

ENCHANTÉ

STYLE #	EN1024MC05	STYLE NAME	RAGLAN CREWNECK	CATEGORY	CREWNECK
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1


COLOR:
- **CREAM-RED:** CREAM WITH NO TREATMENT / RED WITH ACID WASH AS SUMMER 1
- **WASHED BLACK:** AS CORE 2024 BLACK BUT WITH ACID WASH AS SUMMER 1



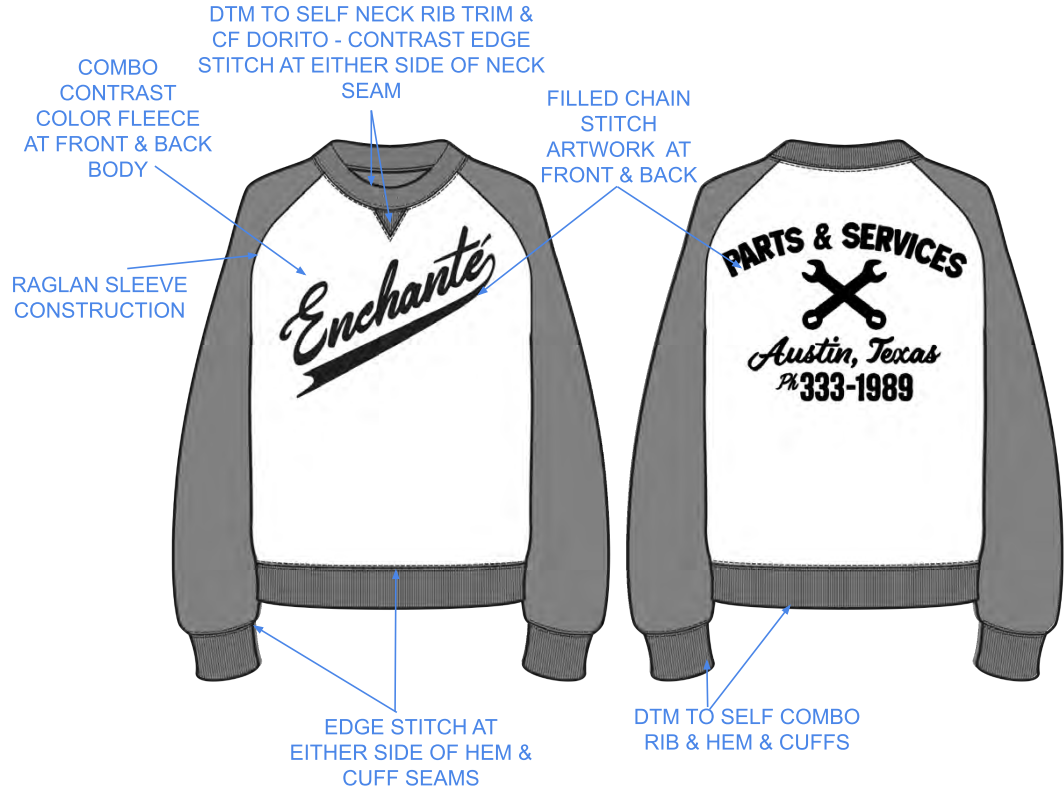
COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

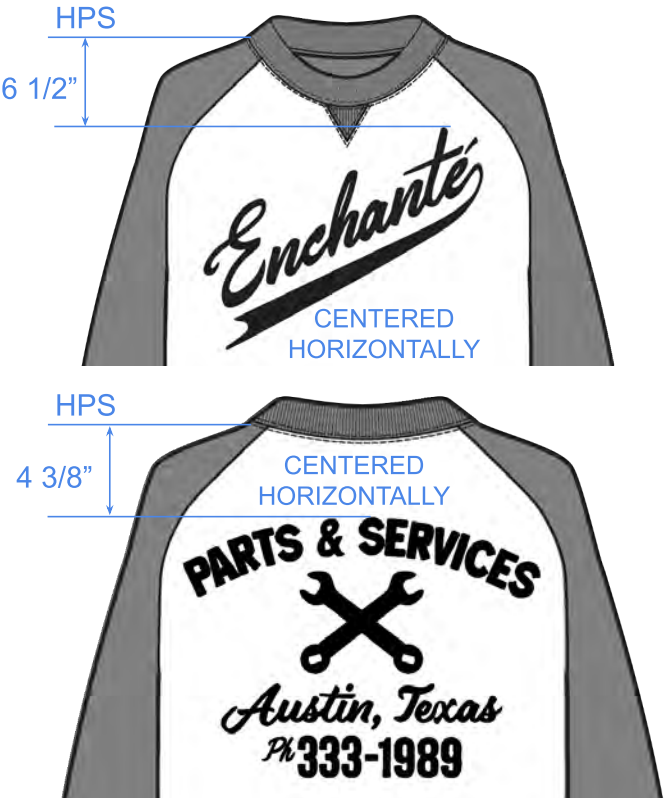
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STYLE #	EN1024MC05	STYLE NAME	RAGLAN CREWNECK	CATEGORY	CREWNECK	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
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CONSTRUCTION



FRONT & BACK ARTWORK PLACEMENT



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ARTWORK

CENTER FRONT FILLED CHAIN STITCH



CENTER BACK FILLED CHAIN STITCH



COLOR STANDARDS:

CREAM-RED

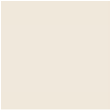


PANTONE®
18-1658 TCX
Pompeian Red

FILLED CHAIN
STITCH:
RED (PANTONE
18-1658 TCX)



WASHED BLACK



PANTONE®
11-0606 TCX
Pristine


FILLED CHAIN STITCH:
CREAM (PANTONE
11-0606 TCX)



FILLED CHAIN STITCH



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REFERENCE



REFERENCE FOR RAGLAN SLEEVES, CF DORITO CONSTRUCTION, & COLORBLOCKING CONCEPT




REFERENCE FOR CF DORITO SHAPE & CONSTRUCTION

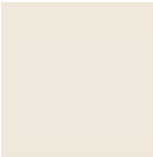


OVERALL BODY FOLLOWS OUR STANDARD CREWNECK STYLE, BUT CHANGING TO BE A RAGLAN ARMHOLE WITH A CF DORITO COMBO

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COLORWAY

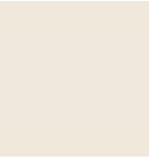


PANTONE®
11-0606 TCX
Pristine



PANTONE®
18-1658 TCX
Pompeian Red

Colorway: Cream-Red
Ground:
Cream - No Acid Wash
Front & Back Filled Chain Stitch:
Red (Pantone 18-1658 TCX)




PANTONE®
11-0606 TCX
Pristine

Colorway: Washed Black
Ground:
Washed Black - Follow Core 2024 Black Color
Standard but with Summer 1 2024 Acid Wash
Front & Back Filled Chain Stitch:
Cream (Pantone 11-0606 TCX)




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SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

			STAGE	PROTO								
			DATE	05.13.24								
POM	DESCRIPTION	TOL +/-	REQUEST									
1	CF FROM HPS TO HEM	1/2	28 3/4									
2	NECK BAND HEIGHT	1/8	1 1/8									
3	NECK WIDTH (SEAM TO SEAM)	1/2	8 1/2									
4	FRONT NECK DROP (HPS TO SEAM)	1/4	4 1/4									
5	BACK NECK DROP (HPS TO SEAM)	1/8	1 3/8									
6	FRONT DORITO WIDTH AT NECK SEAM	1/8	2 1/2									
7	FRONT DORITO LENGTH FROM CF NECK SEAM	1/8	2									
8	FRONT RAGLAN WIDTH AT NECK SEAM	1/2	6 1/2									
9	ACROSS FRONT (6" DOWN FROM HPS)	1/2	14 3/4									
10	CHEST (1" BELOW ARMHOLE)	1/2	24									
11	BACK RAGLAN WIDTH AT NECK SEAM	1/2	5 5/8									
12	ACROSS BACK (6" DOWN FROM HPS)	1/2	15									
13	BOTTOM OPENING	1/2	20									
14	FRONT RAGLAN LENGTH FROM NECK SEAM TO BOTTOM OF AH	3/8	14									
15	BACK RAGLAN LENGTH FROM NECK SEAM TO BOTTOM OF AH	1/2	15									
16	SLEEVE LENGTH FROM HPS	1/2	35 1/2									
17	BICEP (1" BELOW ARMHOLE)	1/4	10 1/4									
18	SLEEVE OPENING (RELAXED)	1/4	3 1/2									
19	SLEEVE CUFF RIB TRIM HEIGHT	1/8	2 1/8									
20	HEM RIB HEIGHT	1/8	2 1/2									

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FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME COLOR #										Cream-Red	Washed Black		
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - Acid Wash	UA	72"			Front & Back Bodice	Cream (Pantone 11-0606 TCX) NO Acid Wash	Washed Black			
SELF B	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - Acid Wash	UA	72"			Sleeves	Red (Pantone 18-1658 TCX)	Washed Black			
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - Acid Wash	UA	46"			Neck Trim, Dorito, Sleeve Cuff, Hem Band	Red (Pantone 18-1658 TCX)	Washed Black			
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
EMBROIDERY		Factory Sourced	Filled Chain Stitch	UA				Front & Back Bodice	Red (Pantone 18-1658 TCX)	Cream (Pantone 11-0606 TCX)			
THREAD		Factory Sourced	Thread	UA				All Sewing	DTM to Ground	DTM Black			
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						


RENGGLI

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LABEL GUIDE

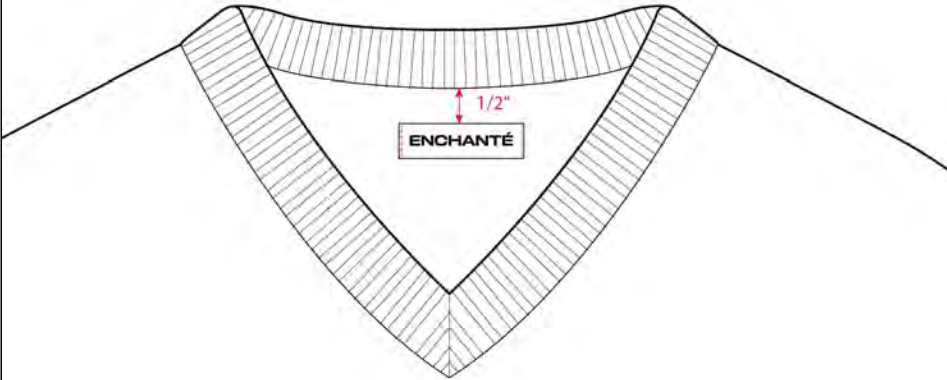
NOTES:

MAIN LABEL PLACEMENT

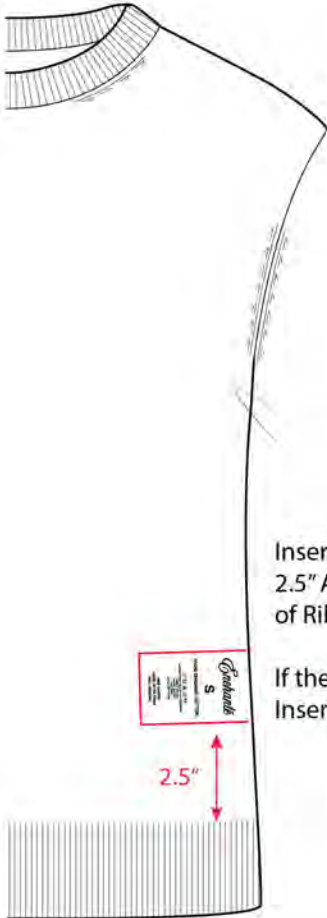


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)


Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT



Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.
If there is no Rib Hem, Insert at 2.5" Above Hem



Wearer's Left Side Seam



Rib Hem

Interior Construction View