

ENCHANTÉ

STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR:
- NEBULAS BLUE: PANTONE 18-4048 TCX WITH ACID
WASH AS SUMMER 1


BUYER:	LOYALIST
SEASON:	FALL 24
TYPE:	ACID WASH AS SUMMER 1
FABRIC DETAIL:	420GSM COTTON FLEECE
STYLE:	TBC
COLOR:	18-4048 TCX NEBULAS BLUE
ATTN:	HANNAH
DATE SENT:	29-Apr-24



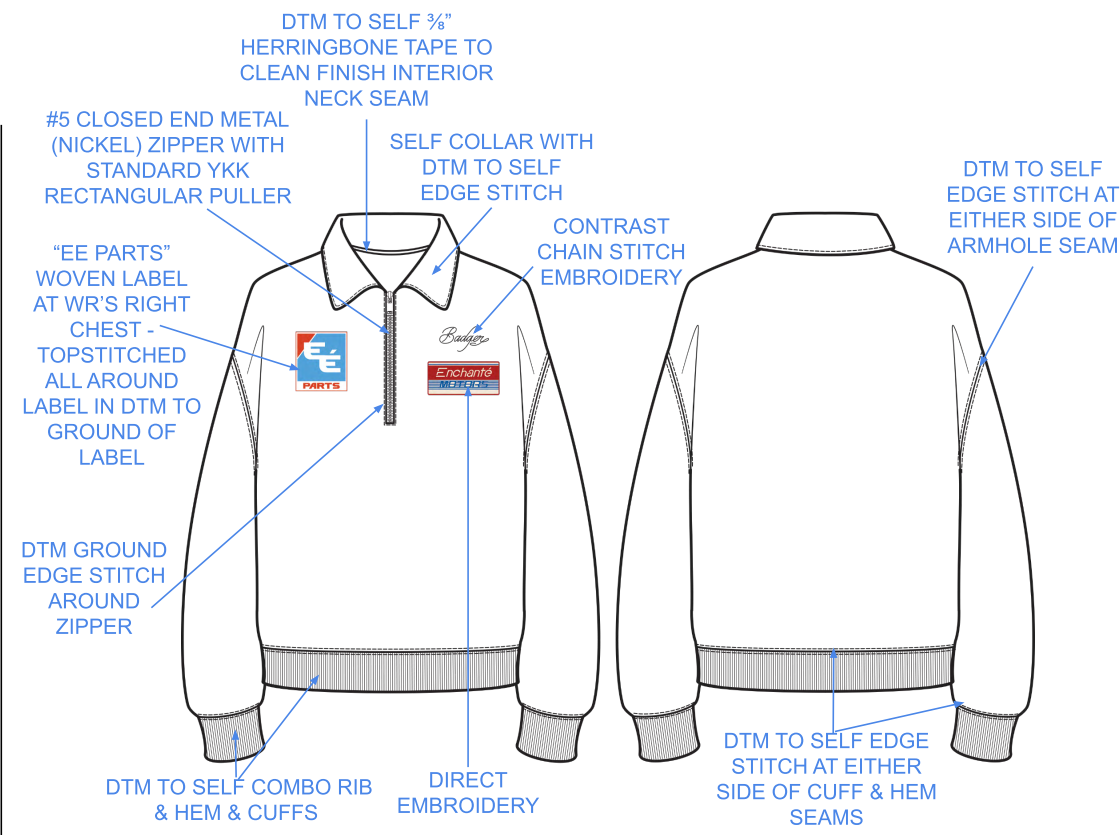
COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

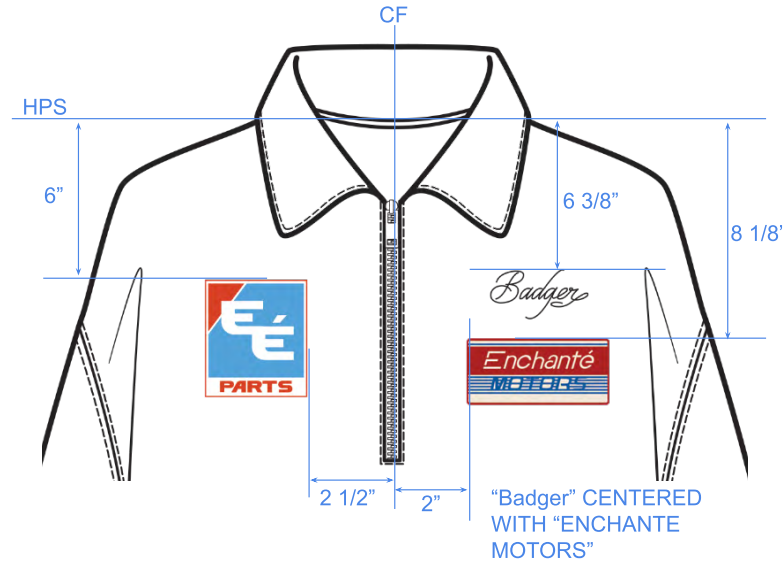
ENCHANTÉ

STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	


CONSTRUCTION



FRONT EMBROIDERY & WOVEN LABEL PLACEMENT

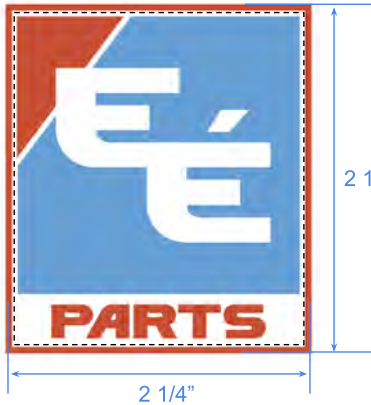


ENCHANTÉ

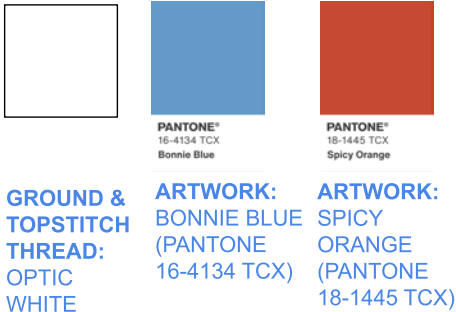
STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

ARTWORK

FRONT WEARER'S RIGHT CHEST
WOVEN LABEL

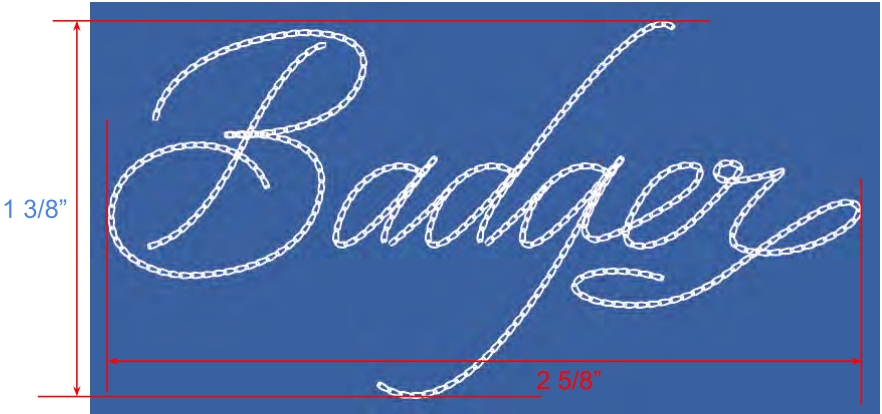


COLOR STANDARDS:



TOPSTITCHED ALL AROUND

FRONT WEARER'S LEFT CHEST CHAIN STITCH EMBROIDERY



COLOR STANDARD:

SHINY EMBROIDERY THREAD

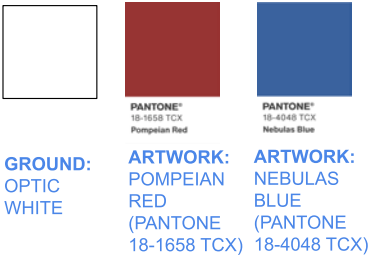


ARTWORK:
CREAM
(PANTONE
11-0606 TCX)

FRONT WEARER'S LEFT CHEST DIRECT EMBROIDERY



COLOR STANDARDS: *SHINY EMBROIDERY THREAD*




GROUND:
OPTIC
WHITE

ARTWORK:
POMPEIAN
RED
(PANTONE
18-1658 TCX)

ARTWORK:
NEBULAS
BLUE
(PANTONE
18-4048 TCX)

ENCHANTÉ

STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

REFERENCE



FOLLOW FOR OVERALL FIT



REFERENCE FOR COLLAR & QUARTER ZIP DETAIL



REFERENCE FOR #5 METAL (NICKEL FINISH) ZIPPER WITH STANDARD YKK RECTANGULAR PULLER



SHINY EMBROIDERY THREAD AS PER AFFECTION COLLECTION 2023



REFERENCE FOR "ENCHANTE MOTORS" EMBROIDERY - BUT AS DIRECT EMBROIDERY INSTEAD OF AN EMBROIDERED PATCH SEWN-ON




REFERENCE FOR DIRECT EMBROIDERY




REFERENCE FOR CHAIN STITCH EMBROIDERY

ENCHANTÉ

STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FABRIC	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

			STAGE	PROTO							
			DATE	05.13.24							
POM	DESCRIPTION	TOL +/-	REQUEST								
1	CF FROM HPS TO HEM	1/2	28 1/4								
2	ACROSS SHOULDER (SEAM TO SEAM)	1/4	20 1/4								
3	BODY WIDTH (1" BLW ARMHOLE)-FLAT	1/4	24 7/8								
4	SWEEP STRAIGHT	1/4	21								
5	CF NECK DROP (FROM HPS TO SEAM)	1/4	3 1/8								
6	NECK WIDTH (SEAM TO SEAM)	1/4	8 1/2								
7	COLLAR HEIGHT AT CB	1/4	3 1/2								
8	COLLAR SPREAD	1/4	4 1/2								
9	CF ZIPPER LENGTH	1/4	6								
10	SLEEVE LENGTH (SHOULDER SEAM TO CUFF)	1/4	24 1/2								
11	ARMHOLE (STRAIGHT)	1/4	12								
12	BICEP (1" BELOW ARMHOLE)	1/4	10								
13	ELBOW (7 1/2" DOWN FROM UNDER ARMHOLE)	1/4	9								
14	SLEEVE OPENING WIDTH	1/4	3 3/4								
15	SLEEVE CUFF RIB TRIM HEIGHT	1/8	2 1/4								
16	BOTTOM RIB TRIM HEIGHT	1/8	2 3/8								

ENCHANTÉ

STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

COLORWAY


BUYER:	LOYALIST
SEASON:	FALL 24
TYPE:	ACID WASH AS SUMMER 1
FABRIC	420GSM COTTON FLEECE
DETAIL:	
STYLE:	TBC
COLOR:	18-4048 TCX NEBULAS BLUE
ATTN:	HANNAH
DATE SENT:	29-Apr-24




Colorway: Nebulas Blue
Ground:
Nebulas Blue Pantone 18-4048 TCX -
Summer 1 2024 Acid Wash



ENCHANTÉ

STYLE #		EN1024MC06		STYLE NAME		PATCH 1/4 ZIP		CATEGORY		TOP		SKETCH	
SEASON		FALL/AUSTIN 2024		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME										Nebulas Blue			
										COLOR #	Pantone 18-4048 TCX		
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	420 GSM COTTON FLEECE	420 GSM Cotton Fleece - Acid Wash as Summer 1	UA				Bodice, Sleeves, CF Placket, Collar, Patch Pockets	Nebulas Blue (Pantone 18-4048 TCX)				
COMBO A	97% COTTON 3% SPANDEX	97/3 COTTON SPANDEX	97/3 Cotton Spandex Rib - Acid Wash as Summer 1	UA				Sleeve Cuff, Hem Band	Nebulas Blue (Pantone 18-				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
TAPE		Factory Sourced	Cotton Herringbone Tape	UA	3/8"			Interior Neck Seam	DTM Nebulas Blue				
ZIPPER		Factory Sourced	#5 Metal Zipper with Rectangular Puller	UA	5GG	1	Units	1 @ CF	Nebulas Blue - Nickel				
WOVEN LABEL		Factory Sourced	"EE PARTS" Woven Label	UA		1	Units	Front Wearer's Right Chest	Bonnie Blue - Spicy Orange				
EMBROIDERY A		Factory Sourced	"Badger" Chain Stitch Embroidery - Shiny Thread	UA				Front Top Wearer's Left Chest	Cream (Pantone 11-0606 TCX)				
EMBROIDERY B		Factory Sourced	"Enchante Motors" Direct Embroidery - Shiny Thread	UA				Front Bottom Wearer's Left Chest	Pomepeian Red - Nebulas Blue				
THREAD A		Factory Sourced	Thread	UA				All Sewing / Topstitching	DTM Nebulas Blue				
THREAD B		Factory Sourced	Thread	UA				Topstitching at "EE PARTS" Woven Label	DTM to Label Ground				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						


RENGGLI

STYLE #	EN1024MC06	STYLE NAME	PATCH 1/4 ZIP	CATEGORY	TOP	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

LABEL GUIDE

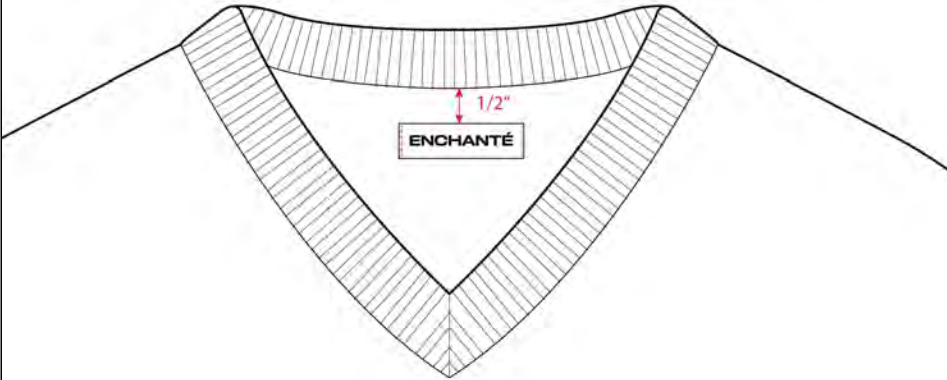
NOTES:

MAIN LABEL PLACEMENT





Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)

Sewing thread color:
Top thread- DTM to label, Bobbin - DTM to Self



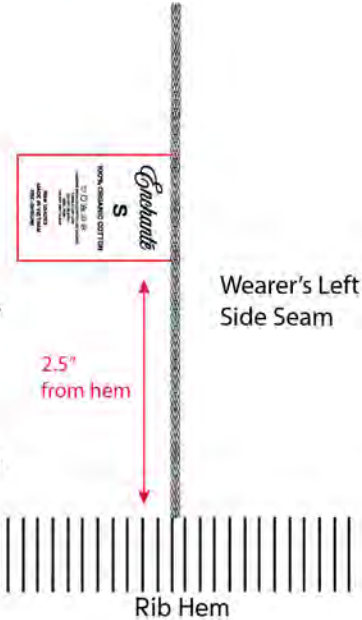
CARE LABEL PLACEMENT





Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem



Wearer's Left Side Seam

Rib Hem

Interior Construction View