STYLE: PLS0924T10 DIVISION: UNISEX

DESCRIPTION: SKUNK SWEATSHIRT **FABRIC:** COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024

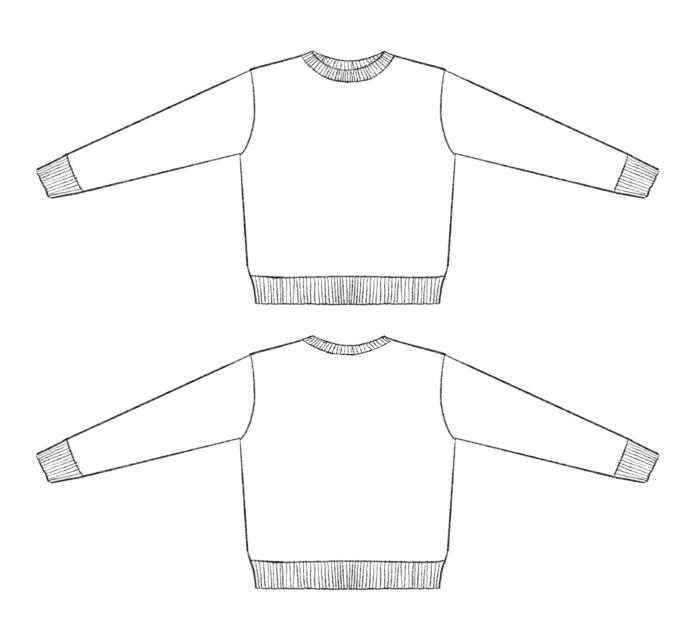
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

SKETCH



STYLE: PLS0924T10 DIVISION: UNISEX

DESCRIPTION: SKUNK SWEATSHIRT **FABRIC:** COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024

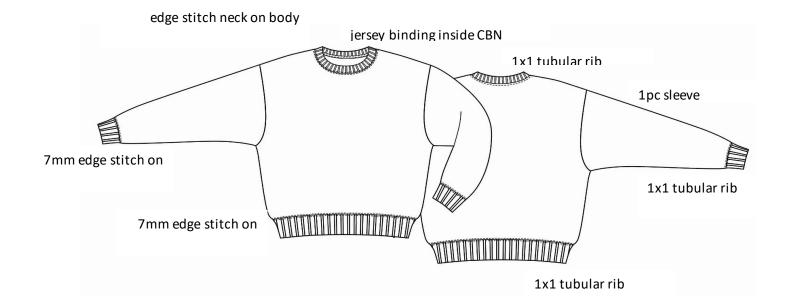
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

DETAIL SKETCH



STYLE: PLS0924T10 DIVISION: UNISEX

DESCRIPTION: SKUNK SWEATSHIRT **FABRIC:** COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

COLORUPS



STYLE: PLS0924T10 DIVISION: UNISEX

DESCRIPTION: SKUNK SWEATSHIRT **FABRIC:** COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024

TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

PRINT LAYOUT



Reference for:

Printed Graphic

"Pleasing" text color will be different for each colorway

For Lt. Green sweatshirt, the text will be 19-3022 TPG

For Black sweatshirt, the text will be 12-5410 TPG

Artwork: "Mascot Patch.pdf"

STYLE: PLS0924T10

DIVISION: UNISEX

DESCRIPTION: SKUNK SWEATSHIRT FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

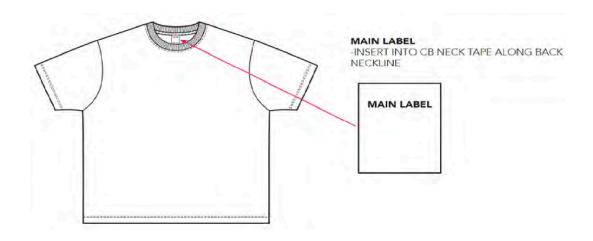
SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

LABEL PLACEMENT



STYLE: PLS0924T10 DIVISION: UNISEX

DESCRIPTION: SKUNK SWEATSHIRT

FABRIC: COTTON FLEECE **SIZE RANGE:** XS - 5XL

SEASON: SEPTEMBER 2024 **TYPE:** CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T22 THREAD: MARA 60

SPI: 8-10

FABRICS: BODY: FLEECE

RIB: RIB

JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN

CARE LABEL @ INSIDE WR'S LEFT SS

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB

SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING

7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB 7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB

ALL INSIDE SEAMS IN LOCKING MERROW

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT

TUBULAR RIB @ NECK, CUFFS, HEM

BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: PLASTISOL PRINT @ CF BODY

KOALA

26-Apr-24

STYLE: PLS0924T10 DIVISION: UNISEX **DESCRIPTION: SKUNK SWEATSHIRT**

FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT FACTORY: UA

TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-Apr-24

SAMPLE SPECS

		1ST PROTO						
		MEASURED						
	ORIGINAL	SPECS	1ST PROTO		2ND PROTO			
	SPECS		REVISED		MEASURED	REVISED		BULK
	(SAMPLE	450GSM	SPECS		SPECS	SPECS		APPROVED
POINT OF MEASURE	SIZE: M)	(4/1/24)	(DATE)	NOTES	(DATE)	(DATE)	NOTES	SPECS
FRONT BODY LENGTH FROM HPS	65.00							
BACK BODY LENGTH FROM HPS	65.00							
SHOULDER SLOPE 18CM FROM NECK	4.00							
SHOULDER WIDTH AT BACK	53.00							
ACROSS BACK 18 CM BELOW HPS	50.00							
ACROSS FRONT 18 CM BELOW HPS	50.00							
CHEST WIDTH 3 CM BELOW ARMHOLE	58.00							
SWEEP WIDTH ABOVE RIB	58.00							
SWEEP WIDTH AT BOTTOM OF RIB RELAXED	42.50							
NECK WIDTH - SEAM TO SEAM	17.70							
FRONT NECK DROP	10.00							
BACK NECK DROP TO SEAM	2.50							
ARMHOLE STRAIGHT FROM SEAM TO SEAM	26.50							
SLEEVE LENGTH FROM CB NECK	88.70							
SLEEVE CAP HEIGHT	00.70							
BICEP WIDTH 3 CM BELOW ARMHOLE	25.50							
ELBOW WIDTH 25 CM FROM CUFF OPENING	19.50							
SLEEVE OPENING WIDTH AT SEAM	11.50							
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED								
SLEEVE CUFF RIB HEIGHT	7.50							
SWEEP RIB HEIGHT	5.50							
NECK RIB HEIGHT	2.20							
ARTWORK POSITION BELOW CF NECK	8.00							
ARTWORK TOTAL WIDTH	0.00							
ARTWORK TOTAL HEIGHT	31.00							
AKTWOKK TOTAL HEIGHT	31.00							

KOALA

26-Apr-24

STYLE: PLS0924T10
DIVISION: UNISEX
DESCRIPTION: SKUNK SWEATSHIRT
FABRIC: COTTON FLEECE
SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT FACTORY: UA

TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-Apr-24

GRADED SPECS

POINT OF MEASURE	+/-	XS	S	M	L	XL	XXL	3XL	4XL	5XL
FRONT BODY LENGTH FROM HPS	0.50	-5.00	-2.50		2.50	5.50	8.50	11.50	14.50	17.50
BACK BODY LENGTH FROM HPS	0.50	-5.00	-2.50		2.50	5.50	8.50	11.50	14.50	17.50
SHOULDER SLOPE	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
SHOULDER WIDTH AT BACK	0.50	-8.00	-4.00		4.00	6.50	9.00	11.50	14.00	16.50
ACROSS BACK 18 CM BELOW HPS	0.50	-8.00	-4.00		4.00	6.50	9.00	11.50	14.00	16.50
ACROSS FRONT 18 CM BELOW HPS	0.50	-8.00	-4.00		4.00	6.50	9.00	11.50	14.00	16.50
CHEST WIDTH 3 CM BELOW ARMHOLE	0.50	-10.00	-5.00		5.00	9.00	13.00	17.00	21.00	25.00
SWEEP WIDTH ABOVE RIB	0.50	-10.00	-5.00		5.00	9.00	13.00	17.00	21.00	25.00
SWEEP WIDTH AT BOTTOM OF RIB RELAXED	0.50	-10.00	-5.00		5.00	9.00	13.00	17.00	21.00	25.00
NECK WIDTH - SEAM TO SEAM	0.13	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
FRONT NECK DROP	0.13	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
BACK NECK DROP TO SEAM	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARMHOLE STRAIGHT FROM SEAM TO SEAM	0.13	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE LENGTH FROM CB NECK	0.50	-7.00	-3.50		3.50	6.25	9.00	11.75	14.50	17.25
UNDERARM SEAM LENGTH	0.30	-3.00	-1.50		1.50	3.00	4.50	6.00	7.50	9.00
BICEP WIDTH 3 CM BELOW ARMHOLE	0.25	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
ELBOW WIDTH 25 CM FROM CUFF OPENING	0.25	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE OPENING WIDTH AT SEAM	0.25	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED		-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE CUFF RIB HEIGHT	0.23	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
SWEEP RIB HEIGHT	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
NECK RIB HEIGHT	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARTWORK POSITION BELOW CF NECK	0.13	-1.00	-0.50		0.50	1.00	1.50	2.00	2.50	3.00
ARTWORK TOTAL WIDTH	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARTWORK TOTAL WIDTH	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARTWORK TOTAL REIGHT	0.13	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
					-	-				
					-					
					-					
					-					
					-					

STYLE: PLS0924T10 DIVISION: UNISEX DESCRIPTION: SKUNK SWEATSHIRT FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT

FACTORY: UA
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-Apr-24

BOM

	PLS0924T10-BLK	PLS0924T10-LGR		
		120021110201		
SELF FABRIC	BLACK	LIGHT GREEN		
VENDOR:	COLOR CODE:	COLOR CODE: 12-5410 TPG		
QUALITY: FLEECE	LAB DIP #:	LAB DIP #:		
DESCRIPTION:	NOTE:	NOTE:		
RIB	BLACK	LIGHT GREEN		
VENDOR:	COLOR CODE:	COLOR CODE: 12-5410 TPG		
QUALITY: MATCHINGRIB	LAB DIP #:	LAB DIP #:		
DESCRIPTION:	NOTE:	NOTE:		
THREAD	BLACK	LIGHT GREEN		
WEIGHT: MARA 60	COLOR CODE: BLACK	COLOR CODE: 12-5410 TPG		
SPI: 8-10	PLACEMENT: ALL SEAMS	PLACEMENT: ALL SEAMS		
PLASTISOL PRINT	Burg	The state of the s		
WEIGHT:	COLOR CODE: TEXT IS 12-5410 TPG	COLOR CODE: TEXT IS 19-3022 TPG		
SPI:	PLACEMENT:	PLACEMENT:		
MAIN LABEL				·
VENDOR:	PLACEMENT: NSDE CBNECK	PLACEMENT: INSIDE CBNECK		
CODE:	PLACEMENT #:	PLACEMENT #:		
NOTE:				
CARE LABEL VENDOR:	PLACEMENT: INSIDE WR'S LEFT SS	PLACEMENT: NSDEWR'SLEFTSS		
CODE:	PLACEMENT: NSDEWR'S LEFT SS PLACEMENT #:	PLACEMENT : NSDEWR'S LEFT SS PLACEMENT #:		
NOTE:	. ENGEMENT //	. ENVENERT II.		
HANGTAG	<u>'</u>	'	'	
VENDOR:	PLACEMENT:	PLACEMENT:		
CODE:	PLACEMENT #:	PLACEMENT #:		
NOTE:				
UPC LABEL				
CODE:	PLACEMENT:	PLACEMENT:		
	PLACEMENT #:	PLACEMENT #:		
POLYBAG				
VENDOR:	FOLDING TYPE:	FOLDING TYPE:		
CODE:				
NOTE:				