas Blue			
										COLOR #	Pantone 18-4048 TCX			
CUTTING MATERIAL(S)										COLOR OF MATERIAL				
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4		
SELF	100% COTTON	420 GSM COTTON FLEECE	420 GSM Cotton Fleece - as Summer 1 Acid Wash	UA				Bodice, Sleeves, CF Placket, Collar	Nebulas Blue (Pantone 18-4048 TCX)					
COMBO A	97% COTTON 3% SPANDEX	97/3 COTTON SPANDEX	97/3 Cotton Spandex Rib - as Summer 1 Acid Wash	UA				Sleeve Cuff, Hem Band	Nebulas Blue (Pantone 18-4048 TCX)					
LINING														
FUSE														
TRIM(S)										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
TAPE		Factory Sourced	Cotton Herringbone Tape	UA	3/8"			Interior Neck Seam	DTM Nebulas Blue					
ZIPPER		Factory Sourced	#5 Metal Zipper with Rectangular Puller	UA	5GG	1	Units	1 @ CF	Nebulas Blue - Nickel					
WOVEN LABEL		Factory Sourced	"FEA" Woven Clip Label	UA		1	Units	Center Top of Front Wearer's Left Pocket	Cream - Green - Orange					
EMBROIDERY A		Factory Sourced	"Enchante" Chain Stitch Embroidery - Shiny Thread	UA				Front Top Wearer's Left Chest	Cream (Pantone 11-0606 TCX)					
THREAD A		Factory Sourced	Thread	UA				All Sewing / Topstitching	DTM Nebulas Blue					
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck						
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)						
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units							
PACKAGING			Barcode Sticker	Factory Sourced		1	Units							


RENGGLI

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LABEL GUIDE

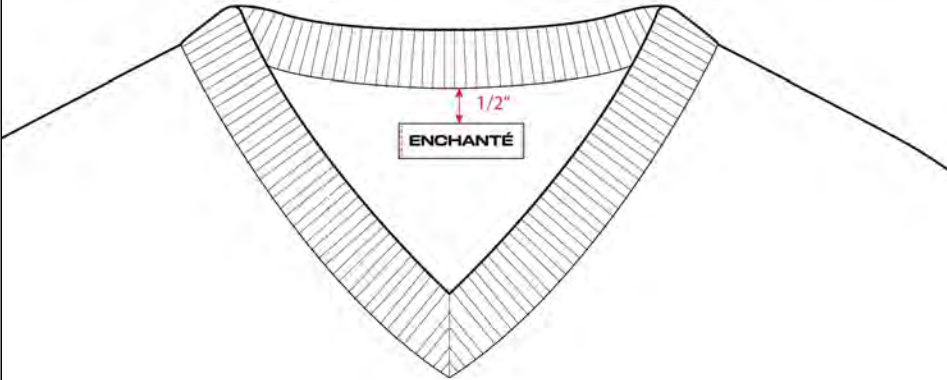
NOTES:

MAIN LABEL PLACEMENT

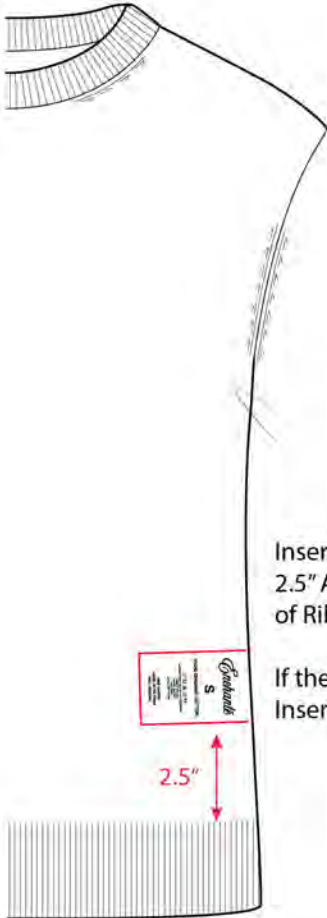


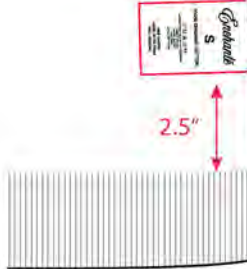
Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



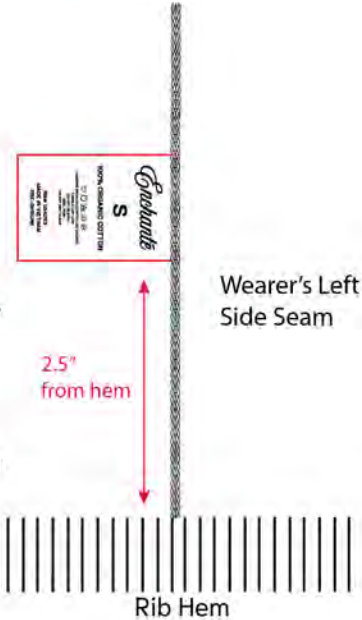
CARE LABEL PLACEMENT






1.13"

0.75"



2.5" from hem

Wearer's Left Side Seam




Rib Hem

Interior Construction View

Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem

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CHANGING TO NEBULAS BLUE COLORWAY

PROTO FIT COMMENTS (07.02.24)

1. OVERALL LOOKS GREAT! CHANGING TO NEBULAS BLUE COLORWAY INSTEAD OF GREEN.

Mẫu nhìn chung đẹp, đổi màu Green thành màu Nebulas Blue

2. ELIMINATE WR'S RIGHT PATCH POCKET

BỎ TÚI BÊN PHẢI NGƯỜI MẶC

3. PLS MAKE SURE CF ZIPPER IS CLEAN-FINISHED AT TOP EDGE (CURRENTLY ZIPPER TAPE IS FRAYING A LITTLE BIT) & THAT ZIPPER TAPE COLOR MATCHES TO SELF.

ĐẢM BẢO PHẦN TRẠ DÂY KÉO VÀO CỔ KHÔNG BỊ TỬA VÀ DÂY KÉO TIẾP MÀU THÂN

4. PLS MAKE ABOVE CORRECTIONS & PROCEED WITH BULK, THANK YOU!

ĐIỀU CHỈNH VÀ TIẾN HÀNH SẢN XUẤT