

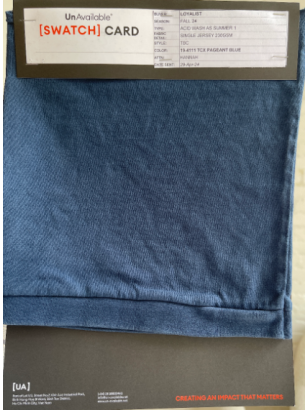
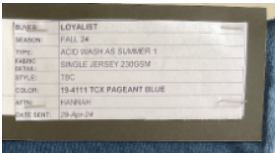
ENCHANTÉ

STYLE #	EN1024MT13	STYLE NAME	MOTO RINGER T-SHIRT	CATEGORY	TOP
SEASON	AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	HP



SELF: SINGLE JERSEY 100% COTTON 190 GSM
COMBO RIB: RIB 1X1 260 GSM


COLOR/TREATMENT:
- **GROUND:** PANTONE 19-4111 TCX Pageant Blue WITH ACID WASH AS SUMMER 1
- **TRIM:** PANTONE 18-1658 TCX Pompeian Red WITH ACID WASH AS SUMMER 1



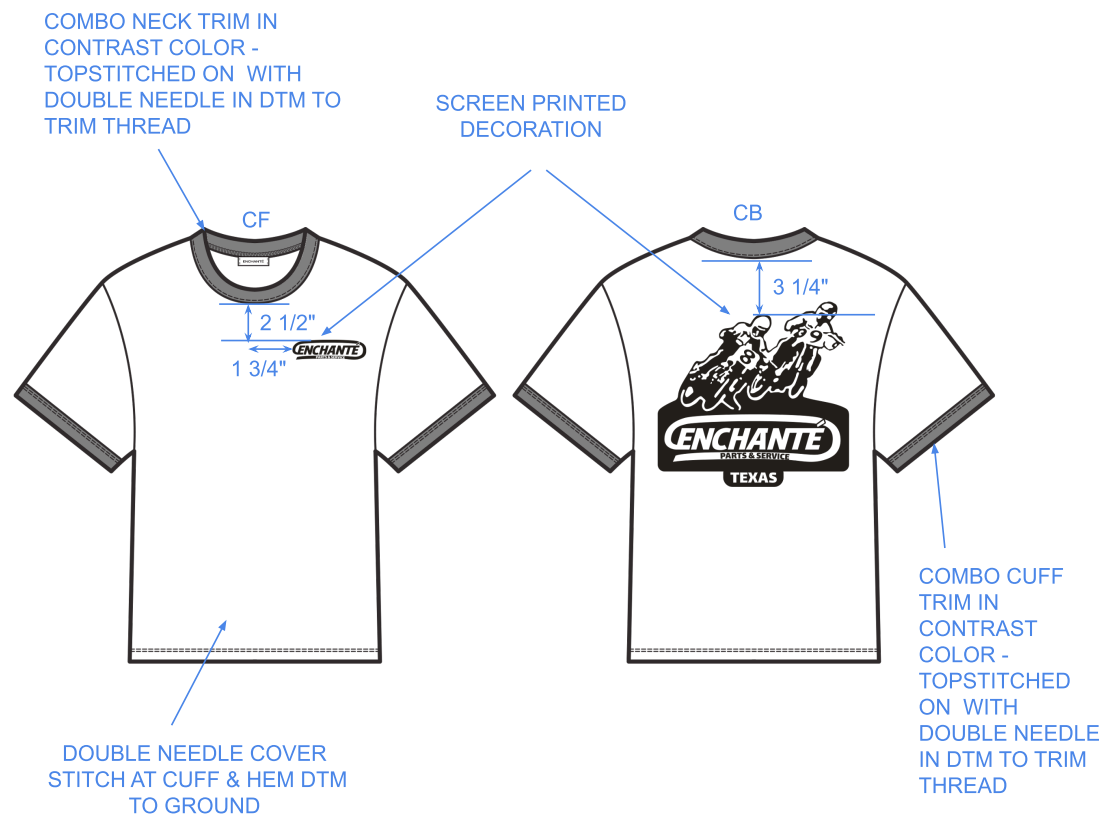
COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE

ENCHANTÉ

STYLE #	EN1024MT13	STYLE NAME	MOTO RINGER T-SHIRT	CATEGORY	TOP	SKETCH 
SEASON	AUSTIN 2024	XF	7/31/24	FABRIC DESCRIPTION	190 GSM SINGLE JERSEY	
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CONSTRUCTION




CONTRAST TRIM COLOR

SCREEN PRINT



ENCHANTÉ

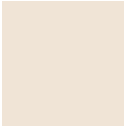
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ARTWORK

FRONT SCREEN PRINT DECORATION



COLOR STANDARD:




PANTONE®
11-0606 TCX
Pristine

ARTWORK:
CREAM
(PANTONE
11-0606 TCX)

BACK SCREEN PRINT DECORATION



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REFERENCE




FOLLOW FOR NECK TRIM - CONTRAST RED NECK AND SLEEVE TRIM




FOLLOW FOR NECK TRIM CONSTRUCTION - NECK RIB TOPSTITCHED ON BODY WITH DOUBLE NEEDLE

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		STAGE		PROTO									
		DATE		05.13.24									
POM	DESCRIPTION	TOL +/-	REQUEST										
1	CF FROM HPS TO HEM	1/2	29 1/4										
2	NECK BAND HEIGHT	1/8	3/4										
3	NECK WIDTH (SEAM TO SEAM)	1/2	8 3/4										
4	FRONT NECK DROP (HPS TO SEAM)	1/4	3 1/2										
5	BACK NECK DROP (HPS TO SEAM)	1/8	1										
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	20 1/8										
7	ACROSS FRONT (6" DOWN FROM HPS)	1/2	20 1/2										
8	CHEST (1" BELOW ARMHOLE)	1/2	24										
9	BOTTOM OPENING	1/2	24										
10	ARMHOLE STRAIGHT	3/8	7 1/4										
11	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	10										
12	BICEP (1" BELOW ARMHOLE)	1/4	9 5/8										
13	SLEEVE OPENING (RELAXED)	1/4	7 1/4										
14	SLEEVE CUFF RIB TRIM HEIGHT	1/8	7/8										
15	HEM RIB HEIGHT	1/8	1										

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COLORWAY



Colorway: Navy

Ground:

Pantone 19-4111 TCX Pageant Blue
with Acid wash as Summer 1

Contrast Trim:

Pantone 18-1658 TCX Pompeian Red
with Acid wash as Summer 1

Front Decoration:


Screen print - 11-0606 TCX closest C
match


Back Decoration:

Screen print - 11-0606 TCX closest C
match


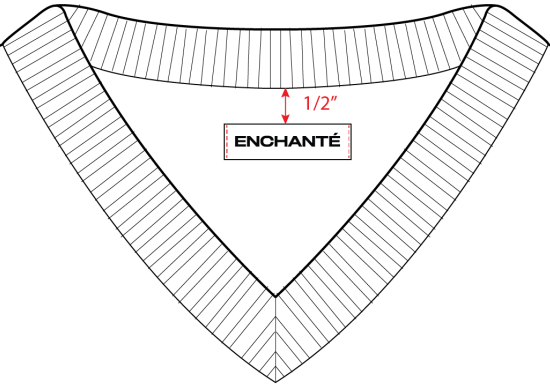
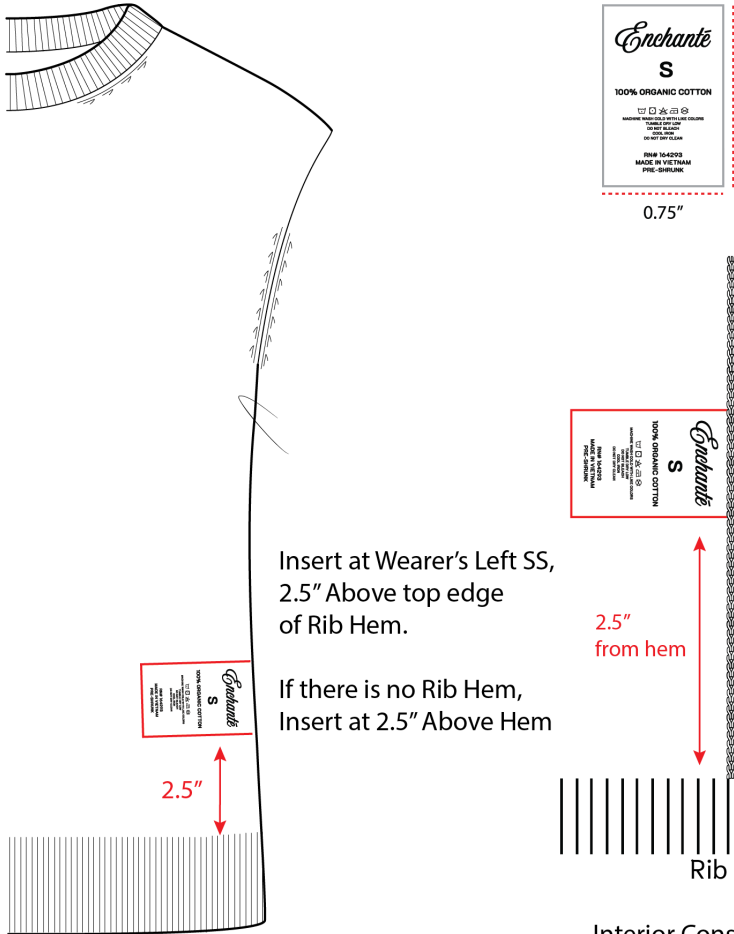


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SIZE RANGE		XS-XXL		SAMPLE SIZE		LARGE		TP BY:		HP			
SELF				COMBO				LINING					
CUTTING DIRECTION				CUTTING DIRECTION				CUTTING DIRECTION					
PLACEMENT				PLACEMENT				PLACEMENT					
TREATMENT				TREATMENT				TREATMENT					
SAMPLE NOTES / CALLOUTS										1	2	3	4
								COLOR NAME		Navy			
								COLOR #		Pantone 19-4111 TCX			
CUTTING MATERIAL(S)										COLOR OF MATERIAL			
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT	1	2	3	4	
SELF	100% COTTON		Single Jersey 190 GSM - Summer 1 acid treatment	UA	180cm			Bodice, Sleeves	Navy (DTM Pantone 19-4111 TCX)				
COMBO	100% COTTON		Rib 1x1 (260GSM) - Summer 1 acid treatment	UA	180cm			Neck and Cuff Trim	Red (DTM Pantone 18-1658 TCX)				
LINING													
FUSE													
TRIM(S)										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing, topstitch at hem	DTM Navy				
THREAD B		Factory Sourced	Topstitch Thread	Factory Sourced				Neck and Cuff Trim	Red (DTM Pantone 18-1658 TCX)				
Print		Factory Sourced	Plastisol Ink	Factory Sourced				Front and back decoration	Cream (Pantone 11-0606 TCX)				
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM			
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT	1	2	3	4	
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck					
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)					
PACKAGING			Poly Bag - Updated logo	Factory Sourced	14" x 20"	1	Units						
PACKAGING			Barcode Sticker	Factory Sourced		1	Units						

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LABEL GUIDE
NOTES:

MAIN LABEL PLACEMENT	CARE LABEL PLACEMENT
<div><div></div><p>Label should be stitched through garment on both sides of label at INSIDE EDGE OF FOLD LINE (Stitch should NOT be visible on front side of label)</p><p>Sewing thread color: Top thread- DTM to label, Bobbin - DTM to Self</p><div></div></div>	<div><div></div><p>Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.</p><p>If there is no Rib Hem, Insert at 2.5" Above Hem</p><p>Wearer's Left Side Seam</p><p>Rib Hem</p><p>Interior Construction View</p></div>

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APPROVED PRODUCTION SPECS

[illegible]

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