STYLE: PLS0924T01

DIVISION: UNISEX

DESCRIPTION: FLEECE RUGBY

FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

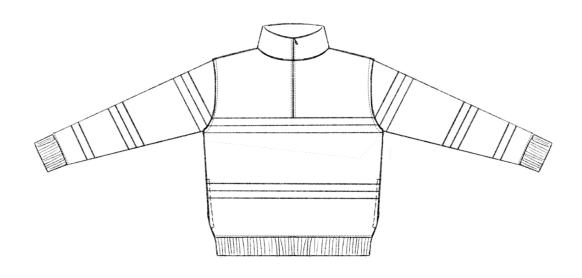
SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT

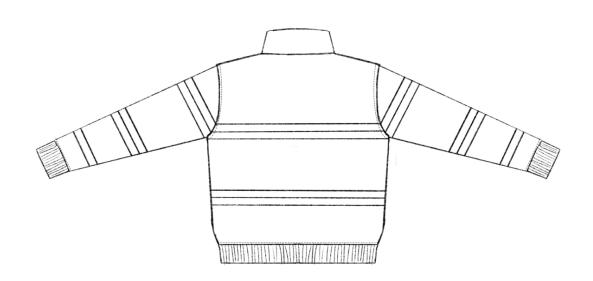
FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

SKETCH





STYLE: PLS0924T01 DIVISION: UNISEX DESCRIPTION: FLEECE RUGBY

FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

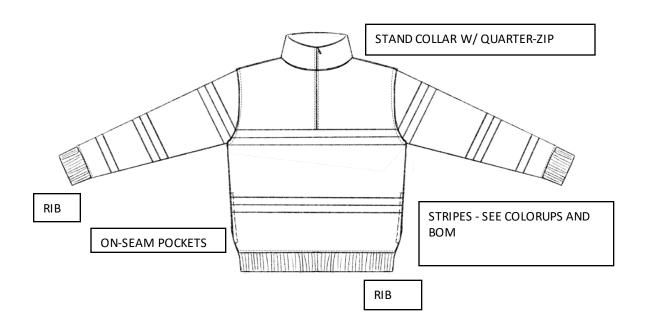
SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT

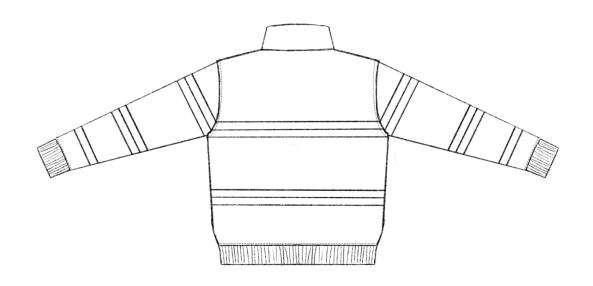
FACTORY: UA

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DETAIL SKETCH





STYLE: PLS0924T01 DIVISION: UNISEX DESCRIPTION: FLEECE RUGBY

FABRIC: COTTON FLEECE

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SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

COLORUP

Stitch (Knitwear):

Colors: Main

Med. Blue 17-4032 TPG

Contrast cream wide stripe Cream 11-0106 TPG

Contrast eggplant stripe Eggplant 19-3022 TPG

Contrast wrist stripe Lt. Blue 283 C

Details:

"Pleasing" chainstitch embroidery in red 187 C



STYLE: PLS0924T01 DIVISION: UNISEX DESCRIPTION: FLEECE RUGBY

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REFERENCE IMAGES



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FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024

TYPE: CUT AND SEW KNIT
FACTORY: UA

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LAST EDIT DATE: 22-Apr-24

PRINT LAYOUT

Reference for:

"Pleasing" chain stitch



SEE ARTWORK FILE "Pleasing chain stitch.jpg" FOR CHEST EMBRODIERY CHAIN STITCH

STYLE: PLS0924T01 DIVISION: UNISEX DESCRIPTION: FLEECE RUGBY

FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

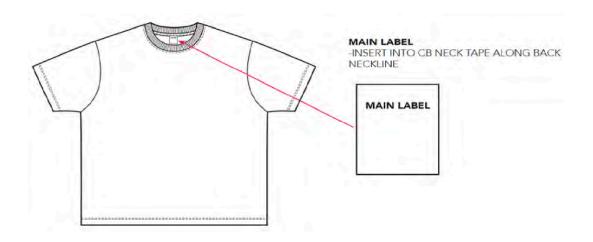
SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

LABEL PLACEMENT



STYLE: PLS0924T01
DIVISION: UNISEX
DESCRIPTION: FLEECE RUGBY
FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024 **TYPE:** CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-Apr-24

OVERVIEW

FIT REFERENCE: DEVELOP FIT FROM SPEC (SEE GRAY REF. IMAGE) THREAD: MARA 60

SPI: 8-10

FABRICS: COLOR 1: BODY AND COLLAR

COLOR 2: WIDE STRIPE COLOR 3: NARROW STRIPES COLOR 4: WRIST STRIPE

RIB

POCKETING

TRIM + PLACEMENT: ZIPPER @ CB NECK

TOPSTITCH + PLACEMENT: 8MM SINGLE NEEDLE AT COLLAR EDGE

8MM EITHER SIDE OF ZIPPER OPENING 8MM SINGLE NEEDLE AT POCKET OPENING

8MM SINGLE NEEDLE AT ALL RIB SEAMS ON BODY (CATCHING RIB SEAM ALLOWANCE)

CONSTRUCTION DETAILS: RUGBY-STYLE PULLOVER

DOUBLE LAYER SELF COLLAR AS REFERENCE IMAGE

QUARTER-ZIP AS REFERNCE IMAGE

POCKET OPENING @ SS W/ TUBULAR POCKET CONNECTING THROUGH LOGO EMBROIDERY CHAIN STITCHED ON WEARER'S LEFT CHEST

COLORBLOCKING:

- OUR PREFERENCE IS THAT THE STRIPE IS ENGINEERED INTO THE FABRIC
- IF ENGINEERED STRIPE IS NOT POSSIBLE, APPLIED STRIPES IN COMBO COLOR SELF

KOALA

26-Apr-24

STYLE: PLS0924T01 DIVISION: UNISEX DESCRIPTION: FLEECE RUGBY FABRIC: COTTON FLEECE SIZE RANGE: XS - 5XL SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT FACTORY: UA TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-Apr-24

SAMPLE SPECS

| | ODICINAL | 4CT DDOTO | 4 CT DDOTO | | AND DDOTO | AND DDOTO | | |
|--------------------------------------------------------|-------------------|-----------------------|----------------------|-------|-----------|----------------------|-------|----------|
| | ORIGINAL SPECS | 1ST PROTO MEASURED | 1ST PROTO REVISED | | MEASURED | 2ND PROTO REVISED | | BULK |
| | | | | | SPECS | SPECS | | APPROVED |
| DOINT OF MEA OUDE | (SAMPLE | SPECS (DATE) | SPECS | NOTES | (DATE) | | NOTES | SPECS |
| POINT OF MEASURE | SIZE: M) | (DATE) | (DATE) | NOTES | (DATE) | (DATE) | NOTES | SPECS |
| FRONT BODY LENGTH FROM HPS | 66 1/2 | | | | | | | |
| BACK BODY LENGTH FROM HPS | 66 1/2 | | | | | | | |
| SHOULDER WIDTH | 54 | | | | | | | |
| ACROSS FRONT 18CM FROM HPS | 51 | | | | | | | |
| ACROSS BACK 18CM FROM HPS | 53 | | | | | | | |
| CHEST WIDTH 2CM BELOW ARMHOLE | 58 1/2 | | | | | | | |
| BODY WIDTH 3CM ABOVE RIB | 58 1/2 | | | | | | | |
| SWEEP OPENING WIDTH AT RIB | 46 | | | | | | | |
| FRONT NECK DROP FROM HPS | 7 1/2 | | | | | | | |
| BACK NECK DROP FROM HPS | 2 | | | | | | | |
| COLLAR HEIGHT AT CB NECK | 8 1/2 | | | | | | | |
| ZIPPER LENGTH | 32 1/2 | | | | | | | |
| ARMHOLE STRAIGHT (POINT TO POINT) | 28 | | | | | | | |
| SLEEVE LENGTH FROM CBN (3 PT. MEASURE) | 86 | | | | | | | |
| SLEEVE CAP HEIGHT | 9 | | | | | | | |
| BICEP WIDTH 2CM BELOW ARMHOLE | 26 | | | | | | | |
| ELBOW WIDTH 25CM FROM OPENING | 18 | | | | | | | |
| SLEEVE WIDTH 3CM ABOVE RIB SEAM | 12 | | | | | | | |
| SLEEVE OPENING AT END OF RIB | 8 1/2 | | | | | | | |
| CUFF RIB HEIGHT | 9 | | | | | | | |
| SWEEP RIB HEIGHT | 7 1/2 | | | | | | | |
| SS POCKET OPENING ABOVE RIB | 3 | | | | | | | |
| SS POCKET OPENING | 16 1/2 | | | | | | | |
| WIDE STRIPE (COLOR 2) POSITION FROM HPS | 24 | | | | | | | |
| WIDE STRIPE HEIGHT | 28 | | | | | | | |
| NARROW STRIPE (COLOR 3) POSITION FROM WIDE STRIPE EDGE | 2 | | | | | | | |
| NARROW STRIPE HEIGHT | 3 | | | | | | | |
| WRIST STRIPE (COLOR 4) FROM RIB SEAM | 5 | | | | | | | |
| WRIST STRIPE HEIGHT | 3 | | | | | | | |
| EMBROIDERY POSITION BELOW HPS | 19.50 | | | | | | | |
| EMBROIDERY POSITION FROM TRUE CF | 9.50 | | | | | | | |
| EMBROIDERY WIDTH TOTAL | 10.00 | | | | | | | |
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KOALA

26-Apr-24

STYLE: PLS0924T01
DIVISION: UNISEX
DESCRIPTION: FLEECE RUGBY
FABRIC: COTTON FLEECE

SIZE RANGE: XS - 5XL

TYPE: CUT AND SEW KNIT FACTORY: UA TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 22-Apr-24

SEASON: SEPTEMBER 2024

GRADED SPECS

| POINT OF MEASURE | +/- | XS | S | M | L | XL | XXL | 3XL | 4XL | 5XL |
|---------------------------------------------|------|--------|-------|---|------|------|-------|-------|-------|-------|
| FRONT BODY LENGTH FROM HPS NK SM TO BOTTOM | 0.50 | -5.00 | -2.50 | | 2.50 | 5.50 | 8.50 | 11.50 | 14.50 | 17.50 |
| NECK WIDTH SEAM TO SEAM | 0.13 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| FRONT NECK DROP FROM HPS NECK SEAM TO SEAM | | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| BACK NECK DROP FROM HPS NECK SEAM TO SEAM | | 0.00 | 0.00 | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ACROSS SHOULDER AT BACK SM TO SM | 0.50 | -8.00 | -4.00 | | 4.00 | 6.50 | 9.00 | 11.50 | 14.00 | 16.50 |
| CHEST 2.5CM BELOW UNDERARM - HALF | 0.50 | -10.00 | -5.00 | | 5.00 | 9.00 | 13.00 | 17.00 | 21.00 | 25.00 |
| BOTTOM HEM SWEEP AT EDGE - HALF | 0.50 | -10.00 | -5.00 | | 5.00 | 9.00 | 13.00 | 17.00 | 21.00 | 25.00 |
| ARMHOLE STARIGHT SHOULDER SM TO UNDERARM S | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| SLEEVE LENGTH FROM SHOULD SEAM TO CUFF EDGE | 0.25 | -7.00 | -3.50 | | 3.50 | 6.25 | 9.00 | 11.75 | 14.50 | 17.25 |
| BICEP 2.5CM BELOW AH- HALF | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| SLEEVE OPENING AT CUFF EDGE - HALF | 0.13 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| HOOD HEIGHT AT CF ALONG EDGE- HALF | 0.13 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| HOOD WIDTH 7" DOWN FROM CF EDGE - HALF | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| KANGAROO POCKET WIDTH AT TOP | 0.13 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| KANGAROO POCKET WIDTH AT WAISTBAND SEAM | 0.13 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| KANGAROO POCKET HEIGHT AT CENTER | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| KANGAROO HAND POCKET OPENING | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| KANGAROO POCKET WIDTH AT WIDEST POINT | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| CUFF HEIGHT | 0.00 | 0.00 | 0.00 | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| WAISTBAND HEIGHT | 0.00 | 0.00 | 0.00 | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ARTWORK POSITION BELOW HPS | 0.25 | -2.00 | -1.00 | | 1.00 | 2.00 | 3.00 | 4.00 | 5.00 | 6.00 |
| ARTWORK POSITION FROM TRUE CF | 0.25 | -1.00 | -0.50 | | 0.50 | 1.00 | 1.50 | 2.00 | 2.50 | 3.00 |
| ARTWORK TOTAL WIDTH | 0.00 | 0.00 | 0.00 | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ARTWORK TOTAL HEIGHT | | 0.00 | 0.00 | | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
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KOALA

SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UA
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-Apr-24

PRINTED: 26-Apr-24

STYLE: PLS0924T01 DIVISION: UNISEX DESCRIPTION: FLEECE RUGBY FABRIC: COTTON FLEECE SIZE RANGE: XS-5XL

| | | | | | DOW | | | |
|---------------------|---------------|---------------------------------------|-------------------|---|-----|--|---|--|
| | | | | | | | | |
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| | | PLS092 | 24T01 | | | | | |
| COL | OR 1 | MEDIUM | I BLUE | | | | | |
| VENDOR: | | COLOR CODE: 1 | | | | | | |
| | COTTON FLEECE | LAB DIP #: | | | | | | |
| DESCRIPTION: | | NOTE: | | | | | | |
| DECORAL FIGH. | | HOTE. | | | | | | |
| | OR 2 | CRE | | | | | | |
| VENDOR: | | COLOR CODE: 1 | 11-0106 TPG | | | | | |
| QUALITY: | COTTON FLEECE | LAB DIP #: | | | | | | |
| DESCRIPTION: | | NOTE: | | | | | | |
| | OR 3 | EGGPL | LANT | | | | | |
| VENDOR: | | COLOR CODE: | | | | | | |
| | COTTON FLEECE | LAB DIP #: | | | | | l | |
| | OUTTOWN LEEDE | | | | | | | |
| DESCRIPTION: | | NOTE: | | | | | | |
| COL | OR 4 | LIGHT | | | | | | |
| VENDOR: | | COLOR CODE: 2 | 283 C | | | | | |
| QUALITY: | COTTON FLEECE | LAB DIP #: | | | | | | |
| DESCRIPTION: | | NOTE: | | | | | | |
| VENDOR: QUALITY: | | MEDIUM COLOR CODE: 1 LAB DIP #: | | | | | | |
| DESCRIPTION: | | NOTE: | | | | | | |
| EMBROIDER | | RE | | | | | | |
| WEIGHT: | | COLOR CODE: 1 | 187 C | | | | | |
| SPI: | | PLACEMENT: | | | | | | |
| | | | | | | | | |
| BODY T | HREAD | MATCH TO B | ODY COLOR | | | | | |
| WEIGHT: | | COLOR CODE: | OD I GOLOIC | | | | | |
| SPI: | | PLACEMENT: | | | | | | |
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| ZIPI | DED | SHINYS | SII VED | | | | | |
| VENDOR: | -11 | PLACEMENT: | | I | | | | |
| CODE: | #5 | PLACEMENT #: | | | | | | |
| NOTE: | | I ENVENIENT #. | | | | | | |
| MAIN I | | | | | | | | |
| VENDOR: | | DI ACCMENT | None conecy | | | | | |
| CODE: | | PLACEMENT: PLACEMENT #: | NODE OBNEON | | | | | |
| | | PLACEMENT#: | | | | | | |
| NOTE: | | | | | | | | |
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| VENDOR: | | PLACEMENT: | NSDE WR'S LEFT SS | | | | | |
| CODE: | | PLACEMENT #: | | | | | | |
| NOTE: | | | | | | | | |
| HANG | GTAG | | | | | | | |
| VENDOR: | | PLACEMENT: | | | | | | |
| CODE: | | PLACEMENT #: | | | | | | |
| NOTE: | | | | | | | | |
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| CODE: | | PLACEMENT: | | | | | | |
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