

# ENCHANTÉ

STYLE #	EN1024MT11	STYLE NAME	TOPSTITCH YOKE LONG SLEEVE	CATEGORY	TOP
SEASON	FALL/AUSTIN 2024	DELIVERY	7/31/24	FABRIC DESCRIPTION	230 GSM SINGLE JERSEY
FACTORY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET



**SELF:** SINGLE JERSEY 100% COTTON  
ART#SINGLE JERSEY\_100% COTTON\_SD\_230\_  
**COMBO RIB:** RIB 1X1 320GSM  
ART#RIB 1X1\_100% COTTON\_SD\_320\_


**COLOR:**  
- **NAVY:** PANTONE 19-4111 TCX WITH ACID WASH AS SUMMER 1



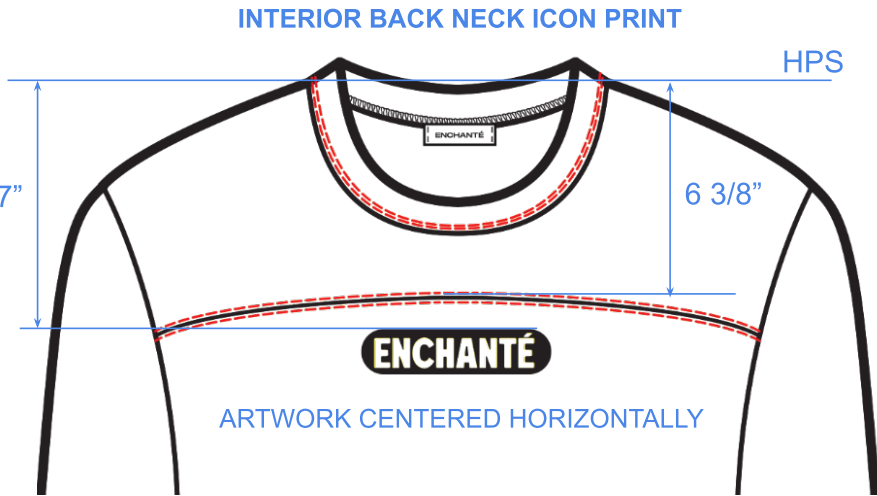
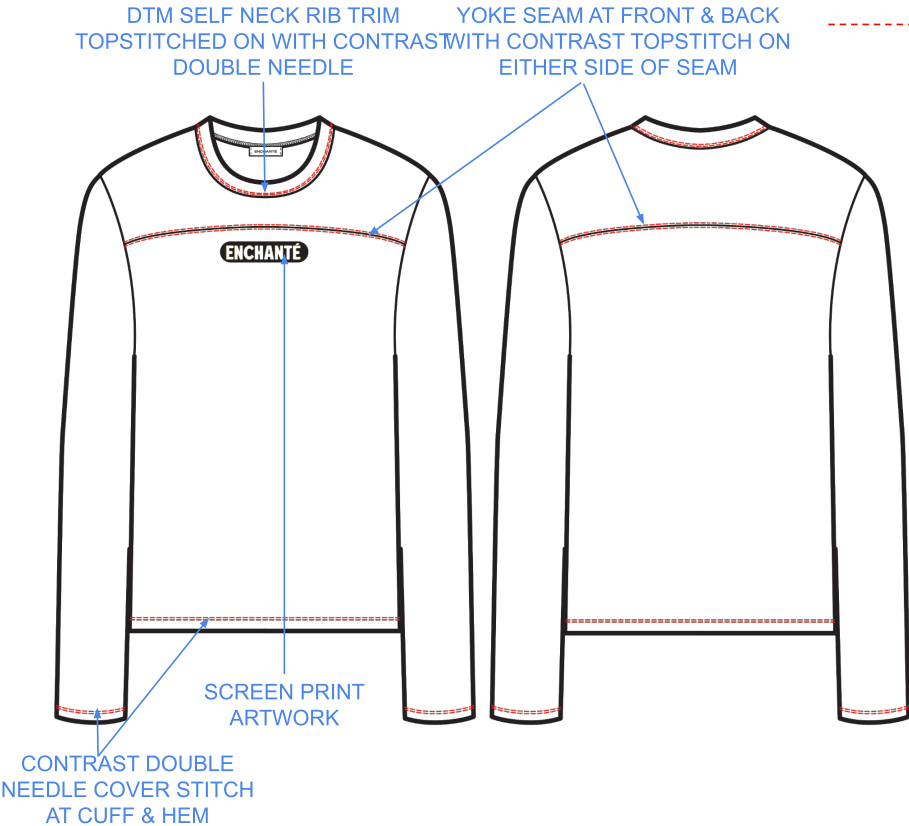
COVER REMARKS:

5/13/24 TP SENT - FACTORY TO DEVELOP PATTERN & LAUNCH PROTO SAMPLE


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CONSTRUCTION



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ARTWORK

CENTER FRONT PRINT




COLOR STANDARDS:



PANTONE®  
603 C

PRINT: YELLOW  
(PANTONE PMS 603 C)

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REFERENCE



REFERENCE FOR YOKE SEAM DETAIL WITH CONTRAST TOPSTITCHING



REFERENCE FOR YOKE SEAM DETAIL




REFERENCE FOR CENTER FRONT PRINT



FOLLOW FOR NECK TRIM CONSTRUCTION - NECK RIB TOPSTITCHED ON BODY WITH DOUBLE NEEDLE




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FABRIY	UA	STAGE	PROTO	FABRIC CONTENT	100% COTTON	
SIZE RANGE	XS-XXL	SAMPLE SIZE	LARGE	TP BY:	ET	

			STAGE	PROTO								
			DATE	05.13.24								
POM	DESCRIPTION	TOL +/-	REQUEST									
1	CF FROM HPS TO HEM	1/2	30 1/4									
2	NECK BAND HEIGHT	1/8	7/8									
3	NECK WIDTH (SEAM TO SEAM)	1/2	8									
4	FRONT NECK DROP (HPS TO SEAM)	1/4	4 1/4									
5	BACK NECK DROP (HPS TO SEAM)	1/8	7/8									
6	ACROSS SHOULDER (SEAM TO SEAM)	1/2	18 1/2									
7	CHEST (1" BELOW ARMHOLE)	1/2	21 1/2									
8	BOTTOM OPENING	1/2	21 1/2									
9	ARMHOLE STRAIGHT	3/8	10									
10	SLEEVE LENGTH FROM SHOULDER SEAM	1/2	25 3/4									
11	BICEP (1" BELOW ARMHOLE)	1/4	8 3/4									
12	ELBOW (12" FROM CUFF)	1/4	6 3/4									
13	SLEEVE OPENING (RELAXED)	1/4	4 3/4									
14	FRONT YOKE SEAM FROM HPS	1/4	6 3/8									
14	BACK YOKE SEAM FROM HPS	1/4	6 3/8									

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COLORWAY





PANTONE®  
13-0646 TCX  
Meadowlark

**Colorway: Navy**  
**Ground:**  
Navy - Pantone 19-4111 TCX  
**Front Screen Print:**  
Yellow - Pantone 13-0646 TCX  
**Contrast Topstitching:**  
Yellow - Pantone 13-0646 TCX



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FACTORY			UA		STAGE		PROTO			FABRIC CONTENT		100% COTTON					
SIZE RANGE			XS-XXL		SAMPLE SIZE		LARGE			TP BY:		ET					
SELF					COMBO					LINING							
CUTTING DIRECTION					CUTTING DIRECTION					CUTTING DIRECTION							
PLACEMENT					PLACEMENT					PLACEMENT							
TREATMENT					TREATMENT					TREATMENT							
SAMPLE NOTES / CALLOUTS										1		2		3		4	
								COLOR NAME		Navy							
								COLOR #		Pantone 19-4111 TCX							
CUTTING MATERIAL(S)										COLOR OF MATERIAL							
ITEM	CONTENT	ARTICLE #	DESCRIPTION	SUPPLIER	WIDTH	YIELD	UOM	PLACEMENT		1	2	3	4				
SELF	100% COTTON	SINGLE JERSEY_100% COTTON_SD_230_	Single Jersey - Acid Wash as Summer 1	UA	180cm			Bodice, Sleeves		Navy (Pantone 19-4111 TCX)							
COMBO	100% COTTON	RIB 1X1_100% COTTON_SD_320_	1x1 (320GSM) - Acid Wash as Summer 1	UA	180cm			Neck Trim		Navy (Pantone 19-4111 TCX)							
LINING																	
FUSE																	
TRIM(S)										COLOR OF TRIM							
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT		1	2	3	4				
PRINT		Factory Sourced	Icon Logo Transfer Print	UA				Center Front Chest		Yellow (Pantone 13-0646 TCX)							
THREAD A		Factory Sourced	Thread	Factory Sourced				All Sewing		DTM Navy							
THREAD B		Factory Sourced	Contrast Topstitch Thread	Factory Sourced				Contrast Topstitch at Neck Trim, Front & Back Yoke Seams, Armhole Seams, Cuff & Hem Cover Stitch		Yellow (Pantone 13-0646 TCX)							
LABELS + HANGTAGS + PACKAGING										COLOR OF TRIM							
ITEM	IMAGE	ARTICLE #	DESCRIPTION	SUPPLIER	SIZE	QUANTITY	UOM	PLACEMENT		1	2	3	4				
LABEL		TBC	Enchante Woven Label	TBC	TBC	1	Units	1 x CB Neck									
LABEL		TBC	Enchante Care Label - Alpha	TBC	TBC	1	Units	1 x Wearer's Left SS (See Label Guide)									
PACKAGING			Poly Bag - Updated Logo	Factory Sourced		1	Units										
PACKAGING			Barcode Sticker	Factory Sourced		1	Units										

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LABEL GUIDE

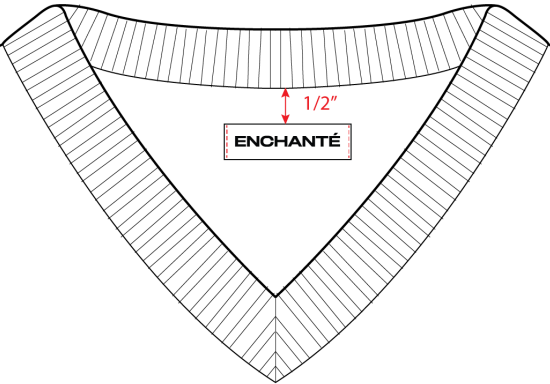
NOTES:

MAIN LABEL PLACEMENT

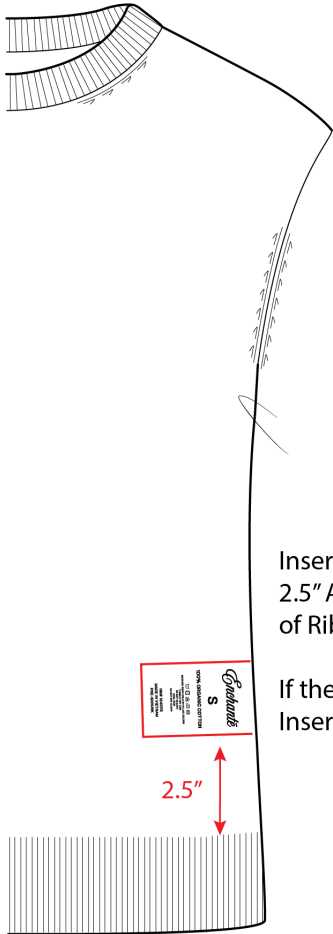


Label should be stitched through garment on both sides of label at **INSIDE EDGE OF FOLD LINE**  
(Stitch should NOT be visible on front side of label)

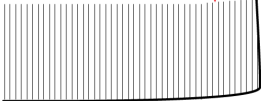
Sewing thread color:  
Top thread- DTM to label, Bobbin - DTM to Self



CARE LABEL PLACEMENT




Insert at Wearer's Left SS, 2.5" Above top edge of Rib Hem.  
If there is no Rib Hem, Insert at 2.5" Above Hem






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PROTO FIT COMMENTS (DATE)						


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## APPROVED PRODUCTION SPECS

[illegible]

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