

KOALA

PRINTED: 22-May-24

STYLE: PLS0824T10

SEASON: SUMMER 2024

DIVISION: UNISEX

TYPE: CUT AND SEW KNIT

DESCRIPTION: PASTORAL SYMPHONY CREWNECK

FACTORY: UnAvailable

FABRIC: 340GSM COTTON FLEECE

TECH PACK BY: DANIEL DUGOFF

SIZE RANGE: XS - 5XL

LAST EDIT DATE: 22-May-24

SKETCH



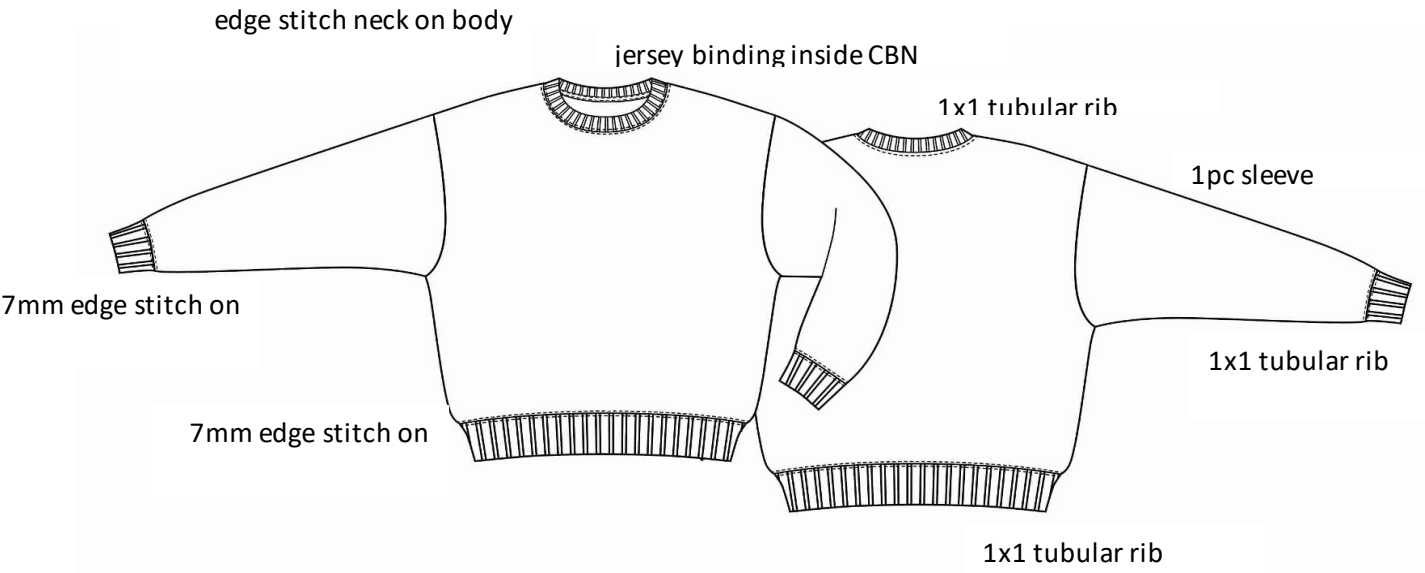
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DETAIL SKETCH



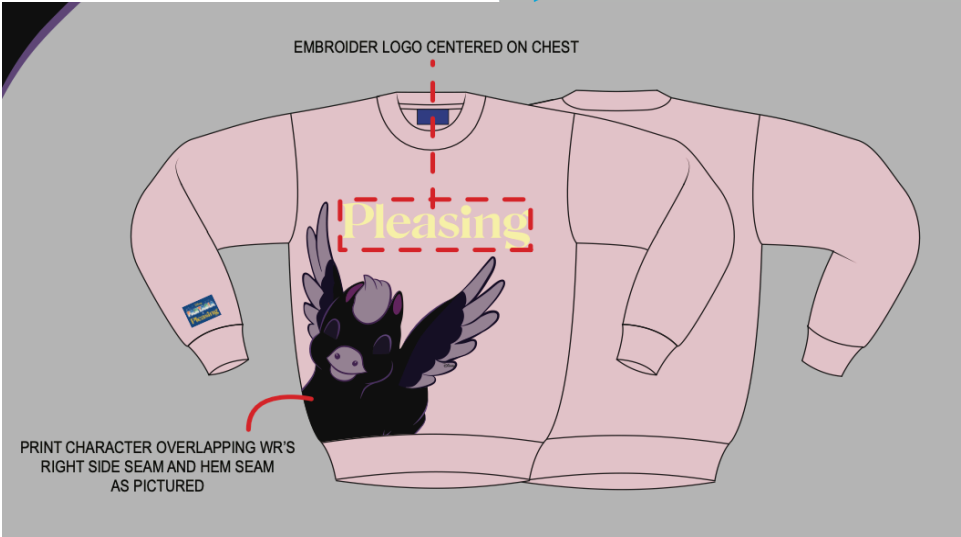
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PRINT LAYOUT



Artwork and Layout: "PLS0824T10 Artwork and Layout 20240522.ai"

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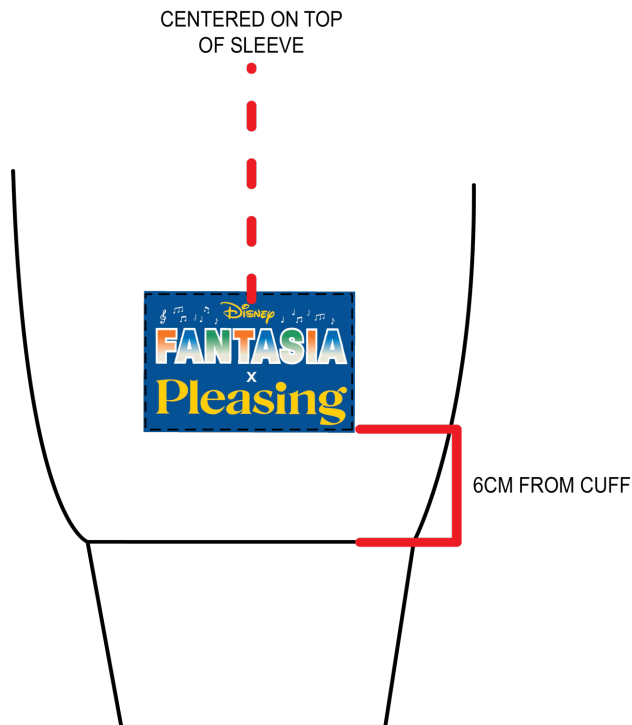
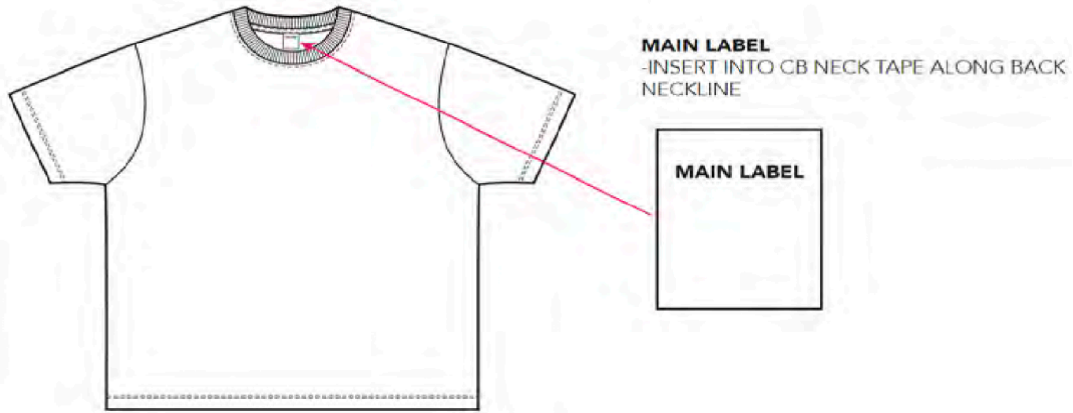
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LABEL PLACEMENT



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OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T22

THREAD: MARA 60

SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)
RIB: ___GSM 2X2 RIB (97% COTTON 3% SPANDEX)
JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN
CARE LABEL @ INSIDE WR'S LEFT SS
MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB
SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING
7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB
7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB
ALL INSIDE SEAMS IN LOCKING MERROW
EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT
TUBULAR RIB @ NECK, CUFFS, HEM
BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: CHARACTER + DISNEY LOGO: WATERBASED PRINT
PLEASING LOGO: EMBROIDERY
**ARTWORK IS PANEL PRINT - FOLLOW LAYOUT DIAGRAM FOR SIZE/POSITION

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SAMPLE SPECS

[illegible]

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COMMENTS

DATE: 3/6/24
STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT
FIT MODELS: CALEB
NOTE: UPDATE FABRIC BASE TO 340 GSM FLEECE

- FIT COMMENTS:**
- 1. Sample came in within tolerance - thank you!
 - 2. Garment color is not correct - please see note below.
 - 3. See updated print artwork - we adjusted the size of the character print
 - 4. We would like to change the character print to be **waterbased** so it has a softer hand feel. Also note the proto print colors are off!

SWATCH	PANTONE	PANTONE #	COMMENT:
	MOONLITE MAU	16-2614 TCX	Color is lighter and dirtier than Pantone. Pantone is more bubblegum



Reduced artwork size so more of the character is visible on the body

This outline color is wrong



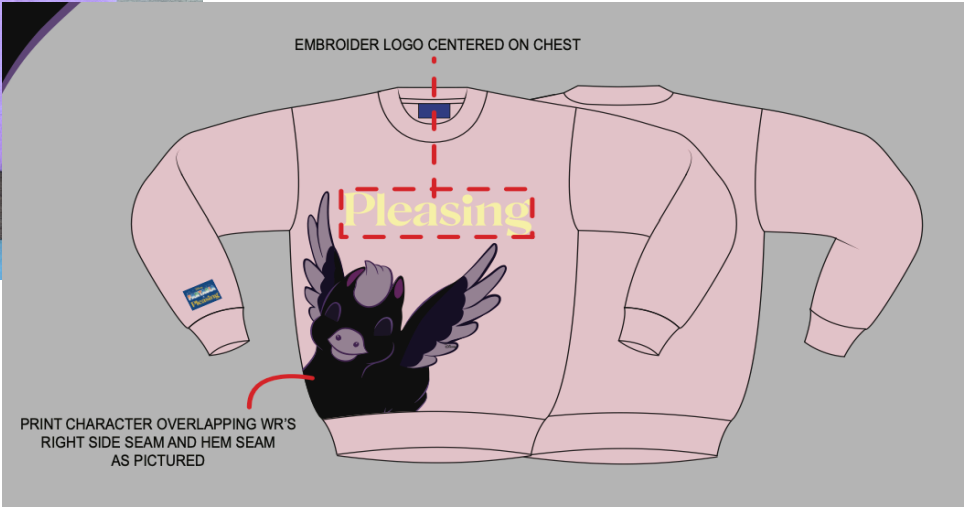
Eyelids and wing color is blue - should be deep purple

DATE: 5/22/24
STATUS: SUBMIT LAB DIPS ASAP. RESUBMIT PPS

COMMENTS:

- 1. Fit is approved as sampled.
- 2. Change Pleasing logo print to be embroidery. Keep color the same as sampled print, but change technique to embroidery
- 3. Print position on SMS is incorrect:
 - Pleasing logo should be centered on chest, 10cm below CF neck. See new POM
 - Character artwork should be larger, emerging from wearer's right SS and hem as sketch. See below
 - If possible, please use softer inks for the character so the crew isn't so plastic-y
- 3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 4. Change body color - submit lab dips of Parfait Pink as soon as possible

SWATCH	PANTONE	PANTONE #	COMMENT:
	MOONLITE MAUVE	16-2614 TCX	CHANGE COLOR TO BELOW:
	PARFAIT PINK	13-2804 TPX	SUBMIT LAB DIPS ASAP FOR APPROVAL




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BOM

				
	PLS0824T10			
SELF FABRIC	PARFAIT PINK			
VENDOR:	UnAvailable	COLOR CODE:	13-2804 TPX	
QUALITY:	340 GSM Fleece	LAB DIP #:		
DESCRIPTION:	100% Cotton	NOTE:		
RIB	PARFAIT PINK			
VENDOR:	UnAvailable	COLOR CODE:	13-2804 TPX	
QUALITY:	2x2 Rib	LAB DIP #:		
DESCRIPTION:	97% CO / 3% SP	NOTE:		
BODY THREAD	PARFAIT PINK			
WEIGHT:	MAR460	COLOR CODE:	13-2804 TPX	
SPI:	8-10	PLACEMENT:	ALL SEAMS	
PLASTISOL PRINT				
WEIGHT:		COLOR CODE:		
SPI:		PLACEMENT:		
EMBROIDERY	AS ARTWORK SUBMIT			
WEIGHT:		COLOR CODE:		
SPI:		PLACEMENT:	CF CHEST	
CUFF LABEL	TPC X DISNEY MAIN LABEL - FLAT			
VENDOR:		PLACEMENT:	WR'S RIGHT CUFF	
CODE:		PLACEMENT #:		
NOTE:				
MAIN LABEL	TPC X DISNEY MAIN LABEL - FOLDED			
VENDOR:		PLACEMENT:	INSIDE CB NECK	
CODE:		PLACEMENT #:		
NOTE:				
CARE LABEL				
VENDOR:		PLACEMENT:	INSIDE WR'S LEFT SS	
CODE:		PLACEMENT #:		
NOTE:				
HANGTAG				
VENDOR:		PLACEMENT:		
CODE:		PLACEMENT #:		
NOTE:				
UPC LABEL				
CODE:		PLACEMENT:		
		PLACEMENT #:		
POLYBAG				
VENDOR:		FOLDING TYPE:		
CODE:				
NOTE:				