

ENCHANTÉ

STYLE #	EN1024MP08	STYLE NAME	SWEATPANT	CATEGORY	BOTTOMS
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET




SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B

COLOR:
- WASHED BLACK: AS CORE 2024 BLACK BUT WITH ACID WASH AS SUMMER 1

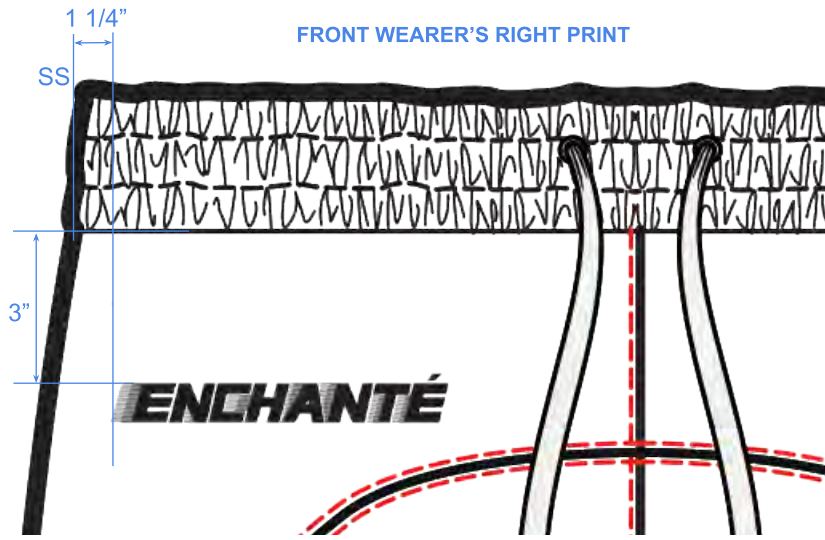
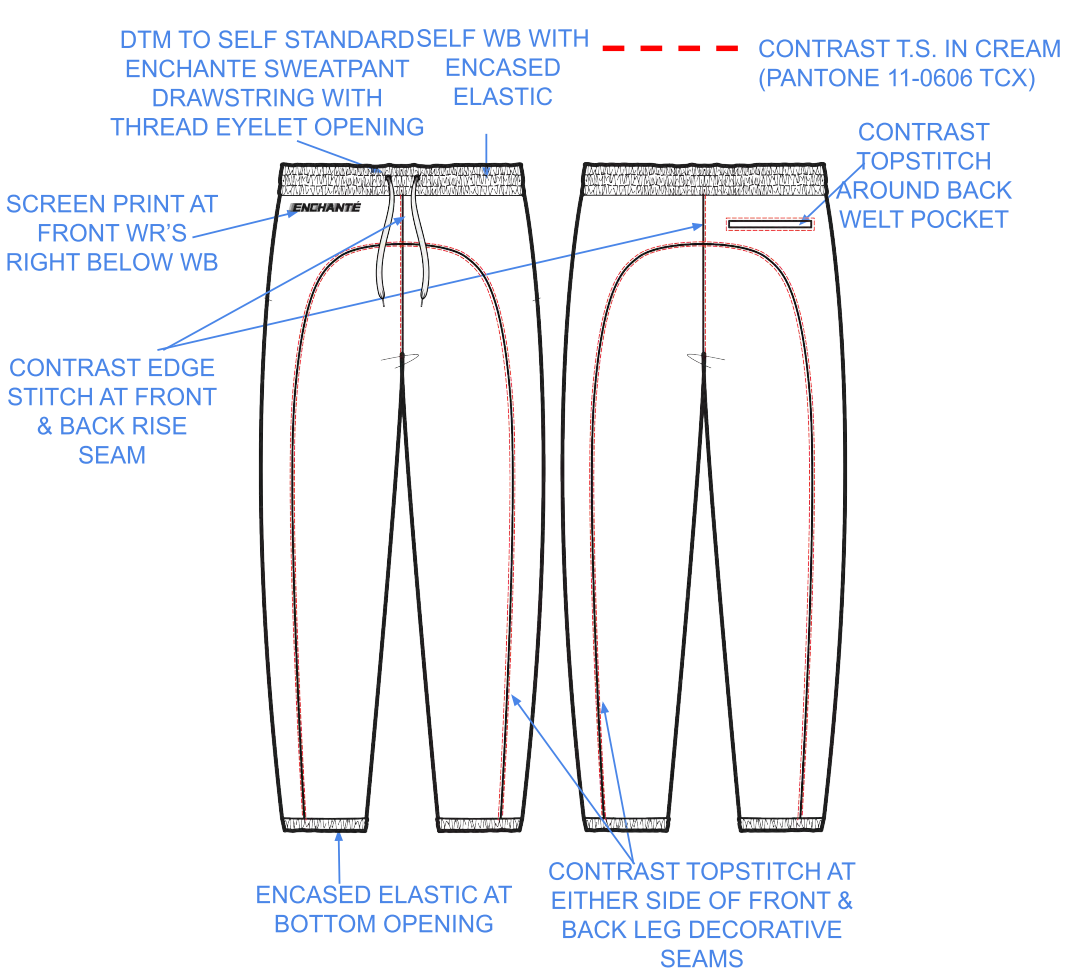


COVER REMARKS:
5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE
6/25/24 PROTO FIT COMMENTS SENT - FCTY TO PROCEED WITH PRODUCTION WITH CORRECTIONS PENDING STITCH TRIALS


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CONSTRUCTION



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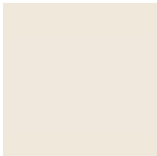
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ARTWORK

FRONT WEARER’S LEFT RIGHT SCREEN PRINT




COLOR STANDARDS:



PANTONE®
11-0606 TCX
Pristine

PRINT:
CREAM (PANTONE 11-0606
TCX)

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REFERENCE



REFERENCE FOR CONTRAST CREAM TOPSTITCH ON WASHED BLACK EFFECT



REFERENCE FOR DECORATIVE SEAM AT FRONT & BACK LEG



REFERENCE FOR STANDARD ENCHANTE SWEATPANT CF DRAWCORD + EYELET TUNNEL OPENING


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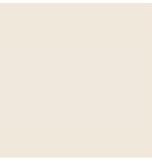
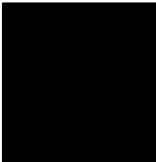
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STAGEDATE				PROTO	PROTO	TOP
				05.13.24	06.20.24	06.25.24
POM	DESCRIPTION			TOL +/-	REQUEST SIZE M	SAMPLE REQUEST
1	WAISTBAND AT TOP EDGE (ON FLAT)			1/2	15	15 1/2
2	WAISTBAND HEIGHT			1/8	1 3/4	1 3/4
3	POSITION HIP FROM TOP WB			1/8	8	8
4	HIP WIDTH			1/2	23	23
5	FRONT RISE - FROM TOP OF WB WITHOUT GUSSET			3/8	10 1/2	10 1/2
6	BACK RISE - FROM TOP OF WB WITHOUT GUSSET			3/8	12	11 1/2
7	THIGH - AT CROTCH WITHOUT GUSSET			1/2	13	12 1/4
8	KNEE - 13" FROM CROTCH			3/8	10	9 7/8
9	LEG OPENING - RELAXED			1/4	4 1/2	4 1/2
10	INSEAM			1/2	30	31
11	FRONT POCKET LENGTH			1/4	6	6
12	BACK POCKET WIDTH			1/4	5 3/4	5 5/8
13	BACK POCKET HEIGHT			1/4	1/2	1/2
14	GUSSET WIDTH			1/8	3	3
15	HEM HEIGHT			1/8	1	1
16	COMBO SEAM AT CF FROM WB SEAM			1/8	3 3/4	3 1/2
17	COMBO SEAM AT CUFF SEAM FROM REGULAR SS			1/8	1 5/8	1

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COLORWAY



Colorway: Washed Black

Ground & Drawstring:

Washed Black - Follow Core 2024 Black Color Standard but with Summer 1 2024 Acid Wash

Front Print:


Cream (Pantone 11-0606 TCX)

Contrast Topstitch:

Cream (Pantone 11-0606 TCX)



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FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON					
SIZE RANGE		XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		ET					
SELF				COMBO				LINING							
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION							
PLACEMENT				PLACEMENT				PLACEMENT							
TREATMENT				TREATMENT				TREATMENT							
SAMPLE NOTES / CALLOUTS										1	2	3	4		
										COLOR NAME		Washed Black			
										COLOR #					
CUTTING MATERIAL(S)										COLOR OF MATERIAL					
ITEM	CONTENT	ARTICLE #	DESCRIPTION		SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4		
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - as Summer 1 Acid Wash		UA	72"			Bodice, Waistband, Cuffs	Washed Black					
COMBO															
LINING															
FUSE															
TRIM(S)										COLOR OF TRIM					
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
DRAWSTRING		Factory Sourced	Standard Sweatpant Drawcord		UA		1	Units	CF Waistband	Black					
ELASTIC A		Factory Sourced	1 3/4" Waistband Elastic		UA				Waistband	Black					
ELASTIC B		Factory Sourced	1" Cuff Elastic		UA				Cuffs	Black					
THREAD A		Factory Sourced	Thread		Factory Sourced				All Sewing	DTM Black					
THREAD B		Factory Sourced	Contrast Heavyweight Topstitch Thread		Factory Sourced				All Topstitch Thread	Cream (Pantone 11-0606 TCX)					
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM					
ITEM	IMAGE	ARTICLE #	DESCRIPTION		SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
LABEL		TBC	Enchante Woven Label		TBC	TBC	1	Units	1 x CB Neck						
LABEL		TBC	Enchante Care Label - Alpha		TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)						
PACKAGING			Poly Bag - Updated Logo		Factory Sourced		1	Units							
PACKAGING			Barcode Sticker		Factory Sourced		1	Units							

RENGGLI

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LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Bottoms

Single needle edge stitch on only folded sides as marked in red
Only stitch through **INSIDE LAYER OF WB**
Center Label at CB and Middle of Waistband
Thread color:
Top thread - DTM to label, Bobbin - DTM TO SELF

CARE LABEL PLACEMENT

1.13"

0.75"

2"

Insert at Wearer's Left SS, 2" from bottom edge of WB


2" from WB edge

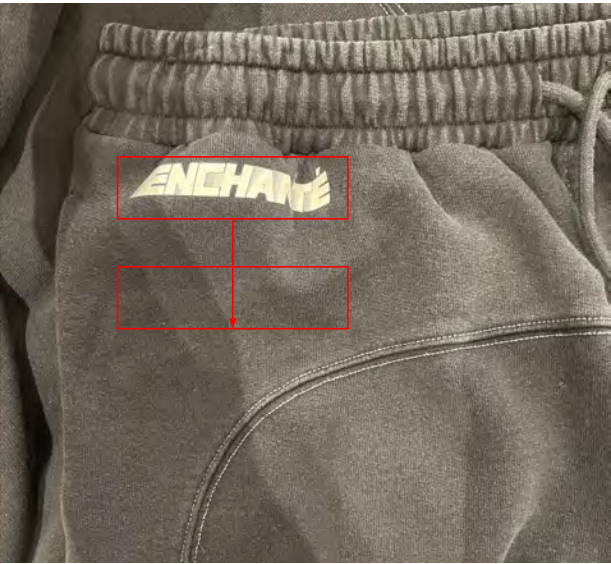
Bottom Edge of Waistband

Wearer's Left Side Seam

Interior Construction View

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PROTO FIT COMMENTS (06.25.24)

1. CHANGE CONTRAST TOPSTITCHING TO BE A HEAVIER-WEIGHT TOPSTITCH THREAD - PLS URGENTLY SUBMIT STITCH TRIALS IN DIFFERENT AVAILABLE WEIGHTS FOR APPROVAL, THANK YOU!
- Đổi chỉ diều thành chỉ 20/2, gửi mẫu duyệt cho sản xuất
2. SHIFT ARTWORK PLACEMENT DOWN TO BE 3" FROM WAISTBAND SEAM (TOP OF ARTWORK AT CORNER OF "E") FOR BETTER VISIBILITY WHEN WORN WITH MATCHING CREWNECK
- Dời hình in con ép xuống 3" từ đm lưng quần để thấy rõ hình in hơn
3. PLS PROCEED WITH BULK UPON APPROVAL OF NEW HEAVYWEIGHT TOPSTITCH.
- Tiến hành sản xuất sau khi duyệt chỉ.