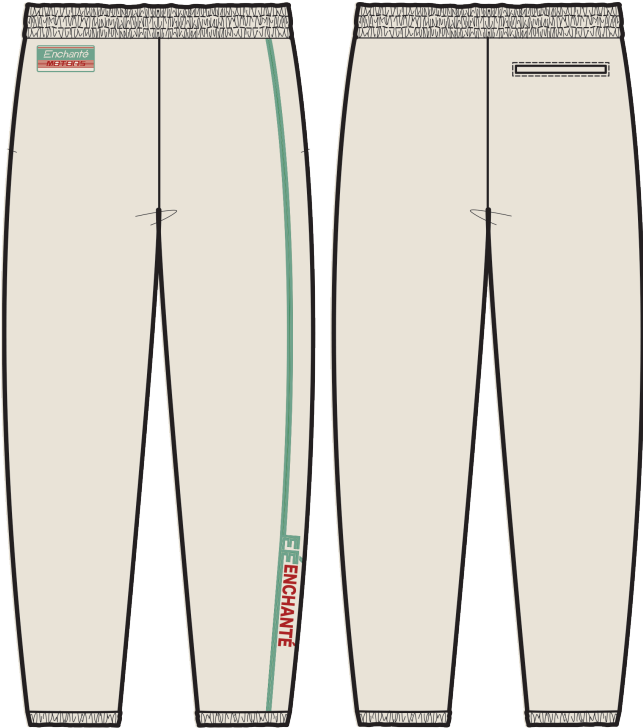


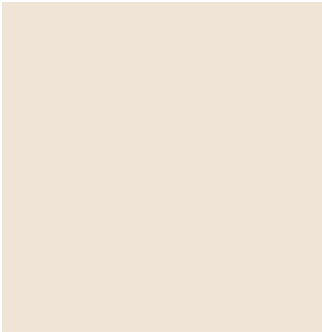
ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET



SELF: 100% COTTON FLEECE 420GSM ART#VTK5971B

COLOR:
- CREAM PANTONE 11-0606 TCX PRISTINE WITH NO ACID WASH




PANTONE®
11-0606 TCX
Pristine

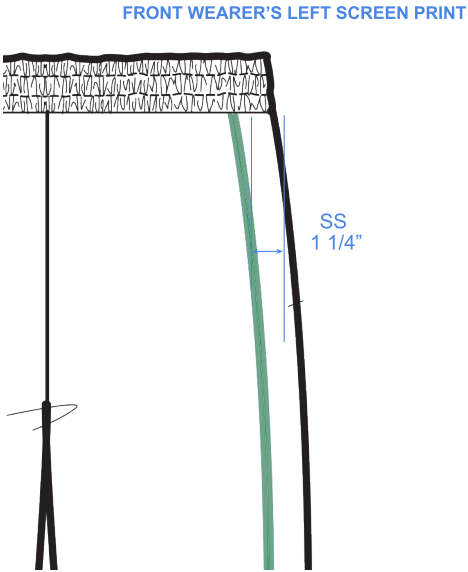
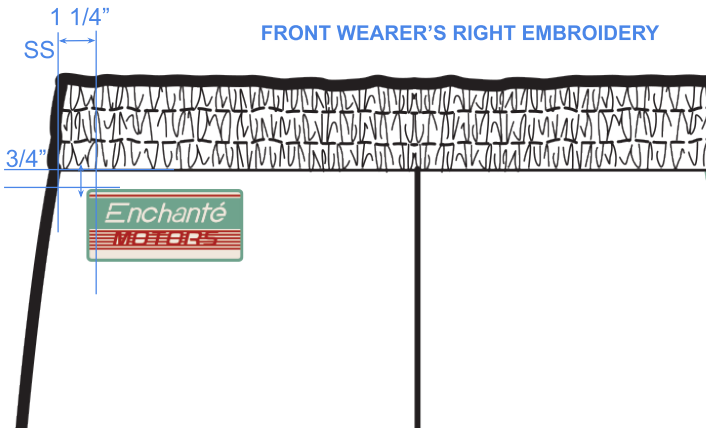
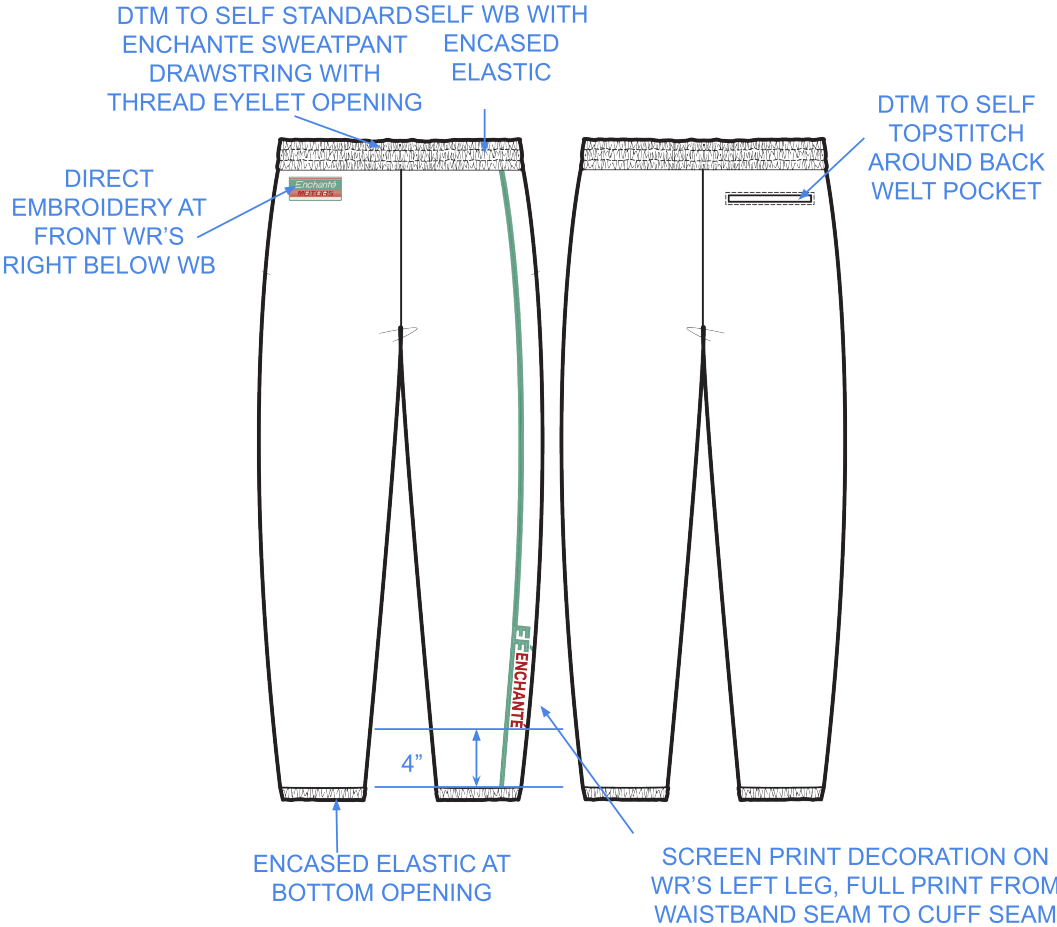
COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE


ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

CONSTRUCTION



ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

ARTWORK

FRONT WEARER’S RIGHT DIRECT EMBROIDERY



FRONT WEARER’S LEFT SCREEN PRINT



COLOR STANDARDS:



PANTONE®
16-5919 TCX
Crème de Menthe




PANTONE®
18-1658 TCX
Pompeian Red

GREEN:
PANTONE 16-5919 TCX
Creme de Menthe

RED:
PANTONE 18-1658 TCX
Pompeian Red

ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

REFERENCE



REFERENCE FOR STANDARD ENCHANTE SWEATPANT
CF DRAWCORD + EYELET TUNNEL OPENING




REFERENCE FOR "ENCHANTE MOTORS" EMBROIDERY - BUT AS DIRECT EMBROIDERY INSTEAD OF AN EMBROIDERED PATCH SEWN-ON




REFERENCE FOR DIRECT EMBROIDERY

ENCHANTÉ

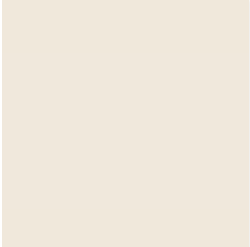
STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	SKETCH 
SEASON	FALL/AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	420GSM COTTON FLEECE	
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

			STAGE	PROTO								
			DATE	05.13.24								
POM	DESCRIPTION	TOL +/-	REQUEST									
1	WAISTBAND AT TOP EDGE (ON FLAT)	1/2	15									
2	WAISTBAND HEIGHT	1/8	1 3/4									
3	POSITION HIP FROM TOP WB	1/8	8									
4	HIP WIDTH	1/2	23									
5	FRONT RISE - FROM TOP OF WB WITHOUT GUSSET	3/8	10 1/2									
6	BACK RISE - FROM TOP OF WB WITHOUT GUSSET	3/8	12									
7	THIGH - AT CROTCH WITHOUT GUSSET	1/2	13									
8	KNEE - 13" FROM CROTCH	3/8	10									
9	LEG OPENING - RELAXED	1/4	4 1/2									
10	INSEAM	1/2	30									
11	FRONT POCKET LENGTH	1/4	6									
12	BACK POCKET WIDTH	1/4	5 3/4									
13	BACK POCKET HEIGHT	1/4	1/2									
14	GUSSET WIDTH	1/8	3									
15	HEM HEIGHT	1/8	1									
16	COMBO SEAM AT CF FROM WB SEAM	1/8	3 3/4									
17	COMBO SEAM AT CUFF SEAM FROM SS	1/8	1 5/8									

ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	SKETCH 
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FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

COLORWAY



PANTONE®
11-0606 TCX
Pristine

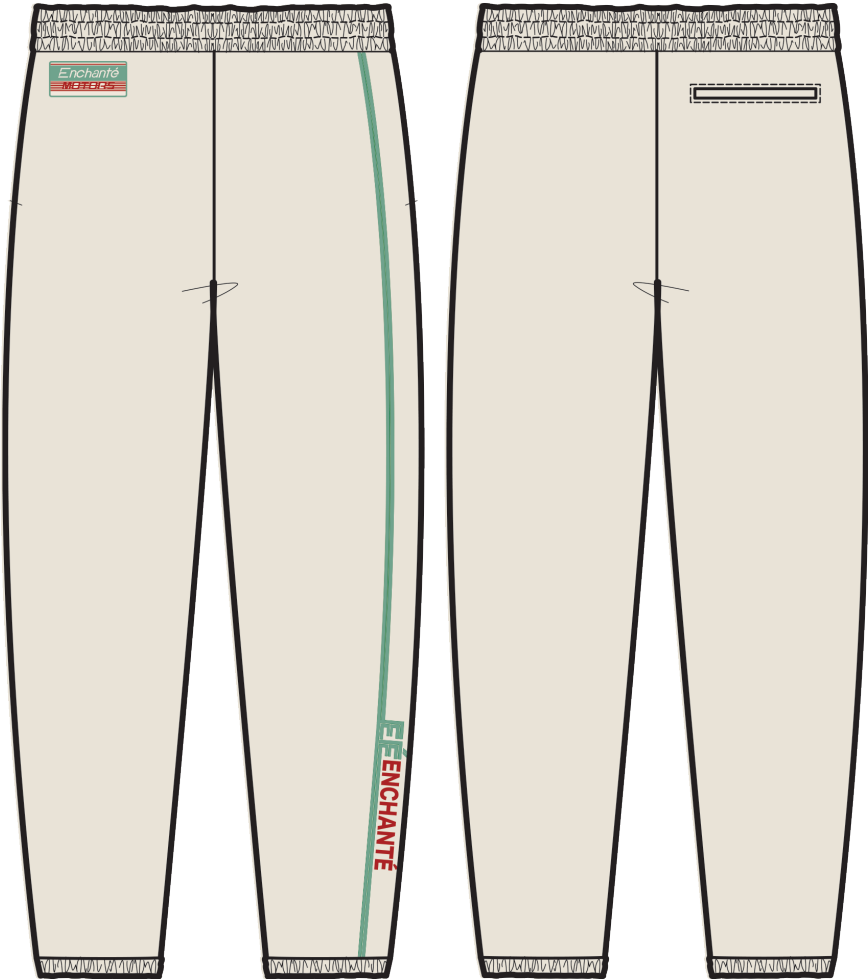


PANTONE®
556 C
PANTONE®
7621 C

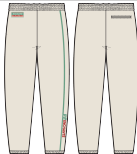


PANTONE®
16-5919 TCX
Crème de Menthe
PANTONE®
18-1658 TCX
Pompeian Red

Colorway: Cream
Ground & Drawstring:
Cream (Pantone 11-0606 TCX) With no acid wash
Front Right Embroidery (Threads):
Green (Pantone 16-5919 TCX)
Red (Pantone 18-1658 TCX)
Front Left Print:
Green (Pantone PMS 556 C)
Red (Pantone PMS 7621 C)



ENCHANTÉ

STYLE #		EN1024MP09		STYLE NAME		STRIPE SWEATPANT		CATEGORY		BOTTOMS		SKETCH	
SEASON		FALL/AUSTIN 2024		XF		7/31/24		FABRIC DESCRIPTION		420GSM COTTON FLEECE			
FACTORY		UA		STAGE		PROTO		FABRIC CONTENT		100% COTTON			
SIZE RANGE		XS-XXL		SAMPLE SIZE		MEDIUM		TP BY:		ET			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
								COLOR NAME		Cream			
								COLOR #		Pantone 11-6060 TCX			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT		1	2	3	4
SELF	100% COTTON	VTK5971B	Cotton Fleece (420 GSM)	UA	72"			Bodice, Waistband, Cuffs		Cream (DTM Pantone 11-6060 TCX)			
COMBO													
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT		1	2	3	4
DRAWSTRING		Factory Sourced	Standard Sweatpant Drawcord	UA		1	Units	CF Waistband		Cream (DTM Pantone 11-6060 TCX)			
ELASTIC A		Factory Sourced	1 3/4" Waistband Elastic	UA				Waistband		White			
ELASTIC B		Factory Sourced	1" Cuff Elastic	UA				Cuffs		White			
THREAD		Factory Sourced	Thread	Factory Sourced				All Sewing		DTM Cream			
EMBROIDERY		Factory Sourced	Enchante Motors Direct Embroidery - Shiny Thread	Factory Sourced				Enchante Motors Patch		Green - Red			
PRINT A		Factory Sourced	Plastisol Ink	Factory Sourced				Left Leg Print		Green - Red			
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT		1	2	3	4
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					

PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units					
PACKAGING			Barcode Sticker	Factory Sourced		1	Units					

RENGGLI

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	SKETCH
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SIZE RANGE	XS-XXL	SAMPLE SIZE	MEDIUM	TP BY:	ET	

LABEL GUIDE

NOTES:

MAIN LABEL PLACEMENT

Bottoms

ENCHANTÉ

Single needle edge stitch on only folded sides as marked in **red**
Only stitch through **INSIDE LAYER OF WB**
Center Label at CB and Middle of Waistband
Thread color:
Top thread- DTM to label, Bobbin - DTM TO SELF

Elasticated Waistband

CB

1/2"

ENCHANTÉ

1/2"

CARE LABEL PLACEMENT

2"

ENCHANTÉ

S

100% ORGANIC COTTON

MAKING: WASH ONLY WITH LIKE COLORS

DO NOT BLEACH

DO NOT DRY CLEAN

WASH 10-40°C

MADE IN VIETNAM

PRE-SHRUNK

1.13"

0.75"

Insert at Wearer's Left SS,
2" from bottom edge of WB

2"

from WB
edge


Bottom Edge
of Waistband

Wearer's Left
Side Seam

Interior Construction View

Date Printed 5/13/2024

ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	<div>SKETCH</div> 
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PROTO FIT COMMENTS (DATE)						


ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	
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APPROVED PRODUCTION SPECS

[illegible]

ENCHANTÉ

STYLE #	EN1024MP09	STYLE NAME	STRIPE SWEATPANT	CATEGORY	BOTTOMS	<div>SKETCH</div> 
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PROTO FIT COMMENTS (DATE)