

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B
COMBO RIB: 97/3 COTTON SPANDEX 445GSM
ART#VTK6002-1

COLOR/TREATMENT:

- **RED:** PANTONE 18-1658 TCX Pompeian Red WITH
ACID WASH AS SUMMER 1

- **DECORATION:** MATCHES BACK TO ORIGINAL COLOR




PANTONE®
18-1658 TCX
Pompeian Red

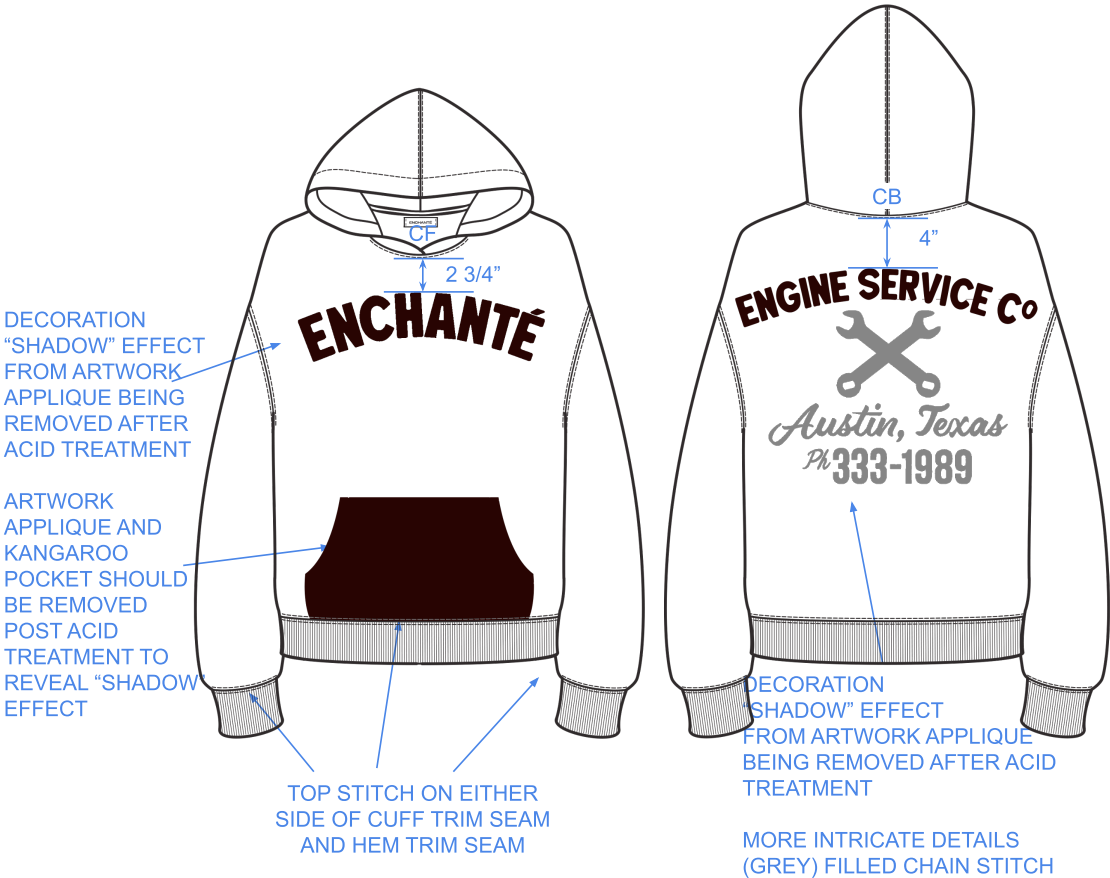
COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	


CONSTRUCTION



APPLIQUE DECORATION SHADOW
EFFECT POST ACID TREATMENT

FILLED CHAIN STITCH

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

ARTWORK

APPLIQUE DECORATION SHADOW
EFFECT POST ACID TREATMENT

FRONT DECORATION:

FILLED CHAIN STITCH

BACK DECORATION




DECORATION
"SHADOW" EFFECT
FROM ARTWORK APPLIQUE BEING REMOVED AFTER
ACID TREATMENT



DECORATION
"SHADOW" EFFECT
FROM ARTWORK APPLIQUE BEING REMOVED AFTER ACID
TREATMENT - "PARTS & SERVICES"

MORE INTRICATE DETAILS - WRENCH AND TEXT BELOW IN
CHAINSTITCH

ENCHANTÉ


STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

REFERENCE




FOLLOW REFERENCE SAMPLE FOR SHADOW EFFECT - NO
APPLIQUE LEFT ON FINISHED GARMENT POST ACID
TREATMENT

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	<div>SKETCH</div> 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

			STAGE	PROTO							
			DATE	05.13.24							
POM	DESCRIPTION	TOL +/-	REQUEST								
1	CF BODY LENGTH FROM HPS TO HEM	3/4	26								
2	NECK WIDTH SEAM TO SEAM	1/4	10 3/8								
3	FRONT NECK DROP HPS TO SEAM	1/4	2 1/2								
4	BACK NECK DROP HPS TO SEAM	1/4	3/4								
5	ACROSS SHOULDER SEAM TO SEAM	1/2	21 1/2								
6	CHEST 1" BELOW UNDERARM	1/2	23 1/2								
7	WAISTBAND SWEEP AT EDGE	1/2	19 3/4								
8	WAISTBAND HEIGHT	1/4	2 3/8								
9	ARMHOLE STRAIGHT	1/4	10 7/8								
10	SLEEVE LENGTH FROM SHOULDER SEAM	1/4	25 3/8								
11	BICEP (1" BELOW ARMHOLE)	1/4	10 1/4								
12	SLEEVE OPENING AT CUFF EDGE	1/4	3 3/8								
13	CUFF HEIGHT	1/8	2 5/8								
14	HOOD HEIGHT AT CF ALONG EDGE	1/4	16								
15	HOOD WIDTH AT WIDEST	1/4	10 1/2								
16	KANGAROO POCKET WIDTH AT TOP	3/8	9								
17	KANGAROO POCKET HEIGHT AT CENTER	3/8	7 3/4								
18	KANGAROO POCKET WIDTH AT WIDEST POINT	3/8	13 7/8								
19	KANGAROO POCKET WIDTH AT WAIST SEAM	3/8	12 3/4								
20	KANGAROO POCKET OPENING	3/8	6 1/4								
21	KANGAROO POCKET HEIGHT AT SIDE	1/4	2 3/8								

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

COLORWAY




PANTONE®
18-1658 TCX
Pompeian Red

Colorway: Red
Ground:
Pantone 18-1658 TCX Pompeian Red
WITH ACID WASH AS SUMMER 1
Front Decoration:
Acid treatment shadow effect - ground
color matching original color standard
Back Decoration:
Acid treatment shadow effect - ground
color matching original color standard
Filled chain stitch - shiny thread DTM
ground color **PRE** acid wash as
Summer 1




ENCHANTÉ


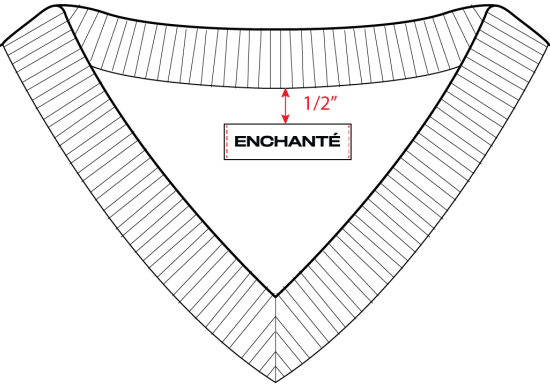
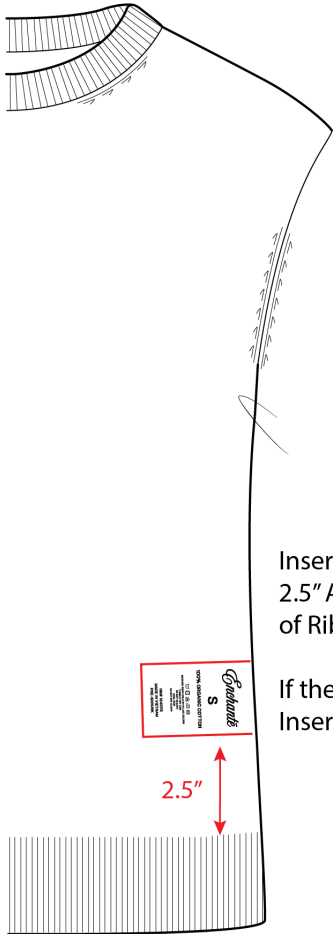


STYLE #			EN1024MH01		STYLE NAME		PARTS & SERVICES HOODIE		CATEGORY		HOODIE		SKETCH	
SEASON			FALL/AUSTIN 2024		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY			UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE			XS-XXL		SAMPLE SIZE		LARGE		TP BY:		HP			
SELF					COMBO					LINING				
CUTTING DIRECTION					CUTTING DIRECTION					CUTTING DIRECTION				
PLACEMENT					PLACEMENT					PLACEMENT				
TREATMENT					TREATMENT					TREATMENT				
SAMPLE NOTES / CALLOUTS										1	2	3	4	
								COLOR NAME		Red				
								COLOR #		Pantone 18-1658 TCX				
CUTTING MATERIAL(S)										COLOR OF MATERIAL				
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4		
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM) - Summer 1 acid treament	UA	72"			Bodice, Sleeves, Hood	Red (DTM Pantone 18-1658 TCX)					
COMBO	97% COTTON 3% SPANDEX	VTK6002-1	2x2 Rib (445GSM) - Summer 1 acid treatment	UA	46"			Sleeve Cuff, Hem Band	Red (DTM Pantone 18-1658 TCX)					
LINING														
FUSE														
TRIM(S)										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
APPLIQUE		VTK5971B	Cotton Fleece (420 GSM) - Patch and kangaroo pocket removed post acid treatment	UA				FRONT / BACK	Red (DTM Pantone 18-1658 TCX)					
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing / Topstitching	Shiny Red (DTM Pantone 18-1658 TCX)					
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM				
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4		
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck						
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)						
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units							

PACKAGING			Barcode Sticker	Factory Sourced		1	Units					
-----------	--	--	-----------------	-----------------	--	---	-------	--	--	--	--	--


RENGGLI

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	


LABEL GUIDE
NOTES:

MAIN LABEL PLACEMENT	CARE LABEL PLACEMENT
<div></div> <p>Label should be stitched through garment on both sides of label at INSIDE EDGE OF FOLD LINE (Stitch should NOT be visible on front side of label)</p> <p>Sewing thread color: Top thread- DTM to label, Bobbin - DTM to Self</p> 	 <p>Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.</p> <p>If there is no Rib Hem, Insert at 2.5" Above Hem</p>  <p>Wearer's Left Side Seam</p> <p>2.5" from hem</p>  <p>Rib Hem</p> <p>Interior Construction View</p>

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	


ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	


APPROVED PRODUCTION SPECS

POM	DESCRIPTION	TOL +/-	23	24	25	26	27	28	29	29	30	31	32	33	34
1	CF BODY LENGTH FROM HPS TO HEM	3/4													
2	NECK WIDTH SEAM TO SEAM	1/4													
3	FRONT NECK DROP HPS TO SEAM	1/4													
4	BACK NECK DROP HPS TO SEAM	1/4													
5	ACROSS SHOULDER SEAM TO SEAM	1/2													
6	CHEST 1" BELOW UNDERARM	1/2													
7	WAISTBAND SWEEP AT EDGE	1/2													
8	WAISTBAND HEIGHT	1/4													
9	ARMHOLE STRAIGHT	1/4													
10	SLEEVE LENGTH FROM SHOULDER SEAM	1/4													
11	BICEP (1" BELOW ARMHOLE)	1/4													
12	SLEEVE OPENING AT CUFF EDGE	1/4													
13	CUFF HEIGHT	1/8													
14	HOOD HEIGHT AT CF ALONG EDGE	1/4													
15	HOOD WIDTH AT WIDEST	1/4													
16	KANGAROO POCKET WIDTH AT TOP	3/8													
17	KANGAROO POCKET HEIGHT AT CENTER	3/8													
	KANGAROO POCKET WIDTH AT WIDEST	3/8													
	KANGAROO POCKET WIDTH AT WAIST														
	KANGAROO POCKET OPENING														
	KANGAROO POCKET HEIGHT AT SIDE														

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	

ENCHANTÉ

STYLE #	EN1024MH01	STYLE NAME	PARTS & SERVICES HOODIE	CATEGORY	HOODIE	
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP	