

# ENCHANTÉ

STYLE #	EN1024MC04	STYLE NAME	TOPSTITCH CREWNECK	CATEGORY	CREWNECK
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



**SELF:** 100% COTTON FLEECE 420GSM ART#VTK5971B  
**COMBO RIB:** 97/3 COTTON SPANDEX 445GSM  
ART#VTK6002-1


**COLOR:**  
- **WASHED BLACK:** AS CORE 2024 BLACK BUT WITH  
ACID WASH AS SUMMER 1



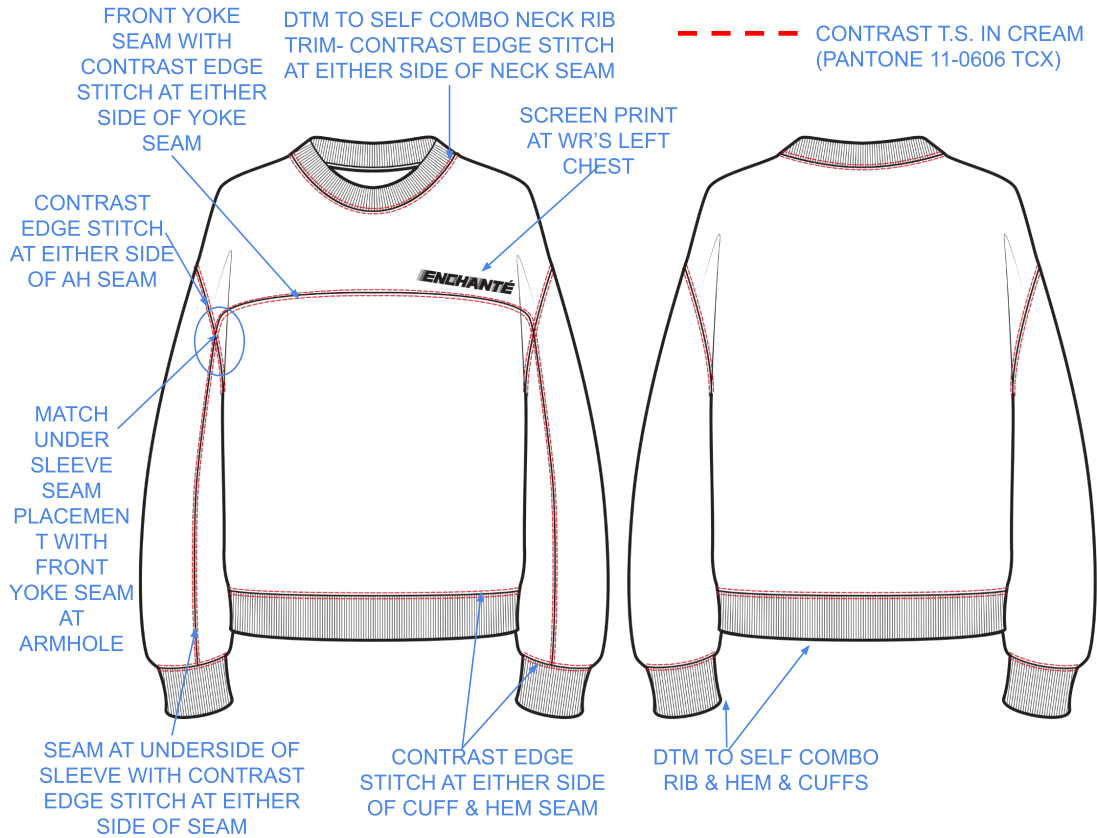
**COVER REMARKS:**

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

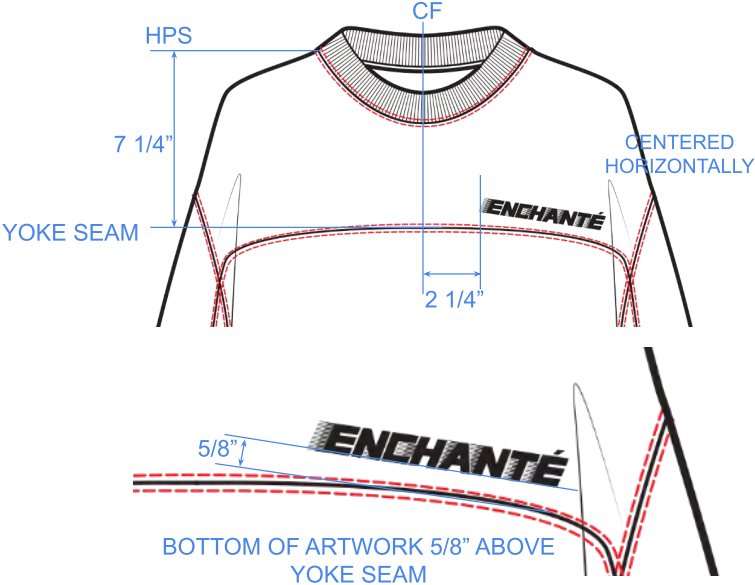
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CONSTRUCTION



FRONT ARTWORK & YOKE SEAM PLACEMENT



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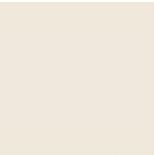
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ARTWORK

FRONT WEARER'S LEFT RIGHT SCREEN PRINT




COLOR STANDARD:



PANTONE®  
11-0606 TCX  
Pristine

PRINT:  
CREAM (PANTONE 11-0606  
TCX)

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REFERENCE




FOLLOW ABOVE REFERENCE FOR  
CONTRAST T.S., YOKE SEAM & UNDER  
SLEEVE SEAM DETAILS




REFERENCE FOR CONTRAST CREAM TOPSTITCH ON  
WASHED BLACK EFFECT

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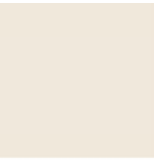
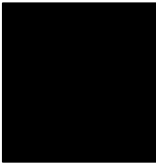
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		STAGE		PROTO									
		DATE		05.13.24									
POM	DESCRIPTION	TOL +/-	REQUEST										
1	CF FROM HPS TO HEM	1/2	28 3/4										
2	NECK BAND HEIGHT	1/8	1 1/8										
3	NECK WIDTH (SEAM TO SEAM)	1/2	8 1/2										
4	FRONT NECK DROP (HPS TO SEAM)	1/4	4 1/4										
5	BACK NECK DROP (HPS TO SEAM)	1/8	1 3/8										
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	22 1/4										
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	21 1/4										
8	CHEST (1" BELOW ARMHOLE)	1/2	24										
9	BOTTOM OPENING	1/2	20										
10	ARMHOLE STRAIGHT	3/8	10 3/4										
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	24 3/4										
12	BICEP (1" BELOW ARMHOLE)	1/4	10 1/4										
13	SLEEVE OPENING (RELAXED)	1/4	3 1/2										
14	SLEEVE CUFF RIB TRIM HEIGHT	1/8	2 1/8										
15	HEM RIB HEIGHT	1/8	2 1/2										
16	FRONT YOKE SEAM FROM HPS	1/8	7 1/4										
17	UNDER SLEEVE SEAM AT ARMHOLE (FROM USUAL BOTTOM OF ARMHOLE SLEEVE INSEAM PLACEMENT)	1/8	5 1/2										
18	UNDER SLEEVE SEAM AT CUFF SEAM (FROM USUAL SLEEVE INSEAM PLACEMENT)	1/8	1 1/4										

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COLORWAY



PANTONE®  
11-0606 TCX  
Pristine

**Colorway: Washed Black**

**Ground:**

Washed Black - Follow Core 2024 Black Color Standard but with Summer 1 2024 Acid Wash

**Front Print:**


Cream (Pantone 11-0606 TCX)

**Contrast Topstitch:**

Cream (Pantone 11-0606 TCX)




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SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
COLOR NAME COLOR #										Washed Black			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - as Summer 1 Acid Wash	UA	72"			Bodice, Sleeves	Washed Black				
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - as Summer 1 Acid Wash	UA	46"			Neck Trim, Sleeve Cuff, Hem Band	Washed Black				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
PRINT		Factory Sourced	Plastisol Ink	UA				Front Wearer's Left Chest	Cream (Pantone 11-0606 TCX)				
THREAD A		Factory Sourced	Thread	UA				All Sewing	DTM Black				
THREAD B		Factory Sourced	Contrast Topstitch Thread	UA				Topstitch at Neck Seam, Armhole Seams, Cuff and Hem Seams	Cream (Pantone 11-0606 TCX)				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	Factory Sourced	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						




# RENGGLI

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LABEL GUIDE

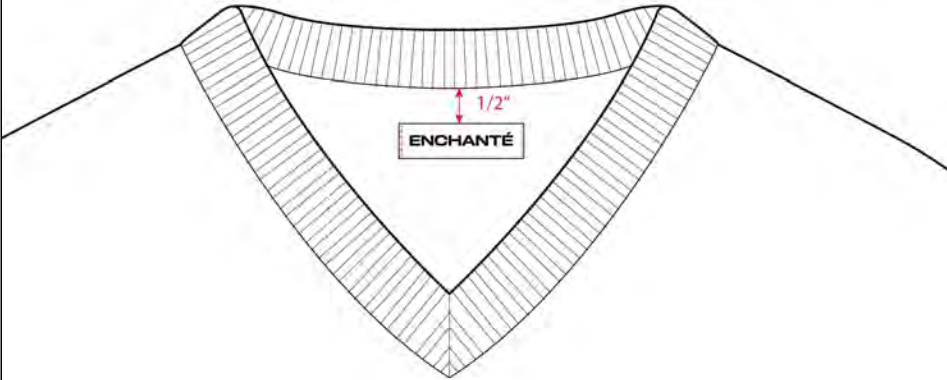
NOTES:

MAIN LABEL PLACEMENT





Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE** (Stitch should NOT be visible on front side of label)


Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self




CARE LABEL PLACEMENT









Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.

If there is no Rib Hem, Insert at 2.5" Above Hem

Wearer's Left Side Seam

Rib Hem

Interior Construction View