

KOALA

PRINTED: 26-Apr-24

STYLE: PLS0924T10

SEASON: SEPTEMBER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: SKUNK SWEATSHIRT

FACTORY: UA

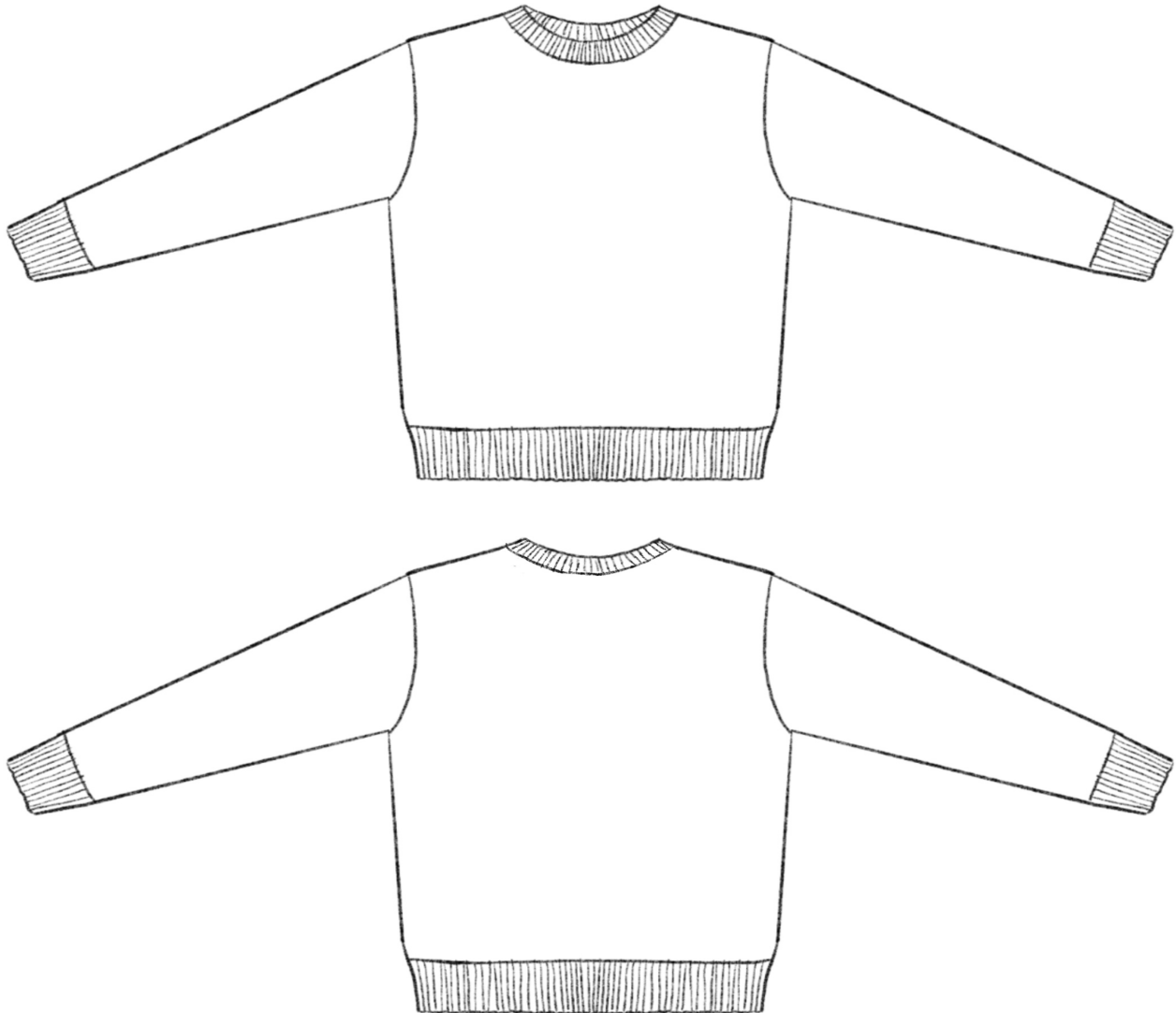
FABRIC: COTTON FLEECE

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-Apr-24

SKETCH



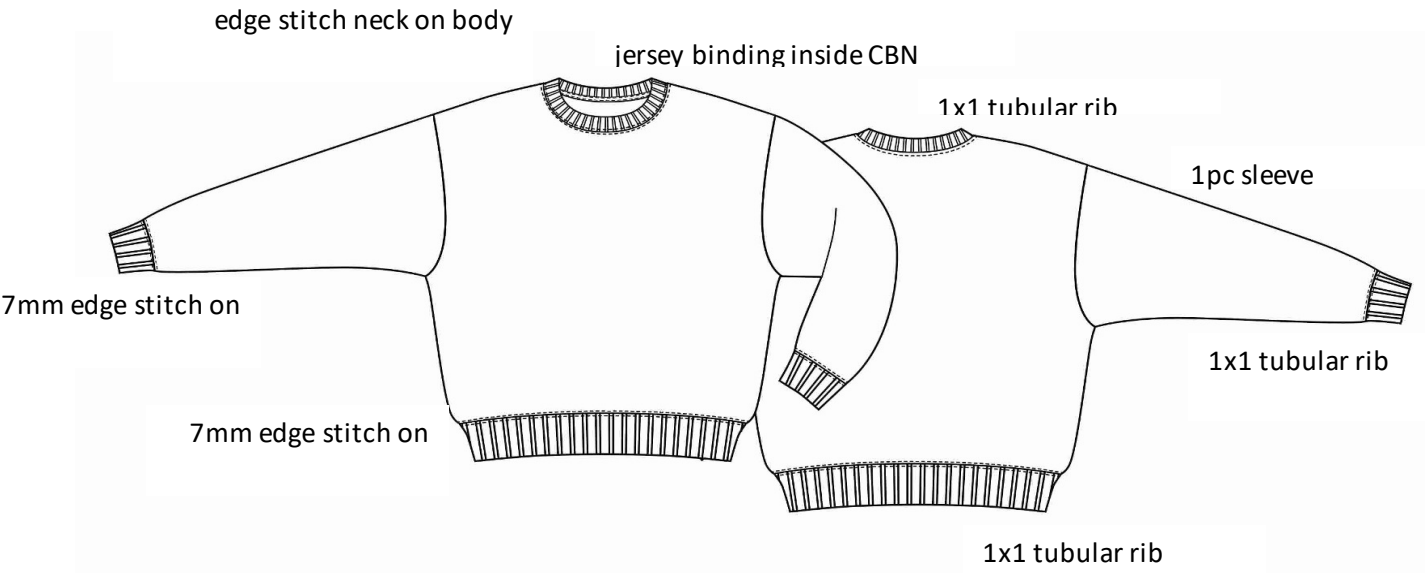
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DETAIL SKETCH



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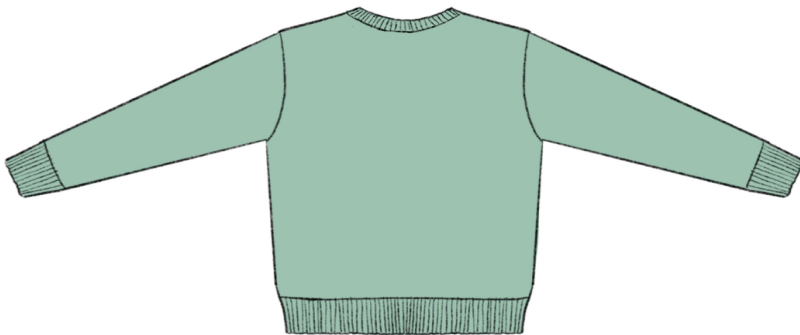
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COLORUPS



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PRINT LAYOUT



Reference for:

Printed Graphic

"Pleasing" text color will be different for each colorway

For Lt. Green sweatshirt, the text will be 19-3022 TPG

For Black sweatshirt, the text will be 12-5410 TPG

Artwork: "Mascot Patch.pdf"

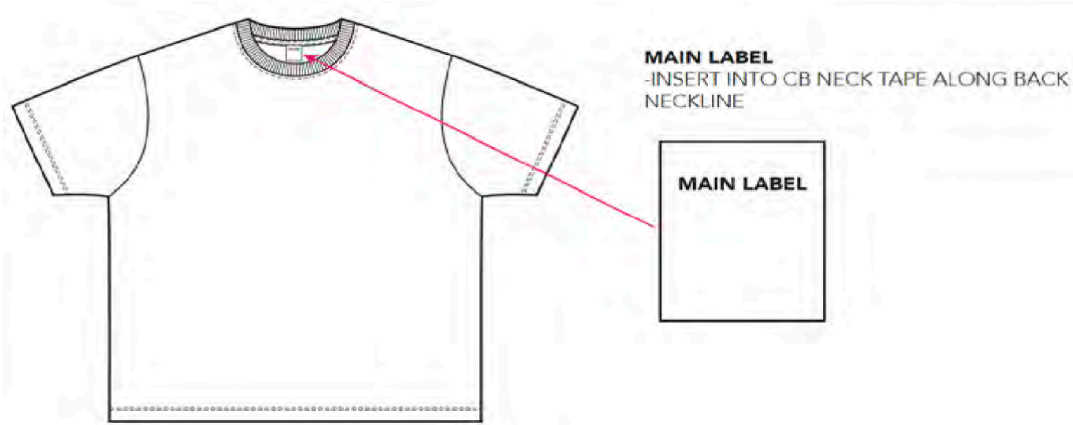
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LABEL PLACEMENT



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OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T22

THREAD: MARA 60
SPI: 8-10

FABRICS: BODY: FLEECE
RIB: RIB
JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN
CARE LABEL @ INSIDE WR'S LEFT SS

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB
ALL INSIDE SEAMS IN LOCKING MERROW

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT
TUBULAR RIB @ NECK, CUFFS, HEM
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: PLASTISOL PRINT @ CF BODY

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SAMPLE SPECS

[illegible]

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BOM

				
	PLS0924T10-BLK	PLS0924T10-LGR		
SELF FABRIC	BLACK	LIGHT GREEN		
VENDOR:	COLOR CODE:	COLOR CODE:	12-5410 TPG	
QUALITY: FLEECE	LAB DIP #:	LAB DIP #:		
DESCRIPTION:	NOTE:	NOTE:		
RIB	BLACK	LIGHT GREEN		
VENDOR:	COLOR CODE:	COLOR CODE:	12-5410 TPG	
QUALITY: MATCHING RIB	LAB DIP #:	LAB DIP #:		
DESCRIPTION:	NOTE:	NOTE:		
THREAD	BLACK	LIGHT GREEN		
WEIGHT: MARA60	COLOR CODE: BLACK	COLOR CODE:	12-5410 TPG	
SPI: 8-10	PLACEMENT: ALL SEAMS	PLACEMENT: ALL SEAMS		
PLASTISOL PRINT				
WEIGHT:	COLOR CODE: TEXT IS 12-5410 TPG	COLOR CODE: TEXT IS 19-3022 TPG		
SPI:	PLACEMENT:	PLACEMENT:		
MAIN LABEL	PLACEMENT: INSIDE CB NECK	PLACEMENT: INSIDE CB NECK		
VENDOR:	PLACEMENT #:	PLACEMENT #:		
CODE:				
NOTE:				
CARE LABEL	PLACEMENT: INSIDE WR'S LEFT SS	PLACEMENT: INSIDE WR'S LEFT SS		
VENDOR:	PLACEMENT #:	PLACEMENT #:		
CODE:				
NOTE:				
HANGTAG	PLACEMENT:	PLACEMENT:		
VENDOR:	PLACEMENT #:	PLACEMENT #:		
CODE:				
NOTE:				
UPC LABEL	PLACEMENT:	PLACEMENT:		
CODE:	PLACEMENT #:	PLACEMENT #:		
POLYBAG	FOLDING TYPE:	FOLDING TYPE:		
VENDOR:				
CODE:				
NOTE:				