STYLE: PLS0824T10
DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY CREWNECK

FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

SKETCH



STYLE: PLS0824T10
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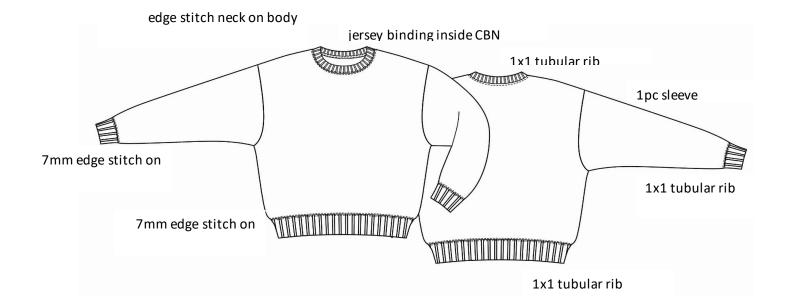
SIZE RANGE: XS - 5XL

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DETAIL SKETCH



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LAST EDIT DATE: 22-May-24

PRINT LAYOUT







Artwork and Layout: "PLS0824T10 Artwork and Layout 20240522.ai"

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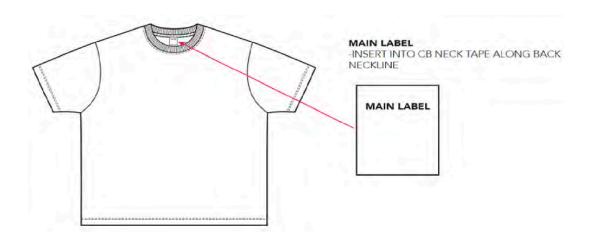
TYPE: CUT AND SEW KNIT

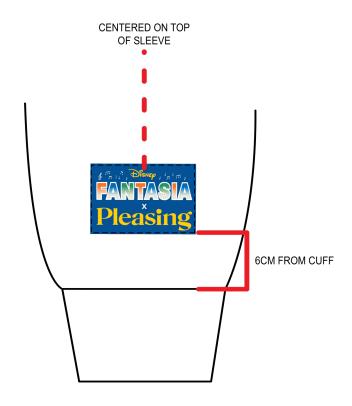
FACTORY: UnAvailable

TECH PACK BY: DANIEL DUGOFF

LAST EDIT DATE: 22-May-24

LABEL PLACEMENT





SEASON: SUMMER 2024

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FACTORY: UnAvailable FABRIC: 340GSM COTTON FLEECE TECH PACK BY: DANIEL DUGOFF **SIZE RANGE**: XS - 5XL LAST EDIT DATE: 22-May-24

OVERVIEW

FIT REFERENCE: CARRYOVER AS PLS0524T22 THREAD: MARA 60

SPI: 8-10

FABRICS: BODY: 340GSM COTTON FLEECE (100% COTTON)

RIB: ___GSM 2X2 RIB (97% COTTON 3% SPANDEX)

JERSEY BINDING

TRIM + PLACEMENT: MAIN LABEL @ CBN

CARE LABEL @ INSIDE WR'S LEFT SS MAIN LABEL @ WR'S RIGHT SLEEVE CUFF

TOPSTITCH + PLACEMENT: EDGE STITCH AROUND NECK ON SELF, CATCHING NECK TUBULAR RUB

SPLIT DOUBLE NEEDLE AT BACK NECK JERSEY BINDING

7MM SINGLE NEEDLE AT CUFF ON SELF, CATCHING CUFF TUBULAR RIB 7MM SINGLE NEEDLE AT HEM ON SELF, CATCHING HEM TUBULAR RIB

ALL INSIDE SEAMS IN LOCKING MERROW

EDGE STITCH AROUND LABEL AT WR'S RIGHT CUFF, DTM TO LABEL

CONSTRUCTION DETAILS: CREW NECK SWEATSHIRT

TUBULAR RIB @ NECK, CUFFS, HEM

BIND INSIDE BACK NECK AND SHOULDER IN JERSEY

DECORATION DETAILS: CHARACTER + DISNEY LOGO: WATERBASED PRINT

PLEASING LOGO: EMBROIDERY

**ARTWORK IS PANEL PRINT - FOLLOW LAYOUT DIAGRAM FOR SIZE/POSITION

KOALA 22-May-24

STYLE: PLS0824T10 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY CREWNECK

FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
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TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

SAMPLE SPECS

	ORIGINAL	1ST PROTO	1ST PROTO		2ND PROTO	2ND PROTO		
	SPECS	MEASURED	REVISED		MEASURED	REVISED		BULK
	(SAMPLE	SPECS	SPECS		SPECS	SPECS		APPROVED
POINT OF MEASURE	SIZE: M)	(2/8/24)	(3/6/24)	NOTES	(DATE)	(5/22/24)	NOTES	SPECS
FRONT BODY LENGTH FROM HPS	65.00	65.50	65.00			65.00		
BACK BODY LENGTH FROM HPS	65.00	65.50	65.00			65.00		
SHOULDER SLOPE 18CM FROM NECK	4.00	5.00	4.00			4.00		
SHOULDER WIDTH AT BACK	53.00	53.50	53.00			53.00		
ACROSS BACK 18 CM BELOW HPS	50.00	51.00	50.00			50.00		
ACROSS FRONT 18 CM BELOW HPS	50.00	50.00	50.00			50.00		
CHEST WIDTH 3 CM BELOW ARMHOLE	58.00	57.50	58.00			58.00		
SWEEP WIDTH ABOVE RIB	58.00	58.00	58.00			58.00		
SWEEP WIDTH AT BOTTOM OF RIB RELAXED	42.50	44.50	42.50			42.50		
NECK WIDTH - SEAM TO SEAM	17.70	18.00	17.70			17.70		
FRONT NECK DROP	10.00	10.00	10.00			10.00		
BACK NECK DROP TO SEAM	2.50	2.50	2.50			2.50		
ARMHOLE STRAIGHT FROM SEAM TO SEAM	26.50	26.30	26.50			26.50		
SLEEVE LENGTH FROM CB NECK	88.70	89.00	88.70			88.70		
UNDERARM SEAM LENGTH		58.00	58.00			58.00		
BICEP WIDTH 3 CM BELOW ARMHOLE	25.50	25.00	25.50			25.50		
ELBOW WIDTH 25 CM FROM CUFF OPENING	19.50	18.00	19.50			19.50		
SLEEVE OPENING WIDTH AT SEAM	11.50	11.50	11.50			11.50		
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	8.00	8.00	8.00			8.00		
SLEEVE CUFF RIB HEIGHT	7.50	7.50	7.50			7.50		
SWEEP RIB HEIGHT	5.50	5.50	5.50			5.50		
NECK RIB HEIGHT	2.20	2.50	2.20			2.20		
PLEASING LOGO BELOW CF NECK						10.00	NEW POM	
PLEASING LOGO WIDTH						28.00	NEW POM	
							İ	
							1	
							1	
							1	
							1	
							-	

KOALA 22-May-24

STYLE: PLS0824T10 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY CREWNECK **FABRIC:** 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

GRADED SPECS

POINT OF MEASURE	+/-	XS	S	M	L	XL	XXL	3XL	4XL	5XL
FRONT BODY LENGTH FROM HPS	0.50	60.00	62.50	65.00	67.50	70.50	73.50	76.50	79.50	82.50
BACK BODY LENGTH FROM HPS	0.50	60.00	62.50	65.00	67.50	70.50	73.50	76.50	79.50	82.50
SHOULDER SLOPE	0.13	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00	4.00
SHOULDER WIDTH AT BACK	0.50	45.00	49.00	53.00	57.00	59.50	62.00	64.50	67.00	69.50
ACROSS BACK 18 CM BELOW HPS	0.50	42.00	46.00	50.00	54.00	56.50	59.00	61.50	64.00	66.50
ACROSS FRONT 18 CM BELOW HPS	0.50	42.00	46.00	50.00	54.00	56.50	59.00	61.50	64.00	66.50
CHEST WIDTH 3 CM BELOW ARMHOLE	0.50	48.00	53.00	58.00	63.00	67.00	71.00	75.00	79.00	83.00
SWEEP WIDTH ABOVE RIB	0.50	48.00	53.00	58.00	63.00	67.00	71.00	75.00	79.00	83.00
SWEEP WIDTH AT BOTTOM OF RIB RELAXED	0.50	32.50	37.50	42.50	47.50	51.50	55.50	59.50	63.50	67.50
NECK WIDTH - SEAM TO SEAM	0.13	15.70	16.70	17.70	18.70	19.70	20.70	21.70	22.70	23.70
FRONT NECK DROP	0.13	9.00	9.50	10.00	10.50	11.00	11.50	12.00	12.50	13.00
BACK NECK DROP TO SEAM	0.13	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50	2.50
ARMHOLE STRAIGHT FROM SEAM TO SEAM	0.25	24.50	25.50	26.50	27.50	28.50	29.50	30.50	31.50	32.50
SLEEVE LENGTH FROM CB NECK	0.50	81.70	85.20	88.70	92.20	94.95	97.70	100.45	103.20	105.95
UNDERARM SEAM LENGTH	0.25	55.00	56.50	58.00	59.50	61.00	62.50	64.00	65.50	67.00
BICEP WIDTH 3 CM BELOW ARMHOLE	0.25	23.50	24.50	25.50	26.50	27.50	28.50	29.50	30.50	31.50
ELBOW WIDTH 25 CM FROM CUFF OPENING	0.25	17.50	18.50	19.50	20.50	21.50	22.50	23.50	24.50	25.50
SLEEVE OPENING WIDTH AT SEAM	0.25	9.50	10.50	11.50	12.50	13.50	14.50	15.50	16.50	17.50
SLEEVE OPENING WIDTH AT BOTTOM OF RIB RELAXED	0.25	6.00	7.00	8.00	9.00	10.00	11.00	12.00	13.00	14.00
SLEEVE CUFF RIB HEIGHT	0.13	7.50	7.50	7.50	7.50	7.50	7.50	7.50	7.50	7.50
SWEEP RIB HEIGHT	0.13	5.50	5.50	5.50	5.50	5.50	5.50	5.50	5.50	5.50
NECK RIB HEIGHT	0.13	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20	2.20
PLEASING LOGO BELOW CF NECK	0.13	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00	10.00
PLEASING LOGO WIDTH	0.13	28.00	28.00	28.00	28.00	28.00	28.00	28.00	28.00	28.00

SEASON: SUMMER 2024

TYPE: CUT AND SEW KNIT

STYLE: PLS0824T10 **DIVISION: UNISEX**

DESCRIPTION: PASTORAL SYMPHONY CREWNECK

FACTORY: UnAvailable FABRIC: 340GSM COTTON FLEECE TECH PACK BY: DANIEL DUGOFF SIZE RANGE: XS - 5XL LAST EDIT DATE: 22-May-24

COMMENTS

DATE: 3/6/24

STATUS: APPROVED WITH CORRECTIONS FOR SMS SUBMIT

FIT MODELS: CALEB

UPDATE FABRIC BASE TO 340 GSM FLEECE NOTE:

FIT COMMENTS:

1. Sample came in within tolerance - thank you!

- 2. Garment color is not correct please see note below.
- 3. See updated print artwork we adjusted the size of the character print
- 4. We would like to change the character print to be waterbased so it has a softer hand feel. Also note the proto print colors are off!

SWATCH	PANTONE	PANTONE#	COMMENT:
	MOONLITE MAL	16-2614 TCX	Color is lighter and dirtier than Pantone. Pantone is more bubblegum





Reduced artwork size so more of the character is visible on the body

Pleasing

Pleasing

Eyelids and wing color is blue - should be deep purple

DATE: 5/22/24

STATUS: SUBMIT LAB DIPS ASAP. RESUBMIT PPS

COMMENTS:

- 1. Fit is approved as sampled.
- 2. Change Pleasing logo print to be embroidery. Keep color the same as sampled print, but change technique to embroidery
- 3. Print position on SMS is incorrect:
 - Pleasing logo should be centered on chest, 10cm below CF neck. See new POM
 - Character artwork should be larger, emerging from wearer's right SS and hem as sketch. See below
 - If possible, please use softer inks for the character so the crew isn't so plastic-y
- 3. Add Pleasing x Disney co-branded label to wearer's right sleeve
 - Position 6cm above cuff
 - Center on top of sleeve
 - Edge stitch label on all 4 sides, matching blue color of label
 - See updated label placement guide
- 4. Change body color submit lab dips of Parfait Pink as soon as possible

SWATCH PANTONE PANTONE#		PANTONE#	COMMENT:
	MOONLITE MAUVE	16-2614 TCX	CHANGE COLOR TO BELOW:
	PARFAIT PINK	13-2804 TPX	SUBMIT LAB DIPS ASAP FOR APPROVAL



STYLE: PLS0824T10 DIVISION: UNISEX

DESCRIPTION: PASTORAL SYMPHONY CREWNECK
FABRIC: 340GSM COTTON FLEECE

SIZE RANGE: XS - 5XL

SEASON: SUMMER 2024
TYPE: CUT AND SEW KNIT
FACTORY: UnAvailable
TECH PACK BY: DANIEL DUGOFF
LAST EDIT DATE: 22-May-24

BOM

	PLS0824T10		
SELF FABRIC			
	PARFAIT PINK		
VENDOR: UnAvailable	COLOR CODE: 13-2804 TPX		
QUALITY: 340 GSM Fleece DESCRIPTION: 100% Cotton	LAB DIP #: NOTE:		
BECOMI FION.	NOTE.		
RIB	DA DEA IT DINIV		
VENDOR: UnAvailable	PARFAIT PINK COLOR CODE: 13-2804 TPX		
QUALITY: 2x2 Rib	LAB DIP #:		
DESCRIPTION: 97% CO/3% SP	NOTE:		
BODY THREAD	PARFAIT PINK		
WEIGHT: MARA 60	COLOR CODE: 13-2804 TPX		
SPI: 8-10	PLACEMENT: ALL SEAMS		
PLASTISOL PRINT WEIGHT: SPI:	COLOR CODE: PLACEMENT:		
EMBROIDERY	AS ARTWORK SUBMIT		
WEIGHT:	COLOR CODE:		
SPI:	PLACEMENT: CFCHEST		
CUFF LABEL	TPC X DISNEY MAIN LABEL - Flat		
VENDOR:	PLACEMENT: WR'SRIGHT CUFF		
CODE: NOTE:	PLACEMENT #:		
	TPC X DISNEY MAIN LABEL -		
MAIN LABEL	FOLDED		
VENDOR:	PLACEMENT: INSIDE CBNECK		
CODE:	PLACEMENT #:		
NOTE: CARE LABEL			
VENDOR:	PLACEMENT: INSIDE WR'S LEFT SS		
CODE:	PLACEMENT #:		
NOTE:			
HANGTAG			
VENDOR:	PLACEMENT:		
CODE:	PLACEMENT #:		
NOTE:			
UPC LABEL			ļ
CODE	DI ACEMENT:		
CODE:	PLACEMENT: PLACEMENT #:		
POLYBAG	PLACEMENT #:		