STYLE: PLS0924T09
DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

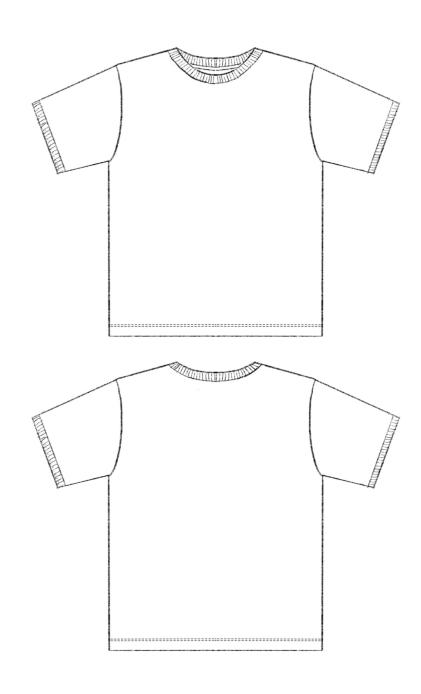
FABRIC: JERSEY SIZE RANGE: XS - 5XL SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 24-Apr-24

SKETCH



STYLE: PLS0924T09
DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

FABRIC: JERSEY SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024

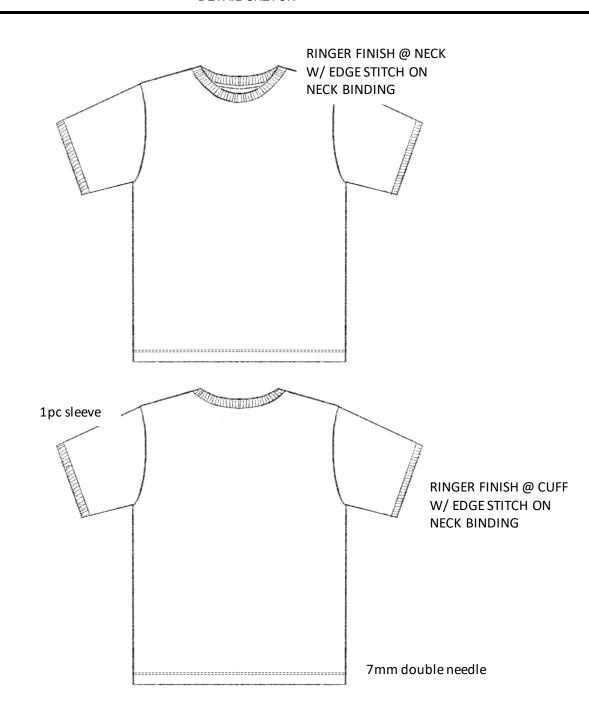
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 24-Apr-24

DETAIL SKETCH



STYLE: PLS0924T09 DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

FABRIC: JERSEY SIZE RANGE: XS - 5XL SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 24-Apr-24

COLORUPS



STYLE: PLS0924T09 DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

FABRIC: JERSEY SIZE RANGE: XS - 5XL

SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 24-Apr-24

PRINT LAYOUT



Reference for:

Printed Graphic

"Pleasing" text color will be different for each colorway

For Lt. Green Ringer T, the text will be 19-3022 TPG

For Black Ringer T, the text will be 12-5410 TPG

Artwork: "Mascot Patch.pdf"

STYLE: PLS0924T09
DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

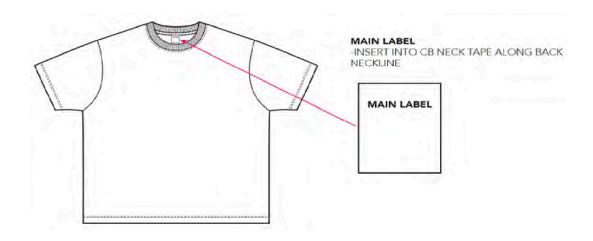
FABRIC: JERSEY SIZE RANGE: XS - 5XL SEASON: SEPTEMBER 2024
TYPE: CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 24-Apr-24

LABEL PLACEMENT



STYLE: PLS0924T09
DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

FABRIC: JERSEY **SIZE RANGE:** XS - 5XL

SEASON: SEPTEMBER 2024 **TYPE:** CUT AND SEW KNIT

FACTORY: UA

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 24-Apr-24

OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T25 WITH RINGER DETAIL THREAD: MARA 100

SPI: 10-12

FABRICS: BODY: SINGLE JERSEY 100% COTTON SD 190 GSM

RIB: RIB 1x1 100% COTTON OE 16S/1 260 GSM

TRIM + PLACEMENT: MAIN LABEL @ CBN

CLIP LABEL @ SS

CARE LABEL @ INSIDE WEARER'S LEFT SS

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK AND CUFF BINDING ON RIB

7MM DOUBLE NEEDLE 25MM FROM HEM AT SLEEVE AND SWEEP OPENING

ALL INSIDE SEAMS IN LOCKING MERROW

CONSTRUCTION DETAILS: CREW NECK SHORT SLEEVE T-SHIRT

BOUND RIB @ NECK

BOUND RIB @ SLEEVE OPENING

BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

CONSTRUCTION DETAILS: GRAPHIC: PLASTISOL

KOALA

STYLE: PLS0924T09 DIVISION: UNISEX DESCRIPTION: SKUNK RINGER T-SHIRT

FABRIC: JERSEY SIZE RANGE: XS - 5XL SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT FACTORY: UA TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 24-Apr-24 26-Apr-24

SAMPLE SPECS

	ORIGINAL	1ST PROTO	1ST PROTO		2ND PROTO	2ND PROTO		
	SPECS	MEASURED	REVISED		MEASURED	REVISED		BULK
	(SAMPLE	SPECS	SPECS		SPECS	SPECS		APPROVED
POINT OF MEASURE	SIZE: M)	(DATE)	(DATE)	NOTES	(DATE)	(DATE)	NOTES	SPECS
FRONT BODY LENGTH FROM HPS	68.00	(DATE)	(DATE)	HOTE	(BATE)	(DATE)	NOTES	GI 200
BACK BODY LENGTH FROM HPS	68.00							
SHOULDER SLOPE 18CM FROM NECK	4.00							
SHOULDER WIDTH AT BACK	45.00							
ACROSS BACK 18 CM BELOW HPS	44.00							
ACROSS FRONT 18 CM BELOW HPS	43.00							
CHEST WIDTH 3 CM BELOW ARMHOLE	56.00							
SWEEP WIDTH	56.00							
HEM TURNBACK HEIGHT	2.50							
NECK WIDTH - SEAM TO SEAM	17.00							
FRONT NECK DROP	11.00							
BACK NECK DROP TO SEAM	4.00							
ARMHOLE STRAIGHT FROM SEAM TO SEAM	24.50							
SLEEVE LENGTH FROM SHOULDER (SHORT)	22.00							
UNDERARM SEAM LENGTH	9.50							
BICEP WIDTH 3 CM BELOW ARMHOLE	20.00							
SLEEVE OPENING WIDTH	17.00							
SLEEVE OPENING RIB HEIGHT	1.80							
NECK RIB HEIGHT	1.80							
ARTWORK POSITION FROM CF NECK	7.00							
ARTWORK TOTAL WIDTH								
ARTWORK TOTAL HEIGHT	26.00							

KOALA

26-Apr-24

STYLE: PLS0924T09 DIVISION: UNISEX

DESCRIPTION: SKUNK RINGER T-SHIRT

FABRIC: JERSEY SIZE RANGE: XS - 5XL SEASON: SEPTEMBER 2024 TYPE: CUT AND SEW KNIT FACTORY: UA

TECH PACK BY: DANIEL DUGOFF LAST EDIT DATE: 24-Apr-24

GRADED SPECS

POINT OF MEASURE	+/-	XS	S	M	L	XL	XXL	3XL	4XL	5XL
FRONT BODY LENGTH FROM HPS	1.50	-3.00	-1.50		1.50	3.00	4.50	6.00	7.50	9.00
BACK BODY LENGTH FROM HPS	1.50	-3.00	-1.50		1.50	3.00	4.50	6.00	7.50	9.00
SHOULDER SLOPE 18CM FROM NECK	0.75	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
SHOULDER WIDTH AT BACK	1.00	-3.00	-1.50		1.50	3.00	4.50	6.00	7.50	9.00
ACROSS BACK 18 CM BELOW HPS	1.00	-3.00	-1.50		1.50	3.00	4.50	6.00	7.50	9.00
ACROSS FRONT 18 CM BELOW HPS	1.00	-3.00	-1.50		1.50	3.00	4.50	6.00	7.50	9.00
CHEST WIDTH 3 CM BELOW ARMHOLE	2.00	-5.00	-2.50		2.50	5.00	7.50	10.00	12.50	15.00
SWEEP WIDTH	2.00	-5.00	-2.50		2.50	5.00	7.50	10.00	12.50	15.00
HEM TURNBACK HEIGHT	0.00	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
NECK WIDTH - SEAM TO SEAM	0.75	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
FRONT NECK DROP	0.75	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
BACK NECK DROP TO SEAM	0.50	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARMHOLE STRAIGHT FROM SEAM TO SEAM	0.75	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE LENGTH FROM SHOULDER (SHORT)	0.75	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
UNDERARM SEAM LENGTH										
BICEP WIDTH 3 CM BELOW ARMHOLE	0.75	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE OPENING WIDTH	0.75	-2.00	-1.00		1.00	2.00	3.00	4.00	5.00	6.00
SLEEVE OPENING HEM HEIGHT	0.00	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
NECK RIB HEIGHT	0.00	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARTWORK POSITION FROM HPS	0.25	-1.00	-0.50		0.50	1.00	1.50	2.00	2.50	3.00
ARTWORK TOTAL WIDTH	0.00	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00
ARTWORK TOTAL HEIGHT	0.00	0.00	0.00		0.00	0.00	0.00	0.00	0.00	0.00

 STYLE:
 PLS0924T09
 SEASON:
 SEPTEMBER 2024

 DIVISION:
 UNISEX
 TYPE:
 CUT AND SEW KNIT

 DESCRIPTION:
 SKUNK RINGER T-SHIRT
 FACTORY:
 UA

 FABRIC:
 JERSEY
 TECH PACK BY:
 DANIEL DUGOFF

 SIZE RANGE:
 XS-5XL
 LAST EDIT DATE:
 24-Apr-24

BOM

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		PLS0924T09-BLK	PLS09241	709-LGR		
SELF FABRIC		21.07				
VENDOD		BLACK	LIGHT (1
VENDOR:		COLOR CODE:	COLOR CODE:	12-5410 TPG		
QUALITY:	JERSEY	LAB DIP #:	LAB DIP #:			
DESCRIPTION:		NOTE:	NOTE:			
RI	В	LIGHT GREEN	EGGPI	LANT		
VENDOR:		COLOR CODE: 12-5410 TPG	COLOR CODE:	19-3022 TPG		
QUALITY:	MATCHINGRIB	LAB DIP #:	LAB DIP #:			
DESCRIPTION:		NOTE:	NOTE:			
THRE		BLACK	LIGHT			
WEIGHT:	MARA 100	COLOR CODE: BLACK	COLOR CODE:	12-5410 TPG		
SPI:	10-12	PLACEMENT: ALL SEAMS	PLACEMENT:	ALL SEAMS		
PLASTISC	OL PRINT	Grand				
		COLOR CODE: TEXT IS 12-541		TEXT IS 19-3022 TPG		
		PLACEMENT:	PLACEMENT:			
MAIN	ABEL					
VENDOR:		PLACEMENT: INSIDECENED		NSIDE CB NECK		
CODE:		PLACEMENT #:	PLACEMENT #:			
NOTE:						
CARE	LABEL					
VENDOR:		PLACEMENT: NSDEWR'SL		NSIDE WR'S LEFT SS	1	
CODE:		PLACEMENT #:	PLACEMENT #:			
NOTE:						
CLIP L	.ABEL	TPC CLIP LABEL	TPC CLIP			
VENDOR:		PLACEMENT: WR'SLSS	PLACEMENT:	WR'SLSS	1	
CODE:		PLACEMENT #:	PLACEMENT #:			-
NOTE:						
	STAG	D				
VENDOR:		PLACEMENT:	PLACEMENT:			
CODE:		PLACEMENT #:	PLACEMENT #:			
NOTE:					+	
UPC L		DI AOFMENT				
CODE:		PLACEMENT:	PLACEMENT:			
		PLACEMENT #:	PLACEMENT #:		1	-
	70.10					
POLY	BAG					
VENDOR:		FOLDING TYPE:	FOLDING TYPE:			
CODE:						
NOTE:						